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NEW ENERGY BATTERY INDUSTRY

PRODUCT BROCHURES

CYLINDRICAL TABLESS BATTERY INTELLIGENT MANUFACTURING PRODUCTS

YIFI LASER CO., LTD.

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Visit Our Global Website



COMPANY

YIFI LASER, established in Wuhan's China Optics Valley, is a government-certified high-tech enterprise specializing in the R&D, production, and sales of precision laser processing intelligent equipment.. It is recognized as a national "Little Giant" enterprise and is publicly listed on the STAR Market (SH 688646).

Focused on laser processing intelligent equipment solutions, YIFI LASER has pioneered the integration of laser technology with intelligent manufacturing, building a comprehensive technology and product system. Its core offerings include precision laser systems, cylindrical tabless battery assembly lines, prismatic battery assembly lines, flexible module/PACK lines, and smart logistics solutions. These technologies have been recognized among the "National Manufacturing Single Champion Products" and the "Leading Technology" list by Science and Technology China, and are widely applied in sectors such as new energy batteries, semiconductors, home appliances, prefabricated buildings, and automotive components.

YIFI LASER has built an integrated innovation system that combines "R&D Innovation - Engineering Transformation - Analytical Testing." This system accelerates technological breakthroughs and the industrial application of emerging technologies, driving innovation and intelligent upgrades in advanced industries like new energy batteries, and steadily moving toward its vision of becoming a world-class provider of intelligent manufacturing equipment.



ing Industry Single Champion Product

National Key Supported Little-Giant Enterprise of Refinement

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Specialization and



Technology List of China" by the China Association for Science and



Design Center



National Industrial



Headquarters Base Optics valley · Wuhan



Dongguan YIFI Dongguan · Guangdong





New Cohesion Wuxi-Jiangsu



Ecotion Zhuhai · Guangdong



About YIFI Laser Innovation & Equipment Intelligentization

AWARDS & QUALIFICATIONS

APPLICATION INDUSTRIES



Major Honors

National Key Supported Little-Giant Enterprise of Professionalization, Refinement, Specialization and Innovation

National High-Tech Enterprise

National Manufacturing Industry Single Champion Product

National Intellectual Property Advantage Enterprise

Listed in the Pioneer Technology List of "Sci-Tech Innovation China" by the China Association for Science and Technology

Gold Prize of Hubei Province High-Value Patent Competition

Hubei Province Science and Technology Progress Award

Hubei Province Technological Innovation Demonstration Enterprise

Hubei Province Service-Oriented Manufacturing

Demonstration Enterprise

Hubei Province Intellectual Property Application Demonstration Unit

Hubei Province Demonstration Enterprise for Hidden Champion
in the Pillar Industry Segments

Top 100 High-Tech Enterprises in Hubei Province

Major Industry Awards

Top 50 in China's Lithium Battery Industry

Golden Globe Award (Innovation Technology) by GGII

(Gaogong Industry Institute)

Golden Globe Award (Product) by GGII (Gaogong Industry Institute)

Golden Globe Award (Brand) by GGII (Gaogong Industry Institute)

Lithium Vision Award · Technological Innovation Enterprise

Lithium Vision Award · Influential Enterprise

Lithium Vision Award \cdot Product Reliability Award

China Laser Golden Glitter Award

China Laser Star Award

Influential Enterprise in China's Laser Industry

Qidian Sodium-Ion Battery Golden Tripod Award

Sodium-Ion Battery Industry Chain Quality Enterprise Award by GGII (Gaogong Industry Institute)

















YIFILASER 03|04

Our Products - Cylindrical Tabless Battery Intelligent Manufacturing Products

Laser Innovation & Equipment Intelligentization

Our Products

Cylindrical Tabless Battery Intelligent Manufacturing Products

Based on our deep understanding of battery manufacturing processes and extensive engineering experience, we provide a comprehensive analysis of intelligent manufacturing for batteries, focusing on core needs in fields like power and energy storage. This analysis covers various dimensions, including battery types, sizes, structures, processes, equipment, production guidelines, information management, quality assurance, and clean environment control within the equipment. Our goal is to find the optimal solution under integrated conditions. We offer customers a complete solution that spans the entire intelligent manufacturing process, from product development, process validation, small-batch trials to large-scale manufacturing (3ppm-360ppm), and up to 20GWh per workshop.

