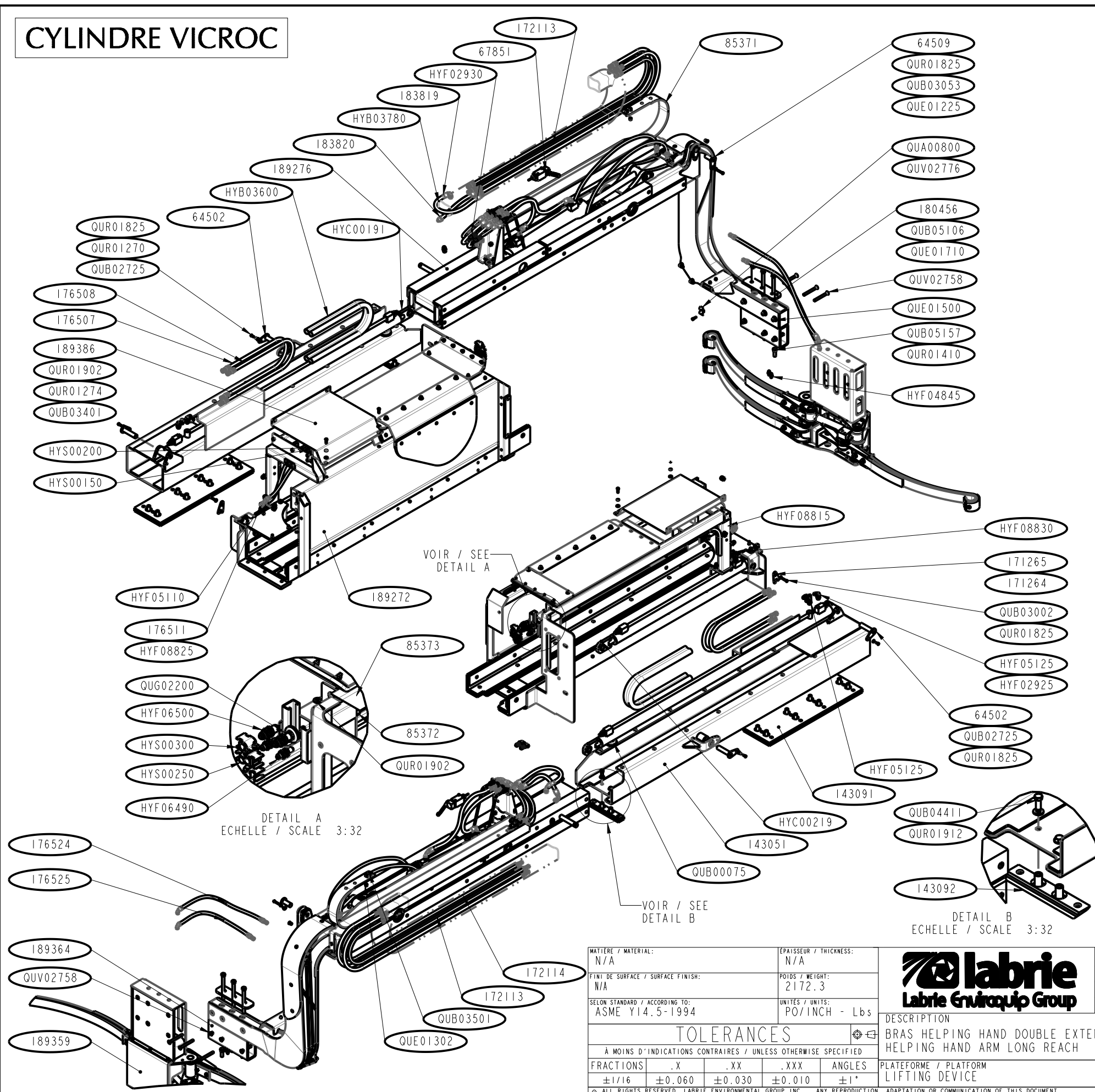


CYLINDRE VICROC



LISTE DES PIÈCES / BILL OF MATERIAL									
ITEM	QTE/QTY	UNIT	NO PIÈCE/PART NO	DESCRIPTION	NO RÉF/REF NO	MATÉRIEL/MATERIAL	POIDS/WEIGHT		
1	4.000	PIEDS	HYB03600	PB NYLON 1.66DI NO (2.63-2.87)	N/A	N/A	4.6		
2	78.000	PO	HYB03780	GAINE PROTECTRICE	N/A	N/A	0.0		
3	2	UN	64502	GOUPILLE PIED VERIN EXTENSION ASS.	184386	N/A	2.2		
4	1	UN	64509	GOUPILLE TETE VERIN EXTENSION ASS.	184387	N/A	0.7		
5	1	UN	67851	IFC BRAS STATIONNE	N/A	N/A	3.2		
6	1	UN	85371	RENFORT UHMW BOYAU HYDRAULIQUE	N/A	PLASTIQUE / UHMW (RECYCLE)	2.0		
7	2	UN	85372	CONDUIT HYD SERRAGE DE LA PINCE	N/A	N/A	1.8		
8	2	UN	85373	CONDUIT HYD. SERRAGE DE LA PINCE	N/A	N/A	2.6		
9	1	UN	143051	STRUCTURE PRE-ASS.	160175	N/A	266.8		
10	1	UN	143091	PLAQUE DE RETENUE ARRIERE	N/A	N/A	73.3		
11	1	UN	143092	PLAQUE DE RETENUE AVANT	N/A	N/A	4.9		
12	1	UN	171264	GOUPILLE	N/A	STEEL 1045 GROUND SHAFTING	1.1		
13	1	UN	171265	TETE DE GOUPILLE	N/A	STEEL CSA G40.21 50W	0.1		
14	2	UN	172113	BOYAU HYD LEVE DE LA PINCE	N/A	N/A	4.8		
15	2	UN	172114	BOYAU HYD. SERRAGE DE LA PINCE	N/A	N/A	3.6		
16	1	UN	176507	BOYAU DE CYLINDRE 6' EXTENTION	N/A	N/A	1.3		
17	1	UN	176508	BOYAU HYD. SORTIE DU BRAS	N/A	N/A	1.4		
18	2	UN	176511	BOYAU HYD SERRAGE DE LA PINCE	N/A	N/A	6.0		
19	1	UN	176524	BI4-D0.38x 35.560-2BR-HYD-5000	N/A	N/A	0.8		
20	1	UN	176525	BI4-D0.38x 30.125-2BR-HYD-5000	N/A	N/A	0.7		
21	1	UN	180456	PLAQUE DESSUS	N/A	N/A	3.3		
22	1	UN	183819	BOYAU HYD MONTE DU BRAS	N/A	N/A	0.6		
23	1	UN	183820	BOYAU HYD MONTE DE LA PINCE	N/A	N/A	0.3		
24	1	UN	189272	STRUCTURE FIXE ASSEMBLEE	N/A	N/A	583.5		
25	1	UN	189276	PARTIE COULISSANTE ASSEMBLEE	N/A	N/A	702.0		
26	1	UN	189359	PINCE ASSEMBLEE	N/A	N/A	292.0		
27	1	UN	189364	APPUI	N/A	STEEL CSA G40.21 50W	21.6		
28	1	UN	189386	COUVERCLE	N/A	STEEL A1011 CS	16.3		
29	1	UN	HYC00191	CYLINDRE PARTIE COULISSANTE	N/A	N/A	88.6		
30	1	UN	HYC00219	CYLINDRE EXTENSION	HYC00219	N/A	56.5		
31	1	UN	HYF02925	ADPH 45 08JICFS X 08JICM	N/A	N/A	0.2		
32	2	UN	HYF02930	ADPH 45 08JICMB X 08JICM	N/A	N/A	8.2		
33	2	UN	HYF04845	ADPH DR 04SAEMO X 06JICM	N/A	N/A	0.0		
