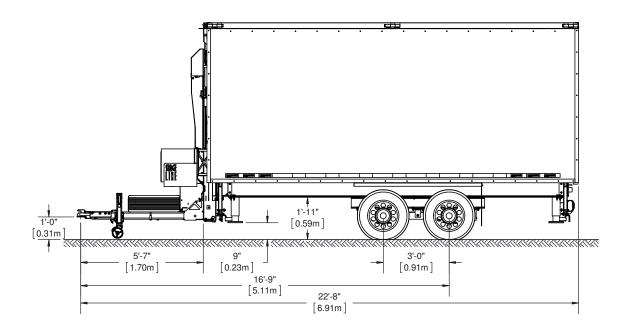
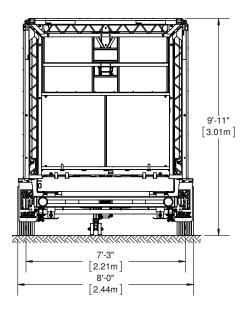
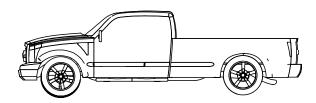


SL50 TECHNICAL DRAWINGS 2020

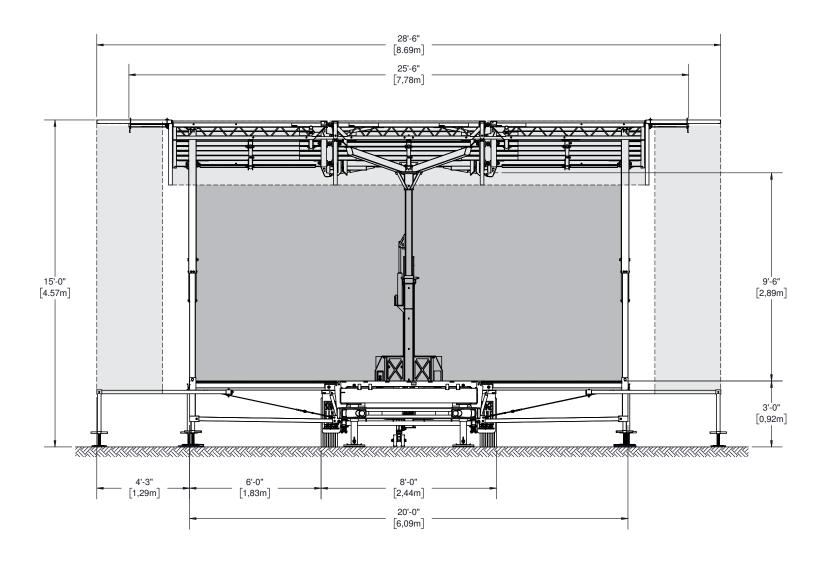








Mass SL050	Unladen		Standard Equipment		Maximum Capacity	
#666 and up	Lbs	Kg	Lbs	Kg	Lbs	Kg
Total Mass	5490	2490	7231	3280	8800	3992
Mass on Axle	4982	2260	6548	2970	8000	3629
Mass on Hitch	507	230	683	310	800	363



