

# **Court Construction Checklist WSF Fiberesin Singles**

- 1. Schedule must be confirmed or postponed a minimum of 3 weeks prior to the scheduled installation to prevent storage fees for the materials.
- 2. Court area must be enclosed and the space conditioned weeks prior to court playing surface construction begins. Concrete slabs must be in place a minimum of 60 days prior to court installation and General contractor must perform RH testing compliant to ASTM F2170-09 30 days minimum prior to the installation. RH must be 85% or less. If moisture content is greater than 85% a second test should be performed to verify the moisture content is dropping. Moisture damage is the leading problem with court materials and the building must be dry. Court areas must be climate controlled with temperatures between 50 80° F and 40 60% relative humidity through receipt of materials, installation, storage, and thereafter. Note: All downspouts must be connected to the permanent drains.
- 3. Courts should be cleaned out and empty of all other contractors materials and equipment.
- 4. Courts are used for storage and staging of wall materials with additional clean storage area necessary, located as close as possible to the courts.
- 5. Storage for court flooring requires a minimum of 100 sq. ft. per court.
- 6. Glass must be stored out of harms way and stacked upright against a wall.
- 7. Courts must be accessible to material in-loading. Many of our materials are extremely heavy and easily damaged during handling prior to installation.
- 8. Electrically, both 115V and 220V, should be available within 100' of courts.
- 9. Permanent lighting should be installed and operational . Poor lighting during installation yields poor appearance to court finishes .
- 10. Out of play areas above the court should be complete.
- 11. Contractors will benefit if all work above and behind courts is complete before Anderson Courts personnel arrive so that work, except touch-up, need not be done over finished surfaces. The exception being the finish flooring and associated base trim / thresholds behind the courts. Maple floors are coarse sanded and left unfinished. Game lines are painted and require three (3) days to dry.
- 12. Checking your rough work and that of your subcontractors for compliance to specifications prior to Anderson Courts arrival will avoid costly delays and reconstruction.
- 13. Measure width of court at floor, 4' AFF and 8' AFF at back wall, head wall and 8' increments in between front and back. Finish width dimension for International squash should be 21' 0", plus the thickness of court finish materials with a tolerance of  $\pm \frac{1}{4}$ ".

### International Squash

1 1/8" Fiberesin - 21' 3  $\frac{3}{4}$ "  $\pm \frac{1}{4}$ " Stud to Stud 21' 2  $\frac{1}{2}$ " Plywood to Plywood

- 14. Check all walls for plumb especially important are glass wall/side wall, side wall/head wall junctions tolerance is  $\pm$  1/8" in 10' vertically.
- 15. Check side walls, back wall and head wall to make sure they run true their entire length with no substantial deviations. Tolerance and deviation is  $\pm 1/8$ " in 10' horizontally.
- 16. Check stud layouts. Check centers, spacing, blocking location, stud gauges, wall stiffener and bracing to make sure it is adequate for the job and as specified.
- 17. Check length of court from rough head wall to rough back wall. For glass back walls these numbers are for the center line of solid blocking for the anchoring of our glass attachment angle. Tolerance is  $+\frac{1}{4}$ ".



## International Squash

Glass backs

32' 3 7/8" +  $\frac{1}{4}$ " From Studs 32' 3  $\frac{1}{4}$ " +  $\frac{1}{4}$ " From Plywood 1 1/2" Fiberesin Headwall

- 18. Check floor length from Headwall studs to change in concrete elevation for recessed slab applications
- 19. Check rough openings for door in solid back wall applications. Fiberesin doors are only available in one size and have a solid frame on all four (4) sides. The door is flush to the inside surface of the frame. Wall materials butt into this frame leaving a flush back wall. Extension jambs are not included.
- 20. Glass Lead Times are as much as 8 weeks. Tempered Glass can not be modified after manufacture. Please confirm your openings and the frame design as soon as possible. Extension jambs are not included.
- 21. Check sub-floors for level. The specification is very demanding for  $\pm 1/8$ " in a 10' radius. If there are multiple courts adjacent to each other that have glass backs, recessed slabs, or other design features to visibly align them they may need to be considered as a group. This is not standard and may result in extra charges.
- 22. Check court height based on the bench mark established while checking the floors. Door clearances at the floor are very tight and the elevation chosen must allow for this. International court height at head wall is 15'0" plus the floor thickness adjusted for bench mark elevation. The court height at the back wall is 7'0" plus the floor thickness adjusted to the same benchmark elevation. The out of bounds redline extends 2" above these heights.
- 23. Check floor area immediately behind court to check for suitability of anchoring glass walls. Floor should be a minimum of 4" thick and free of conduits and reinforcing and a minimum of 4000 PSI concrete capable of holding anchor torques to 55 ft. lbs. Concrete must be suitable across the entire width of the court and from 31'6" to 33'6" from the rough head wall for International Squash. Light weight concrete, cinderfill, wood framing and other low density materials are not sufficient.
- 24. Finish materials above the court cannot protrude past the playing surface.
- 25. Netting: in facilities with netting it is the responsibility of the general Contractor to Install the necessary blocking and hooks needed for net tensioning. This work is to be completed before Anderson Courts mobilizes. Check that blocking and support hooks are properly installed. Wall cap should be installed and painted with 1 side of the net attachment battens pre-attached. The other side should be on site, painted, and ready for installation by our team. Please note – full size nets often have a diagonal splice.

