COATINGS SOLUTIONS

Technical Data Sheet

3928 Anchuca Drive STE 18-20 Lakeland, FL 33811

www.coatingsoln.com - Office: 863-450-2192 - E-mail: info@coatingsoln.com

Tru-Alpha Water-Based Urethane

Description:

TRU-Alpha Water-Based Urethane is two component system. Formula has excellent scratch and chemical resistance virtually not affected by solvent exposure. Easy to mix three parts urethane resin to one-part catalysts by volume.

Available in Gloss and Low-Lustre

Typical Applications:

Retail and Commercial Flooring

Garage and Showroom Floors

High-Traffic Interior Applications

Approved Basecoats:

Water-based or 100 solids epoxy. Also approved as clear coat on Metallic Floors, concrete countertops and dye stained floors.

Surface Prep & Priming:

Grind concrete floors to CSP-3, vacuum dust, wipe with Denatured alcohol. Apply 100 solid or Water-Based Epoxy Primer at spread rate of 180-250 sq. ft. per gallon. (See product label for further instruction.)

Mixing:

Partial kits: If mixing less than a full kit, mix three Parts A to one Part B by volume at low speed mixer for two minutes.

Full kits: If mixing a full 1-gal kit. Open quart of Part B pour contents into the pail containing gallon of premeasured Part A; stir with a jiffy mixer for 2 minutes to ensure material is homogenous. Avoid whipping air into the coating. Improper mixing may result in product outgassing

Application:

Mixed material can be dipped and rolled evenly with 3/16" nap roller to maintain the desired thickness. Back rolling is recommended to obtain uniform finish.

Flaked Floors: Mix only enough material to coat from expansion joint to joint. Flakes can be broadcasted right after back rolled. Let cure 24hrs. Then apply Clear Finish Coat of Epoxy, Water-based Urethane or Polyaspartic. Finish coat. Choice of topcoat job specific.

<u>Slip Resistance</u> a fine 100 mesh aggregate can be added. Refer to TRU-Non slip for more information.

Coverage: per gallon

Primer on porous concrete 250 Pigmented primer for vinyl chip broadcasting 180 Solid color for concrete floors 200-250 Grout coat or finish coat on flaked floors 250

Best if applied at temperatures between 55-90 degrees Fahrenheit.

Dry time & Recoat:

Tack free/foot traffic: 6-8 hrs.Recoat 12-24 hrs.Heavy foot traffic 48 hrs.Vehicular Traffic 3 days.

Lightly sand the surface and wipe down with denatured alcohol or acetone before applying additional coats or finish coats.

Physical Properties:

Viscosity Mixed	Brookfield	250cps
Low-Lustre/Gloss	@60 degrees	5-7/85-90
Solids (Weight/Volume)	ASTM D 2369	58 % /45%
Adhesion to Concrete	ASTMD 4541	550psi
Koenig Hardness	ASTM D4366	130

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Tabor Abrasion Coefficient of Friction VOC ASTM D4060 3.8 mgs lost ASTM 2047 < .60 < less than 50 grams/liter

Available Kit Sizes:

1, 4 and 20 gallons in Gloss and Lo-Lustre

Chemical Resistance: ASTM D-1308

Acetic Acid	Υ
Acetone	Ν
Ammonia 30%	Υ
Anti-Freeze	Υ
Animal Urine	Υ
Brake Fluid	Υ
Chlorine	Υ
Chromic Acid 10%	Υ
Gasoline	Υ
Hydraulic Fluid	Υ
Hydrochloric Acid 10%	Υ
Hydrofluoric Acid	Ν
Hydrogen Peroxide	Stain
Methyl Ethyl Ketone	Υ
Methanol	Υ
Methyl Chloride	Ν
Mineral Spirits	Υ
Motor Oil	Υ
Mustard	Slight Stain
Nitric Acid	Ν
Orange Juice	Υ
Phosphoric Acid	Υ
Silver Nitrate	Υ
Skydrol	У
Sodium Hydroxide (Caustic)	Υ
Sodium Hypochlorite (Bleach)	Υ
Sulfuric Acid 10% (Battery Acid)	Υ
Windshield Wiper Fluid	Υ

Handling, Storage, Disposal & Clean-up:

May irritate eyes wear gloves

Store in clean dry area do not freeze

Dispose in accordance with all state local and federal laws

Clean-up tools and equipment with warm water

Regulatory

Less than 50 grams/liter

Meets all VOC categories in US and Canada

Contributes to Leed

Warranty:

Material only if proven defective, no labor

