

Parts Manual



PREDATOR



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Labrie Enviroquip Group

equipment for the solid waste industry



WITTKE

PENDING

labrie*plus*

Thank you for your purchase of a new Labrie Enviroquip Predator. To ensure maximum reliability, Insist on genuine **labrie*plus*** replacement parts. Labrie Plus replacement parts are designed and manufactured to exacting standards. The use of counterfeit, will-fit or substitute parts may effect the operation and performance of the unit.

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equipment for the solid waste industry



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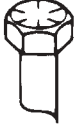
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CAPSCREW MARKING AND TORQUE VALUES

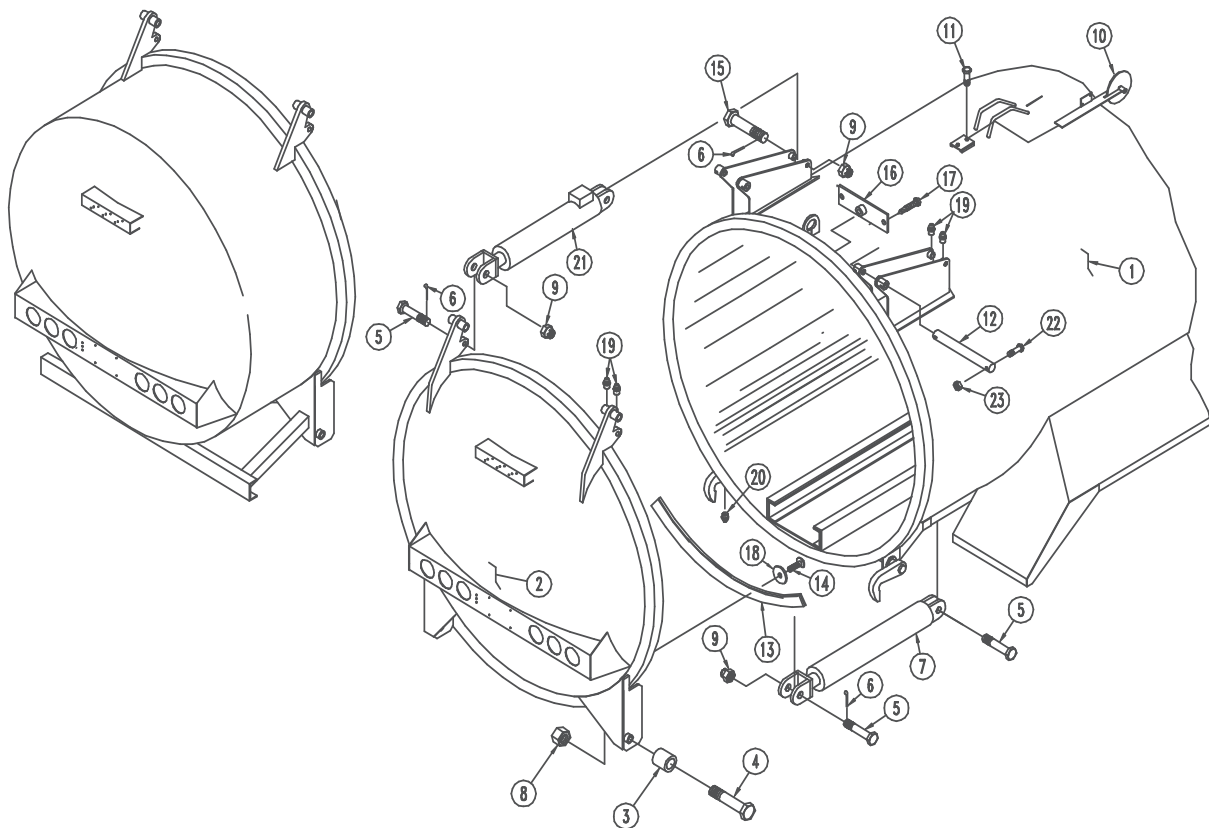
Usage	Much Used	Used at Times	Used at Times
Capscrew Diameter & Minimum Tensile Strength PSI	To 3/4 - 120,000 To 1 - 115,000	To 5/8 - 140,000 To 3/4 - 133,000	150,000
Quality of Material	Min. Commercial	Med. Commercial	Best Commercial
SAE Grade Number	5	6 or 7	8
CAPSCREW HEAD MARKINGS Manufacturers marks may vary. These are all SAE Grade 5 (3-line.) 		 	
Capscrew Body Size (Inches) - (Thread)	Torque Ft-Lb (kg m)	Torque Ft-Lb (kg m)	Torque Ft-Lb (kg m)
1/4 - 20	8 (1.11)	10 (1.38)	12 (1.66)
- 28	10 (1.38)		14 (1.94)
5/16 - 18	17 (2.35)	19 (2.63)	24 (3.32)
- 24	19 (2.63)		27 (3.73)
3/8 - 16	31 (4.29)	34 (4.70)	44 (6.09)
- 24	35 (4.84)		49 (6.78)
7/16 - 14	49 (6.78)	55 (7.61)	70 (9.68)
- 20	55 (7.61)		78 (10.79)
1/2 - 13	75 (10.37)	85 (11.76)	105 (14.52)
- 20	85 (11.76)		120 (16.60)
9/16 - 12	110 (15.21)	120 (16.60)	155 (21.44)
- 18	120 (16.60)		170 (23.51)
5/8 - 11	150 (20.75)	167 (23.10)	210 (29.04)
- 18	170 (23.51)		240 (33.19)
3/4 - 10	270 (37.34)	280 (38.72)	375 (51.86)
- 16	295 (40.80)		420 (58.09)
7/8 - 9	395 (54.63)	440 (60.85)	605 (83.67)
- 14	435 (60.16)		675 (93.35)
1 - 8	590 (81.60)	660 (91.28)	910 (125.85)
- 14	660 (91.28)		990 (136.92)

NOTES:

1. Always use the torque values listed above when specific torque values are not available.
2. The above is based on use of clean, dry threads.
3. Reduce torque by 10% when engine oil is used as a lubricant.
4. Reduce torque by 20% if new plated capscrews are used.
5. General Formula for calculating Torques is as follows: Torque in Inch Lbs. = .2 x Nominal Diameter of Screw x Loads in Lbs., where Load = 80% of Yield Strength, expressed in Lbs., not pounds per square inch.