26. Color : Headwall Color	
Sidewalls Color	
Outlines Color	Note : color limited to Type 471 Tape Colors



## **Squash Court Preparedness Checklist**

#### General Conditions

- ♦ Structure must be weather tight and thoroughly dry. Moisture and excess humidity void all warranties so all water proofing and vapor barriers must be in place prior to finishes. This includes downspouts and exterior grading/drainage.
- ♦ All work overhead and immediately behind the courts , excluding the finished flooring and associated base molding , should be complete (framing, insulation, sprinklers , drywall, lighting, painting). Permanent Lighting must be installed temporary lighting is not acceptable .
- ♦ The permanent HVAC system must be operational and used to maintain 55 80° F and 40 60% relative humidity, starting a minimum of 2 weeks prior to material receipt and maintained through storage, installation and thereafter.
- General conditions, specifications and tolerances must be verified by the General Contractor prior to mobilizing the court installation crew. This includes measuring all courts to insure they are the correct size, per our submittals, all corners are square, and all walls are plumb and true to within 1/8" in 10' for both horizontal and vertical planes.
- Schedule must be confirmed or postponed a minimum of 3 weeks prior to the scheduled installation to prevent storage fees for the materials.
- General Contractor to confirm materials can be safely loaded in without damage.

#### **Floors**

- Confirm the Subfloors provided are a steel troweled concrete slab and meet a tolerance of  $\pm 1/8$ " in a 10' radius.
- Confirm the recess, if applicable, equals the finished height of our 3" floor minus whatever your gallery finishes are to be.
- ♦ Slab must be in place a minimum of 60 days prior to flooring installation. General contractor should perform RH testing to confirm compliance to ASTM F2170-09 30 days prior to the installation .
- Floor shall be turned over to Installing Contractor in a broomed clean condition for inspection and acceptance.
- Confirm a 220 Volt 30 Amp breaker/receptacle is available within 100' of the courts.
- ♦ All work required to put the concrete slab or sub floor in an acceptable condition shall be the responsibility of the General Contractor.

