smart-Project Management Inc. TRIAGE – Pipeline Risk Assessment + Mitigation Guidelines

- Implementation of a Quality Pipeline Integrity Management Program
 - Internal Corrosion Risk
 - Internal Corrosion Mitigation Guidelines



ACCESS WITHIN ABADATA





Pipeline Information Cards

TRIAGE – View Risk Assessment Classification on MapView AbaData 2.0 Map Display / Pipelines / Types • **Display Pipeline Risk Results in MapView** . **Filter By Company** Reports Map Display (3) Symbolize pipelines according to ٠ ij, AbaData Global V K **TRIAGE** risk classification to SMART-PRO Select to displa Internal Corrosion T DLS | NTS • ind Pipelines Types Filters Fly-Overs Manage Pip bels **External Corrosion** • Tools Vells High Pressure R Select Environment Facilities Flow Direction Se Pan Symbolize Based On Spills & Complaints Internal Corrosion Risl Measure Surveys External Corrosion Risl Terrain Q Zoom In High Pressure Daily Change Custom Ripeline List Utilities Q Zoom Out Irrigation Waypoints Low Pressure 😥 Zoom To WCSS Water Co-Ops Find Nearest Add Custom Layers Get Directions 🐴 Road Map Print Coords **Risk Classification** Low Moderate Serious

AbaData 2.0 Engineering Assessment – Internal Corrosion + Mitigation Guidelines

Pipeline Information Cards within MapView

- "double-click" single pipeline within MapView
- Engineering Assessment Data Tabs (x3)

Refinformation								
nation work no Elevation Profile	Engineen – Assessn	Attachments						
i <mark>sk - Internal</mark> Risk - External Mitigatio	n - Internal							
	RISING STA	R RESOURCES LTD.	55246 - 1					
	INTERNAL CO	RROSION (IC) LIKELIHOO	D PROFILE					
Operating Pressure - kPa:	2728 Gas Veloc	city (superficial) - m/s:	0.01	RISK - INTERNAL CORROSION				ION
CO2 - mol fraction:	0.02 Critical U	pwards Angle - degrees:	0.36					
Partial Pressure CO2 - kPa:	7.86 Fluid Flow	v Severity (max 100):	5					5
NACE Maximum Corrosion - mm/y:	0.42					4		
				X				3
IN-LINE INSPECTION CLASSIFICATION		NO DATA					2	
(1: no defects 2: < 20% Wall Loss	3: 20% - 50% Wall Los	s 4: > 50% Wall Loss)						1
SCORE A - HISTORICAL WELL PERFO	: 1.0):	0.46		5X5	MATRIX:	1-3		
SCORE B - HISTORICAL IC SPATIAL FA	.0):	0.18	RISK CLASS: Low					
SCORE C - FINAL IC SEVERITY INDEX		0.5	RISK COST: \$141,74			740		
	C	ONSEQUENCE PROFILE						
Leak Detection Time:	30 to 60 days	Pipeline Repai	r Time:	7 to 30 Days				
Water Separation:	No	Potential Wate	r Body:	No				
BOE / Day: 11 BOE / Day !			enue:			\$231		

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Risk Assessment Summary

Print Close

Pipeline Information Information More Info Elevation Profile Engineering Assessment Attachments Risk - Internal Risk - External Mitigation - Internal INTERNAL CORROSION - MITIGATION GUIDELINE STEP 1 - CHOOSE SINGE ACTION FROM OPTION "A" OR OPTION "B" STEP 2 - IF PIGGING IS NOT POSSIBLE - CHOOSE SINGLE ACTION FROM OPTION "C" OPTION A: PIGGING TO REMOVE CORROSIVE WATER TRAPS - Prevent Corrosion from Starting RISK - INTERNAL CORROSION A1. Reliable Over-Life Pigging - If "YES" Continue as Single Option 30 days 1 2 3 4 5 A2. Consider Pigging if A1 = "FALSE" 30 dave OPTION B: APPLY BATCH-FILM WITH MECHANICAL PIGS - Stop Existing Corrosion from Growing B1. BATCH INHIBITION INTERVAL "not applicable B1. BATCH INHIBITOR VOLUME "not applicable litres **B1. HYDROCARBON DILUENT VOLUME** "not applicable" litres 5X5 MATRIX: 1-3 RISK CLASS: Low OPTION C: MODIFY CORROSIVE ENVIRONMENT - Prevent in-Situ Water from being Corrosive RISK COST: \$141,740 C1. CONTINUOUS INHIBITOR RATE: 5.44 litres / day C2. VAPOUR PHASE AMINE RATE: "not applicable" litres / day C3. BATCH GLYCOL SLUG INTERVAL "not applicable" days C3. BATCH GLYCOL SLUG VOLUME "not applicable" litres Pipeline Lay-up Mothballing / Volatile Amine Inhibitor - litres 40 litres Dead-Leg Mitigation Glycol Slug Volume - litres / slug 20 litres / slug Dead-Leg Mitigation Glycol Slug Frequency - days 90 days