SECTION 1

END GATE

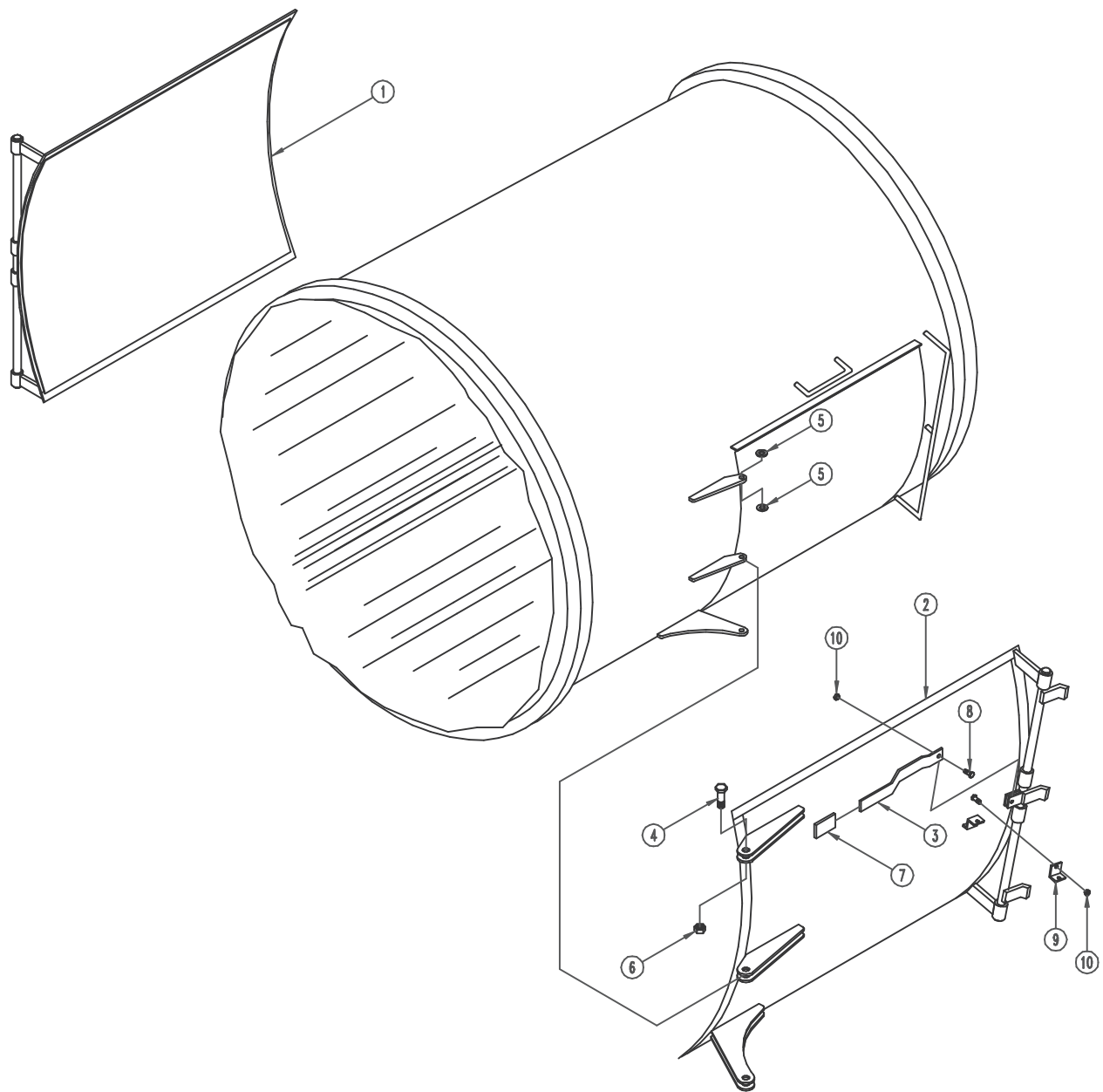


SECTION 1
END GATE

REF. NO.	PART NO.	DESCRIPTION	QTY.
1	REF	TANK STRUCTURE	1
	0601-003	TAIL GATE	1
2	0601-011	BUBLE TAIL GATE	1
3	0604-059	BUSHING	2
4	0064-917	CAP SCREW	2
5	0602-795	DRILLED CAP SCREW	4
6	0040-504	PIN	10
7	0020-112	CYLINDER	1
8	0065-282	HEX NUT	2
9	0065-763	HEX NUT	6
10	0600-661	WHEEL STRUCTURE	1
11	0060-388	CAPSCREW	2
12	0604-393	PIN	2
13	0604-207	HOSE	1
14	0064-909	CAP SCREW	13
15	0604-382	CAPSCREW	2
16	0604-401	CAPSCREW	2
17	0064-224	SCREW	4
18	0066-033	WASHER	13
19	0041-107	FITTING	8
20	0041-005	FITTING	4
21	0020-150	CYLINDER	2
22	0060-445	CAPSCREW	4
23	0065-180	HEW NUT	4

SECTION 1

ACCESS DOOR

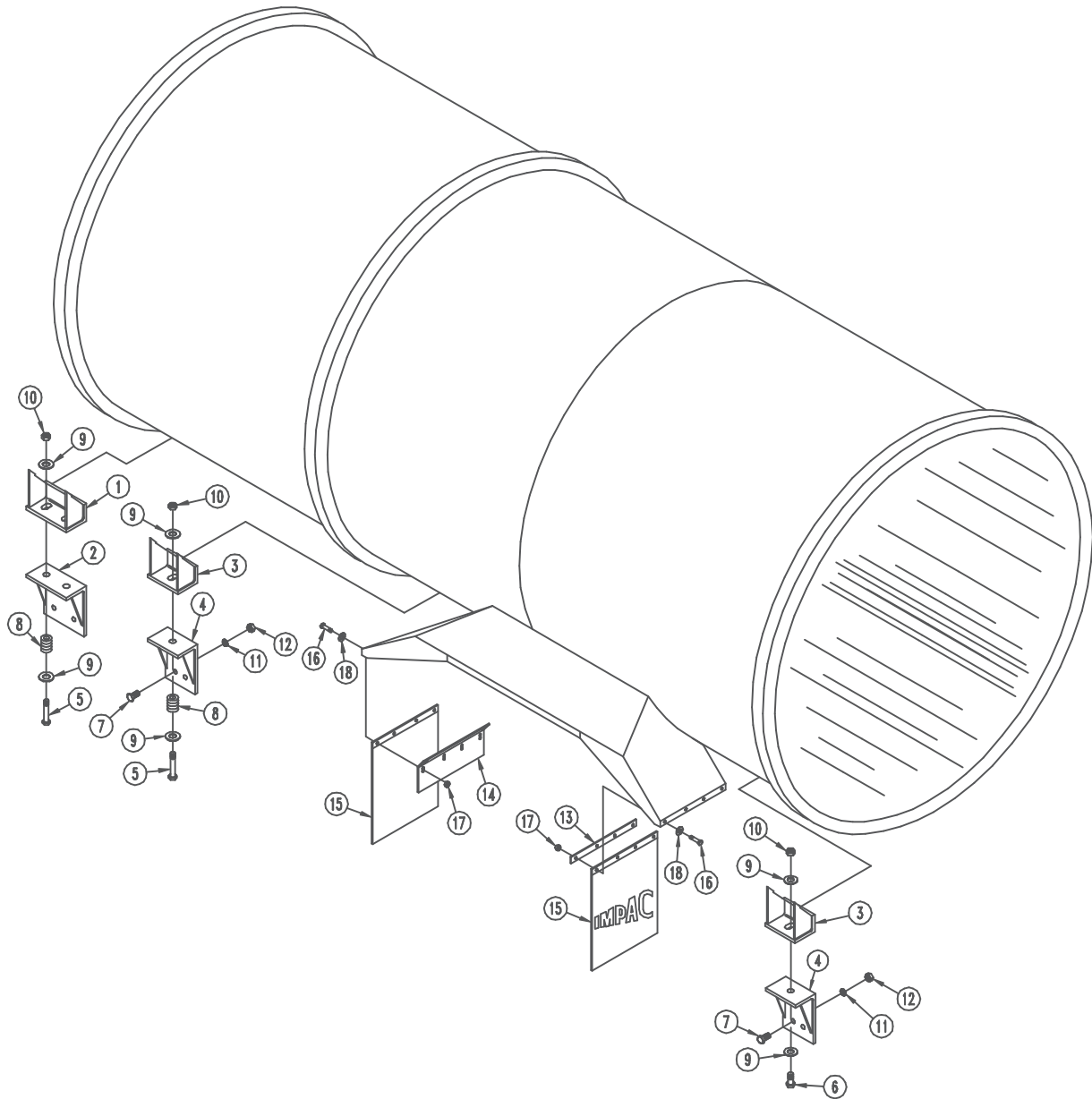


ACCESS DOOR

REF. NO.	PART NO.	DESCRIPTION	QTY.
1	0601-151	DOOR	1
2	0601-613	DOOR	1
3	0601-231	FORMED FLAT	1
4	0061-419	CAPSCREW	3
5	0066-089	WASHER	6
6	0065-233	NUT	3
7	0044-082	HANDLE	1
8	0060-388	CAPSCREW	1
9	0601-822	FORMED FLAT	1
10	0065-032	HEX NUT	2