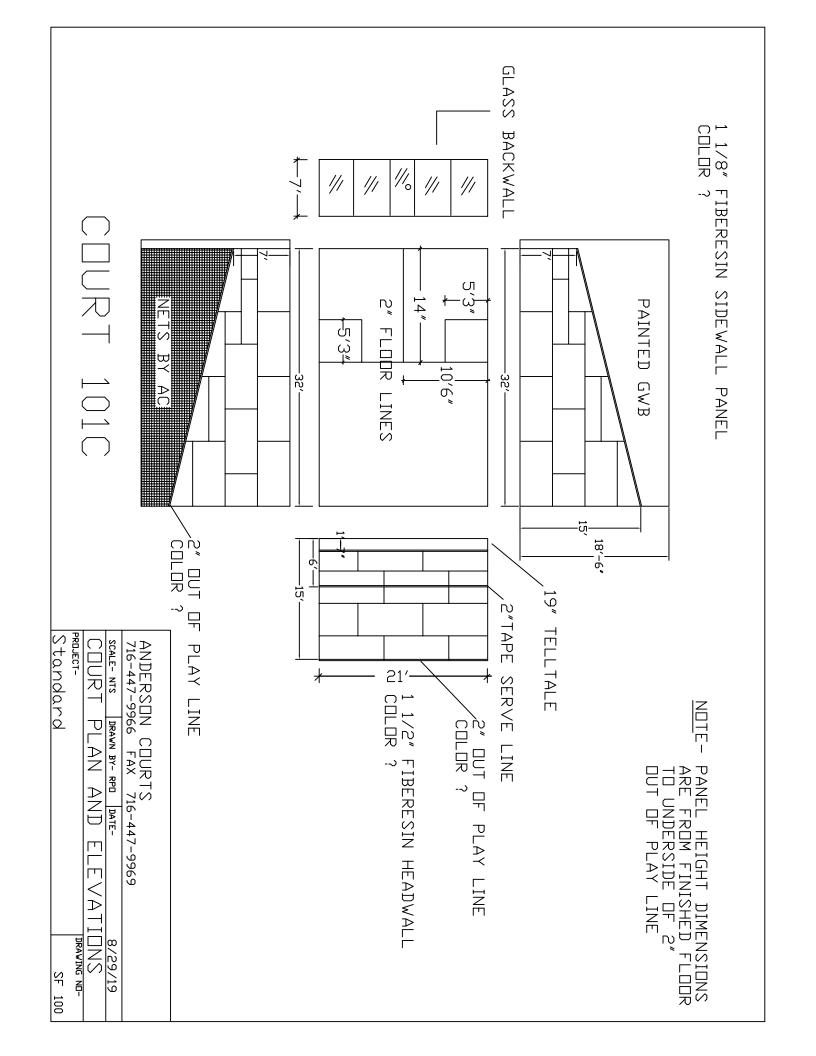
#### Walls

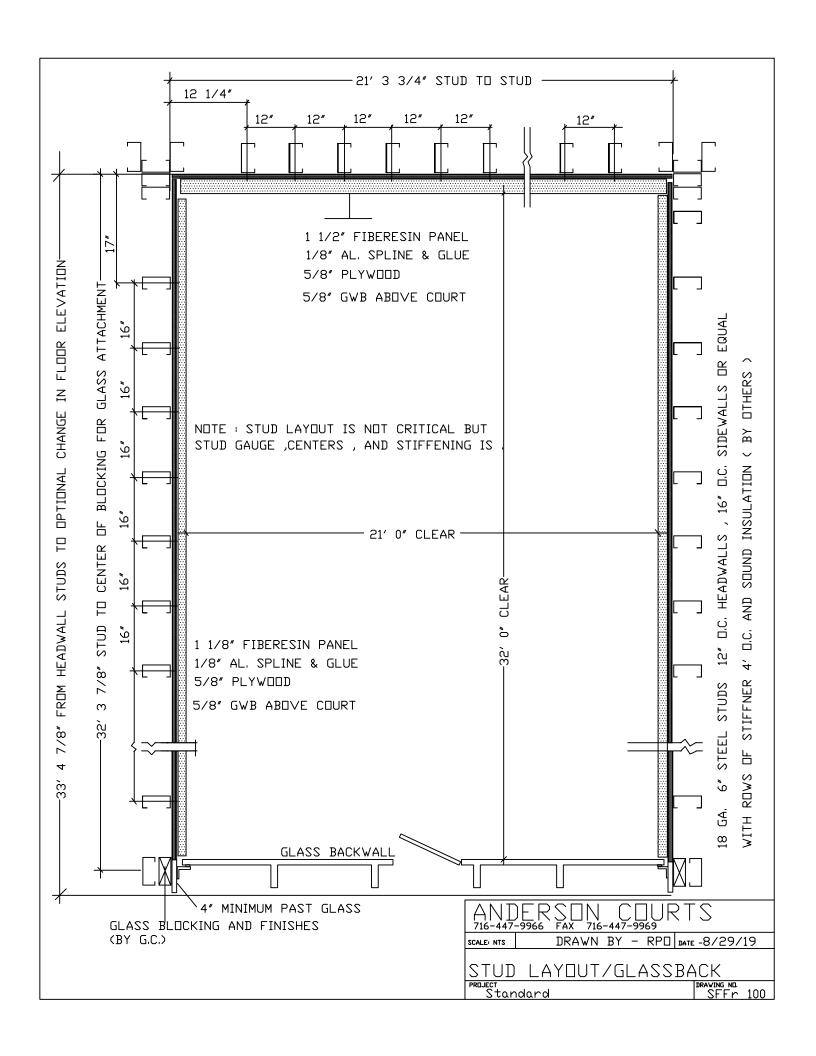
- Confirm the Substrate for wall finishes is built to a tolerance of  $\pm 1/8$ " in 10' of plumb and straight.
- Framing for panel and wood systems shall be of sufficient dimension, gauge and centers to attain the best playability characteristics. Furring channels, lateral stiffeners and/or 1/4 point attachments may be used to achieve suitable framing characteristics. Confirm all blocking for net and glass attachment are installed correctly.
- All work required to put the framing or wall substrate in an acceptable condition shall be the responsibility of the General Contractor.

