



MIDEAST FABRICATION

CRAFTSMANSHIP AT ITS FINEST

Pipe Welder – Carbon & Stainless, ASME Section IX

About the role: We are hiring process pipe welders with strong carbon and stainless experience for industrial projects across the U.S. Work is performed to qualified procedures in line with ASME Section IX.

Key responsibilities

- Perform GTAW / SMAW / GMAW / FCAW welding on carbon and stainless process piping
- Weld butt joints, socket welds, and fillet welds per WPS and project specs
- Work with pipefitters to maintain root gaps, alignment, and fit-up quality
- Follow ASME Section IX procedures, record-keeping, and quality expectations
- Support hydro tests, repairs, and cut-outs as needed

Requirements

- 3+ years' experience welding process piping in industrial environments
- Proficiency in carbon and stainless pipe welding (TIG experience strongly preferred)
- Familiarity with ASME Section IX, WPS/PQR, and basic code requirements
- Ability to pass a pipe welding test (position, process, and material defined at test)
- Able to read isometrics and understand weld maps and joint numbering
- Willing and able to travel nationwide and work overtime during critical phases
- Strong emphasis on quality, cleanliness, and consistent bead appearance

What we offer

- Competitive hourly pay tied to test performance and experience
- Per diem for approved travel work
- Consistent pipeline of process piping projects nationwide