

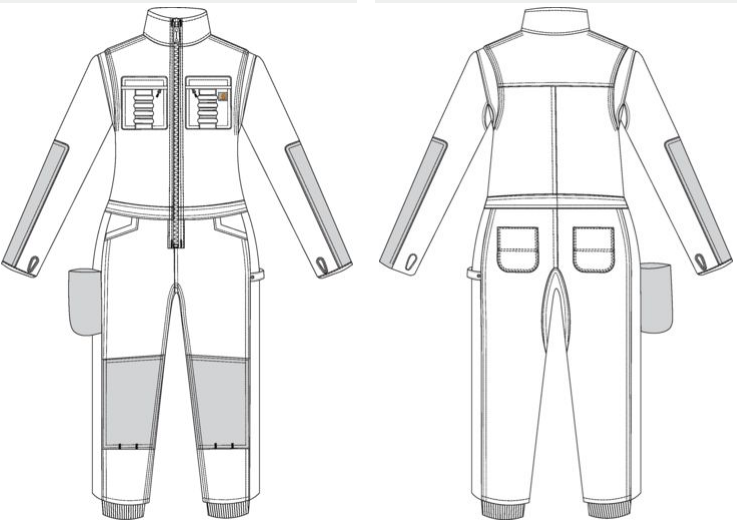
Tech Pack	Development
Description	Development

Message

RSL: It is expected that all goods produced for Carhartt comply fully with the Restricted Substances List (RSL) published by the Apparel and Footwear International RSL Management Group. The AFIRM RSL is available at the link below. If you should have any concerns in meeting this product specification, please discuss with the Carhartt Development Team, Fabric and Testing Manager, Quality Manager, or Sourcing Manager. <https://www.afirm-group.com/afirm-rsl/>

Properties

Front\_Sketch Back\_Sketch Sketch



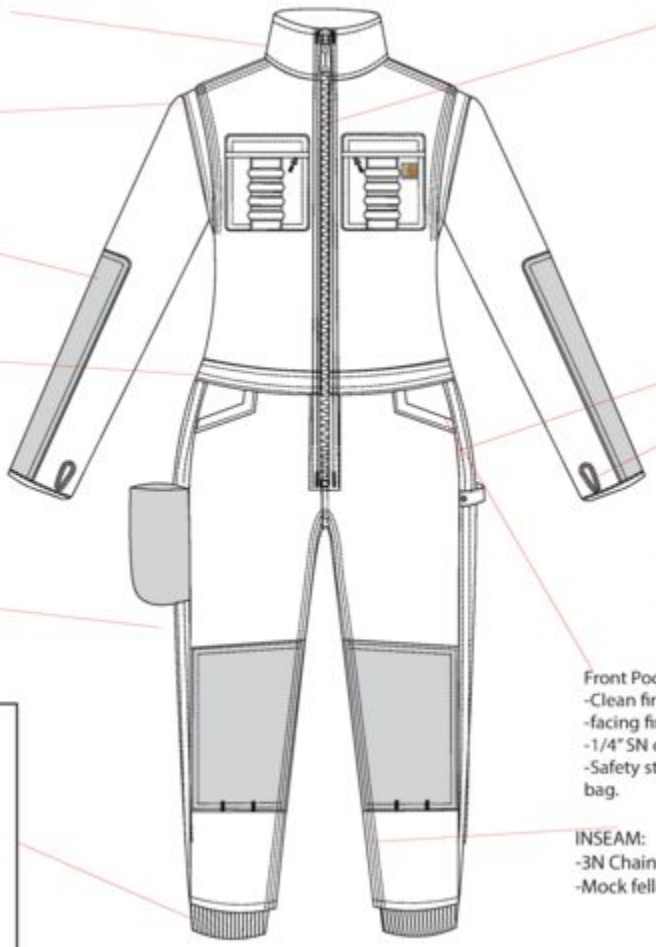
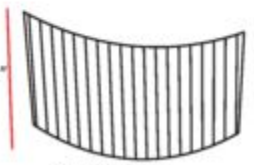
Style #	106168
Style Description	EX W Intern Coverall
Model #	
Season	Pipeline
Development Type	New
Department	Women's

Category	Outerwear
Designer	
Product Developer	
Technical Designer	
Active Colorways	TBD-To Be Determined
Resource	