SECTION 1

MOUNTING

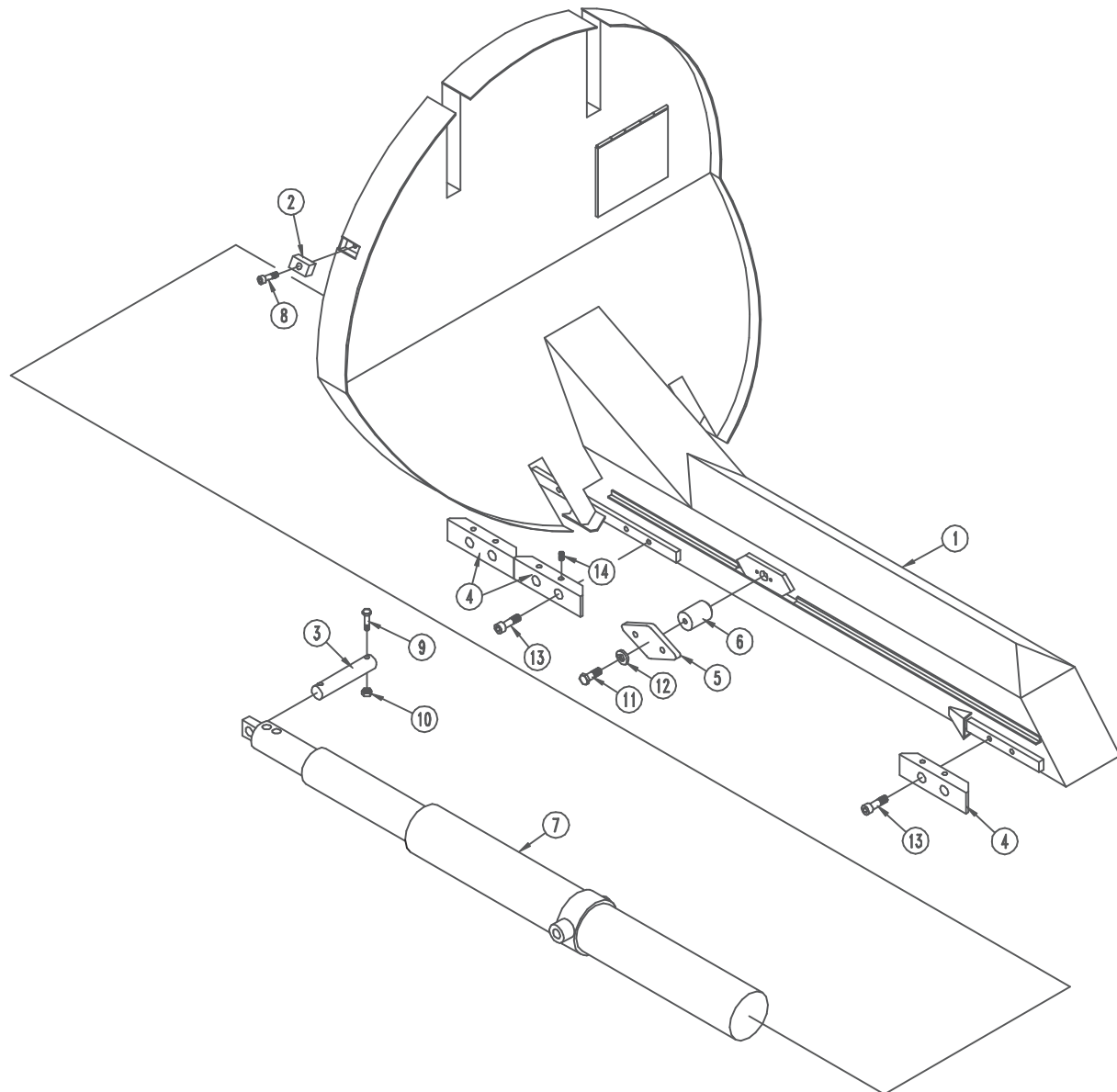


SECTION 1
MOUNTING

REF. NO.	PART NO.	DESCRIPTION	QTY.
1	0601-291	UPPER FRONT MOUNT	2
2	0601-621	LOWER FRONT MOUNT	2
3	0601-302	UPPER REAR MOUNT	4
4	0601-639	LOWER REAR MOUNT	4
5	0064-273	CAPSCREW	6
6	0064-284	CAPSCREW	2
7	0061-158	CAPSCREW	24
8	0044-127	SPRING	6
9	0066-090	WASHER	16
10	0065-247	HEX NUT	8
11	0067-072	LOCKWASHER	24
12	0065-070	HEX NUT	24
13	0244-031	MUD FLAP STRAP	2
14	0602-702	MUD FLAP SUPPORT	2
15	0605-148	MUD FLAP	4
16	0060-047	CAPSCREW	20
17	0065-312	HEX NUT	20
18	0066-014	FLAT WASHER	20

SECTION 1

PACKER

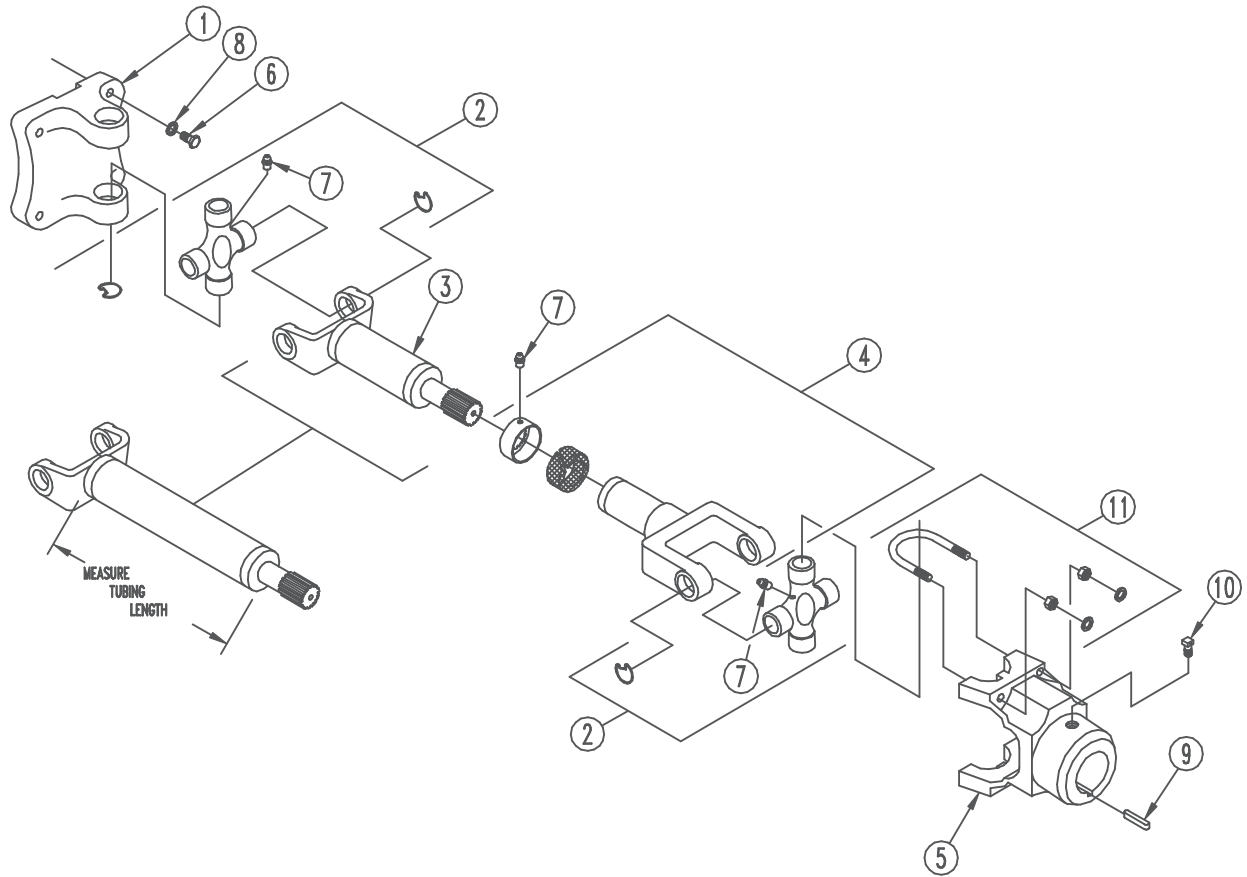


SECTION 1
PACKER

REF. NO.	PART NO.	DESCRIPTION	QTY.
1	REF	PACKER	1
2	0602-249	WEAR PAD	2
3	0604-347	SHAFT	1
4	0604-484	WEAR PAD	6
5	0604-291	COVER	2
6	0601-696	PIN	2
7	0020-018	CYLINDER	1
8	0064-232	CAP SCREW	2
9	0060-426	CAP SCREW	2
10	0065-180	HEX NUT	2
11	0060-388	CAP SCREW	4
12	0067-034	LOCKWASHER	4
13	0064-246	CAP SCREW	12
14	0064-633	SET SCREW	12