34	2	UN	HYF05110	ADPH DR 08SAEMO X 08JICM	N/A	N/A	0.2		
35	2	UN	HYF05125	ADPH 90 08SAEMO X 08JICM	N/A	N/A	0.4		
36	2	UN	HYF06490	ADPH DR 06JICMB	N/A	N/A	0.2		
37	2	UN	HYF06500	ADPH DR 08JICMB X 08JICM	N/A	N/A	0.4		
38	2	UN	HYF08815	ADPH BCH 06JICM	N/A	N/A	0.4		
39	2	UN	HYF08825	ADPH BCH 08JICM SP AC PZ	N/A	N/A	1.0		
40	4	UN	HYF08830	ADPH BCH 08JICF SP SERIE 5129	N/A	N/A	6.8		
41	2	UN	HYS00150	SUPPORT CONDUIT 0.375"	N/A	N/A	0.2		
42	2	UN	HYS00200	SUPPORT CONDUIT 0.500"	N/A	N/A	0.2		
43	2	UN	HYS00250	SUPPORT CONDUIT 0.625" DI	N/A	N/A	0.2		
44	2	UN	HYS00300	SUPPORT CONDUIT 0.750" DE	N/A	N/A	0.2		
45	1	UN	QUA00800	ACC SDD 0.688DI X 0.625GA	N/A	N/A	0.0		
46	1	UN	QUB00075	B C 0.375DI X 2.500DE X 1.000HT	N/A	N/A	1.0		
47	2	UN	QUB02725	BP 0.313NCX 0.75SG SP SP A1 SF	N/A	N/A	0.0		
48	1	UN	QUB03002	BP 0.313NCX 1.50SG SP SP A1 SF	N/A	N/A	0.0		
49	1	UN	QUB03053	BP 0.313NCX 1.75SG SP SP A1 SF	N/A	N/A	0.0		
50	2	UN	QUB03401	BP 0.375NCX 1.00G8 SP SP AC PJ	N/A	N/A	0.0		
51	2	UN	QUB03501	BP 0.375NCX 1.25G8 SP SP AC PJ	N/A	N/A	0.0		
52	10	UN	QUB04411	BP 0.500NFX 1.25G8 SP SP AC PJ	N/A	N/A	1.0		
53	3	UN	QUB05106	BP 0.625NC X 7.0G8 SP SP AC PZ	N/A	N/A	2.1		
54	3	UN	QUB05157	BP 0.625NCX 1.75G8 SP	N/A	N/A	0.0		
55	2	UN	QUE01225	EGN 0.313NC X0.502 SG A1 SF	N/A	N/A	0.0		
56	2	UN	QUE01302	EGN 0.375NC X0.502 G8 AC PJ	N/A	N/A	0.0		
57	6	UN	QUE01500	EGN 0.500NC X0.751 G8 AC PJ	N/A	N/A	0.0		
58	3	UN	QUE01710	EGN 0.625NC X0.940 G8 AC PJ	N/A	N/A	0.0		
59	1	UN	QUG02200	RIC 1.375GT X 0.125EP X 1.000DI	N/A	N/A	0.1		
60	1	UN	QUR01270	RR 0.313RFH 0.563X.078 A1 SF	N/A	N/A	0.0		
61	2	UN	QUR01274	RR 0.375RFH 0.657X.094 SG A1 SF	N/A	N/A	0.0		
62	3	UN	QUR01410	RR 0.625RFH 1.031X.156 AD PJ	N/A	N/A	0.0		
63	6	UN	QUR01825	RP 0.313SAE 0.688X.062 A1 SF	N/A	N/A	0.0		
64	6	UN	QUR01902	RP 0.375SAE 0.813X .080 AD PJ	N/A	N/A	0.0		
65	16	UN	QUR01912	RP 0.500HRD 1.063X.121 AC PJ	N/A	N/A	0.0		
66	6	UN	QUV02758	VM 0.500-13NCX 4.500 FP SC AC FO	N/A	N/A	1.2		
67	1	UN	QUV02776	VTCY 0.313NCX1.000 TL SC AC PZ	N/A	N/A	0.0		
60	1	UN	27584	CABLAGE, ASS CLA GINGRAS PARKG	N/A	N/A	0.0		
61	1	UN	27744	CABLAGE, ASS CLA EXT IFC BRAS	N/A	N/A	0.0		