Product Improvement/Roll Change	
Fit	
Washed	✓

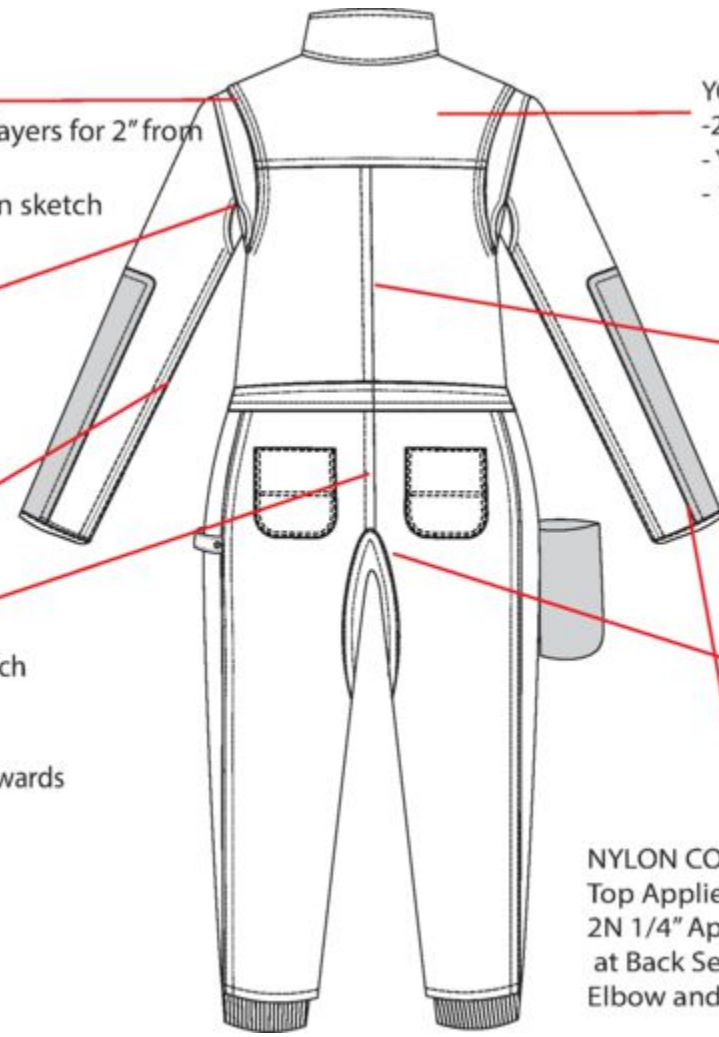


Documents

Image	Document Type
 <p><b>COLLAR:</b> Clean finish 2PLY, SN lockstitch make collar. 1/4" SNTS along top edge. SN Edgestitch along collar side of neck seam.</p> <p><b>SHOULDER</b> 3N Felled Seam</p> <p><b>NYLON CORDURA ARM PROTECTION</b> 2N 1/8" Apart Stitched at Back Seam and forearm Chainstitched</p> <p><b>WAISTBAND:</b> - 2N Chain-stitch (ISO 401-2) at top inside of waistband set 1/8" apart. - Bottom of waistband has 2N Chain-stitch (ISO-401-2) set 1/8" apart. - Top of waistband has 1 1/2" elastic set into the seam allowance. Secure with 2N Chain-stitch at top inside of waistband.</p> <p><b>SIDE PANEL:</b> - 1 3/4 IN Wide Cut on Bias 2N Chain-stitch set 1/8" apart. - Mock Felled, front over back</p> <div data-bbox="168 1006 514 1291"> <p><b>RIB CUFF DETAIL</b></p>  <p>2" 2x2 Rib Knit Clean Finish</p> </div> <p><b>CENTER FRONT ZIPPER</b> SN lockstitch set zipper to CF - interior clean finished with stretch knit binding. 1/4" SNTS each side of CF zipper. Vertical bartck @ bottom of zipper on stitch line. Zipper is exposed. **Zipper bottom stop must be placed no more than 1/2" from bottom edge.</p> <p><b>SIDE SEAM:</b> - 2N Chain-stitch set 1/8" apart. - Mock Felled, back over front.</p> <p><b>THUMBHOLE</b> 3 1/2" Opening for Thumbhole (See Detailed Sketch)</p> <p><b>FRONT RISE:</b> - 1/8" 2N Cover-stitch at front rise set using mock fell. - Seam allowance is towards the wear's right side seam.</p> <p><b>Front Pockets:</b> - Clean finish set facing to front pocket opening. - facing finishes 2" wide. - 1/4" SN chainstitch the opening edge. - Safety stitch bottom and side edges of pocket bag.</p> <p><b>INSEAM:</b> - 3N Chain-stitch set 1/16" from edge. - Mock felled front over back</p>	<p>Style Illustrated Details</p>

Displaying 2 - 2 of 15 results

Documents

Image	Document Type
 <p><b>Bi Swing</b> 1/4" SNTS outer edge Tack bi-swing through all layers for 2" from shoulder seam. See additional construction sketch</p> <p><b>ARMHOLE:</b> - 2N 1/4" safety stitched with chainstitch</p> <p><b>BACK SLEEVE SEAM</b> -SN 1/4" lockstitch</p> <p><b>BACK RISE:</b> - Back Rise is 2N Cover-stitch (ISO 406) set 1/4" apart mock felled. - Seam allowance is set towards the wear's left side seam.</p> <p><b>YOKE</b> -2 ply fabric for yoke - Yoke over body - 1/4" DN lockstitch felled seam</p> <p><b>BACK SEAM</b> - SN topstitch waistband seam</p> <p><b>GUSSET</b> 2N Clean Stitched Mock Felled Seams</p> <p><b>NYLON CORDURA ARM PROTECTION</b> Top Applied Overlay 2N 1/4" Apart Stitched w Chainstitch at Back Seam and forearm Covering Elbow and Forearm</p>	<p>Style Illustrated Details</p>

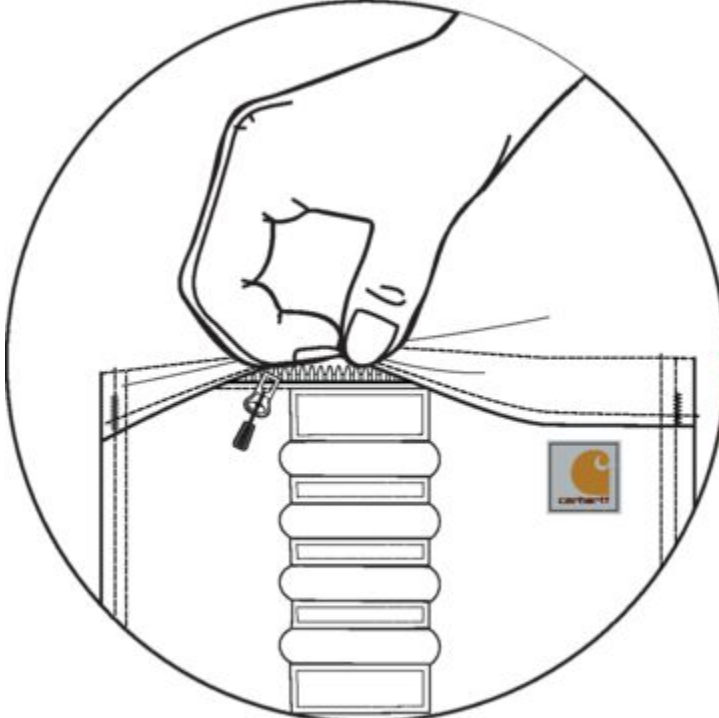
Displaying 3 - 3 of 15 results

Documents

Image	Document Type
<p><b>FRONT POCKET CONSTRUCTION</b></p> <p>3/4"</p> <p>8"</p> <p>5 1/4"</p> <p>4 Slots for Brushes</p> <p>carhartt</p>	<p><b>Image</b></p> <ul style="list-style-type: none"> <li>-Main patch pockets on on WL &amp; One on WR.</li> <li>-1" SN lockstitch from pocket opening edge to set facing edge &amp; hidden zipper</li> <li>-Opening edge binding finishes 1/2" wide and is set with 3/8" DN lockstitch.</li> <li>-Clean finished on interior and exterior edges.</li> <li>-1/4" 2N lockstitch attaches pocket to coverall along sides &amp; bottom edge</li> <li>-Vertical bartacks secure top edges of pockets.</li> <li>2" Elastic Used for Front Pocket Brush Holders</li> <li>1" 1N stitching to Start</li> <li>1" Loop Spacing for Pencil/Paintbrush</li> <li>3/8" Bartack Every 1 1/2"</li> </ul> <p>1" Loop/Space before Tacking Down</p> <p>3/4"</p> <p>1 1/2"</p> <p>Zipper Construction Next Page</p>
<p><b>Document Type</b></p> <p>Style Illustrated Details</p>	

