



LISTE DE PIÈCES					
IT	QT	NO PIECE	DESCR.	POIDS	MATERIEL
1	1	143229	WELDED MAST ASSY RIGHT HAND	117,509 lbmass	-
2	2	143296	ARM LINKAGE FOR GRIPPER RH	11,597 lbmass	-
3	2	76195	KNUCKLE LEVELING BLOCK	7,920 lbmass	8620
4	2	BA-0172	COVER ADAPTER	1,280 lbmass	-
5	1	HYC00951	CYLINDER 3" x 1 1/2" ROD x 16" STROKE -ADJ. CUSHION	88,984 lbmass	-
6	1	HYV30191	ARM INTERIOR TUBE ASSY	50,258 lbmass	-
7	1	BCB10036	RIGHT GRIPPER LINKAGE	57,573 lbmass	-
8	1	BCB10037	LEFT GRIPPER LINKAGE	57,055 lbmass	-
9	1	BA-0382	LEFT COVER	8,377 lbmass	-
10	1	BA-0383	RIGHT COVER	8,377 lbmass	-
11	1	BA-0384	FRONT COVER	12,076 lbmass	-
12	1	BA-A1-1-3	ALUMINUM BLOCK	0,263 lbmass	Aluminum-6061
13	4	BCH02221	SQUARE KEYWAY 1/2	0,071 lbmass	ACIER À CLÉ
14	4	84820	KEYWAY 1/2X1/2X1-1/2	0,106 lbmass	ACIER A CLE
15	4	HYV30189	NUT RETAINER BA-FP14-2-21116	0,134 lbmass	44W
16	1	84875	TARGET, LIMIT SWITCH	0,390 lbmass	44W
17	2	H-A-6802-06-08	Jic(-6) to Male O-ring (-8), 45 degrees	0,029 lbmass	STANDARD
18	2	HYS00620	ATTACHE BOYAU 3/8 DOUBLE	0,375 lbmass	Steel, Mild
19	2	QUG00600	ZERK 1/8 NTP	0,011 lbmass	STANDARD
20	2	Q-0111	CHAIN 6 LINKS17-3/8	0,764 lbmass	STANDARD
21	2	Q-0112	CHAIN 7 LINKS 19-7/8"	1,134 lbmass	STANDARD
22	2	Q-0220	SNAP RING, 2-5/32"	0,001 lbmass	Par défaut
23	8	Q-EN0007	CONNECTOR LINK	0,063 lbmass	-
24	2	QUG00200	ZERK 1/4	0,007 lbmass	STANDARD
25	2	QB14C8134Y	BOLT 1/4-20unc 1-3/4	0,002 kg	STANDARD
26	4	QB38C8112Y	BOLT - 3/8-16 UNC - 1 1/2	0,004 kg	STANDARD
27	2	QB516C8114Y	BOLT - 5/16-18 UNC - 1 1/4	0,002 kg	STANDARD
28	2	QB516C812Y	BOLT - 5/16-18 UNC - 1/2	0,001 kg	STANDARD
29	14	QB516C81Y	BOLT - 5/16-18 UNC - 1	0,002 kg	STANDARD
30	8	QB516C834Y	BOLT - 5/16-18 UNC - 3/4	0,002 kg	STANDARD
31	2	QB916C84Y	BOLT - 9/16-12 UNC - 4	0,016 kg	STANDARD
32	4	QE38C8Y	NUT HEX. 3/8	0,001 kg	STANDARD
33	10	QE516C8Y	NUT HEX. 5/16	0,001 kg	STANDARD
34	4	QEDE1FY	HALF NUT HEX. 1	0,011 kg	STANDARD
35	2	QENYC14	NUT NYLON 1/4	0,001 kg	STANDARD
36	2	QENYC916	NUT NYLON 9/16	0,004 kg	STANDARD
37	4	QR14Y	WASHER 1/4	0,000 kg	STANDARD
38	2	QR916Y	WASHER 9/16	0,002 kg	STANDARD
39	14	QRS516Y	LOCK WASHER 5/16	0,000 kg	STANDARD
40	26	QRS516Y	LOCK WASHER 5/16	0,000 kg	STANDARD
41	2	84915	MACHINED BOLT QB1C83Y	0,128 lbmass	-
42	4	S-CR118-1-414	CHAIN TENSIONER	0,981 lbmass	44W
43	1	BCB10089	SHAFT, HEAT TREATED 4340	18,878 lbmass	4340 Heat Treated
44	1	S-GS258-114	SPHERICAL BUSHING	0,326 lbmass	A1018 CF A108
45	2	S-TM234-214-1316	SLEEVE	0,473 lbmass	A519 GD 1020/1026
46	2	QBB516CP34Y	Allen BOLT NC 5/16" x 1 1/2" Yellow	0,025 lbmass	STD
47	4	Q-R1-18	FLAT WASHER Ø1x1/8 (M24H)	0,038 lbmass	Brass, Soft Yellow

DETAIL B

DETAIL A

3 /	MISE À JOUR DE NUMÉRO AU STD LABRIE	/	2012-01-23	/	N.ALLARD
2	AJOUT 4X Q-R1-18 (#DI-1512)		2009-08-13		MTrudel
1	CHANGER 2X QB516C834Y PR QBB516CP34Y (#DI-1491)		2009-07-13		MTrudel
REV	DESCRIPTION		DATE		PAR

REVISION HISTORY

Les Bras D'Fer  
Gingras Inc

TITRE  
RIGHT HAND MAST ASSEMBLY

FORMAT NO DESSIN  
A 143297

REPertoire  
B. DE PLANS

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TOLÉRANCES GÉNÉRALES (SAUF INDICATION CONTRAIRE)  
 FRACTIONS: ±1/16" DÉCIMALES: X.X=±0.050  
 ANGLES: ±0.5° X.XX=±0.020  
 X.XXX=±0.005

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NO JOB

DESSINATEUR  
MTrudel

DATE ECHÉANCE  
2009-05-11