The cylindrical tabless battery cell automated assembly lines are designed for high-volume, intelligent manufacturing of cylindrical tabless cells in sizes such as Φ 18/21/26/32/34/40/46/60/80, and more. Our solution systematically addresses key challenges in the production of cylindrical tabless cells, including tab forming, current collector laser welding, and stable high-speed mass production. It covers the entire assembly process, from tab formation and coating to casing insertion, current collector welding, cap pre-welding, cell sealing, sealing pin welding, helium leak testing, cleaning, film wrapping, and module assembly. With a production efficiency of up to 360 ppm, this solution ensures large-scale, high-efficiency, high-quality, and cost-effective manufacturing of cylindrical tabless batteries.

YIFILASER 05 | 06

FLYSHUTTLE SERIES · CL-CF-A50S

Full-tab Forming
/ Tape-sticking

Cylindrical Tabless Battery Assembly Line

Engineered with a streamlined linear layout, this battery assembly line is tailored for high-speed, high-precision, intelligent, and clean automated production. Through continuous innovation and system-level optimization, it offers a highly standardized, modular solution with exceptional flexibility and adaptability. Designed to support the efficient, stable, and large-scale manufacturing of cylindrical tabless cells, it ensures high production reliability while maximizing line efficiency and compatibility across diverse cell formats.



Aluminum Shell Dual-Pass Structure



Φ18~80mm
Compatible Cell



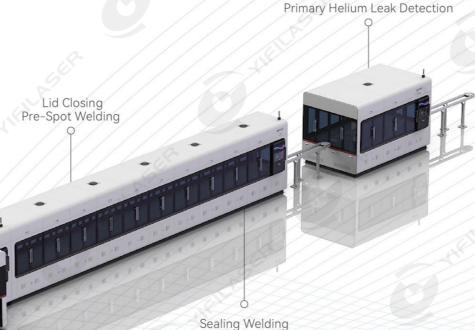
25/50ppm Single Line Capacity

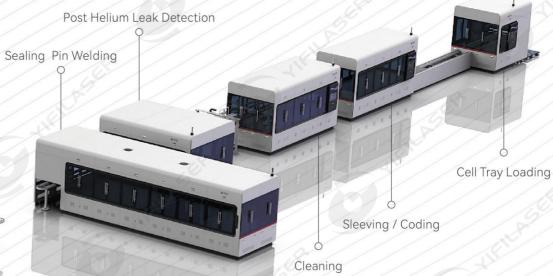
Current Collector Welding



≤83*9*2.6m
Overall Dimensions

Can Insertion







Multi-station reciprocating horizontal transfer, with flexible speed and stroke parameter adjustments. It operates with low noise, high efficiency, and precision, while preventing issues like core powder leakage or deformation of the end face tabs during the transfer process.

Dual-Core Fault Tolerance

Dual-channel redundant architecture with intelligent fault isolation enables automatic production capacity compensation during single-channel maintenance, improving overall equipment effectiveness (OEE) and supporting uninterrupted 24/7 operation.

End-to-End Intelligent Inspection

Full-lifecycle QR code traceability system collects process parameters in real time, establishing a zero-blind-spot quality control network from raw materials to finished products.

Linear Layout

Linear layout design optimizes production line topology, shortens logistics flow, reduces inter-process material transfer time, and significantly improves space utilization.

Clean Production

Integrated FFU cluster at all stations creates a Class 10,000 clean and slightly positive pressure environment. Dynamic pressure gradient compensation prevents dust adsorption, reducing battery short-circuit risk and ensuring safety.

Data Visualization

Deep integration with MES system enables real-time data collection, analysis, and visualization, accelerating decision-making and driving continuous lean production improvement.

Cell Tray Loading

FLYSHUTTLE SERIES · CL-CF-C50S

Cylindrical Tabless Battery Assembly Line

Product Overview: The entire production line adopts a linear integrated high-efficiency transmission layout, focusing on the demands for high-speed, high-precision, intelligent, clean, and automated production. Through continuous iteration and system optimization, a highly standardized and modular equipment solution is developed, offering high flexibility and wide adaptability. This solution fully supports the efficient, stable, and large-scale mass production of cylindrical cells.



