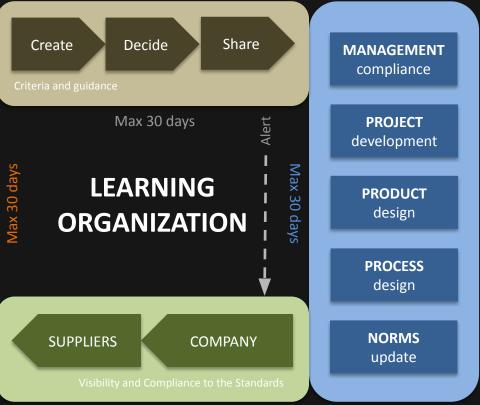
OPPORTUNITIES

IMPROVEMENT

LESSONS LEARNED





REUSE