MATIERE / MATERIAL: N/A		ÉPAISSEUR / THICKNESS: N/A	
FINI DE SURFACE / SURFACE FINISH: N/A		POIDS / WEIGHT: 2172.3	
SELON STANDARD / ACCORDING TO: ASME Y14.5-1994		UNITES / UNITS: PO/INCH - Lbs	
TOLERANCES			
À MOINS D'INDICATIONS CONTRAIRES / UNLESS OTHERWISE SPECIFIED			
FRACTIONS	.X	.XX	.XXX
±1/16	±0.060	±0.030	±0.010
ANGLES	±1°		
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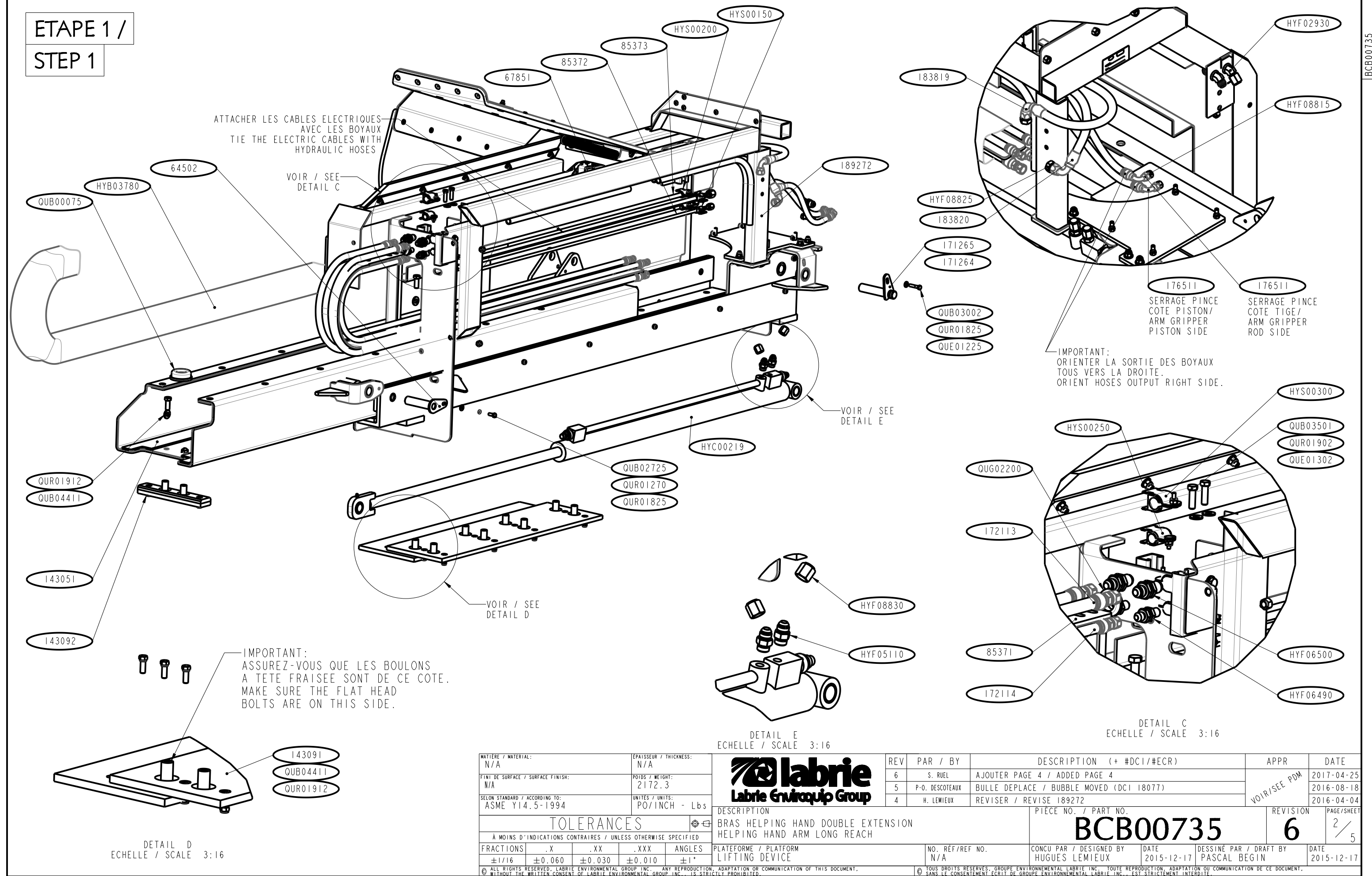