Displaying 4 - 4 of 15 results

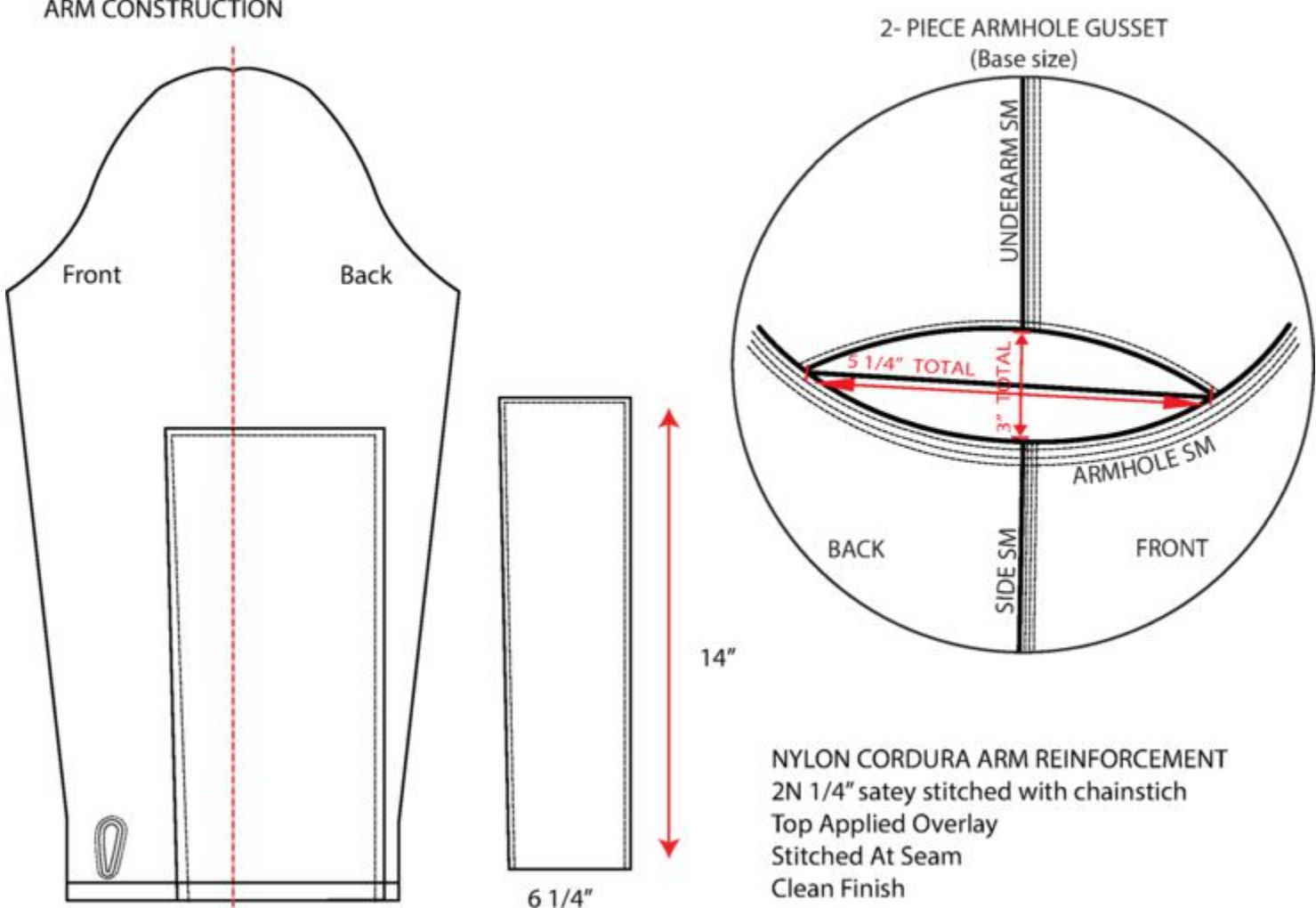
Documents

Image	Document Type
 <p data-bbox="136 1023 588 1055">-Main patch pockets on on WL &amp; One on WR</p> <p data-bbox="777 406 1270 446"><b>OVERLAY ZIPPERED WELT POCKET</b></p> <ul data-bbox="777 454 1554 1031" style="list-style-type: none"> <li>- 1 large patch pocket with zipper opening.</li> <li>- Bottom edge and sides sewn with 1/4" 2N</li> <li>- Single welt opens at bottom to reveal zipper closure.</li> <li>- Slider near center front when zipped.</li> <li>- Zipper extends full width of welt.</li> <li>- Vertical Bartacks secure ends of welt along length.</li> <li>- Bartack placed on top of inner stitch line</li> <li>- 1" SN lockstitch from pocket opening edge to set facing edge &amp; hidden zipper</li> <li>- opening edge welt finishes 1/2" wide and is set with 3/8" DN lockstitch.</li> <li>- Clean finished on interior and exterior edges.</li> <li>- 1/4" 2N lockstitch attaches pocket to coverall along sides and bottom edge</li> </ul>	<p data-bbox="1564 284 1816 316">Style Illustrated Details</p>

Displaying 5 - 5 of 15 results



Documents

Image	Document Type
<p><b>ARM CONSTRUCTION</b></p>  <p><b>2- PIECE ARMHOLE GUSSET (Base size)</b></p> <p>UNDERARM SM</p> <p>5 1/4" TOTAL</p> <p>3" TOTAL</p> <p>ARMHOLE SM</p> <p>BACK</p> <p>FRONT</p> <p>SIDE SM</p> <p>14"</p> <p>6 1/4"</p> <p>NYLON CORDURA ARM REINFORCEMENT  2N 1/4" satey stitched with chainstich  Top Applied Overlay  Stitched At Seam  Clean Finish</p>	<p>Style Illustrated Details</p>

Displaying 6 - 6 of 15 results

Documents

Image	Document Type
<h2 style="text-align: center;">Additional Construction Detail Coverall Cuffs</h2> <p><b>THUMB HOLE ON CUFF IS CLEAN FINISHED</b></p> <p><b>HORIZONTAL BARTACKS AT TOP &amp; BOTTOM OPENING OF THUMB HOLE.</b></p> <p><b>1IN ALONG THUMBHOLE 1/2" CASING</b></p> <p><i>sleeve Inseam</i></p> <p>1"</p> <p>2"</p> <p>1/2"</p>	<p>Style Illustrated Details</p>