SECTION 2

DRIVE LINE

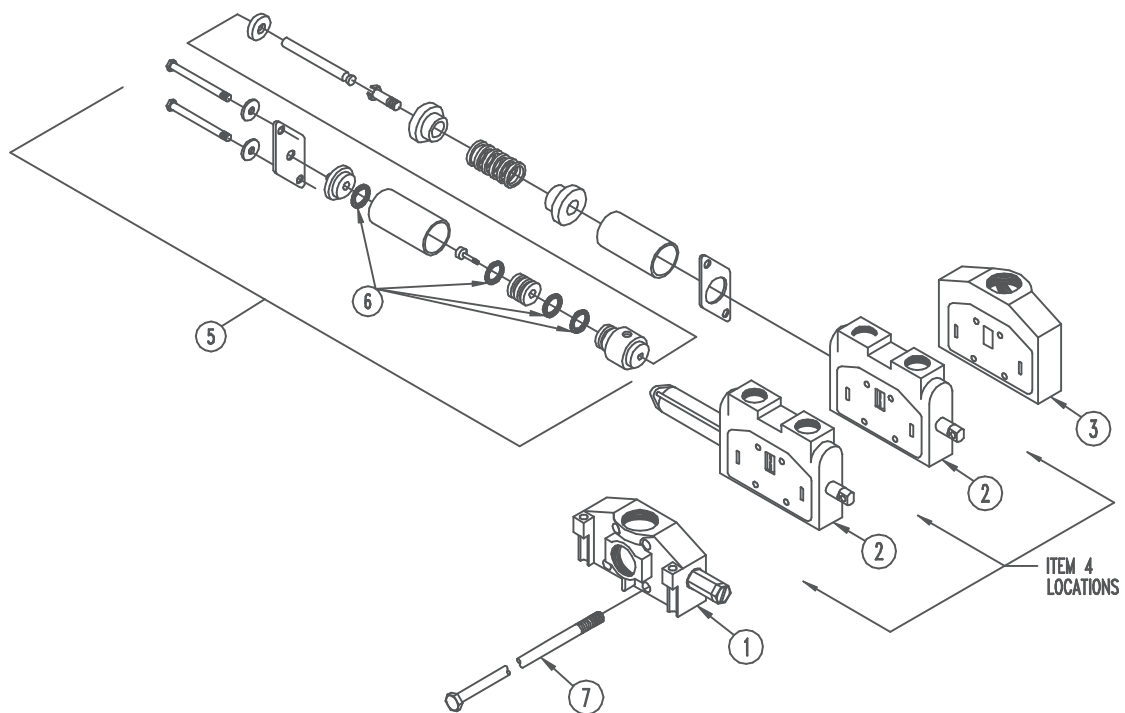


SECTION 2
DRIVE LINE

REF. NO.	PART NO.	DESCRIPTION	QTY.
1*	0093-003	YOKE	1
2*	0093-011	U-JOINT	2
3*	0093-029	YOKE AND SHAFT	1
4*	0093-030	FEMALE SLIP YOKE	1
5*	0093-041	YOKE	1
6	0064-606	CAPSCREW	4
7**	0041-32	LUBE FITTING	3
8	0067-045	LOCKWASHER	4
9	0019-959	KEY	1
10	0064-622	SET SCREW	1
11*	0093-043	U-BOLT KIT	1
* = Included in Drive Line Kit #0605-002 ** = 1 each with U-Joint 0093-011 & Yoke 0093-030			

SECTION 2

VALVE

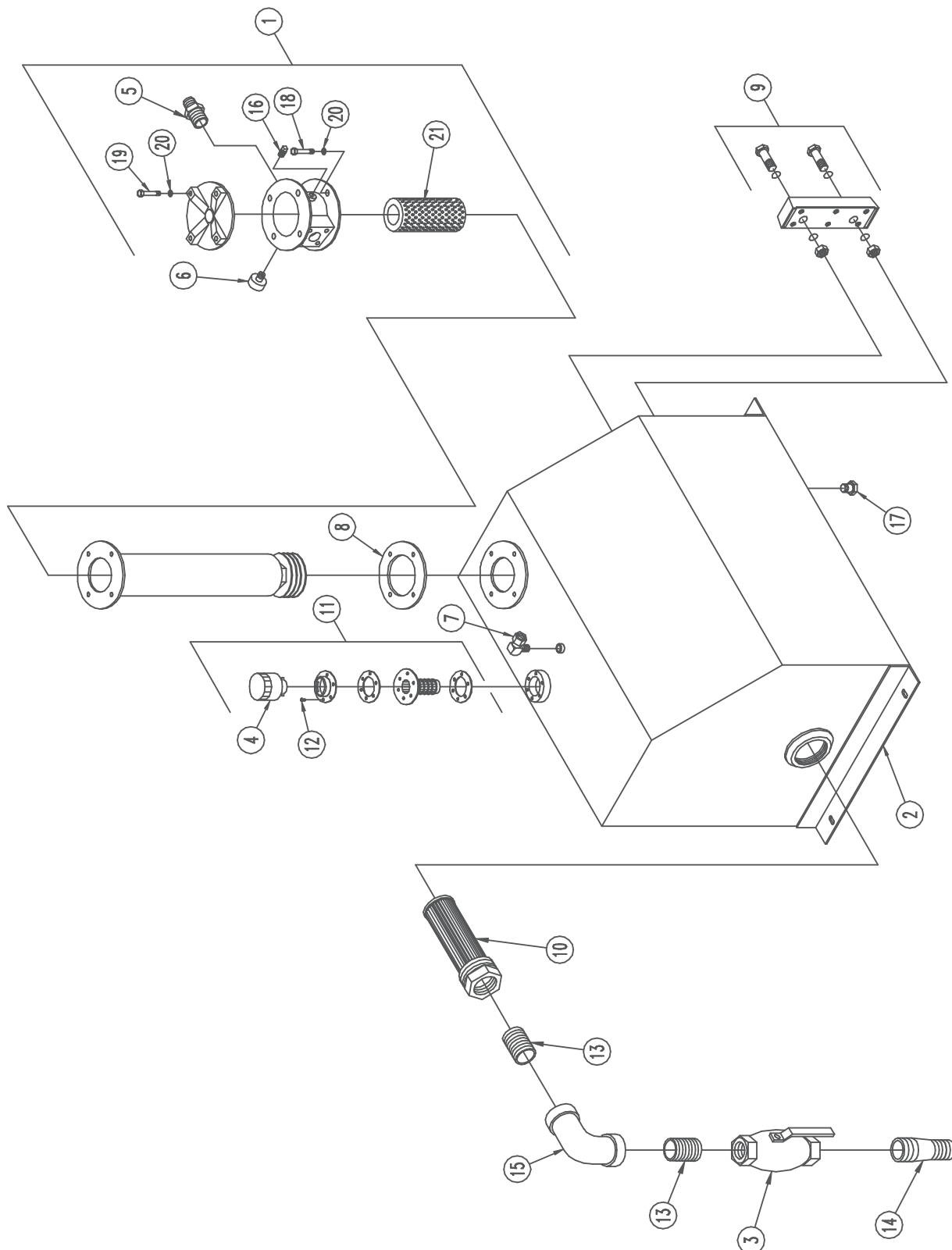


SECTION 2
VALVE

REF. NO.	PART NO.	DESCRIPTION	QTY.
1	0026-041	INLET SECTION	1
2	0026-097	VALVE SECTION	2
3	0026-105	OUTLET SECTION	1
4	0026-125	KIT, SEAL - Section	3
5	0026-143	ASSEMBLY, ACTIVATOR - Pneumatic	1
6	0026-144	SEAL KIT, ACTIVATOR	1
7	0026-152	STUD ASSEMBLY	4