DESCRIPTION
BRAS HELPING HAND DOUBLE EXTENSION
HELPING HAND ARM LONG REACH

PLATEFORME / PLATFORM
LIFTING DEVICE

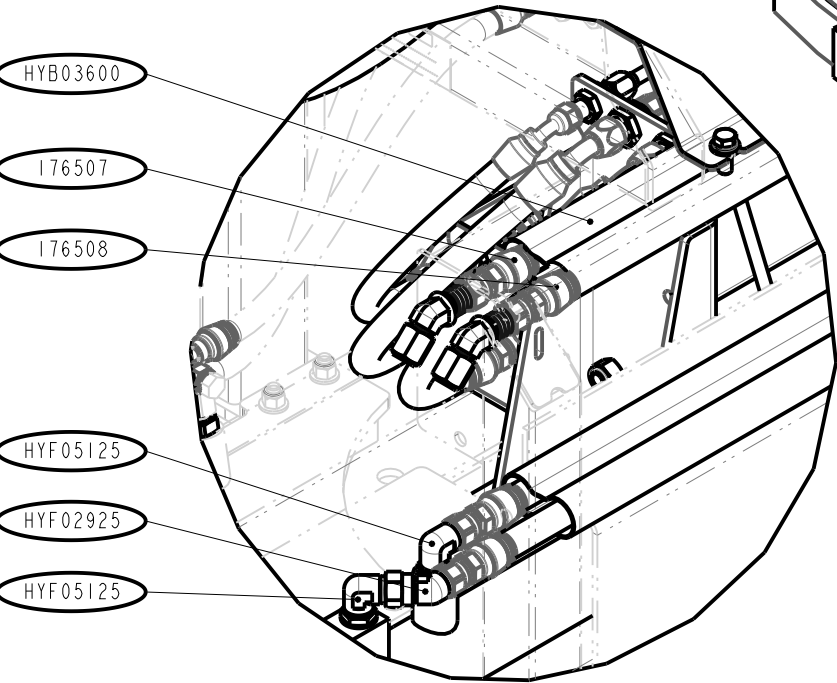
REV	PAR / BY	DESCRIPTION (+ #DCI/#ECR)	APPR	DATE
6	S. RUEL	AJOUTER PAGE 4 / ADDED PAGE 4	VOIR/SEE PDM	2017-04-25
5	P-O. DESCOTEUX	BULLE DEPLACE / BUBBLE MOVED (DCI 18077)		2016-08-18
4	H. LEMIEUX	REVISER / REVISE 189272		2016-04-04
		PIÈCE NO. / PART NO.	REVISION	PAGE/SHEET
		BCB00735	6	1/5
		CONCU PAR / DESIGNED BY HUGUES LEMIEUX	DATE 2015-12-17	DESSINÉ PAR / DRAFT BY PASCAL BEGIN
		NO. RÉF/REF NO. N/A	DATE 2015-12-17	DATE 2015-12-17