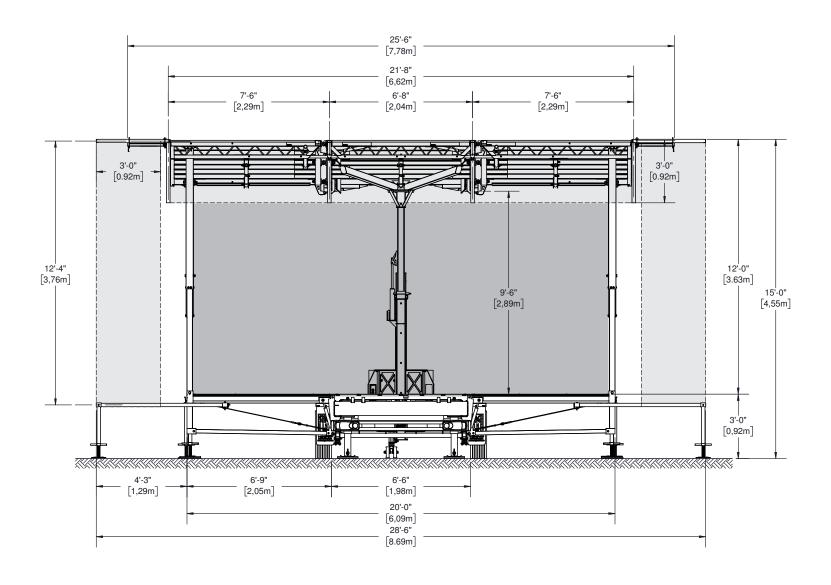
WINDWALL

Figures are nominal.

BANNER (For dimensions, please refer to Banner Book)

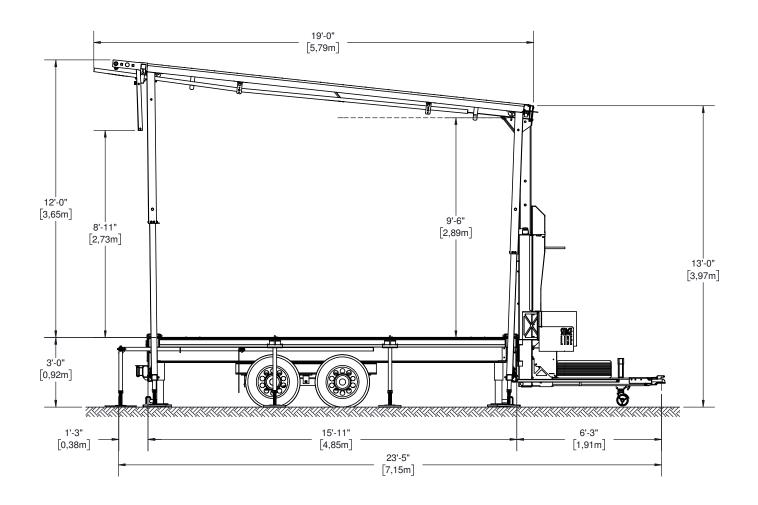
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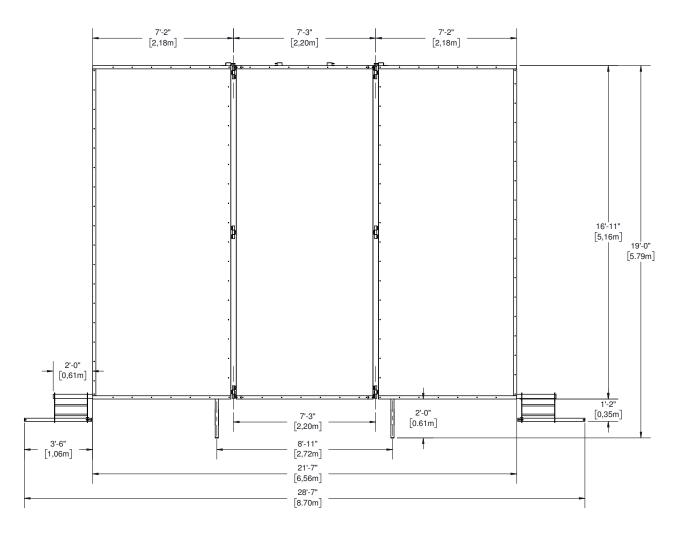