Steel Shell Single-Pass Structure

Cell Structure



Φ18~80mm
Compatible Cell



25/50ppm Single Line Capacity



≤85.5*9*2.6m

Overall Dimensions

(L×W×H)

Cell Insertion / Keyhole Welding



Reciprocating Drive

Sealing Welding

Primary Helium Leak Detection

Multi-station reciprocating horizontal transfer, with flexible speed and stroke parameter adjustments. It operates with low noise, high efficiency, and precision, while preventing issues like core powder leakage or deformation of the end face tabs during the transfer process.

Dual-Core Fault Tolerance

Dual-channel redundant architecture with intelligent fault isolation system enables automatic production capacity compensation during single-channel maintenance, improving overall equipment effectiveness (OEE) and supporting uninterrupted 24/7 operation.

End-to-End Intelligent Inspection

Full-lifecycle QR code traceability system collects process parameters in real time, establishing a zero-blind-spot quality control network from raw materials to finished products.

Linear Layout

Post Helium Leak Detection

Sealing Pin Welding

Linear layout design optimizes production line topology, shortens logistics flow, reduces inter-process material transfer time, and significantly improves space utilization.

Sleeving / Coding

Cleaning

Clean Production

ntegrated FFU cluster at all stations creates a Class 10,000 clean and slightly positive pressure environment. Dynamic pressure gradient compensation prevents dust adsorption, reducing battery short-circuit risk and ensuring safety.

Data Visualization

Deep integration with MES system enables real-time data collection, analysis, and visualization, accelerating decision-making and driving continuous lean production improvement.

FLYSHUTTLE SERIES · CL-CF-S50S

Cylindrical Tabless Battery Assembly Line

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Aluminum Shell Single-Pass Structure

Cell Structure



Φ18~80mm
Compatible Cell
Specification



25/50ppm Single Line Capacity



≤83*9*2.6m
Overall Dimensions





Reciprocating Drive

Multi-station reciprocating horizontal transfer, with flexible speed and stroke parameter adjustments. It operates with low noise, high efficiency, and precision, while preventing issues like core powder leakage or deformation of the end face tabs during the transfer process.

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Our Products - Cylindrical Tabless Battery Assembly Lines Laser Innovation & Equipment Intelligentization