ETAPE 1 /
STEP 1

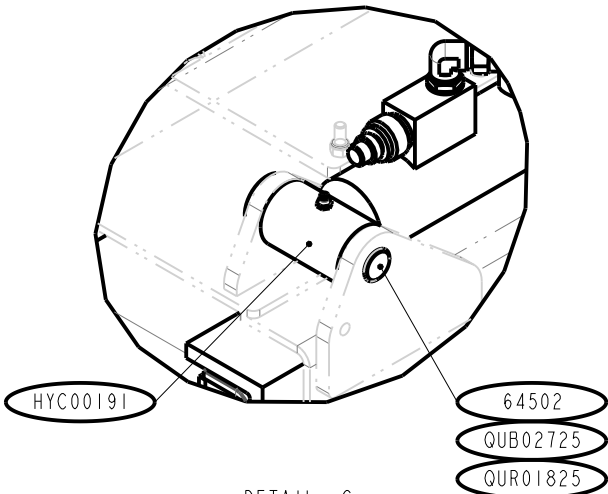


ETAPE 2 /
STEP 2

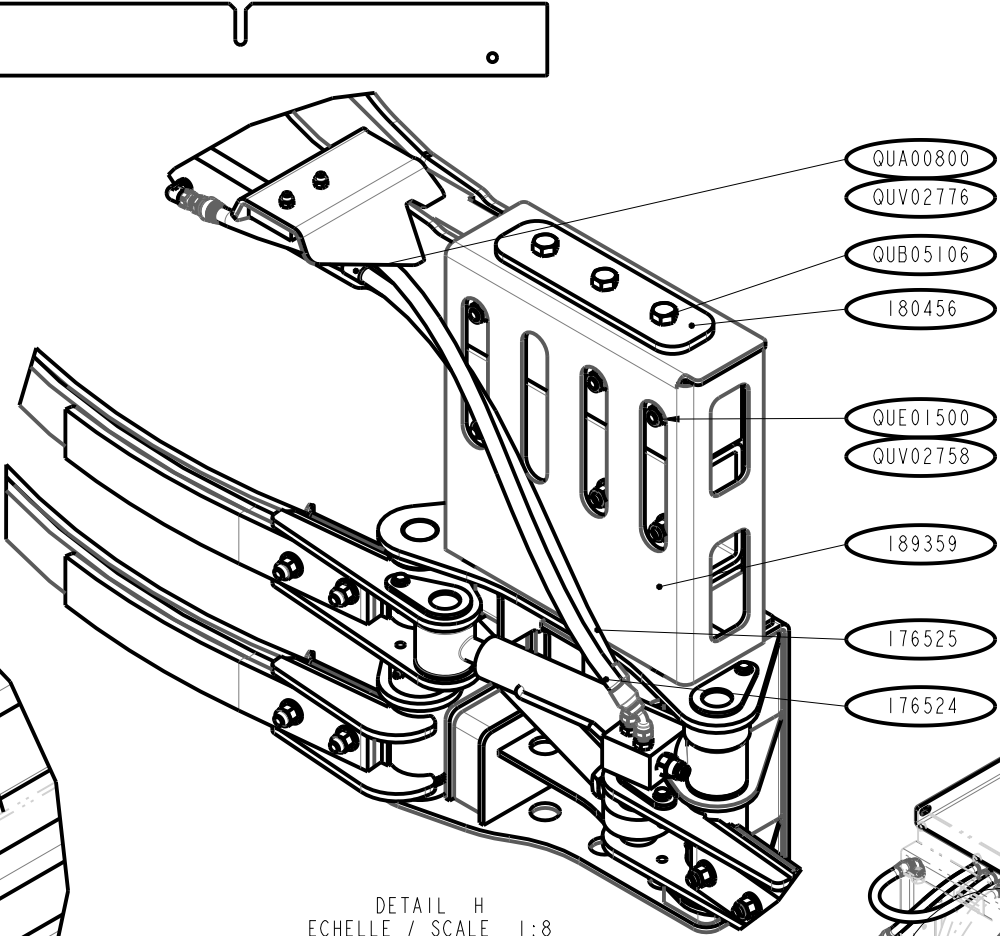
UTILISER LES ESPACEURS SUIVANT
POUR AJUSTER LES RAILS DE UHMW.
USE THESE SPACERS TO ADJUST THE
UHMW RAILS.
85388=0.040"
85387=0.052"
143109=0.064"