SECTION 2

HYDRAULIC TANK

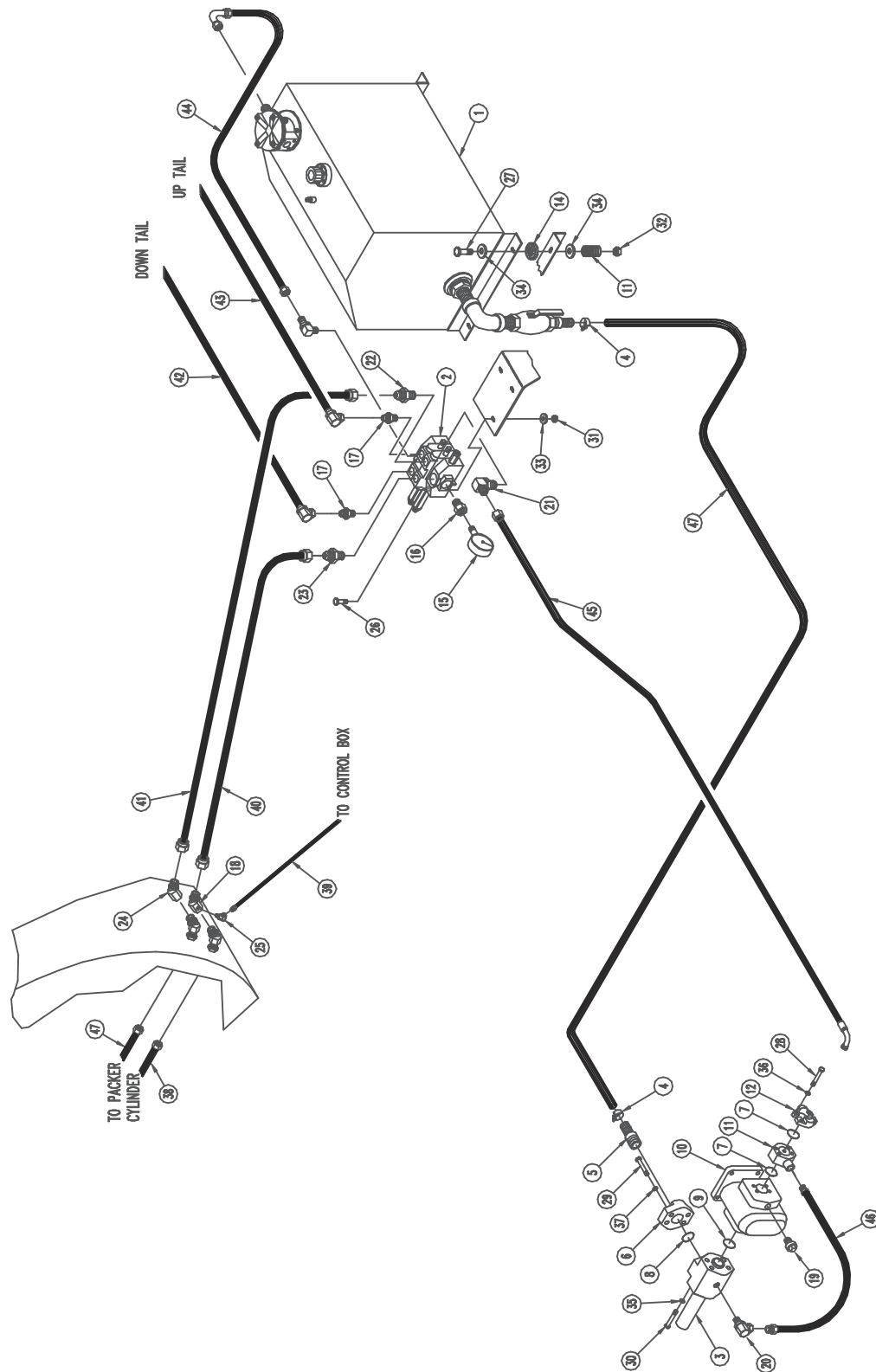


HYDRAULIC TANK

REF. NO.	PART NO.	DESCRIPTION	QTY.
1	0039-023	RETURN FILTER	1
2	0605-210	TANK STRUCTURE	1
3	0024-042	BALL VALVE	1
4	0039-133	BREATHER CAP	1
5	0032-788	ADAPTER	1
6	0039-041	GAUGE	1
7	0034-908	ADAPTER	1
8	0039-011	GASKET	1
9	0039-078	SIGHT GAUGE	1
10	0039-121	SUCTION STRAINER	1
11	0039-132	BREATHER ASSEMBLY	1
12	0064-413	SCREW	6
13	0041-808	NIPPLE	2
14	0041-846	COMBO NIPPLE	1
15	0042-124	ELL	1
16	0042-264	PLUG	1
17	0042-325	PLUG	1
18	0060-399	CAPSCREW	4
19	0060-407	CAPSCREW	4
20	0067-034	LOCK WASNER	8
21	0039-024	ELEMENT	2