Displaying 7 - 7 of 15 results

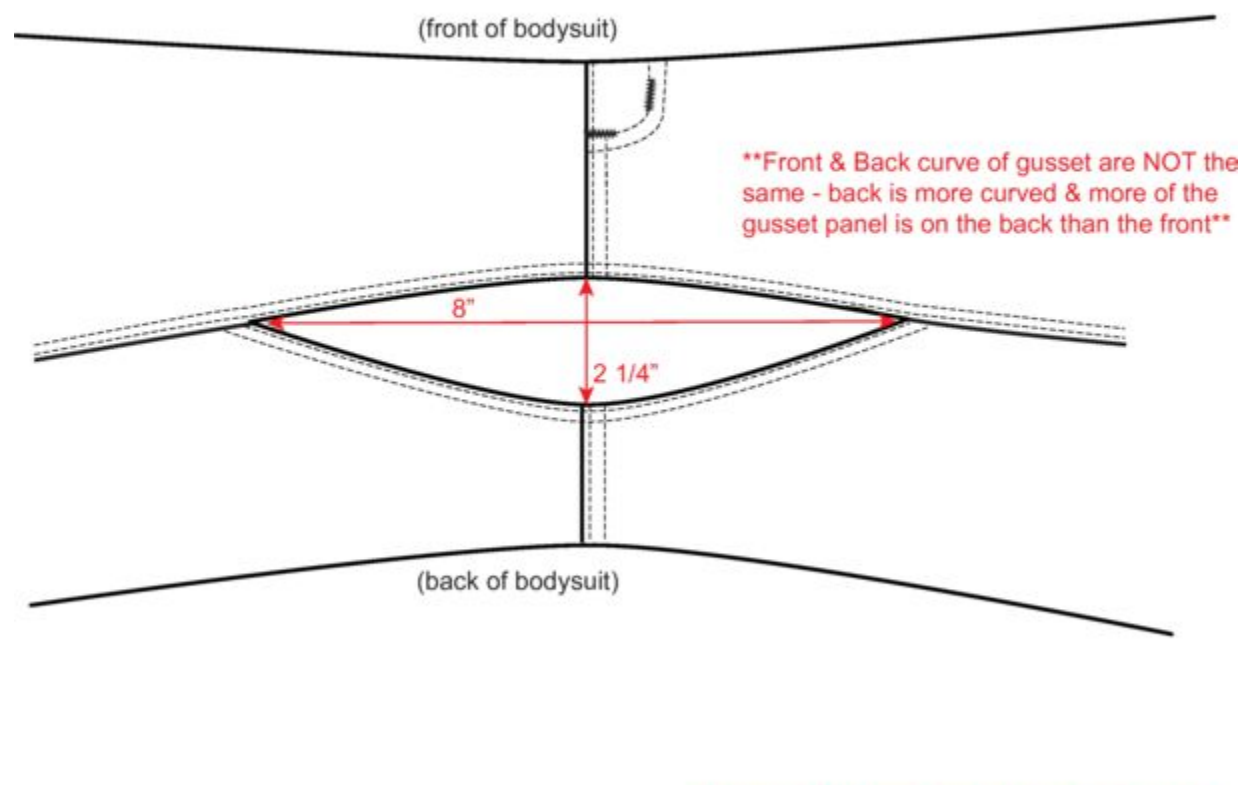


Documents

Image	Document Type
<p><b>BI-SWING CONSTRUCTION</b></p> <p><b>A-</b> (LAYER CLOSEST TO THE BODY) SHELL PANELS W/POWER STRETCH KNIT PANEL AT CB</p> <p><b>B-</b> (BI-SWING FACING) BEFORE PANELS IN "A" ARE SEAMED TOGETHER, A SHELL FABRIC FACING PIECE IS SET INTO THE POWER STRETCH KNIT PANEL SEAM</p> <p><b>C-</b> (OUTERMOST LAYER) SHELL PANEL IS JOINED TO THE FACING PIECE AT THE EDGE TO CREATE THE BI-SWING</p> <p><b>=</b> ALL LAYERS TOGETHER CREATE THE UPPER BACK PANEL</p> <p>Legend:  <span style="color: lightblue;">■</span> = Shell  <span style="color: grey;">■</span> = Power Stretch Knit  <span style="color: lightgreen;">■</span> = Shell  <span style="color: pink;">■</span> = Shell</p>	<p>Style Illustrated Details</p>

Displaying 8 - 8 of 15 results

Documents

Image	Document Type
<p data-bbox="462 267 1008 316" style="text-align: center;">Women's Diamond Gusset</p>  <p data-bbox="567 462 787 495">(front of bodysuit)</p> <p data-bbox="892 592 1407 690" style="color: red;">**Front &amp; Back curve of gusset are NOT the same - back is more curved &amp; more of the gusset panel is on the back than the front**</p> <p data-bbox="609 738 651 771">8"</p> <p data-bbox="745 803 829 836">2 1/4"</p> <p data-bbox="567 1015 787 1047">(back of bodysuit)</p> <div data-bbox="850 1242 1375 1291" style="border: 1px solid red; padding: 2px; text-align: center; color: red;">NOT ALL GARMENT DETAILS ARE SHOWN</div>	<p data-bbox="1554 276 1827 308">Style Illustrated Details</p>


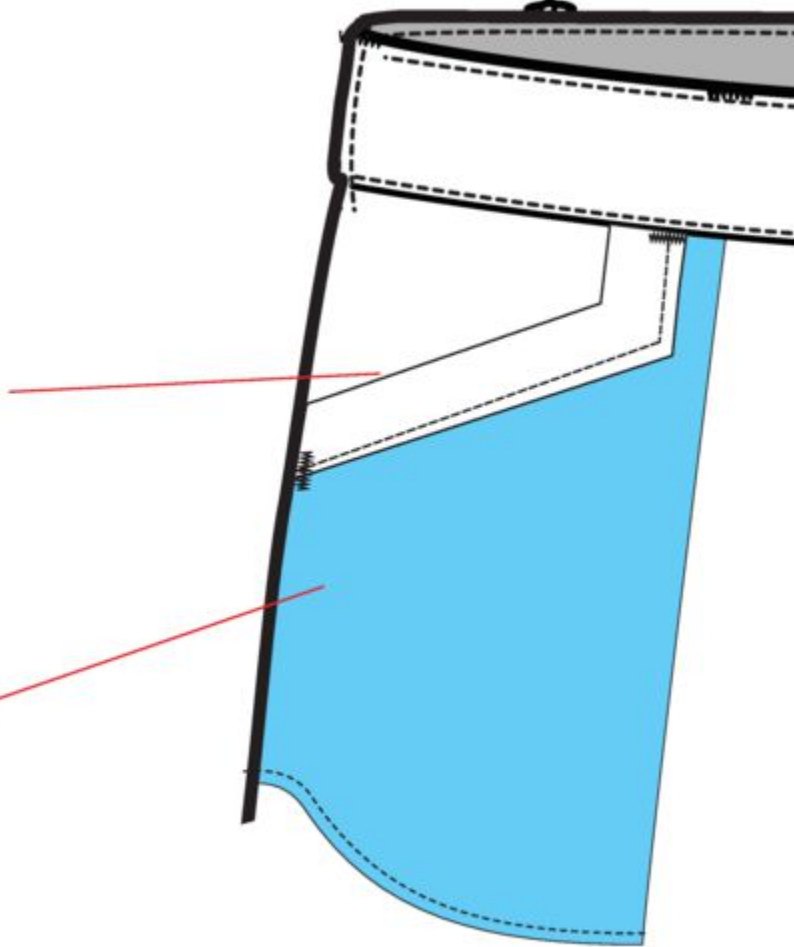
Displaying 9 - 9 of 15 results

Documents

Image	Document Type
<div data-bbox="52 276 913 828"> </div> <div data-bbox="976 341 1533 1234"> </div> <div data-bbox="63 844 556 1299"> <p><b>BACK PATCH POCKET</b></p> <ul style="list-style-type: none"> <li>- Pocket opening is double turn clean finished with 2N chainstitch.</li> <li>-1/2 lined with shell self for added durability. Clean finish top edge of 1/2 lining at top edge &amp; set as one with pocket along sides &amp; bottoms.</li> <li>-Horizontal 2N is placed 3 1/4"( missy) or 3 3/4" ( plus) below finished top edge of pocket body.</li> <li>-Clean finish set sides &amp; bottom of pocket to back body panels with 1/4" 2N lockstitch.</li> <li>-3/8" Diagonal bartack at each opening corner.</li> </ul> </div>	<p>Style Illustrated Details</p>

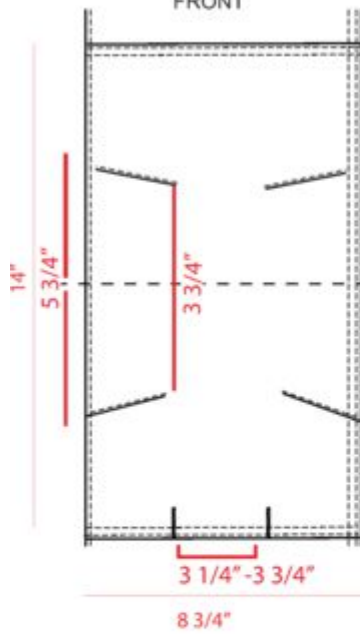
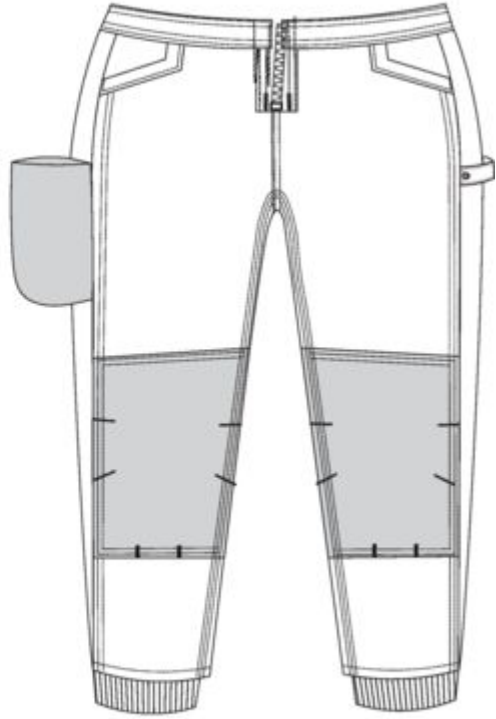
Displaying 10 - 10 of 15 results