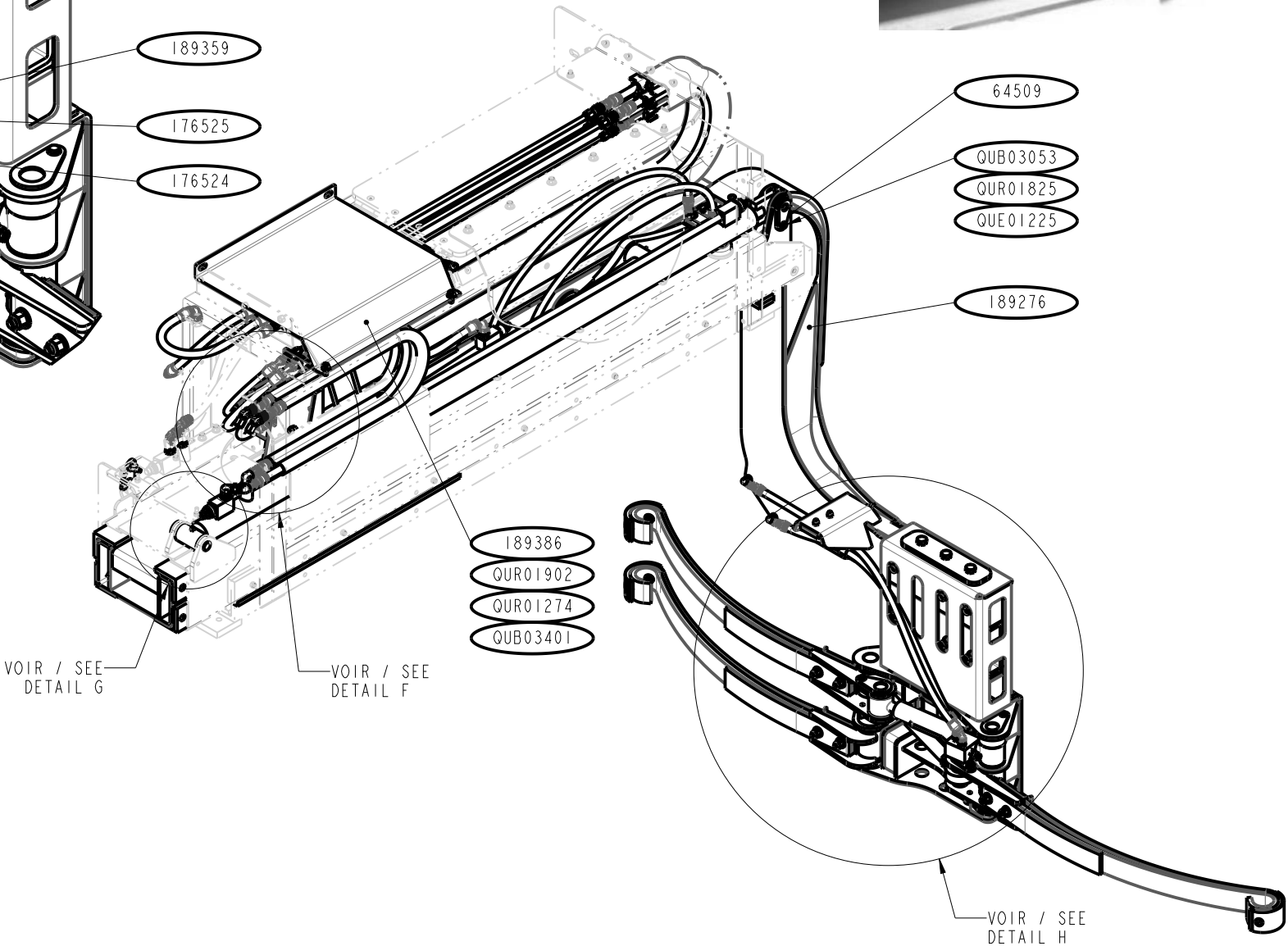
DETAIL F
ECHELLE / SCALE 3:16



DETAIL G
ECHELLE / SCALE 3:16



DETAIL H
ECHELLE / SCALE 1:8



ATTACHER LES BOYAUX ET LA GAINÉ
PROTECTRICE A L'AIDE DE "TIE WRAP"
TIE HYDRAULIC HOSES AND PROTECTION
WITH "TIE WRAP".



MATIERE / MATERIAL: N/A		ÉPAISSEUR / THICKNESS: N/A	
FINI DE SURFACE / SURFACE FINISH: N/A		POIDS / WEIGHT: 2172.3	
SELON STANDARD / ACCORDING TO: ASME Y14.5-1994		UNITES / UNITS: PO/INCH - Lbs	
TOLERANCES			
À MOINS D'INDICATIONS CONTRAIRES / UNLESS OTHERWISE SPECIFIED			
FRACTIONS	.X	.XX	ANGLES
±1/16	±0.060	±0.030	±1°
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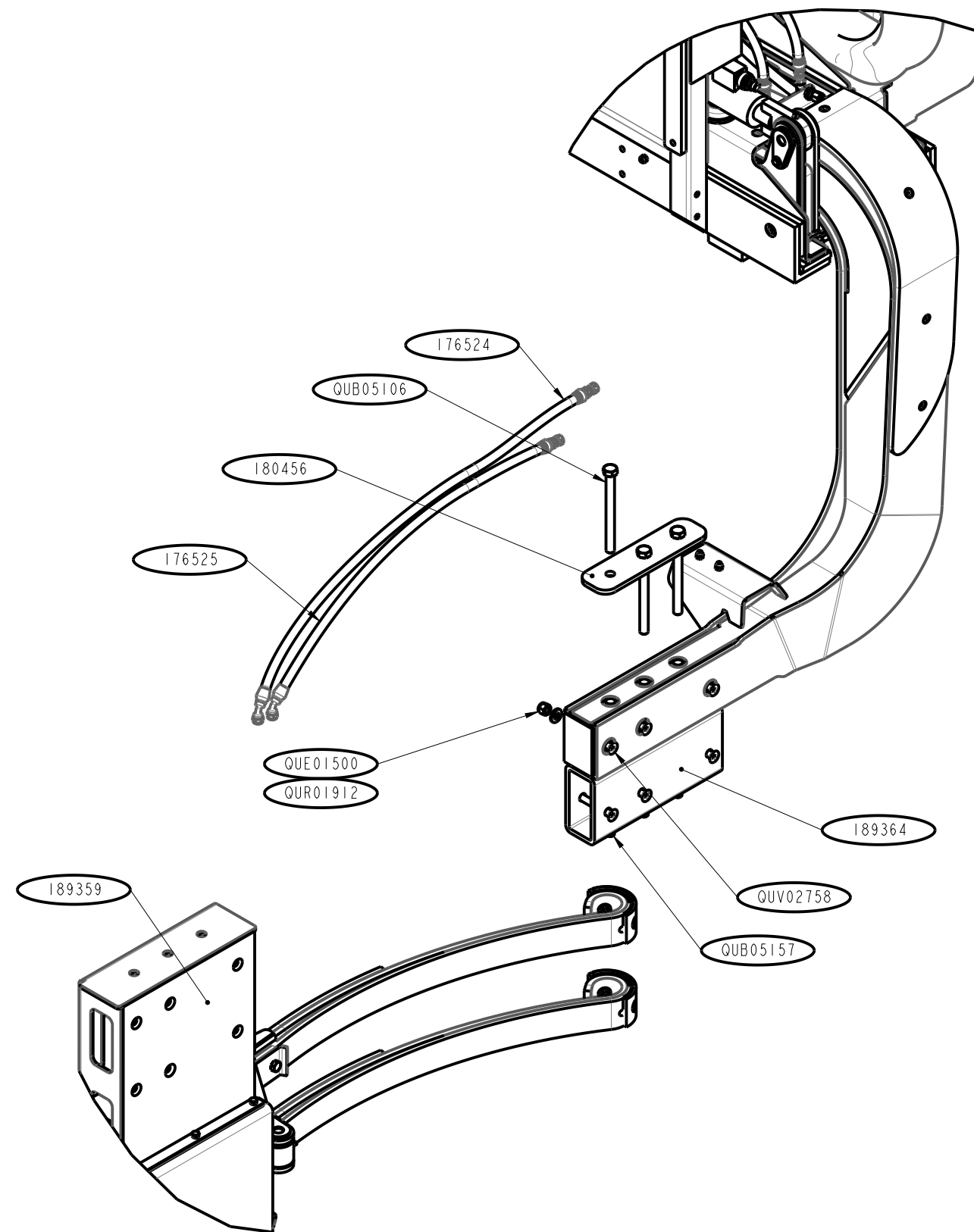
DESCRIPTION
BRAS HELPING HAND DOUBLE EXTENSION
HELPING HAND ARM LONG REACH