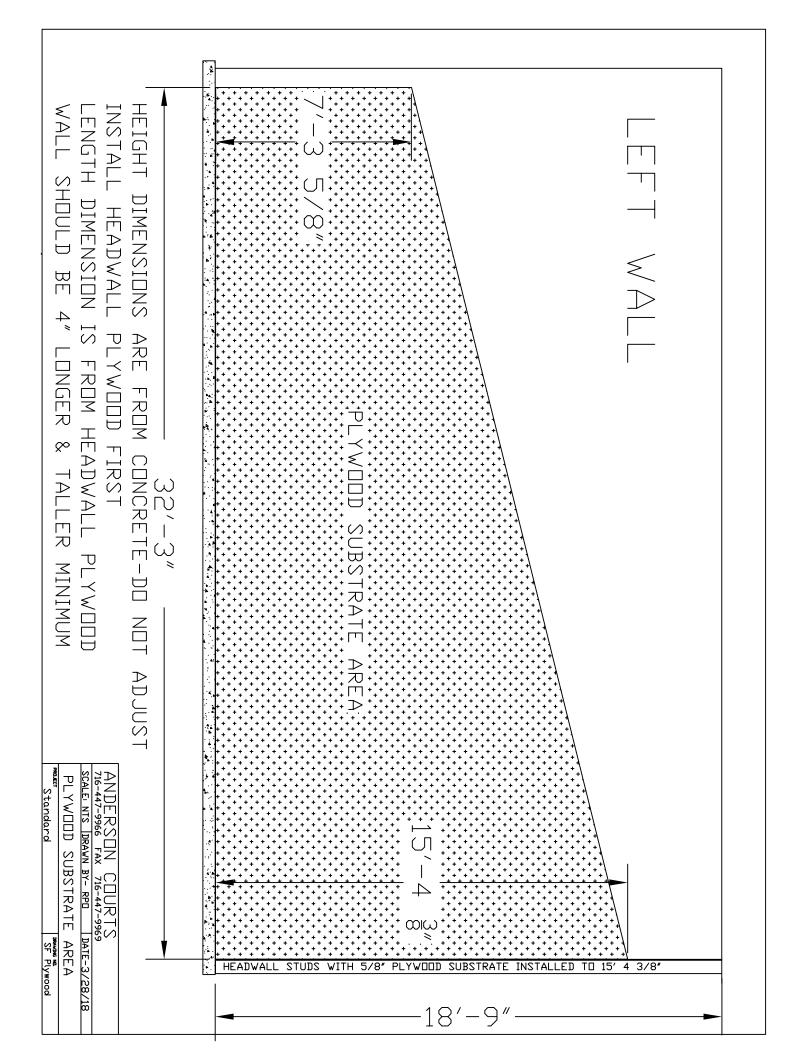
### Glass

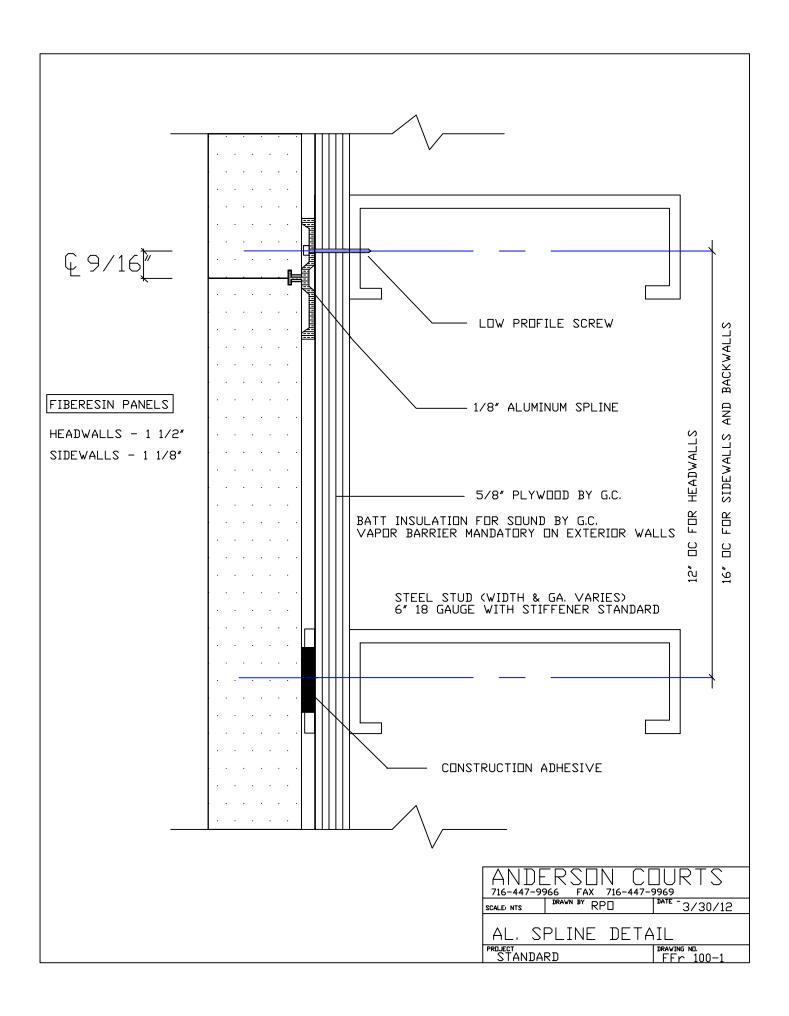
- Confirm concrete floors are within a tolerance of  $\pm 1/8$ " in 10' along glass line; walls shall be within a tolerance of  $\pm 1/8$ " in 10' of plumb at glass wall junction.
- Minimum of 4" concrete depth free of reinforcing rods and buried utilities, or inset steel plates as required for glass back anchoring. Side wall junctions to be solid filled block for channel inset or studs with backer blocking as required.
- Concrete slabs or steel plates must be capable of holding 3500# tension and have a minimum compression strength of 4000 PSI with anchor torques to 55 ft-lbs.