Documents

Image	Document Type
<p><b>FRONT SLANT POCKET</b></p> <ul style="list-style-type: none"> <li>- Pocket bags are safety stitched, turned inside out, then re-stitched (wrong sides together) with 1/4" 5N lockstitch.</li> <li>- Self bias binding is set to opening edge of pocket - joining pocket &amp; pocket bag opening edges. *DO NOT OVERSTRETCH WHILE SETTING BINDING.</li> <li>- Opening edge binding finishes 5/8" wide &amp; is set with 1/4" 2N lockstitch - clean finished on interior &amp; exterior edges.</li> <li>- Vertical bartack bottom opening corner - center bartack on inside stitchline of 2NTS.</li> <li>- Horizontal bartack top opening corner - set bartack 1/8" below WB join seam.</li> </ul> <div data-bbox="231 950 661 1282" style="border: 1px solid black; padding: 5px;">  <p><b>SIDE VIEW OF POCKET OPENING BINDING CONSTRUCTION:</b></p> <ul style="list-style-type: none"> <li>-Clean finished bias binding.</li> <li>-Pocket bag.</li> <li>-Front body panel.</li> <li>-2N lockstitching through all layers setting binding at pocket opening edge.</li> </ul> </div>  <p style="text-align: center; color: red;"><b>**NOT ALL GARMENT STITCHING IS SHOWN**</b></p>	<p>Style Illustrated Details</p>

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Documents

Image	Document Type
<p style="text-align: center;"><b>FRONT</b></p> <p style="color: red;">Darts should be centered above and below the knee position.</p>  <p><b>REINFORCED KNEE:</b>      - Dart is sewn with a SN lock-stitch on inside of garment.      And edge stitched 1/16" from the edge with a 2N lock-stitch on outside of garment.      -Back stitch at the ends to secure.</p> <p style="color: red;">Reference garment spec for knee placement.</p>  <p><b>KNEE PAD OPENING &amp; PLACEMENT:</b>      - Dart is sewn with a SN lock-stitch on outside of garment.      And edge stitched 1/16" from the edge with a 2N lock-stitch on outside of garment.      -3 1/4" - 3 3/4" Opening Left at bottom of Knee      -Not attaching to main layer of garment w/ No Tolerance</p>	<p>Style Illustrated Details</p>

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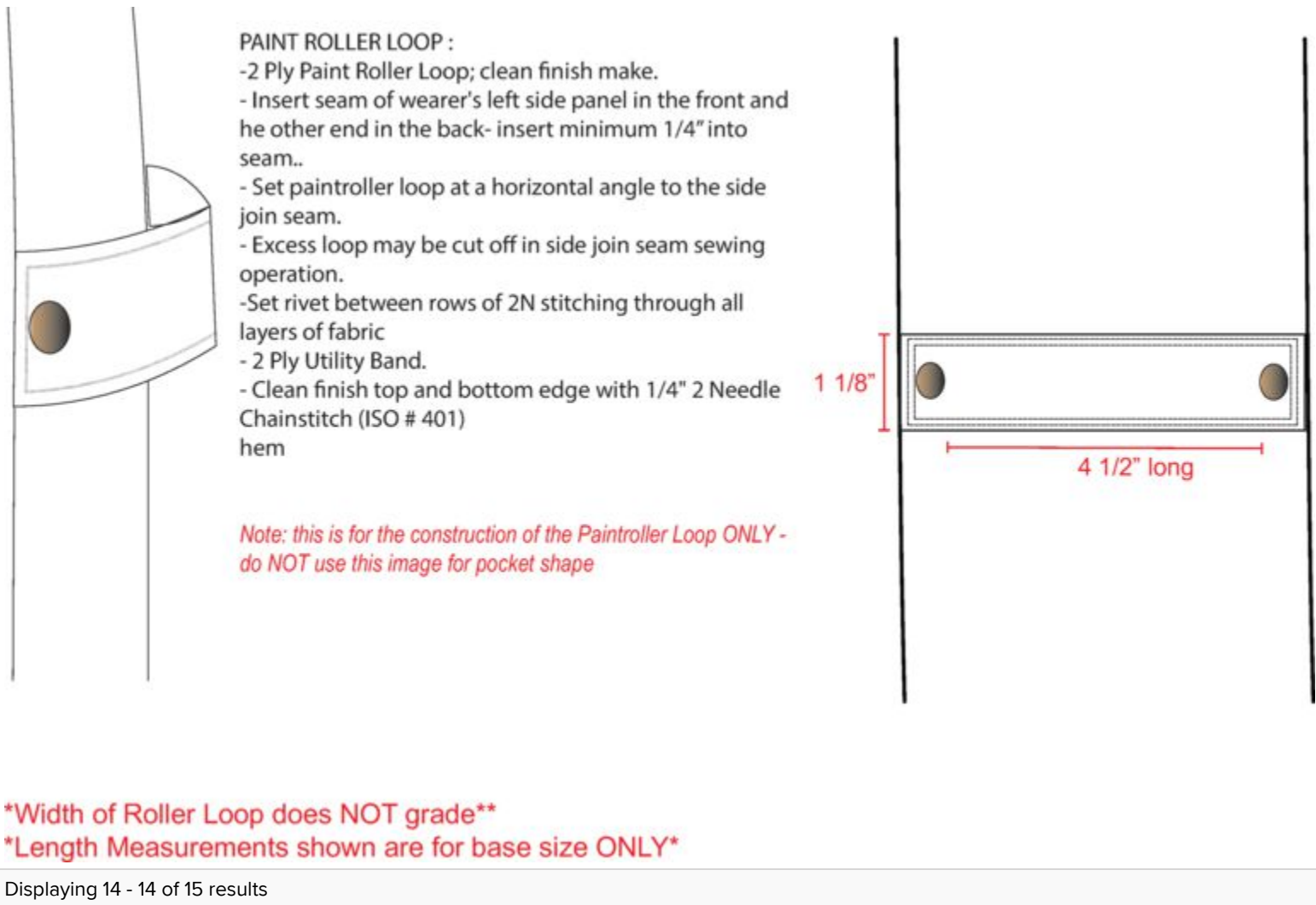
Documents

Image	Document Type
<p>1N Stitching at Hem 9" of 1/2" Elastic Casing Along Top</p> <p>8 3/4</p> <p>4 3/4" (Shown Flat) (9 1/2 Stretched to Fit) Bottom Of Holster Base Shape</p> <p>1 1/8"</p> <p>12 3/4</p> <p>9 1/2" Circumference</p> <p>2N 1/4 Clean Finish</p>	<p>Style Illustrated Details</p>

