

# AIR OPTIC™

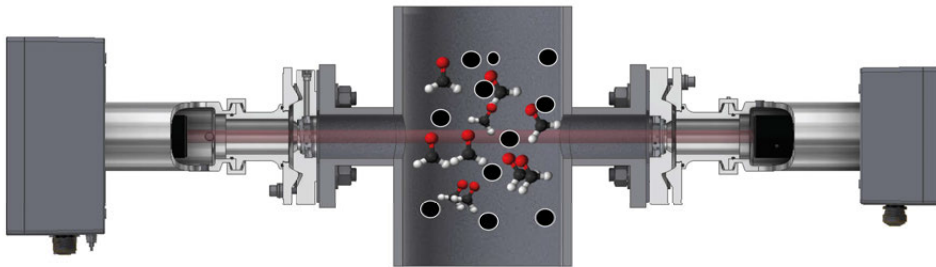
REAL TIME GAS ANALYZERS

GasEye™ analyzer  
looks deeply  
into your process



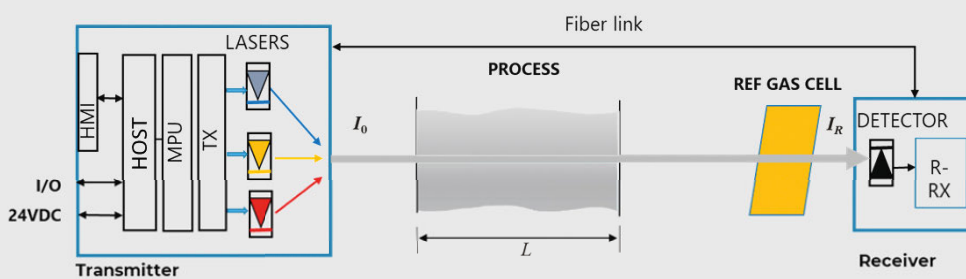
GasEye™ single and multigas  
cross duct analyzer

TDLS - Tunable Diode Laser Spectrometer



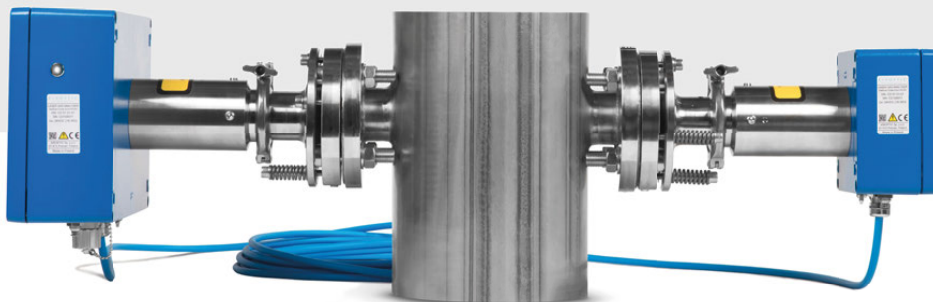
## GasEye™ Cross Duct

GasEye Cross Duct is a single or multi-laser analyzer that utilizes tunable diode laser (TDL) absorption spectroscopy. The central unit sends a laser light through the process which is detected by the receiver unit mounted on the opposite side of the process. When a gas of interest is present in this process, it will absorb the laser light. The optical power detected in the receiver unit will depend on the concentration of the gas, temperature, pressure, and optical pathlength according to Beer-Lambert law. In the GasEye Cross Duct analyzer, the laser wavelength is specifically chosen to match the fingerprint region of the particular gas of interest and is being continuously scanned over the absorption line(s). Since full spectral information is recovered with very high spectral resolution the analyzer remains immune to foreign gas broadening and is immune to cross-interferences from dust and any other gas constituents in the process. GasEye Cross Duct by design can operate in several wavelength regions from Near-Infrared to Mid-Infrared.



## Calibration

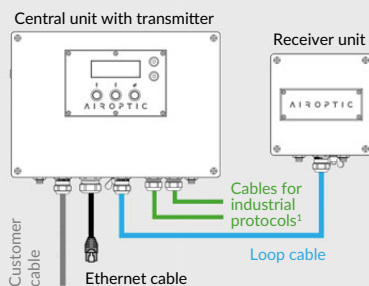
Each GasEye™ analyzer is equipped as standard with auto-calibration features for real time monitoring of system status. The reference signal from a reference gas always present in the measurement path ensures correct measurement even in most demanding conditions. This feature removes necessity to perform calibration on-site and keeps your overall maintenance effort low. Proven-in-use: verified in several millions of operating hours with failure rates fulfilling SIL2.