SECTION 2

HYDRAULIC SYSTEM

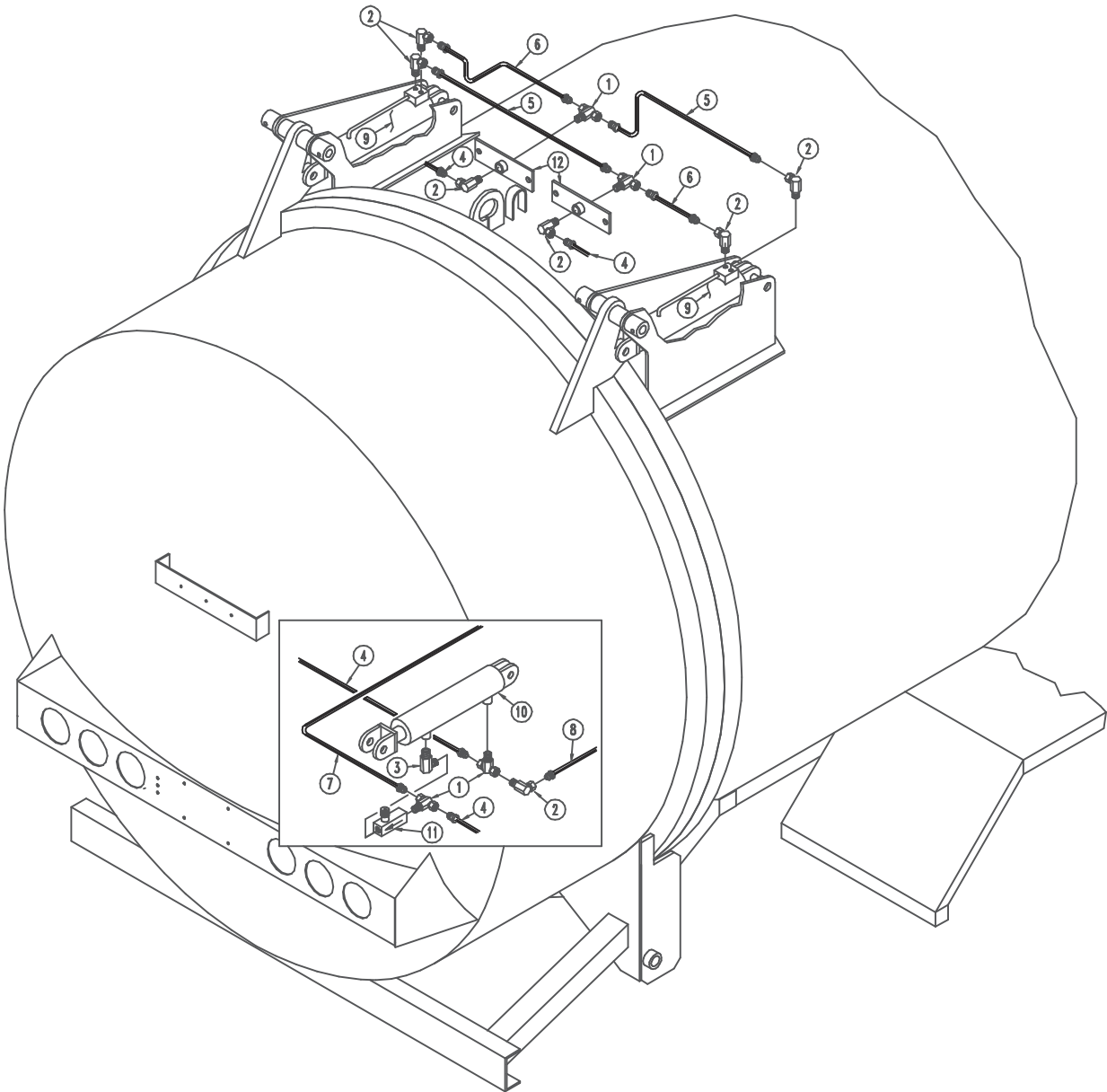


SECTION 2**HYDRAULIC SYSTEM**

REF. NO.	PART NO.	DESCRIPTION	QTY.
1	0605-210	HYDRAULIC TACK ASSEMBLY	1
2	0024-005	VALVE	1
3	0024-032	DRY VALVE	1
4	0045-102	HOSE CLAMP	2
5	0041-846	COMBO NIPPLE	1
6	0037-421	FLANGE PAD	1
7	0027-285	O-RING	2
8	0027-310	O-RING	1
9	0027-508	O-RING	1
10	0028-019	PUMP	1
11	0030-007	FLOW CONTROL	1
12	0037-443	SPLIT FLANGE	1
13	0045-200	COIL PRING	4
14	0024-212	RUBBER PAD	4
15	0039-041	GAUGE	1
16	0605-125	MODIFIED FITTING	1
17	0605-126	MODIFIED FITTING	2
18	0605-127	MODIFIED FITTING	1
19	0036-283	PLUG	1
20	0034-981	ADAPTER	1
21	0035-653	ADAPTER	2
22	0033-585	ADAPTER	1
23	0033-623	ADAPTER	1
24	0034-545	ADAPTER	1
25	0034-878	ADAPTER	1
26	0060-509	CAPSCREW	3
27	0060-840	CAPSCREW	4
28	0064-524	CAPSCREW	4
29	0064-531	CAPSCREW	4
30	0064-542	CAPSCREW	4
31	0065-180	HEX NUT	3
32	0065-209	HEX NUT	4
33	0066-032	FLAT WASHER	3
34	0066-055	FLAT WASHER	8
35	0067-056	LOCKWASHER	4
36	0067-147	LOCKWASHER	4
37	0067-155	LOCKWASHER	4
38	0090-147	HOSE	1
39	0090-148	HOSE	1
40	0090-149	HOSE	1
41	0090-150	HOSE	1
42	0090-151	HOSE	1
43	0090-152	HOSE	1
44	0090-153	HOSE	1
45	0090-156	HOSE	1
46	0090-182	HOSE	1
47	0090-193	HOSE	1
48	0600-198	HOSE	1

SECTION 2

END GATE HYDRAULICS



END GATE HYDRAULICS

REF. NO.	PART NO.	DESCRIPTION	QTY.
1	0036-627	ADAPTER	4
2	0034-946	ADAPTER	6
3	0035-895	ADAPTER	1
4	0090-018	HOSE	2
5	0090-101	HOSE	2
6	0090-085	HOSE	2
7	0090-109	HOSE	1
8	0090-117	HOSE	1
9	0020-150	CYLINDER	2
10	0020-112	CYLINDER	1
11	0024-098	FLOW CONTROL	1
12	(REF)	COUPLER STRUCTURE	2

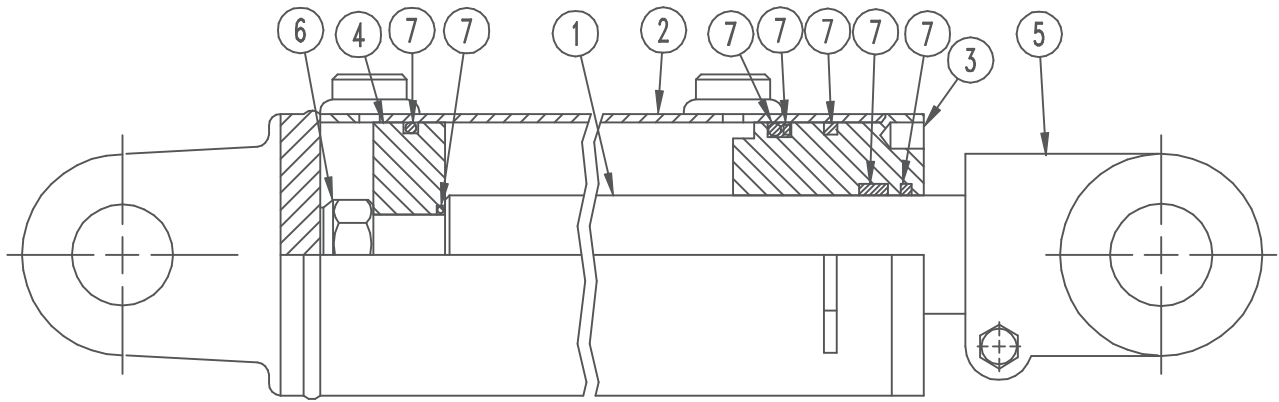
SECTION 3

PACKER CYLINDER



REF. NO.	PART NO.	DESCRIPTION	QTY.
1	0020-009	ASSY, CYLINDER	1
2	0020-018	ASSY, CYLINDER	1
3	0020-029	ASSY, CYLINDER	1

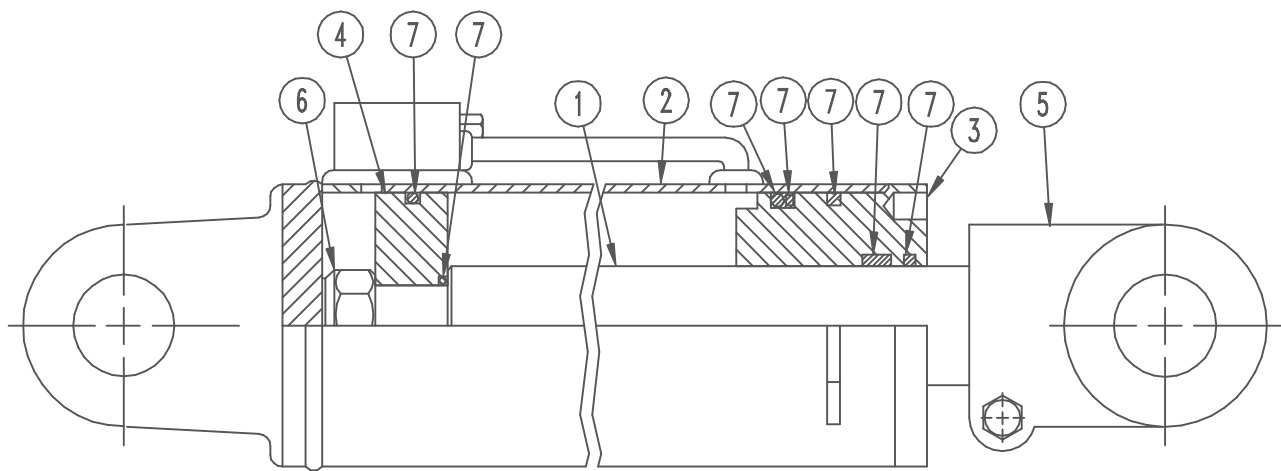
GATE LATCH CYLINDER



REF. NO.	PART NO.	DESCRIPTION	QTY.
1	0022-077	CYLINDER ROD	1
2	0022-085	TUBE STRUCTURE	1
3	0022-096	GLAND	1
4	0022-104	PISTON	1
5	0022-112	CLEVIS ASSEMBLY	1
6	0022-131	LOCKNUT	1
7	0022-142	SEAL KIT	1