PLATEFORME / PLATFORM
LIFTING DEVICE

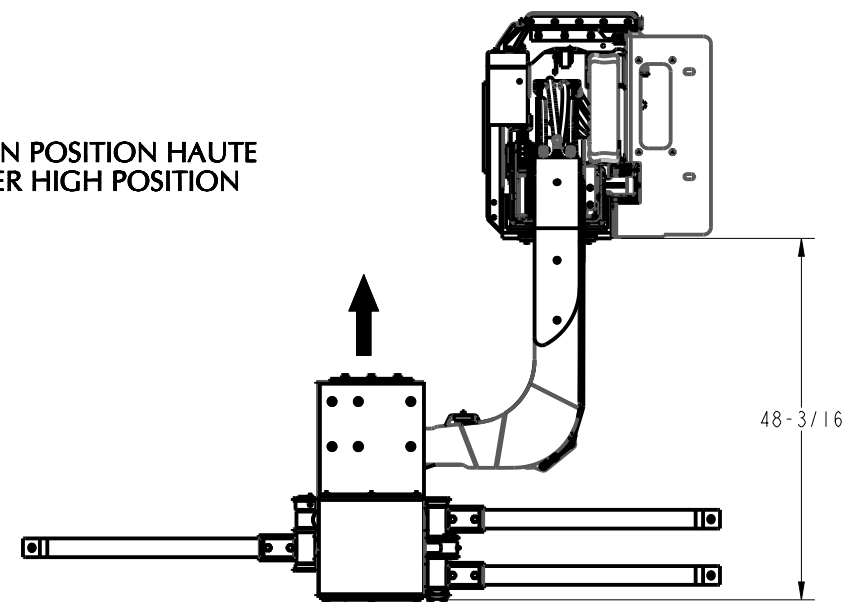
REV	PAR / BY	DESCRIPTION (+ #DCI/#ECR)	APPR	DATE
6	S. RUEL	AJOUTER PAGE 4 / ADDED PAGE 4	VOIR/SEE PDM	2017-04-25
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4	H. LEMIEUX	REVISER / REVISE 189272		2016-04-04
PIÈCE NO. / PART NO. BCB00735			REVISION 6	PAGE/SHEET 3/5
CONCU PAR / DESIGNED BY HUGUES LEMIEUX		DATE 2015-12-17	DESSINÉ PAR / DRAFT BY PASCAL BEGIN	DATE 2015-12-17