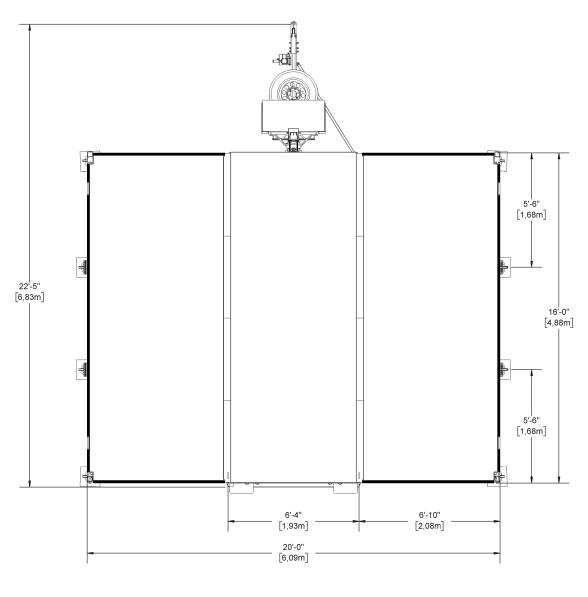
BANNER (For dimensions, please refer to Banner Book)





DOWNSTAGE



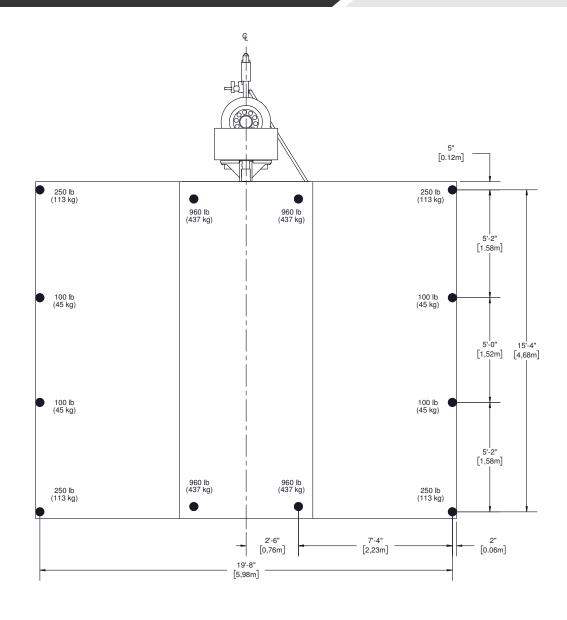


DOWNSTAGE

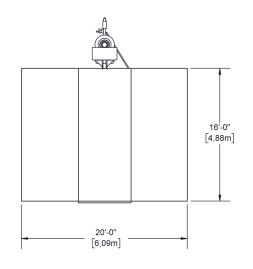
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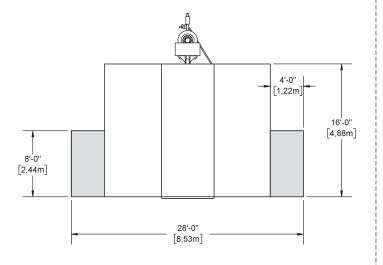
CAPACITY: 100lbs/ft² (490kg/m²)

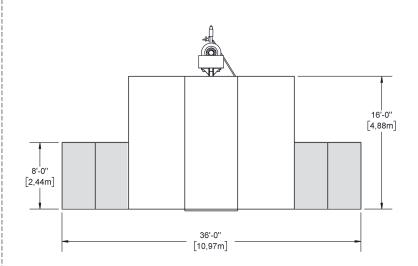
Figures are nominal.













A THOROUGH UNDERSTANDING OF THE INTER-RELATED LOADINGS SHOWN IN THIS RIGGING PLAN IS NEEDED IN ORDER TO SAFELY USE THIS MOBILE STAGE ROOF AND TAKE FULL ADVANTAGE OF THE MANY RIGGING OPPORTUNITIES IT OFFERS.

This mobile stage roof offers a variety of rigging options with regard to load capacity, placement and type.