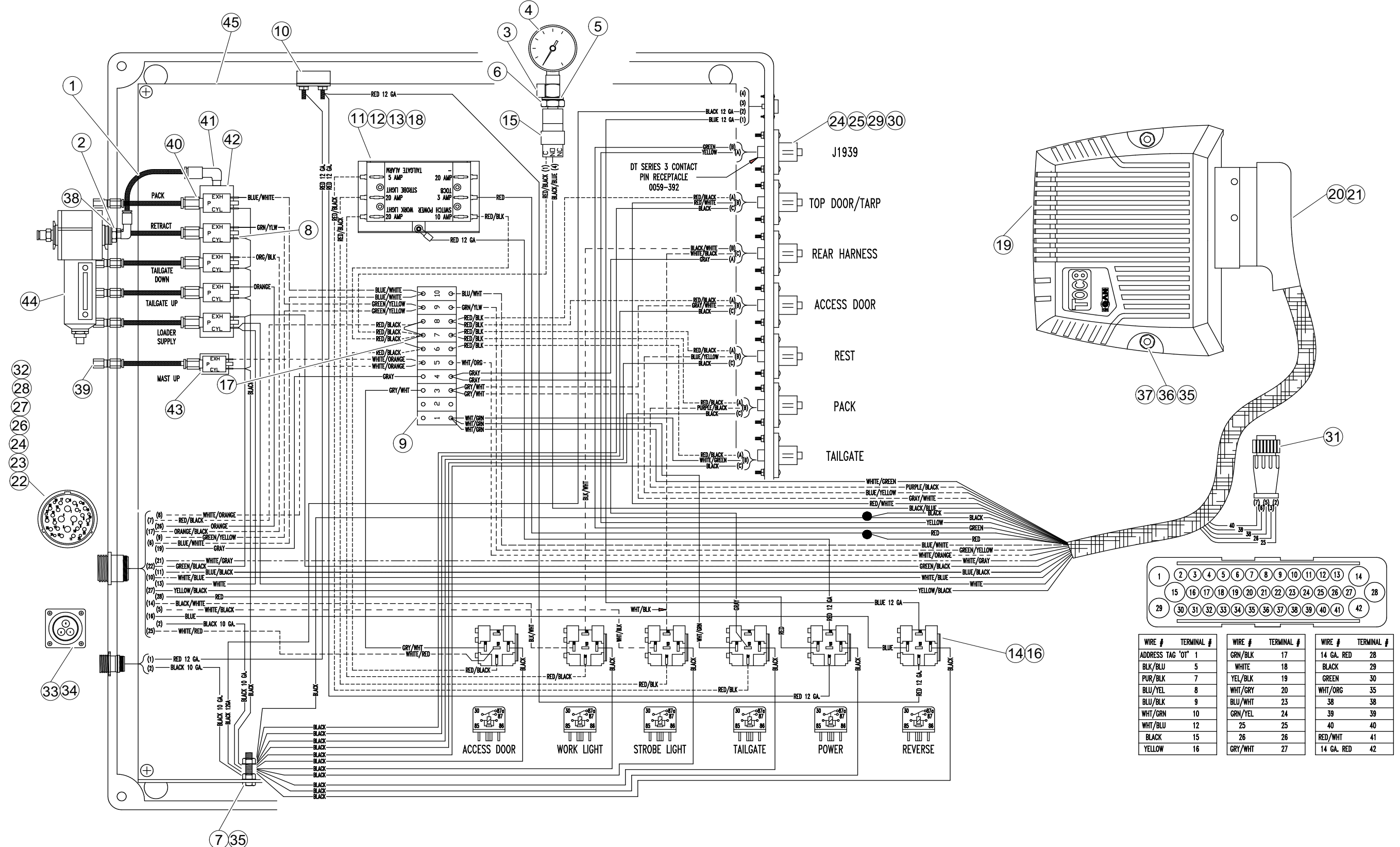
SECTION 3

GATE LIFT CYLINDER



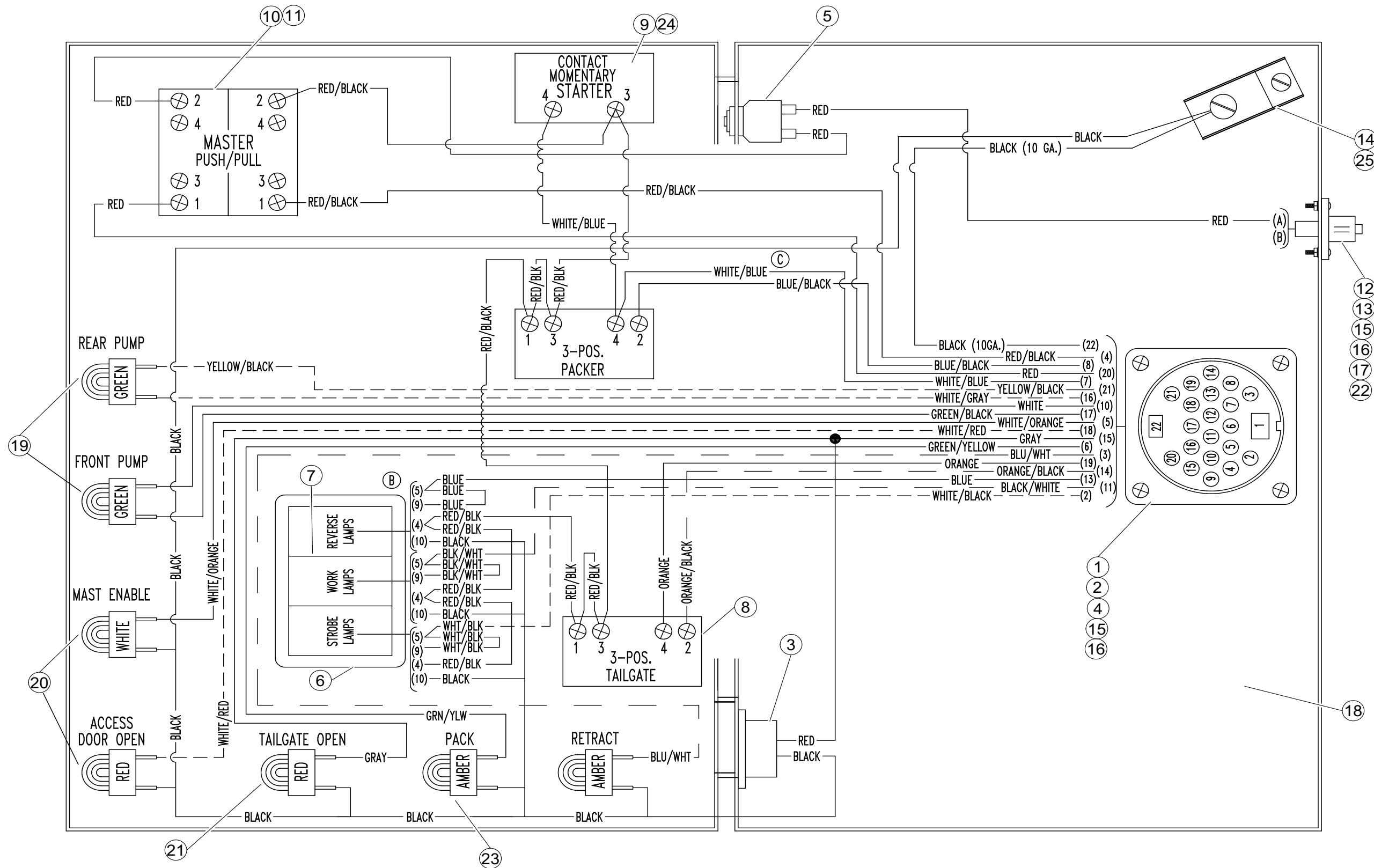
REF. NO.	PART NO.	DESCRIPTION	QTY.
1	0022-077	CYLINDER ROD	1
2	0022-455	TUBE STRUCTURE	1
3	0022-096	GLAND	1
4	0022-104	PISTON	1
5	0022-112	CLEVIS ASSEMBLY	1
6	0022-131	LOCKNUT	1
7	0022-142	SEAL KIT	1