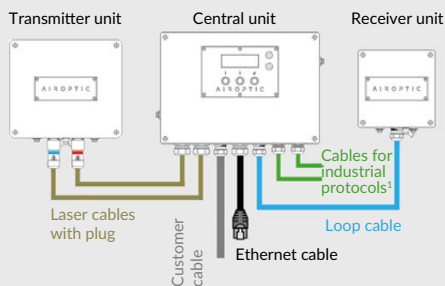
## Features

**Multigas capability:** lasers with different wavelengths in the NIR and MID range can be combined into one measuring head enabling the measurement of several gases with one analyzer.

- Real time sensing: response time below 0.1 second
- High selectivity: automatic compensation for interference effect from other constituents in the gas sample
- High sensitivity: detection limit below 0.1 ppmv per meter
- In-situ monitoring: direct in the process, no sample preparation
- Maintenance free: equipped with a self-calibrating feature, no field calibration necessary
- Robustness: IP66 enclosure, suitable for outdoor and indoor installations and harsh environments
- Insensitive to dust and smoke in the measured process: up to 50 g/m<sup>3</sup>
- ATEX version available, CSA certification pending

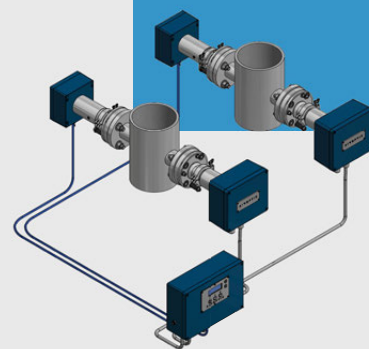


<sup>1</sup> Not a part of the GasEye system. Must be provided by the customer.



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## Configuration



GasEye Cross Duct SG - Single gauge analyzer

GasEye Cross Duct MG - Multi gauge analyzer

GasEye Cross Duct MG MP Multi gauge multi point

	TRANSMITTER	RECEIVER	CENTRAL UNIT
DIMENSIONS w x h x l [mm]:	330 x 230 x 350	160 x 160 x 330	330 x 230 x 110
WEIGHT [kg]:	15	13	16
EQUIPMENT:	display with status indicators, power indicator, 4 cable glands, Ethernet socket, purging fittings	1 cable gland, purging fittings	
<b>MATERIALS</b>			
HOUSINGS:	protection IP 66, coated aluminium, RAL 5010 (optional RAL 7040)		
PROCESS INTERFACE:	stainless steel 316 with quartz window, DN50 PN16 (EN 1092-1), DN65 PN6 with easy to clean window, optional other standards (ANSI, JIS)		
PURGING TUBES:	inside diameter: 38 mm, length: 400mm (optional other dimensions), stainless steel 316 (optional PTFE coating)		
PROCESS GASKETS:	reinforced graphite		



GasEye™  
Webserver  
Remote access  
capability

No special software requirements – works on any device – just plug in IP66 rated Ethernet cable (included in the delivery) to the device.

- Perfect tool for remote diagnostics/remote commissioning/remote service
- Easy access to parameters, measurements and spectra
- 3 access levels (password protected)

## ANALYTICAL PERFORMANCE

DETECTION LIMIT (LOD)	from 0.01 ppmv*m
PRECISION	LOD or 1% of the measured value, whichever is larger
ACCURACY	LOD or 2% of the measured value, whichever is larger
CALIBRATION	up to 50 g/Nm <sup>3</sup> depending on the process
ZERO DRIFT AND SPAN DRIFT	certified span gas negligible

## MEASUREMENT CONDITIONS

PROCESS GAS TEMPERATURE	0 °C to 1500 °C
PROCESS GAS PRESSURE	0.9 – 1.1 barA up to 40 barg special application
MAXIMUM PATH LENGTH	up to 25 meters

## CLIMATIC CONDITIONS

AMBIENT TEMPERATURE	-30°C to +60°C
AMBIENT PRESSURE	800 – 1200 hPa
AMBIENT HUMIDITY	RH < 99%, non-condensing