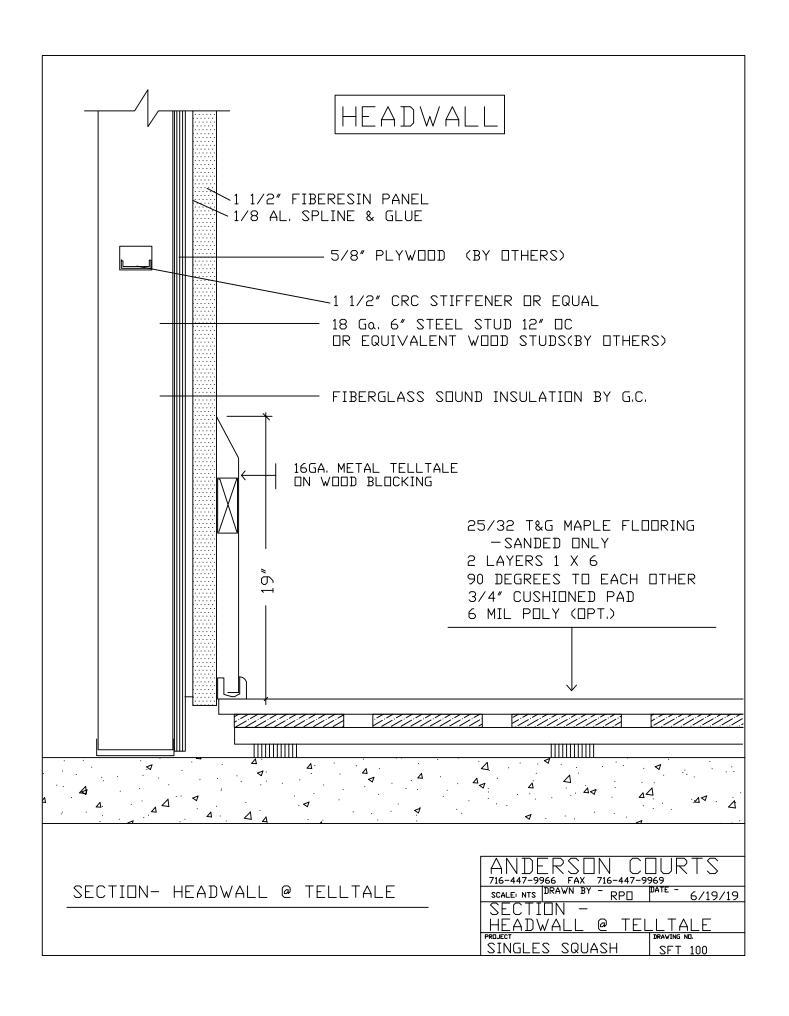
General Contractor	Date	

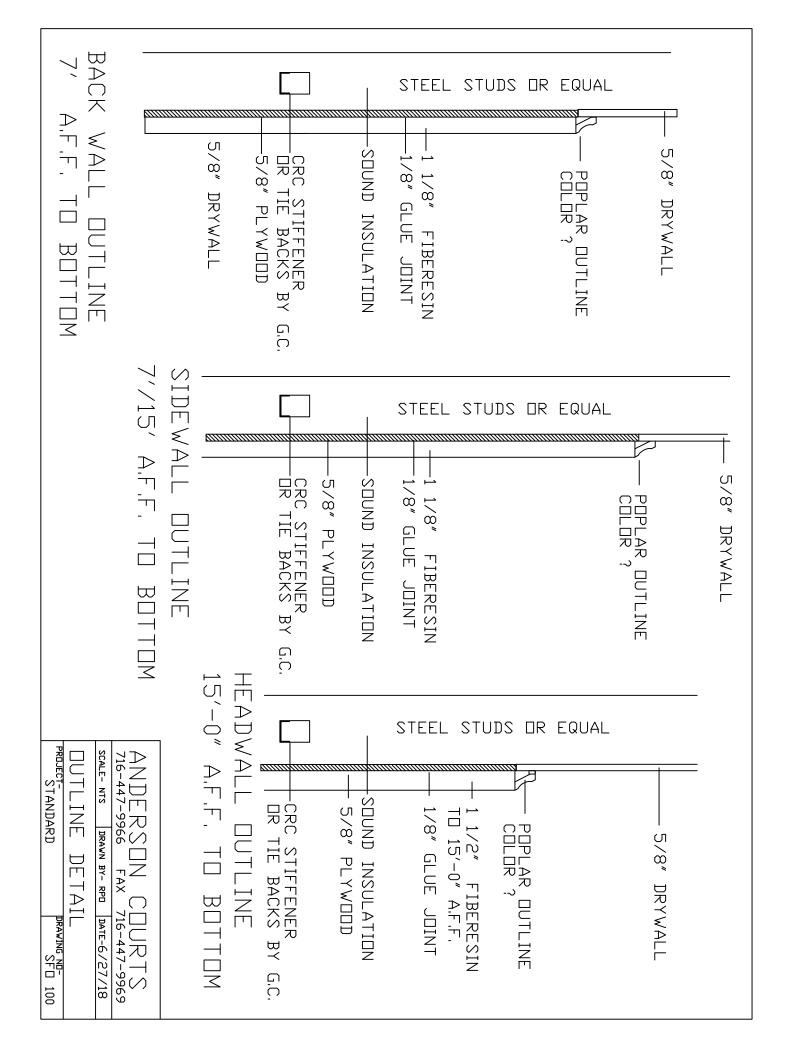


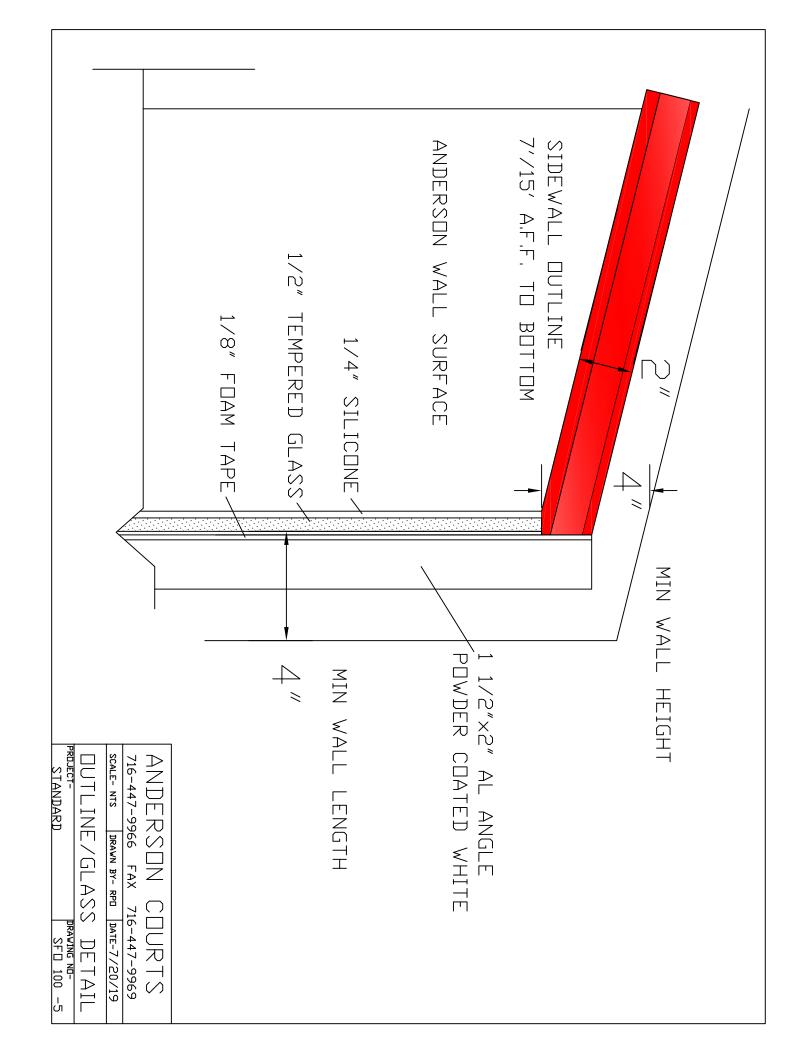