STARTURRET SERIES · CL-CT-S200S

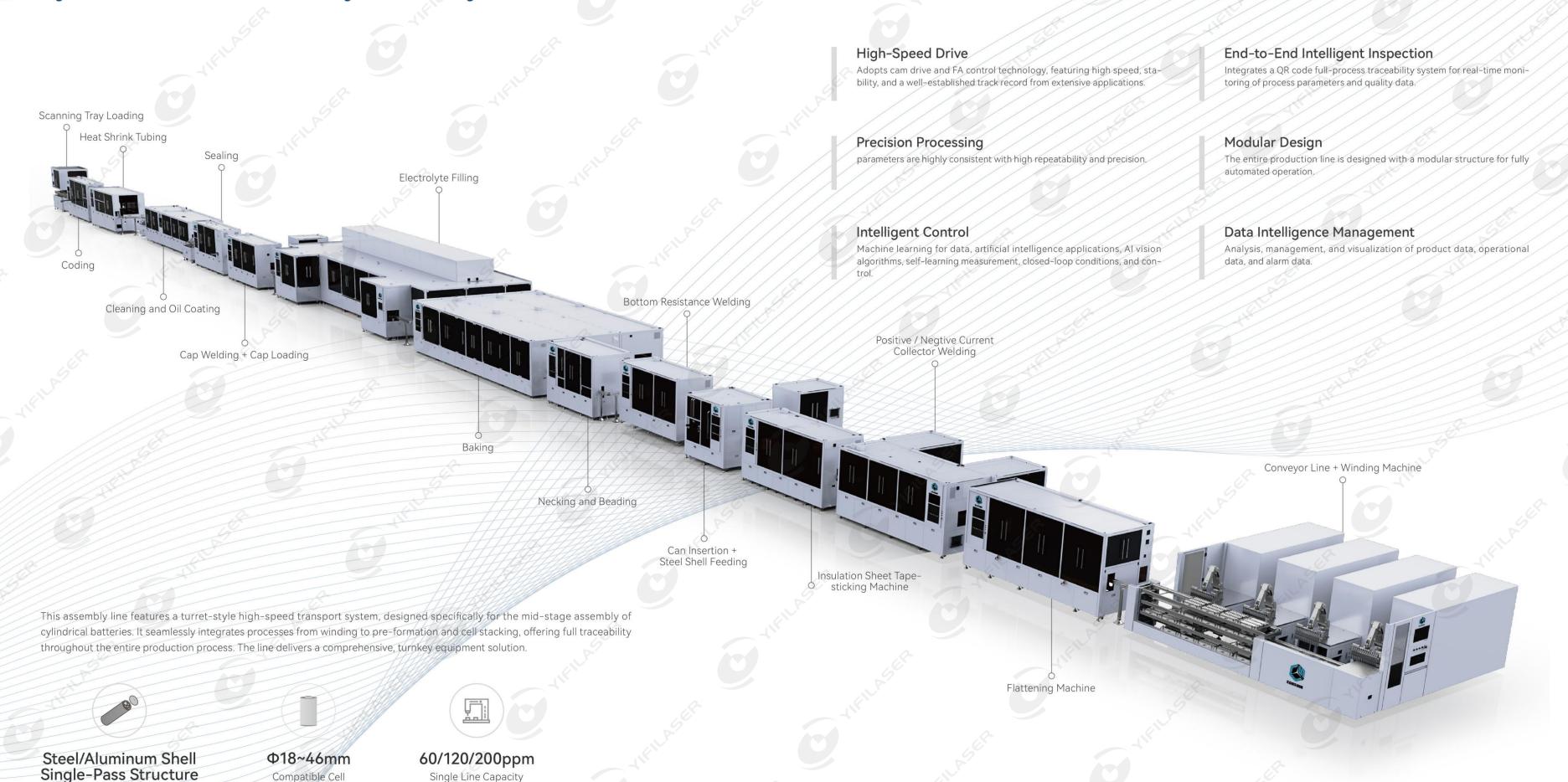
Cylindrical Tabless Battery Assembly Line

Compatible Cell

Specification

Cell Structure

Single Line Capacity



SKYGLIDE SERIES · CL-CS-A360S

Cylindrical Tabless Battery Assembly Line

Product Overview: The entire production line adopts magnetic levitation high-speed transmission technology, significantly improving assembly speed and precision while reducing dust contamination and mechanical wear. It also enhances equipment scalability and flexibility. Combined with an Al-driven data intelligence system, the line enables full-process visualization and intelligent management, helping customers build efficient, smart, and sustainably evolving intelligent factories for cylindrical cells.



Aluminum Shell Dual-Pass Structure



Φ18~80mm
Compatible Cell



75/150/300/360ppmSingle Line Capacity



≤170*31*2.6m
Overall Dimensions

(L×W×H)

Lid Closing Pre-welding



Can Insertion

Primary Helium Leak Detection

Sealing Welding

Magnetic Levitation Drive

Contactless magnetic levitation drive technology, achieving micron-level precision and high-speed operation, with flexibility and no dust pollution, highly suitable for clean production environments in new energy battery manufacturing.

Intelligent Logistics

High Fault Tolerance

Distributed redundancy architecture and fault isolation design, automatically switching to standby mode during machine maintenance or downtime, improving line OEE and supporting 24/7 continuous production.

Extreme Scalability

Sealing Pin Welding

Three-level modular architecture design for the entire line, equipment, and components, supporting dual-dimension upgrades in efficiency and functionality, quick plug-and-play features, and reserved expansion space to meet future iteration needs.

Cell Tray Loading

Testing and Coding

Post Helium

Leak Detection

Dynamic Laser Conditioning

Equipped with a self-developed laser conditioning system, enabling dynamic tracking of the melt pool and real-time closed-loop adjustments of power, focus, and trajectory, eliminating welding spatter, with the capability to detect over twenty types of welding defects, ensuring ultra-high welding yield.