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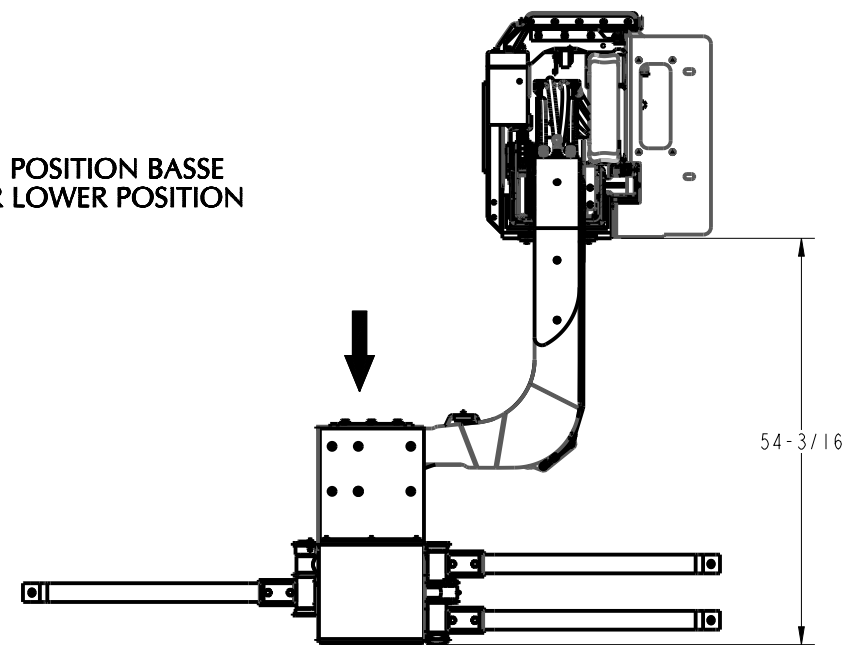


PINCE EN POSITION HAUTE
GRABBER HIGH POSITION



LIVRER A ST-NICOLAS DANS CETTE POSITION/
DELIVER ASSEMBLED IN THIS POSITION.

PINCE EN POSITION BASSE
GRABBER LOWER POSITION



MATIERE / MATERIAL: N/A	EPAISSEUR / THICKNESS: N/A
FINI DE SURFACE / SURFACE FINISH: N/A	POIDS / WEIGHT: 2172.3
SELON STANDARD / ACCORDING TO: ASME Y14.5-1994	UNITES / UNITS: PO/INCH - Lbs
TOLERANCES	
À MOINS D'INDICATIONS CONTRAIRES / UNLESS OTHERWISE SPECIFIED	
FRACTIONS	.X .XX .XXX ANGLES
±1/16	±0.060 ±0.030 ±0.010 ±1°



DESCRIPTION
BRAS HELPING HAND DOUBLE EXTENSION
HELPING HAND ARM LONG REACH

PLATEFORME / PLATFORM
LIFTING DEVICE

REV	PAR / BY	DESCRIPTION (+ #DCI/#ECR)	APPR	DATE	
6	S. RUEL	AJOUTER PAGE 4 / ADDED PAGE 4	VOIR/SEE PDM	2017-04-25	
5	P-O. DESCOTEAUX	BULLE DEPLACÉ / BUBBLE MOVED (DCI 18077)		2016-08-18	
4	H. LEMIEUX	REVISER / REVISE 189272		2016-04-04	
PIECE NO. / PART NO.		REVISION		PAGE/SHEET	
BCB00735		6		4 / 5	
NO. RÉF/REF NO.		CONCU PAR / DESIGNED BY	DATE	DESSINÉ PAR / DRAFT BY	DATE
N/A		HUGUES LEMIEUX	2015-12-17	PASCAL BEGIN	2015-12-17

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LONGUEUR DES AUTOCOLANTS / STICKER'S LENGHTS:
RAIL / RAIL :12 1/2"
DEVANT PINCE / FRONT GRABBER: 12 1/2"
LAME / BLADE : 18"
CONTRE LAME / BLADE BRACE : 11"



AUTOCOLLANT REFLECTEUR /
REFLECTING STICKER

AUTOCOLLANT D'AVERTISSEMENT /
WARNING STICKER

AUTOCOLLANT REFLECTEUR (2 COTES) /
REFLECTING STICKER (BOTH SIDES)

MATIERE / MATERIAL: N/A		ÉPAISSEUR / THICKNESS: N/A		 Labrie Labrie Equip Group	REV	PAR / BY	DESCRIPTION (+ #DCI/#ECR)		APPR	DATE					
FINI DE SURFACE / SURFACE FINISH: N/A		POIDS / WEIGHT: 2172.3			6	S. RUEL	AJOUTER PAGE 4 / ADDED PAGE 4		VOIR/SEE PDM	2017-04-25					
SECON STANDARD / ACCORDING TO: ASME Y14.5-1994		UNITES / UNITS: PO/INCH - Lbs			5	P-O. DESCOTEAUX	BULLE DEPLACE / BUBBLE MOVED (DCI 18077)			2016-08-18					
					4	H. LEMIEUX	REVISER / REVISE 189272			2016-04-04					
TOLERANCES				DESCRIPTION BRAS HELPING HAND DOUBLE EXTENSION HELPING HAND ARM LONG REACH				PIECE NO. / PART NO. BCB00735		REVISION 6	PAGE/SHEET 5 / 5				
À MOINS D'INDICATIONS CONTRAIRES / UNLESS OTHERWISE SPECIFIED															
FRACTIONS		.X .XX .XXX		ANGLES		PLATEFORME / PLATFORM LIFTING DEVICE		NO. RÉF/REF NO. N/A		CONCU PAR / DESIGNED BY HUGUES LEMIEUX		DATE 2015-12-17	DESSINÉ PAR / DRAFT BY PASCAL BEGIN		DATE 2015-12-17
±1/16		±0.060 ±0.030 ±0.010		±1°											
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