## TECHNICAL SPECIFICATION

OUTPUTS	4 x analog output 4 – 20 mA (gas concentration, process transmission, 2 x AUX) – easy user selection via DIP switch between active/passive mode
	8 x digital output (NAMUR)
INPUTS	4 x analog input 4 – 20 mA (process temperature and pressure) – easy user selection via DIP switch between active/passive mode
	1 x RTD (PT100/PT1000) – easy user selection via DIP switch between PT100/PT1000 and 2-/3-/4-wires
	8 x digital input
LOCAL USER INTERFACE	Human Machine Interface (HMI) – LCD backlight display located on the transmitter housing lid
	Ethernet port: a) WebServer – system configuration and data acquisition via web browser b) Windows based program – GasEye logger for real-time data acquisition c) remote service and diagnostics
OPTIONAL	Modbus (TCP/IP), Modbus RTU, Profinet, Profibus

## DYNAMIC PERFORMANCE

WARM-UP TIME:	approx. 5 minutes
MINIMUM RESPONSE TIME (T90)	100 milliseconds

## ELECTRICAL CHARACTERISTICS

POWER INPUT	24 VDC NOMINAL (19 – 30 VDC)
POWER CONSUMPTION	< 15VA (< 25VA IF ATEX)

## PROCESS PURGING (IF NECESSARY)

PURGING GAS	instrument air or N <sub>2</sub>
PROCESS PURGE FLOW RATES	5 – 50 l/min
SENSOR PURGE FLOW RATES	0.2 – 7 l/min

## ADDITIONAL BUILD-IN FEATURES

AUTOMATIC GAIN CONTROL (AGC)	AGC ensures correct gas measurement even at high dust loads resulting in loss of optical transmission down to 0.5%. AGC operates fully automatic with no need for manual adjustment of the signal gain under any process conditions.
SELF-CALIBRATION FEATURES	internal reference gas compartment is used for closed loop control of the zero and span drift

## SAFETY

LOW VOLTAGE DIRECTIVE (LVD) 2014/35/EU	PN-EN 61010-1:2011 laser radiation: Laser Class I product acc. to PN-EN 60825-1:2014-11
EMC DIRECTIVE 2014/30/EU	EN 61326-1:2013
CSA CERTIFICATION	PENDING
ATEX DIRECTIVE 2014/34/EU	Explosion protection: II (1)/2G Ex pxb [op is Ga] IIC T6 Gb II (1)/2D Ex pxb [op is Da] IIIC T85°C Db <a href="#">Certificate No. KDB 20ATEX0003X</a>
IECEX ZONE 2/22	Explosion protection Ex op is pzc IIC T6 Gc Ex op is pzc IIIB T85°C Dc <a href="#">Certificate No. IECEx KDB 19.0004X</a>

## MULTI COMPONENTS

CO + O2
CO + CO2
CO + CH4
H2S + O2
HCHO + H2O
HCOOH + CO
HCL + H2O
NH3 + H2O
NO + NH3
NO + NO2
CO + CH4 + O2
CO + O2 + H2O + CH4
C2H2 + C2H4 + C2H6
SO2 + HCL + NH3 + H2O
SO2 + HCL + NO + H2O
SO2 + HCL + CO + H2O
CUSTOM - MULTI COMPONENTS