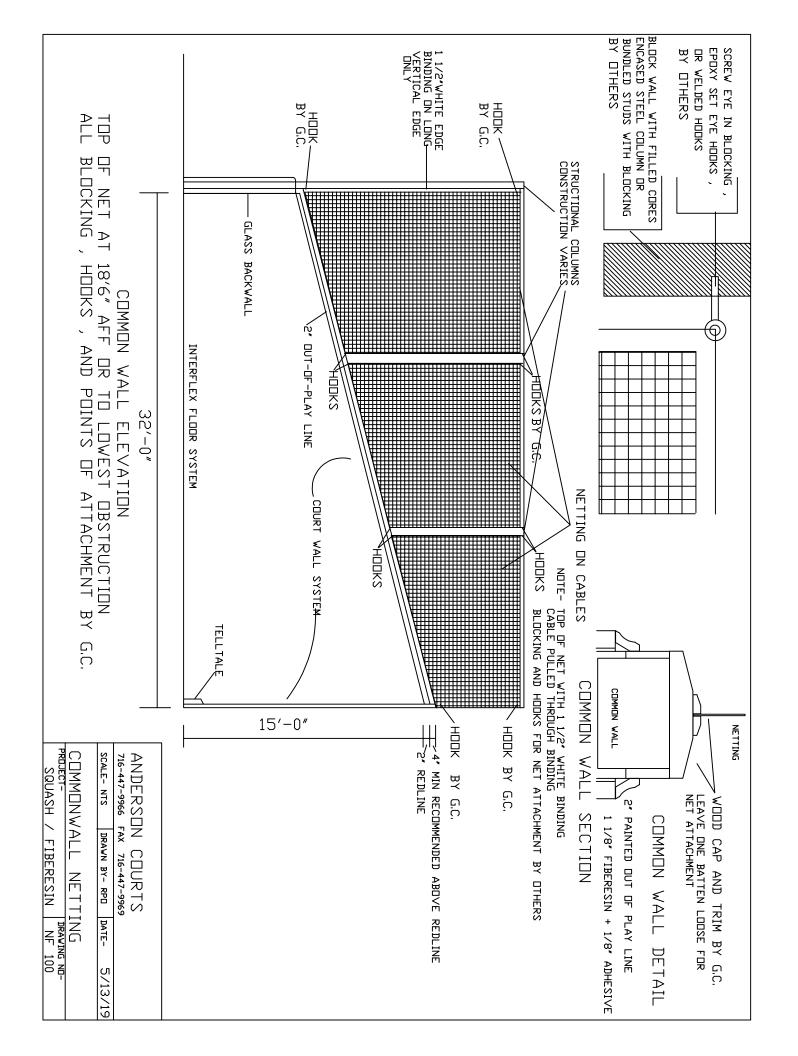


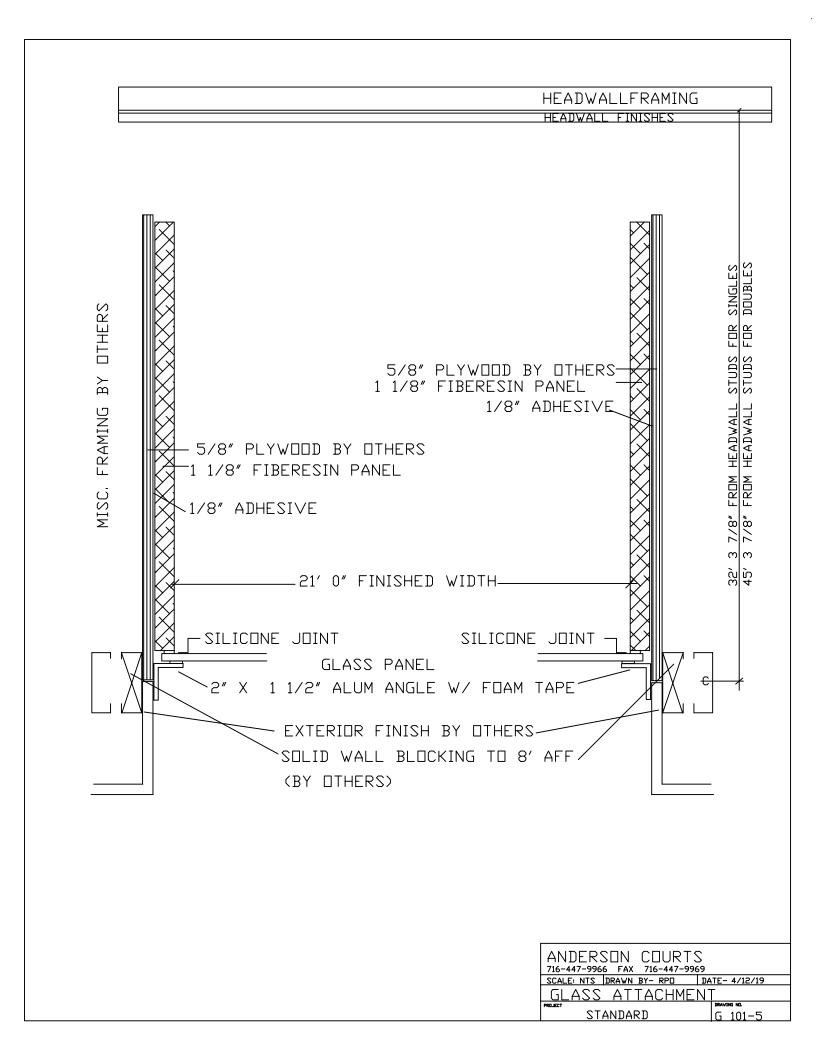


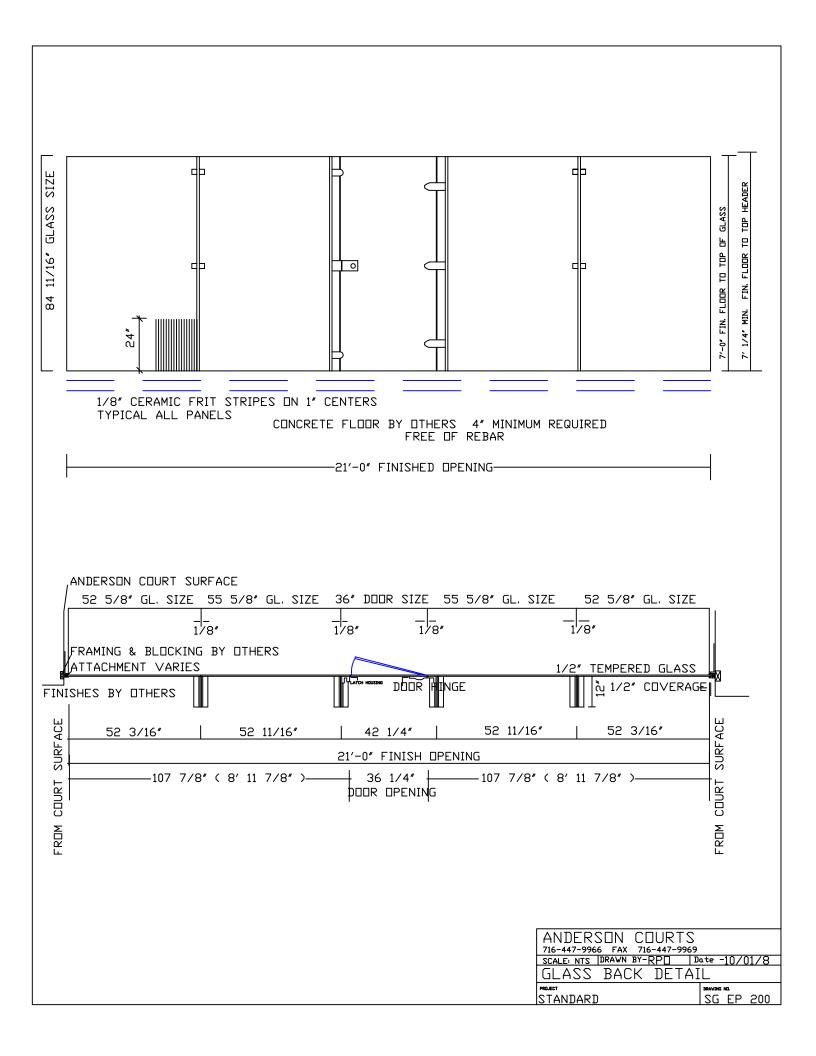


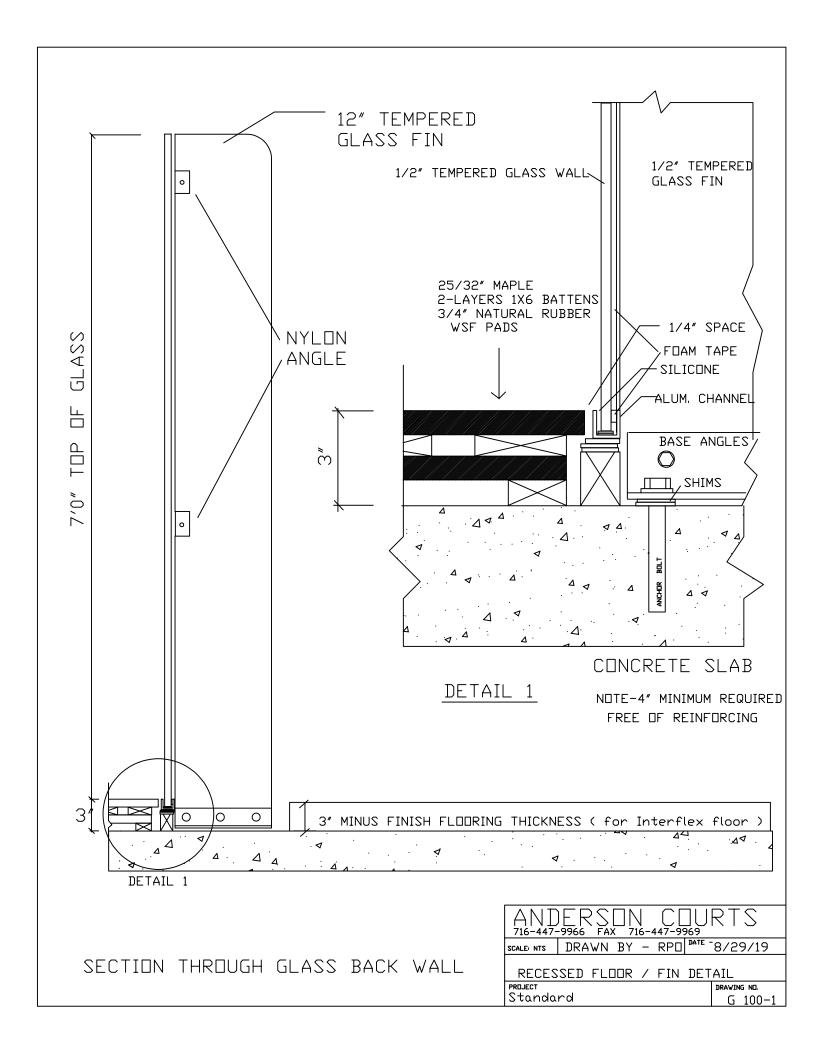