Displaying 13 - 13 of 15 results



Documents

Image	Document Type
 <p><b>PAINT ROLLER LOOP :</b></p> <ul style="list-style-type: none"> <li>-2 Ply Paint Roller Loop; clean finish make.</li> <li>- Insert seam of wearer's left side panel in the front and the other end in the back- insert minimum 1/4" into seam..</li> <li>- Set paintroller loop at a horizontal angle to the side join seam.</li> <li>- Excess loop may be cut off in side join seam sewing operation.</li> <li>-Set rivet between rows of 2N stitching through all layers of fabric</li> <li>- 2 Ply Utility Band.</li> <li>- Clean finish top and bottom edge with 1/4" 2 Needle Chainstitch (ISO # 401) hem</li> </ul> <p><i>Note: this is for the construction of the Paintroller Loop ONLY - do NOT use this image for pocket shape</i></p> <p><b>*Width of Roller Loop does NOT grade**</b>  <b>*Length Measurements shown are for base size ONLY*</b></p>	<p>Style Illustrated Details</p>

Documents

Image	Document Type
<p data-bbox="661 267 955 316"><b>COVERALL FOLD</b></p> <p data-bbox="1428 284 1543 316">carhartt</p> <p data-bbox="304 324 493 365"><b>STEP 1 FOLD</b></p>  <p data-bbox="1081 560 1270 600"><b>STEP 2 FOLD</b></p>  <p data-bbox="420 1079 1060 1144"><i>***Please see Packaging Guide for packaging placement and D&amp;C page for polybag requirements</i></p> <p data-bbox="1197 1096 1438 1128"><i>LAST UPDATED 5/4/2018</i></p>	<p data-bbox="1554 276 1837 316">Style Folding Guide Page</p>

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Spec Data Sheet	Construction Details- Woven Bottom	Description	Quality Spec for Fleece Woven Bottoms	Spec Type	Construction Details
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Items

Spec Item	Description	Image
<b>Quality Spec (2)</b>		
Quality Spec- Woven Bottoms	<ul style="list-style-type: none"> <li>- No skipped stitches or pleats.</li> <li>- All thread tails clipped to 1/2" or less.</li> <li>- Shell stitches per inch 8 +2/-1/2 unless otherwise noted.</li> <li>- All bartacks are 28 or 42 stitches, 1/8" wide by 3/8" long unless otherwise noted.</li> </ul>	
Quality Spec- Woven Bottoms-General	<ul style="list-style-type: none"> <li>- Seams must be free of excessive puckering or pleating.</li> <li>- Seams must be uniform in width.</li> <li>- Stitches per inch must be uniform.</li> <li>- Thread tension and stitch formation must be balanced.</li> <li>- Stitches must not ravel or break.</li> <li>- Loose threads must not be left at ends of seams, or on tacks.</li> <li>- Fabric must not be damaged by foot, feed, or needles.</li> <li>- Shade numbers of components must match.</li> <li>- Garment must be free of soiling or oil spotting.</li> </ul>	

Displaying 1 group and 2 results

**Carhartt Inc.**      **106168-EX W Intern Coverall**      **106168- Relaxed Fit**      **DRAFT-Sample 7/5/22, 5:27 PM**

<b>Company</b>	Carhartt	<b>Description</b>	Graded Specification	<b>Grade Rule</b>	W Missy Alpha Tops, Bottoms, Outerwear, One Piece
<b>Department</b>	Women's	<b>Size Range</b>	Women's Missy Alpha	<b>Subtype</b>	
<b>Season</b>	Pipeline	<b>Sizes</b>	XS, S, M, L, XL, XXL		
<b>Category</b>	Outerwear	<b>Base Size</b>	M		
<b>Size Chart</b>	106168- Relaxed Fit	<b>Tolerance</b>	W Missy Alpha- Non Bulky		

**POMs**

POM	Description	Tol (+)	Tol (-)	XS	S	M	L	XL	XXL
205.01	Collar Height - CF	1/8	-1/8	2	2	2	2	2	2
205.03	Collar Height - CB	1/8	-1/8	2 1/2	2 1/2	2 1/2	2 1/2	2 1/2	2 1/2
300.03.03	Neck Width - Seam to Seam (Women)	1/4	-1/4	6 1/2	6 3/4	7	7 1/4	7 1/2	7 3/4
305.03	Front Neck Drop - to Seam	1/8	-1/8	2 3/4	2 7/8	3	3 1/8	3 1/4	3 3/8
310.03	Back Neck Drop - to Seam	1/8	-1/8	1/4	3/8	1/2	5/8	3/4	7/8
735.00	Physical Zipper Length (Vendor Specifies)					25			
750.01	Set-In Shoulder Slope at Edge BASE SIZE REFERENCE ONLY					1 1/2			
665.07	Yoke Height - Center Back - Tops	1/8	-1/8	4 1/2	4 1/2	4 1/2	4 1/2	4 1/2	4 1/2
547.01	Armhole Drop BASE SIZE REFERENCE ONLY					10 1/2			
405.03	Across Shoulder - Seam to Seam	3/8	-3/8	16	16 1/2	17	17 1/2	18 1/8	19
545.03	Armhole-Follow Curve along Seam BASE SIZE REFERENCE ONLY					19 1/2			
550.00	Upper Arm - at Armhole	3/8	-3/8	15	15 1/2	16	17	18 1/8	19 3/8
555.00	Elbow - X" from Bottom of Sleeve BASE SIZE REFERENCE ONLY					13 1/2			
↳ X= 10"									
961.01	Elbow Patch Length- at Center	1/4	-1/4	14	14	14	14	14	14

Displaying 1 - 14 of 56 results

Units: Fractions of inches    Grade Rule Display: Absolute

## POMs

POM	Description	Tol (+)	Tol (-)	XS	S	M	L	XL	XXL
961.03.01	Elbow Patch Width - at Center	1/8	-1/8	4 3/4	4 3/4	4 3/4	4 3/4	4 3/4	4 3/4
610.03.14	Sleeve Length - from CB, Long Sleeve (Women)	1/2	-1/2	32	32 1/2	33	33 1/2	34 1/8	34 7/8
565.00.02	Sleeve Opening - Long Sleeve	1/4	-1/4	11	11 1/4	11 1/2	11 3/4	12 1/8	12 5/8
410.03	Across Front - Seam to Seam X" from High Point Shoulder	3/8	-3/8	15 1/2	16	16 1/2	17	17 5/8	18 1/2
↳ X=5"									
415.03	Across Back - Seam to Seam X" from High Point Shoulder	3/8	-3/8	15 3/4	16 1/4	16 3/4	17 1/4	17 7/8	18 3/4
↳ X=5"									
500.07	Chest at Armhole, Pleats Closed	1	-1	38 3/4	40 3/4	42 3/4	45 3/4	49 1/4	53 1/4
505.03	Waist - Rigid - Straight - At Center - Outside (Bottoms, One-Piece)	1/2	-1/2	33 3/4	35 3/4	37 3/4	40 3/4	44 3/4	49 1/4
655.01	Fly Stitch Length	1/4	-1/4	8 1/2	8 3/4	9	9 1/2	10 1/8	10 3/4
527.03	Low Hip - X" from Crotch, V-shape	1/2	-1/2	38 1/4	40 1/4	42 1/4	45 1/4	48 3/4	52 3/4
↳ X=4"									
585.00	Thigh - At Crotch	3/8	-3/8	23 1/2	25	26 1/2	28 1/4	30 1/4	32 3/4
731.03	Utility or Hammer Loop Width	1/8	-1/8	1 1/8	1 1/8	1 1/8	1 1/8	1 1/8	1 1/8
731.01	Utility or Hammer Loop Length	1/4	-1/4	4 1/2	4 1/2	4 1/2	4 1/2	4 1/2	4 1/2
825.00	Knee Placement - from Crotch Seam or Center of Gusset	0	0	12 1/2	12 1/2	12 1/2	12 1/2	12 1/2	12 1/2
960.01	Knee Patch Length - Center	1/4	-1/4	14	14	14	14	14	14
590.00.01	Knee - Straight Leg	1/4	-1/4	17	17 1/2	18	18 1/2	19 1/8	19 7/8
595.01.03	Leg Opening - Relaxed/Loose Fit	1/4	-1/4	13	13 1/2	14	14 1/2	15 1/8	15 7/8