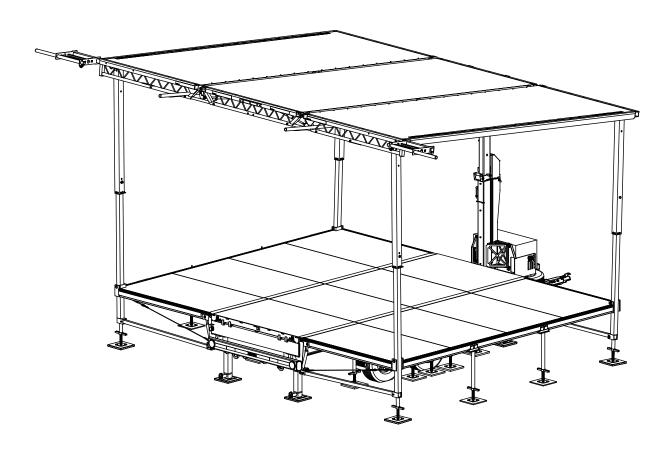
There are rigging pipes, trusses, roof rigging points and side overhang rigging beams.

This rigging plan locates and defines these rigging features, includes load capacity for each and describes maximum combinations of loads amongst features.

Take note of exclusions, maximum sub-totals in a group, load balance requirements, maximum lifting capacity of roof and maximum rigging load on roof.

The maximum load on the roof is less than the sum of the maximum load on each rigging feature.

Refer to Operator's Manual for procedures in regards to proper setup and setup methods of the stage and its options.



The information contained in the current document is final and must be considered as such. They are derived from design briefs and summarized to help the user plan rigging configurations safely. It is therefore mandatory that the user follows and respects the capabilities and limitations described herein. Overloading of stage components above their specified capacity may result in structural failure, equipment damage, injury or death. Stageline cannot be held responsible if the user, himself or subcontractors under his supervision, derogate from this document and/or the approved rigging plan. If a desired configuration cannot meet these requirements, the user must contact Stageline to analyse the case and obtain further instructions. Special restrictions and limitations may apply.

Certain authorities may require that a rig configuration plan, signed and sealed by a recognized member of a professional body, be available to allow the stage to be setup on their territory. This document was not intended to and cannot be used or considered as an official document or certificate to serve this purpose. Contact responsible authorities or Stageline for details.

RIGGING RESTRICTIONS

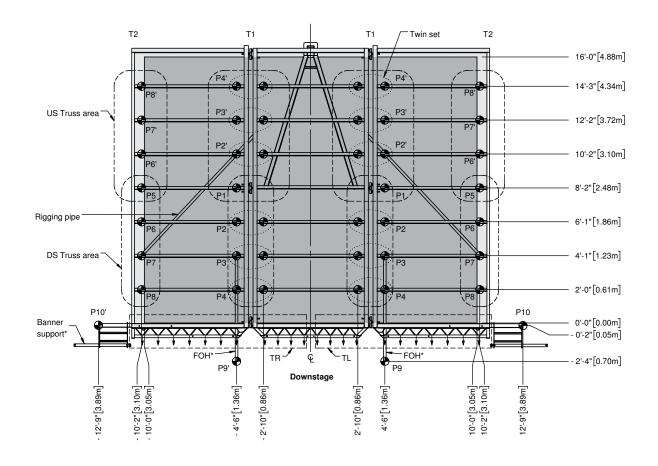
- MAXIMUM LOAD BEARING CAPACITY: 2500 lb (1130 kg)
 All corner posts and telescopic columns must be installed, pinned and secured.
- Each truss area can be loaded to a maximum of 250 lb (113 kg).
 Point capacity in each area must be respected.
- In the front truss zones, any point indicated by an arrow can be used. TL truss zone must be symmetric with TR truss zone. Each zone has a maximum capacity of 250 lb (113 kg).
- A maximum of 125 lb (57 kg) can be loaded at any place along each FOH.
- Do not load more than 30 lb/lin. ft (45 kg/lin. m) per rigging pipe with a maximum load of 300 lb (136 kg).
- Rigging pipes can be installed at P1 to P8 points location. Point load capacity must be respected.
- Loads on P10s is 375 lb once all corner posts have been installed and lateral banners are installed. Capacity can be increased to 500 lb if all corner posts are installed and lateral banners are not installed.
- Only use one of the two points at a time from each twin set of P2, P3, P4, P2', P3' and P4'.

LIFTING RESTRICTIONS

- MAXIMUM ROOF LIFTING CAPACITY: 200 lb (91 kg)
- When lifting, make sure loads are evenly divided between right and left side of roof.