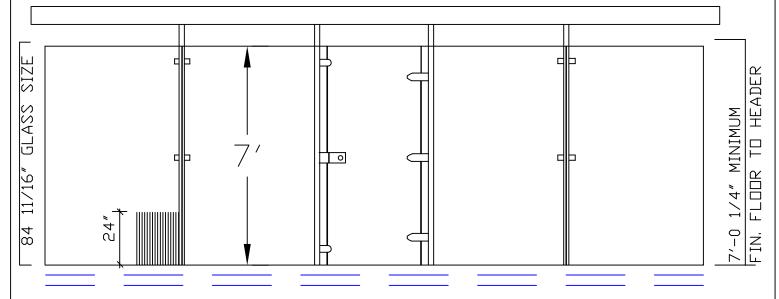




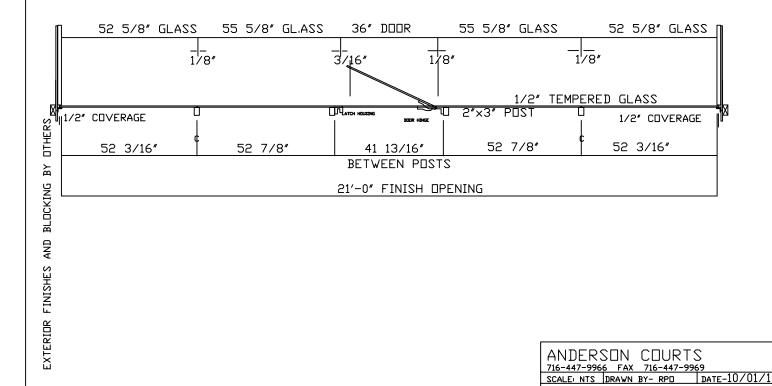


# 21' FINISHED OPENING

## STRUCTURAL HEADER ABOVE-BY OTHERS



CONCRETE FLOOR OR SUBSTANTIAL WOOD DECK REINFORCE BELOW TO PREVENT SAGGING



DATE-10/01/18

SG EP/AC 300

BACK DETAIL-POST

STANDARD