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Units: Fractions of inches Grade Rule Display: Absolute

## POMs

POM	Description	Tol (+)	Tol (-)	XS	S	M	L	XL	XXL
↳ This is measurement for bottom of shell leg opening not rib opening Stop @ Rib									
595.01.04	Leg Opening - Slim/Fitted	1/4	-1/4	10 1/2	10 3/4	11	11 1/2	12 1/8	12 7/8
↳ Leg Opening for Rib.									
625.00	Inseam (Pants, Bibs, Coveralls)	1/2	-1/2	27	27	27	27	27	27
↳ Measure to bottom of the shell not including rib									
725.00	Hem Height	1/8	-1/8	1	1	1	1	1	1
615.01.01	Front Rise - Top WB (Pant)	3/8	-3/8	12 1/2	12 7/8	13 1/4	13 3/4	14 1/2	15 1/4
615.03.01	Back Rise - Top WB (Pant)	3/8	-3/8	17 1/2	17 7/8	18 1/4	18 3/4	19 1/2	20 1/4
800.01	Waist Placement - from HPS Front	0	0	16 3/4	17 1/8	17 1/2	17 7/8	18 1/4	18 7/8
607.03	Bodice Back Length at Center Back BASE SIZE REFERENCE ONLY	1/4	-1/4			16 3/4			
↳ (Measure to top of wb)									
FRONT CHEST POCKET									
930.01.01	Pocket Length - at Center (Tops/OW)	1/8	-1/8	7 3/4	7 3/4	8	8	8 1/4	8 1/4
930.03.01	Pocket Width - at Top (Tops/OW)	1/8	-1/8	5	5	5 1/4	5 1/4	5 1/2	5 1/2
830.05.02	Pocket Placement - from HPS - Traditional	1/4	-1/4	6 1/2	6 3/4	7	7 1/4	7 1/2	7 3/4
835.03.01	Pocket Placement - from Center Front (CF)	1/4	-1/4	1 3/4	1 7/8	2	2 1/8	2 1/4	2 1/2
SPRAY CAN									
Spray Can Placement	From Bottom Of WB	1/8	-1/8			12 3/4			

↳ This is where the Box stitch that's supporting the can is placed



## POMs


POM	Description	Tol (+)	Tol (-)	XS	S	M	L	XL	XXL
<b>Spray Can Holster Length</b>	Length of Spray Can Holster at Center (Holster Only)	0	0			8 <sup>1</sup> / <sub>8</sub>			
<b>FRONT HIP POCKETS</b>									
<b>850.01</b>	Slash Front Pocket Opening Placement - along Waistband	<sup>1</sup> / <sub>4</sub>	- <sup>1</sup> / <sub>4</sub>	5 <sup>3</sup> / <sub>8</sub>	5 <sup>3</sup> / <sub>4</sub>	5 <sup>3</sup> / <sub>4</sub>	5 <sup>3</sup> / <sub>4</sub>	6 <sup>1</sup> / <sub>8</sub>	6 <sup>1</sup> / <sub>8</sub>
↳ Measure Sides closest to CF									
<b>850.03</b>	Slash Front Pocket Opening Placement - along Side Seam	<sup>1</sup> / <sub>4</sub>	- <sup>1</sup> / <sub>4</sub>	3 <sup>1</sup> / <sub>2</sub>	3 <sup>3</sup> / <sub>4</sub>	3 <sup>3</sup> / <sub>4</sub>	3 <sup>3</sup> / <sub>4</sub>	4	4
<b>955.03</b>	Pocket Bag Width - Front Pant Pocket	<sup>1</sup> / <sub>2</sub>	- <sup>1</sup> / <sub>2</sub>	5 <sup>1</sup> / <sub>2</sub>	6	6 <sup>1</sup> / <sub>2</sub>	6 <sup>7</sup> / <sub>8</sub>	7 <sup>1</sup> / <sub>4</sub>	7 <sup>1</sup> / <sub>4</sub>
<b>955.01</b>	Pocket Bag Length - Front Pant Pocket	<sup>1</sup> / <sub>4</sub>	- <sup>1</sup> / <sub>4</sub>	7 <sup>3</sup> / <sub>4</sub>	7 <sup>3</sup> / <sub>4</sub>	7 <sup>3</sup> / <sub>4</sub>	7 <sup>3</sup> / <sub>4</sub>	7 <sup>3</sup> / <sub>4</sub>	7 <sup>3</sup> / <sub>4</sub>
<b>BACK HIP POCKETS</b>									
<b>855.03.02</b>	Back Pocket (With Attachments) Placement - from Side Seam - at Top of Pocket	<sup>1</sup> / <sub>4</sub>	- <sup>1</sup> / <sub>4</sub>	2 <sup>1</sup> / <sub>4</sub>	2 <sup>1</sup> / <sub>4</sub>	2 <sup>1</sup> / <sub>4</sub>	2 <sup>1</sup> / <sub>4</sub>	2 <sup>1</sup> / <sub>4</sub>	2 <sup>1</sup> / <sub>4</sub>
<b>835.09.01</b>	Pocket Placement Down from Bottom Waistband - Back Pocket - Nearest to Center Back	<sup>1</sup> / <sub>4</sub>	- <sup>1</sup> / <sub>4</sub>	2 <sup>5</sup> / <sub>8</sub>	2 <sup>5</sup> / <sub>8</sub>	2 <sup>5</sup> / <sub>8</sub>	2 <sup>5</sup> / <sub>8</sub>	2 <sup>5</sup> / <sub>8</sub>	2 <sup>5</sup> / <sub>8</sub>
<b>835.09.02</b>	Pocket Placement Down from Bottom Waistband - Back Pocket - Nearest to Side Seam	<sup>1</sup> / <sub>4</sub>	- <sup>1</sup> / <sub>4</sub>	2 <sup>3</sup> / <sub>8</sub>	2 <sup>3</sup> / <sub>8</sub>	2 <sup>3</sup> / <sub>8</sub>	2 <sup>3</sup> / <sub>8</sub>	2 <sup>3</sup> / <sub>8</sub>	2 <sup>3</sup> / <sub>8</sub>
<b>930.03.06</b>	Pocket Width - at Center (Bottoms)	<sup>1</sup> / <sub>8</sub>	- <sup>1</sup> / <sub>8</sub>	5 <sup>3</sup> / <sub>4</sub>	6	6 <sup>1</sup> / <sub>4</sub>	6 <sup>1</sup> / <sub>2</sub>	6 <sup>3</sup> / <sub>4</sub>	6 <sup>3</sup> / <sub>4</sub>
<b>930.01.03</b>	Pocket Length - at Center (Bottoms)	<sup>1</sup> / <sub>8</sub>	- <sup>1</sup> / <sub>8</sub>	5 <sup>3</sup> / <sub>4</sub>	6	6 <sup>1</sup> / <sub>4</sub>	6 <sup>1</sup> / <sub>2</sub>	6 <sup>3</sup> / <sub>4</sub>	6 <sup>3</sup> / <sub>4</sub>


Displaying 45 - 56 of 56 results

Units: Fractions of inches Grade Rule Display: Absolute

Jennifer Breen 10/8/20, 9:12 AM

-we sent an original sample for you to reference when creating the pattern. This ref sample is for style 105322 and 105323.

