

# BEVERAGE MAKER REPLACEMENT PARTS

## DESCRIPTION

Stainless steel tanks and immersion stick heaters for galley hot water systems

## ELIGIBILITY

Airbus	Fokker	Saab
Boeing	Embraer	
Bombardier	Lockheed	

## BENEFITS & IMPROVEMENTS

- ▲ Increased automation of manufacturing process, which improves manufacturing consistency and reduces production cost
- ▲ Upgraded construction to all 316L stainless steel
  - Improves corrosion resistance and thermal properties
  - Reduces calcification buildup from hard water
  - Allows for better weldability through decreased carbon buildup leading to less corrosion at weld joints
  - Increases resistance to chloride embrittlement which causes pitting in lesser grade materials (e.g. 304SS)
- ▲ One-piece CNC end caps incorporated into tank design, which eliminates welded bushings, minimizing corrosion and crack potential
- ▲ Tanks are leak tested to a higher pressure than the OEM, ensuring a longer service life
- ▲ Heater sticks are electro polished to reduce calcification
- ▲ Cost effective OEM replacement parts



VA Part Number	OEM Part Number	Next Level Assembly
VA-2530-T01	428-0074-1 3520-0429-01	411- 425-
		416- 428-
		420- 445-
		421- 3510-
VA-2530-T02	467-0074-1	467-0001-1
VA-2530-T03	3520-0555-01	4510-
VA-2530-H01 (Config A)	3575-1251-07	352- 421-
	3575-1251-01	400- 425-
	3575-1480-01	405- 428-
	3575-1480-07	409- 440-
	440-0150-1	411- 445-
	440-0150-3	416- 467-
440-0150-5	420- 471-	
440-0150-15		
VA-2530-H01 (B)	3575-1251-05	3510-
VA-2530-H01 (BK)		
VA-2530-H01 (C)	3520-0551-01	4510-
VA-2530-H01 (CK)		
VA-2530-H02	11056-1	11050 11276- 1122 11700- 280001-*
VA-2540-T01	8921110G5	24E507009G02
		24E507009G03
VA-2540-T02	8921385G1	24E507040G01
		24E507040G03
		24E507040G04

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