Al-Driven Smart Manufacturing

Self-optimization of process parameters, self-warning for abnormal risks, and self-decision-making for production strategies. Al models are deeply integrated into the equipment control chain, continuously evolving manufacturing efficiency and quality.

Digital Twin

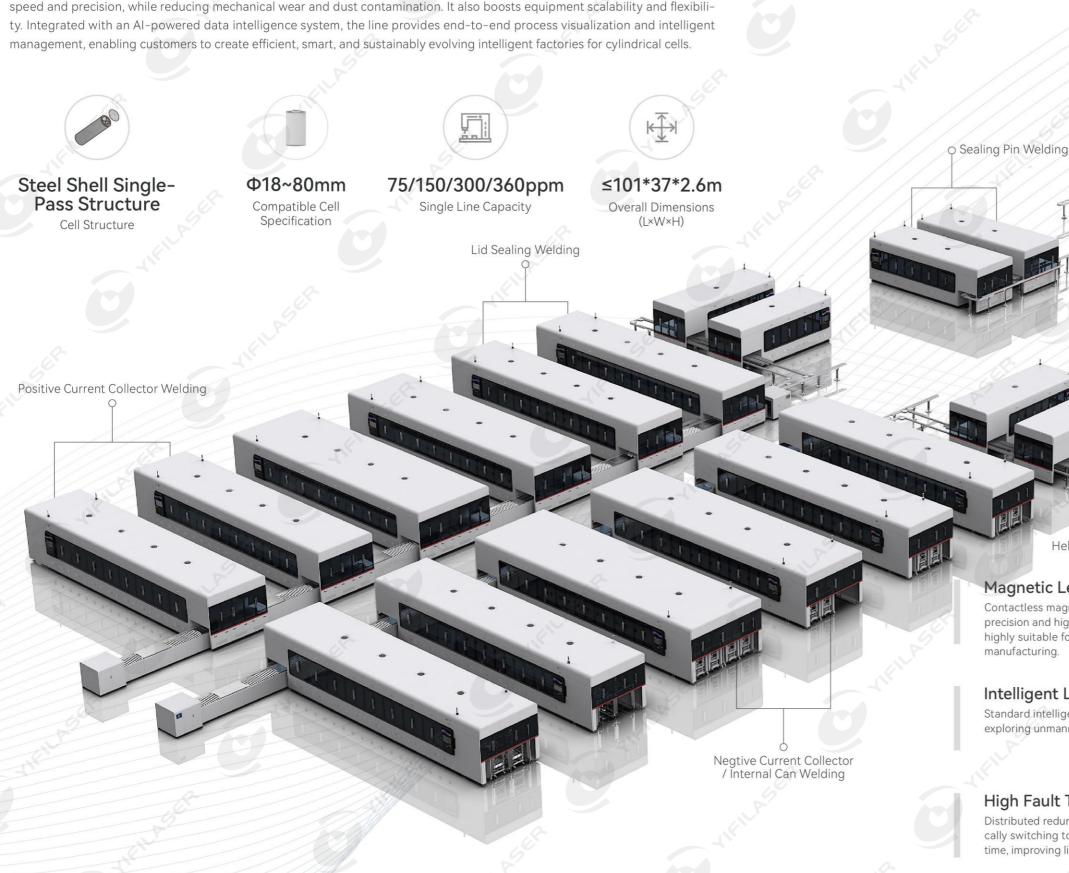
Optional digital twin system, enabling multi-level visualization and intelligent production management for modules, equipment units, entire production lines, and workshops.



SKYGLIDE SERIES · CL-CS-C360S

Cylindrical Tabless Battery Assembly Line

The entire production line features magnetic levitation high-speed transmission technology, which enhances both assembly speed and precision, while reducing mechanical wear and dust contamination. It also boosts equipment scalability and flexibili-





Magnetic Levitation Drive Contactless magnetic levitation drive technology, achieving micron-level precision and high-speed operation, with flexibility and no dust pollution, highly suitable for clean production environments in new energy battery manufacturing.