Style #	106168
Style Description	EX W Intern Coverall
Front_Sketch	

Back_Sketch	
Season	Pipeline
Department	Women's

Category	Outerwear
Designer	
Product Developer	
Technical Designer	
Washed	<input checked="" type="checkbox"/>

Placements

Code	Product	Material Artwork Description	Supplier	Supplier Code	UOM	Placement	Contractor Supplied	TBD-To Be Determined	
								Color	Qty by Color
Fabric (5)									
Canvas (1)									
600388	8.5oz Micro Sand Stretch Canvas		Winnitex Hong Kong		yd	Shell-Rigby garment wash		AVL-Available	0
Interfacing (1)									
PE004	1.8oz Fusible Interlining		Harodite Industries Inc.	4310	yd	Fusing where needed		WHT-White	
Pocketing (1)									
PO1001	4.9oz Pocketing NAFTA USA Greige		QST Industries	PT230R-68-NL	yd	Pockets		NAT-Natural (PT230R-63-NL)	
Rib Knit (1)									
RB015	4.7oz Rib Knit for Trim Solids		Smootex International	SF-516	yd	Power Stretch for Shoulders		AVL-Available	
Nylon (1)									
NY004	6.9oz 500D Cordura Nylon PU Coating		Brookwood Companies	500 DENIER CORDURA	yd	Overlays- Forearm,Kneepad,paint can holster, bindings, edge of cuffs		AVL-Available	

Displaying 1 - 5 of 25 results

Placements

Code	Product	Material Artwork Description	Supplier	Supplier Code	UOM	Placement	Contractor Supplied	TBD-To Be Determined	
								Color	Qty by Color
Labels (5)									
Printed Fabric Label (2)									
LA008	Printed Fabric Labels w/Satin Finish	SATIN-Satin	Avery Dennison		ea	Care label for North American PO's Only			1
LA1040	Printed Fabric Labels w/DFS Finish Base Roll Kit 45mm width	SATROLL-45mm Satin Base Roll Kit	Avery Dennison		yd	Care Label for EMEA POs only			1
Woven Label (3)									
LA1109	Model Number Woven Flag Fold Label	MODEL - Vendor Specifies Model Number	Avery Dennison		ea	Model #- center back neck		BLK-Black	1
LA1097	Center Back Woven Label with Fit	RELAX - Relaxed Fit Vendor Specifies Size and COO	Avery Dennison		ea	Size/COO/Fit HTL- Center Back Neck		BLK-Black	1
LA1237	Woven Label	CAR820-#820 Woven Label 28mm x 28mm	Finotex/Shining Label Company		ea	Exterior Chest Pocket label			1
Packaging (5)									
Matchbook (1)									
LA1089	Pocket Rider	TBD - Medium Pocket Rider	Avery Dennison		ea	Style Specific pocket rider			1
Polybag (1)									
PB002	Polybag with Suffocation Warning		Factory	CLR LLDPE BAG	ea	Polybag should fit fold size of garment, carton size, and standard case quantity		CLR-Clear	1
Sticker (2)									
Displaying 6 - 12 of 25 results									

**Placements**

Code	Product	Material Artwork Description	Supplier	Supplier Code	UOM	Placement	Contractor Supplied	TBD-To Be Determined	
								Color	Qty by Color
SK004	UPC Sticker Blanks	COO-COUNTRY OF ORIGIN	Avery Dennison		ea	COO Sticker - Applied to polybag			1
SK1009	UPC Sticker Blanks	UPC-UPC Barcode Sticker/Outerwear, Bottoms, Hood	Factory		ea	UPC Sticker - Applied to pocket rider			1
<b>Swiftack/Packaging Attachment (1)</b>									
FA008	1/2" Plastic Swiftack Staple		Factory		ea	to adhere pocket rider to backpocket		CLR-Clear	2
<b>Trim (10)</b>									
<b>Burr (1)</b>									
BR023	13L Non-Logo 2-Prong Fastener Burr		YKK Snap Fasteners America Inc	523-0000	ea	Rivets for hammer loop and paint can holster		AVL-Available	4
<b>Fasteners (1)</b>									
FA040	2-Prong Steel Base Burr Fastener		YKK Snap Fasteners America Inc	W82-P683-340	ea	Rivet fasteners for hammer loop and paint can holster		STL-Steel (340)	4
<b>Knit Cuff (1)</b>									
KC004	1x1 Stretch Nylon Rib Knit Cuff		Minnesota Knitting Mills		ea	Cuffs for Legs		*MAT*-Matching	2
<b>Pullcord (1)</b>									
600938	Small Logo Zipper Pullcord		Duraflex (Unitex International)	192-00902-001003	ea	Pull cord for zippers on Front Chest Pockets		AVL-Available	2

Displaying 13 - 19 of 25 results

Placements

Code	Product	Material Artwork Description	Supplier	Supplier Code	UOM	Placement	Contractor Supplied	TBD-To Be Determined	
								Color	Qty by Color
<b>Tape (1)</b>									
TA1046	Mitered Lightweight Locker Loop with Rugged Flex Technology Callout		SML	TA1046	ea	locker loop at center back neck		BLK-Black	1
<b>Thread (2)</b>									
TH018	T-45 Air Entangled Polyester Thread		American & Efird Inc./Elevate	T-45 MAGIC	yd	Overedge thread		*MAT*-Matching	
TH010	T-60 Core Spun Cotton Wrapped Thread		American & Efird Inc./Elevate	T-60 D-Core	yd	Main Topstitch, label match labels, bartacks		*MAT*-Matching	
<b>Webbing (1)</b>									
WB010	1 5/8" Webbing on Roll		AEC Narrow Fabrics	W1663	yd	Elastic on Chest pockets, 1/2" elastic tape on Paint Can Holster		AVL-Available	
<b>Zipper (2)</b>									
ZP1124	#5 Vislon CE Zipper w/ BLX Logo Swing Slide		YKK Zippers Asia	VSC-56 DA8CAR31-B X6 P14 N-ANTI ND-B	ea	Center Front Zipper		AVL-Available	1
600110	#3 Nylon Coil CE Zipper with DA8LH E Slider		YKK Zippers Asia	CFC-36 DALH E	ea	Front Chest Pockets		AVL-Available	2

Displaying 20 - 25 of 25 results



Composition

**Shell-Rigby garment wash**  
 98% Cotton, 2% Elastane (Spandex)  
 ✓  
 8.5oz Micro Sand Stretch Canvas

**Shell-Rigby garment wash**  
 98% Coton, 2% Élasthanne  
 ✓  
 8.5oz Micro Sand Stretch Canvas

**Shell-Rigby garment wash**  
 98% Algodón, 2% Elastano  
 ✓  
 8.5oz Micro Sand Stretch Canvas

Care Labels

**Care Label A**

	Exclusive Trimming
	Machine Wash Warm Like Colors
	Non-Chlorine Bleach
	Tumble Dry Low
	Do Not Use Fabric Softeners
	Cool Iron
	Do Not Dry Clean