WARNING

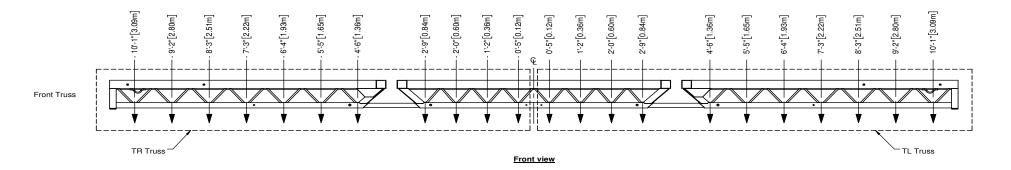
SERIOUS DAMAGE OR INJURY CAN OCCUR IF LIFTING CAPACITY IS EXCEEDED.



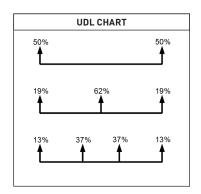
R00F FL00R

^{*} Optional items, see stage specifications.





MAXIMUM LOAD CAPACITY					
Point No.	Lbs	Kg			
P1	250	113			
P2 or P2', P3 or P3'	150	68			
P4 or P4', P5	250	113			
P6 or P6', P7 or P7'	150	68			
P8 or P8'	250	113			
P9*	125	57			
P10	500	226			
TL, TR	250	113			



^{*} Optional items, see stage specifications.

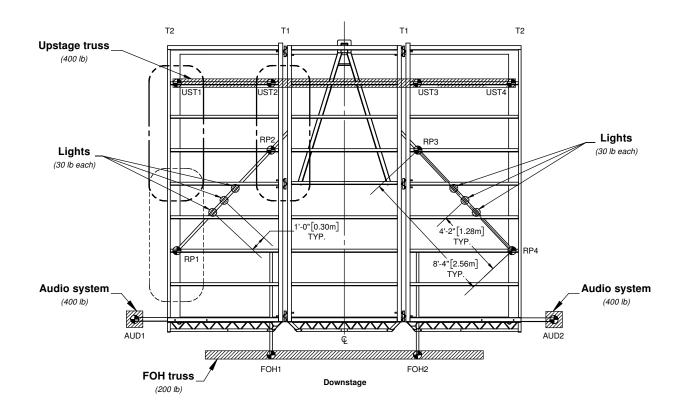
WHEN CALCULATING THE LOADS ON A SL50, USE FOLLOWING METHOD:

Calculate all the loads applied to each point.

Verify the applicable limitations for each points.

Verify the general applicable limitations.

LOAD CHART *					
Point	Load calculation	Load at point (lbs)			
UST1	0.13 (13%, see UDL) x 400	52			
UST2	0.37 (37%, see UDL) x 400	148			
UST3	0.37 (37%, see UDL) x 400	148			
UST4	0.13 (13%, see UDL) x 400	52			
AUD1	400	400			
AUD2	400	400			
FOH1	0.5 (50%, see UDL) x 200	100			
FOH2	0.5 (50%, see UDL) x 200	100			
RP1	0.5 (50% of weight)x90	45			
RP2	0.5 (50% of weight)x90	45			
RP3	0.5 (50% of weight)x90	45			
RP4	0.5 (50% of weight)x90	45			



POINT LOAD VERIFICATION

Upstage truss: UST1 to UST4 < 250 per rig point

PA systems: AUD1 and AUD2 < 500 (no banners installed)

FOH light truss: FOH1 and FOH2 < 125

Rigging pipes: RP1 to RP4 < 150 per rig point

RESTRICTIONS VERIFICATION

T2 US area = UST1 = 52 < 250 DS area = RP1 = 45 < 250

T1 US area = UST2 + RP2 = 193 < 250

Rigging pipes are not loaded more than 30 lb/ft

So this rigging plot does not overload the roof and is considered acceptable.

^{*} Refer to rigging plot