Corrosion Mitigation Guide

Print Close

PIPELINE SELECTION DETAIL

ON MAP

AbaData 2.0

Engineering Assessment – External Corrosion Risk

Pipeline Information - × Information More Info Elevation Profile Engineering Assessment Attachments Risk - Internal Risk - External STEP 1 - DEFECT INITIATION **RISK - EXTERNAL CORROSION** 1A. COATING SYSTEM DISBONDMENT 1B. INEFFECTIVE INSTALLATION PRACTICE 1 2 3 4 5 3 Ineffective Backfill (max 50): Elevated Operating Temp (max 10): 1 On-Off Frequency (max 10): 1 Field-Applied Coating System (max 50): 3 Construction Practices (max 100): 65 Exposure Time at Elevated Temp (max 5): SUB-SCORE A (max 100): 12 SUB-SCORE B (max 100): 67 STEP 2 - DEFECT GROWTH 5X5 MATRIX: 1-1 2A. CATHODIC PROTECTION EFFECTIVENESS 2B. CORROSIVE ENVIRONMENT RISK CLASS: LOW RISK COST: \$141,740 C.P. Not Applied (max 100): 65 Conductive Soil (max 50): Inadequate C.P. Maintenance (max 50) 1 Elevated Operating Temp (max 10): 3 Inadequate C.P. Design (max 50): 17.5 Exposure Time at Elevated Temp (max 40): 3 Localized C.P. Shielding (max 50): 1 Soil - Moisture Content (max 100) 1 SUB-SCORE C (max 100): 85.5 SUB-SCORE D (max 100): 7 STEP 3 - SUB-TOTAL LIKELIHOOD SCORE "A"+"B"+"C"+"D" (max 400): 172 STEP 4 - APPLY HAZARD EXPOSURE INDICES - BIAS FACTORS (range 0.1 - 1.0) 0.1 4A. Line Length (# of pipeline joints) 4B. Operating Life vs. Average Failure Time: 0.25 4C. Failure Patterns Similiar Population 0.5 SUB-SCORE E (max 3.0) MULIPLIER BIAS 0.1 STEP 5 - TOTAL LIKELIHOOD SCORE (max 1000): FINAL SCORE - STEP 3 * STEP 4 (max 1000): 17 Print Close

- Utilize External Corrosion Risk Assessment as foundation of quality Safety + Loss Management System (SLMS)
 - optimize CP system adjustive survey frequency
 - optimize over-the-line coating surveys / in-line inspection candidate selection

PIPELINE SELECTION DETAIL ON MAP

CREATE REPORTS FROM MAP SELECTION

- Pipeline Inventory Summary Report
- Engineering Assessment / Risk Assessment
 - Internal Corrosion
 - External Corrosion
- Mitigation Guidelines for Field, Operations
 - Internal Corrosion
- Data Validation Form

Download / Save / MSExcel Report

TO MSEXCEL

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EXPORT REPORTS

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Step 1. Select "EXCEL" from dropdown list; and, Step 2. Activate the "Export" button ..

D ENGINEERING ASSESSMENT - Mitigation Guidelines - Internal Corrosion

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	LICENSE LINE				FROM	то			DIAMETER	LEI
4	#	AREA	FIELD	TWP-RG	LOCATION 💌	LOCATION 💌	SUBSTANCE	STATUS 💌	(mm) 💌	(k
5	31-4	CA	PEMBINA	049-09W5	01-31-049-09W5	09-30-049-09W5	Natural Gas	Operating	168.3	0
6	31-5	CA	PEMBINA	049-09W5	16-19-049-09W5	13-05-049-09W5	Natural Gas	Operating	219	4
7	31-7	CA	PEMBINA	049-09W5	13-05-049-09W5	04-05-049-09W5	Natural Gas	Operating 219		1
8	31-8	CA	PEMBINA	050-09W5	02-06-050-09W5	02-06-050-09W5	Natural Gas	Operating	114.3	0
9	31-17	CA	PEMBINA	049-09W5	08-15-049-09W5	16-04-049-09W5	Natural Gas	Operating	168.3	2
10	31-33	CA	PEMBINA	049-09W5	16-04-049-09W5	07-05-049-09W5	Natural Gas	Operating	168.3	1
11	31-35	CA	PEMBINA	049-09W5	07-05-049-09W5	04-05-049-09W5	Natural Gas	Operating	168.3	0
12			PEMBINA	049-09W5	11-03-049-09W5	16-04-049-09W5	Natural Gas	Operating	114.3	1
13	E		PEMBINA	049-09W5	14-04-049-09W5	11-04-049-09W5	Natural Gas	Operating	88.9	0
14		-1	PEMBINA	048-09W5	16-19-048-09W5	04-05-049-09W5	Natural Gas	Operating	219	1
15	A MARKEN STATE	1 minutes	PEMBINA	048-09W5	08-31-048-09W5	08-31-048-09W5	Natural Gas	Operating	114.3	0
16	10 mil 100 1000	C. C. C.	PEMBINA	048-09W5	16-19-048-09W5	16-19-048-09W5	Natural Gas	Operating	114.3	0
17	Same and the state of the	A CONTRACTOR OF A CONTRACTOR O	PEMBINA	048-09W5	12-31-048-09W5	04-05-049-09W5	Natural Gas	Operating	273.1	1
18	THE REAL PROPERTY OF		PEMBINA	048-10W5	08-27-048-10W5	12-31-048-09W5	Natural Gas	Operating	219	5
19	The set		PEMBINA	048-10W5	02-35-048-10W5	12-31-048-09W5	Natural Gas	Operating	219	2
20			PEMBINA	048-10W5	06-36-048-10W5	06-36-048-10W5	Natural Gas	Operating	114.3	0
21	31-69	CA	PEMBINA	048-10W5	11-26-048-10W5	14-26-048-10W5	Natural Gas	Operating	88.9	0
22	31-70	CA	PEMBINA	048-10W5	05-34-048-10W5	02-35-048-10W5	Natural Gas	Operating	168.3	2
23	31-71	CA	PEMBINA	048-10W5	08-33-048-10W5	05-34-048-10W5	Natural Gas	Operating	114.3	0
24	31-73	CA	PEMBINA	048-10W5	09-34-048-10W5	08-34-048-10W5	Natural Gas	Operating	88.9	0
	• •	smartPipe-mi	tigation report	(+)						