COMPONENT	LOW RANGE	LIMIT OF DETECTION	HIGH RANGE
ACETYLENE - C2H2	0 - 1/10 ppmv	0.01 ppmv*m	0 - 100 vol%
AMMONIA - NH3	0 - 5/50 ppmv	0.1 ppmv*m	0 - 100 vol%
CARBON DIOXIDE - CO2	0 - 1/10 ppmv	0.0005 ppmv*m	0 - 100 vol%
CARBON MONOXIDE - CO	0 - 1/10 ppmv	0.02 ppmv*m	0 - 100 vol%
ETHANE - C2H6	0 - 1/10 ppmv	0.01 ppmv*m	0 - 100 vol%
ETHANOL - C2H5OH	0 - 10 / 1000 ppmv	0.1 ppmv*m	0 - 1000 ppmv
ETHYLENE - C2H4	0 - 1 / 10 ppmv	0.01 ppmv*m	0 - 100 vol%
FORMALDEHYDE - HCHO	0 - 1 / 10 ppmv	0.005 ppmv*m	0 - 1000 ppmv
FORMIC ACID - HCOOH	0 - 100 / 1000 ppmv	0.1 ppmv*m	0 - 10 vol%
HYDROGEN - H2	0 - 10 vol%	1 vol%*m	0 - 100 vol%
HYDROGEN CHLORIDE - HCL	0 - 1 / 10 ppmv	0.01 ppmv*m	0 - 10 vol%
HYDROGEN CYANIDE - HCN	0 - 1/ 10 ppmv	0.01 ppmv*m	0 - 1000 ppmv
HYDROGEN FLUORIDE - HF	0 - 1/ 10 ppmv	0.01 ppmv*m	0 - 1000 ppmv
HYDROGEN SULPHIDE - H2S	0 - 200 ppmv/	2 ppmv*m	0 - 50 vol%
ISO-BUTANE - C4H10	0 - 10 / 1000ppmv	0.1 ppmv*m	0 - 100 vol%
ISO-PENTANE - C5H12	0 - 10 / 1000ppmv	0.1 ppmv*m	0 - 100 vol%
METHANE - CH4	0 - 1/ 10 ppmv	0.005 ppmv*m	0 - 100 vol%
N-BUTANE - C4H10	0 - 10 / 1000 ppmv	0.1 ppmv*m	0 - 100 vol%
NITRIC OXIDE - NO	0 - 10 / 5000 ppmv	0.01 ppmv*m	0 - 50 vo%
NITROGEN DIOXIDE - NO2	0 - 50 / 5000 ppmv	1 ppmv*m	0 - 50 vol%
OXYGEN - O2	0 - 1 vol%	100 ppmv*m	0 - 100 vol%
PROPANE - C3H8	0 - 1 / 1000 ppmv	0.01 ppmv*m	0 - 100 vol%
SULPHUR DIOXIDE - SO2	0 - 100/5000 ppmv	1 ppmv*m	0 - 50 vol%
SULFUR TRIOXIDE - SO3	0 - 100 / 5000 ppmv	2 ppmv*m	0 - 50 vol%
WATER - H2O	0 - 1 ppmv	0.05 ppmv*m	0 - 100 vol%
CUSTOM COMPONENT	xxx ppmv	xxx ppmv*m	xxx vol%

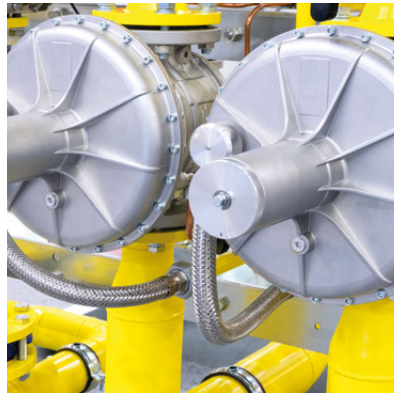


## Application



### POWER/CEMENT/ INCINERATION PLANT

Combustion optimization  
CO/O<sub>2</sub>/CH<sub>4</sub>/H<sub>2</sub>O  
DENOX (SCNR + SCR )  
NO/NO<sub>2</sub>/NO<sub>x</sub>/NH<sub>3</sub>/H<sub>2</sub>O  
DESOX (WET + SEMI DRY)  
SO<sub>2</sub>/HCL/HF/O<sub>2</sub>/H<sub>2</sub>O



### PRODUCTION/STORAGE/ TRANSPORTATION OF FUEL GASES

NG and LNG :  
H<sub>2</sub> /HC/ CO<sub>2</sub>/H<sub>2</sub>O/H<sub>2</sub>S  
PSA HCOOH/HCHO/NH<sub>3</sub>  
CO/CO<sub>2</sub>/CH<sub>4</sub>  
H<sub>2</sub>O/H<sub>2</sub>S + CO/H<sub>2</sub>



### REFINERY & PETROCHEMICAL

Hydrogen recycle  
Acetylene converter  
Catalytic reforming  
Cracking, flaring  
Ethylene production  
Sulfur recovery unit  
Olefins



### CHEMICAL PLANTS

Acid plant SO<sub>3</sub>/SO<sub>2</sub>  
Chlorine dryer H<sub>2</sub>O in chlorine  
Fertilizers plant  
NO/NO<sub>2</sub>/NH<sub>3</sub>  
Coke production  
HCN/C<sub>6</sub>H<sub>6</sub>/NH<sub>3</sub>/SO<sub>2</sub>/H<sub>2</sub>S/O<sub>2</sub>

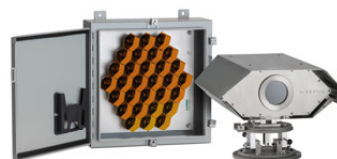
### GasEye™ Extractive 19" rack



### GasEye™ Extractive wall mounting cabinet IP 66 ATEX



### GasEye™ Openpath



## Other product

**A I R O P T I C**™  
REAL TIME GAS ANALYZERS

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