Helium Leak Detection

Intelligent Logistics

Standard intelligent logistics system, minimizing human involvement and exploring unmanned production modes.

High Fault Tolerance

Distributed redundancy architecture and fault isolation design, automatically switching to standby mode during machine maintenance or downtime, improving line OEE and supporting 24/7 continuous production.

Cell Tray Loading

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SKYGLIDE SERIES · CL-CS-S360S

Cylindrical Tabless Battery Assembly Line

The entire production line utilizes magnetic levitation high-speed transmission technology, significantly improving assembly speed and precision, while reducing mechanical wear and dust contamination. It also enhances the scalability and flexibility of the equipment. Combined with an Al-driven intelligent system, it enables full-process visualization and smart control, helping customers build efficient, intelligent, and sustainably evolving cylindrical battery production facilities.



Aluminum Shell Single-Pass Structure



Φ18~80mm
Compatible Cell
Specification

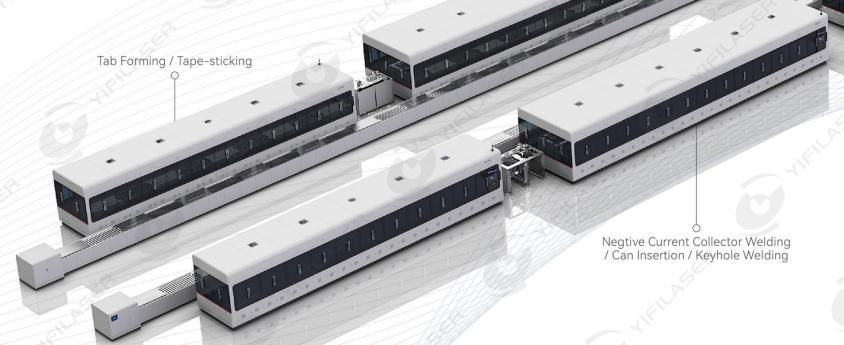


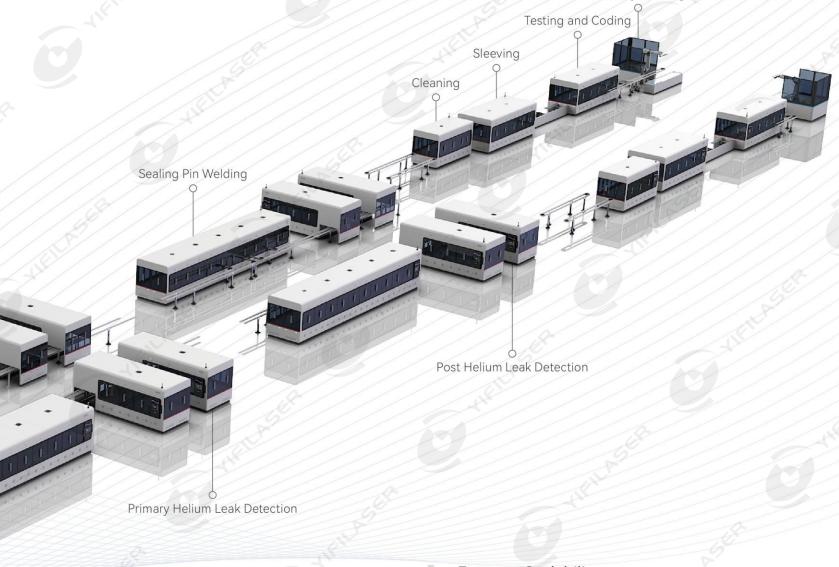
75/150/300/360ppmSingle Line Capacity



≤138*27.2*2.6m
Overall Dimensions

(L×W×H) Sealing Wel





Magnetic Levitation Drive

Contactless magnetic levitation drive technology, achieving micron-level precision and high-speed operation, with flexibility and no dust pollution, highly suitable for clean production environments in new energy battery manufacturing.

Intelligent Logistics

Standard intelligent logistics system, minimizing human involvement and exploring unmanned production modes.

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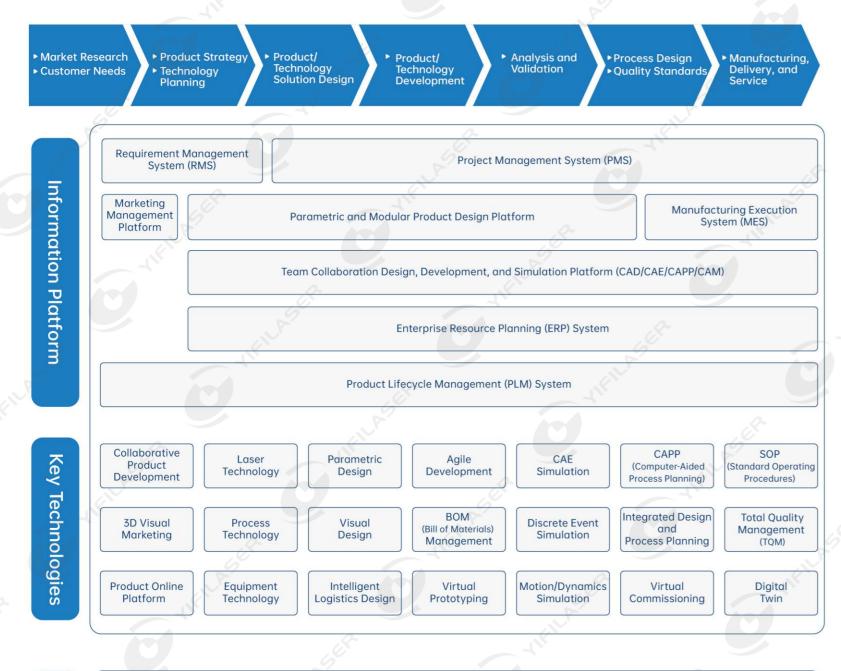
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Digital Twin

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YIFILASER

COMPREHENSIVE DIGITAL MANAGEMENT SYSTEMS



High-Level Universities Strategic Partner Clients Strategic Cooperation Supplier and Research Institutes YIFI Laser Engineering Technology Research Institute New Energy Battery Laser Application Industry Chain

FULL LIFECYCLE SERVICES AND QUALITY CONTROL

Project Management

International Certification PMP - Full Lifecycle Digital Management of Projects

Digital Full-Process Management Platform



Relying on four intelligent systems—ERP, PDM, MES, and PLM—this platform enables the digital management of the entire process from product research and development to delivery and acceptance, quickly meeting customer needs, efficiently achieving project goals, and ensuring quality completion of delivery and acceptance.

Integrated Production & Delivery, Innovative Mega-Manufacturing System



Integrating production and engineering delivery, innovation runs through the entire manufacturing and delivery system. This integration ensures seamless communication from manufacturing to delivery, enhancing manufacturing and delivery efficiency, and shortening project lead

One Center, Building an Efficient **Execution Network**



Aligned with international PMP project management certification, this approach centers around the project, driving the efficient execution of the entire product lifecycle, including research and development, manufacturing, delivery, and after-sales service. By consolidating efforts, we build a highly cohesive professional team to provide comprehensive project management services to customers.

Domestic and International After-Sales Teams, Professional Services



With separate domestic and international after-sales teams supporting global business, and based on decades of after-sales database analysis, we build a comprehensive after-sales system for repairs, returns, and fast response. This ensures professional after-sales services for our cus-

Quality Management

- ► Quality Policy
- ► Quality Objectives
- ► Quality Improvement

- ► Quality Pre-Planning
- ► Quality Control Plan

- ► Preventive Measures ► Corrective Actions
- ► Quality Process Planning
 - ► Customer Feedback

Conceptual **Systematic** Support Support

Technical Support

Methodological Support

Information Support

► Quality Management Leadership Team

Organizational

Support

- ▶ OC Team
- ▶ Quality Audit Special Team
- ► Quality Documentation
- ▶ Procedure Documents
- ▶ Work Instructions

- ► Incoming Material Inspection
- ► Process Self-Inspection
- ► Process Inspection

YIFILASER 21 | 22



远信储能 RelyEZ Energy









































BOOSTESS



V/A 卫蓝新能源

































