CHASSIS MOUNTED CTRL. CONSOLE - 0602-707



CHASSIS MOUNTED CTRL. CONSOLE - 0602-707

REF. NO.	PART NO.	DESCRIPTION	QTY.
1	0019-467	TUBING, 1/4" NYLON	12"
2	0033-184	ADAPTER	1
3	0037-163	TEE	1
4	0039-105	GAUGE	1
5	0041-475	BUSHING	1
6	0041-955	BUSHING	1
7	0053-292	RING TERMINAL 1/4"	8
8	0053-311	PUSH-ON TERMINAL	5
9	0053-417	TERMINAL BLOCK	1
10	0053-579	CIRCUIT BREAKER - 30 AMP	1
11	0053-636	FUSE - 5 AMP	1
12	0053-655	FUSE - 10 AMP	1
13	0053-671	FUSE - 20 AMP	3
14	0054-031	RELAY SOCKET	6
15	0054-073	SWITCH, Pressure	1
16	0054-120	RELAY	6
17	0059-199	JUMPER	3
18	0059-259	FUSE PANEL	1
19	0059-305	CONTROLLER - TOC 8	1
20	0059-340	ADDRESS TAG - OT	1
21	0059-352	CONNECTOR KIT - C1	1
22	0059-386	PANEL NUT - 24 HDP SERIES	1
23	0059-390	PLUG - SIZE 20	5
24	0059-391	PIN - SIZE 16 thru 20	38
25	0059-395	WEDGELOCK	7
26	0059-401	PLUG- SIZE 12-16	5
27	0059-404	PIN - SIZE 20	1
28	0059-405	PIN - SIZE 12-14	1
29	0059-406	RECEPTACLE	7
30	0059-407	GASKET	7
31	0059-415	PLUG	1
32	0059-437	RECEPTACLE	1
33	0059-440	RECEPTACLE	1
34	0059-441	SOCKET - SIZE 8-10	2
35	0060-036	BOLT	3
36	0065-164	NUT	2
37	0066-014	WASHER - 1/4"	2
38	0066-055	WASHER - 1/2"	2
39	0085-040	FITTING, Bulkhead - 1/4"	6
40	0085-059	FITTING	6
41	0085-075	ELBOW, Swivel	2
42	0085-207	VALVE BANK - Air - 5 Section	1
43	0085-499	VALVE BANK - Air - 1 Section	1
44	0085-534	FILTER, AIR	1
45	0612-434	MOUNTING PLATE	1

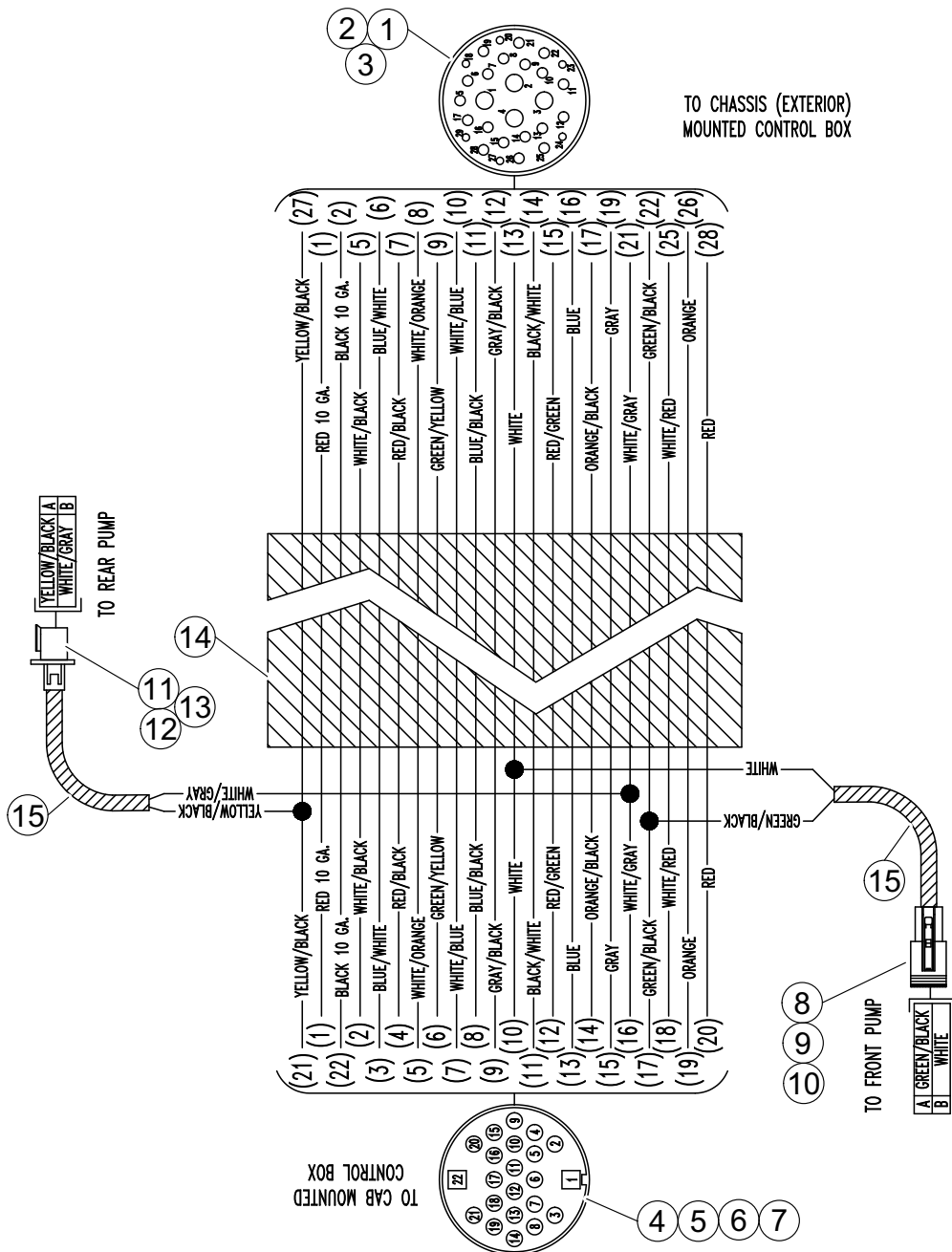


IN CAB CONTROL CONSOLE, TOC8 - 0602-706

REF. NO.	PART NO.	DESCRIPTION	QTY.
1	0053-475	PIN, 14-16	18
2	0053-477	CONTACT #10 - Male	1
3	0059-632	BUZZER	1
4	0059-409	RECEPTACLE	1
5	0053-545	CIRCUIT BREAKER - 10 AMP	1
6	0059-186	BRACKET, Switch - End	2
7	0059-185	BRACKET, Switch - Middle	1
8	0054-049	SWITCH, Selector	2
9	0054-050	SWITCH, Momentary Contact	1
10	0054-068	SWITCH, Maintained Contact	1
11	0054-076	CONTACT BLOCK	2
12	0059-395	WEDGELOCK	1
13	0059-407	GASKET	1
14	0064-413	BOLT	1
15	0065-263	NUT, Nylok	10
16	0064-292	BOLT	10
17	0059-392	RECEPTACLE	1
18	0602-708	ENCLOSURE	1
19	0059-109	LIGHT, Pilot - Green	2
20	0059-113	LIGHT, Pilot - White	1
21	0059-117	LIGHT, Pilot - Red	2
22	0059-391	PIN 16 thru 20	1
23	0059-144	LIGHT, Pilot - Amber	2
24	0059-202	KNOB, Mushroom - Black	1
25	0059-257	LUG	1

SECTION 4

MAIN HARNESS - 0602-705

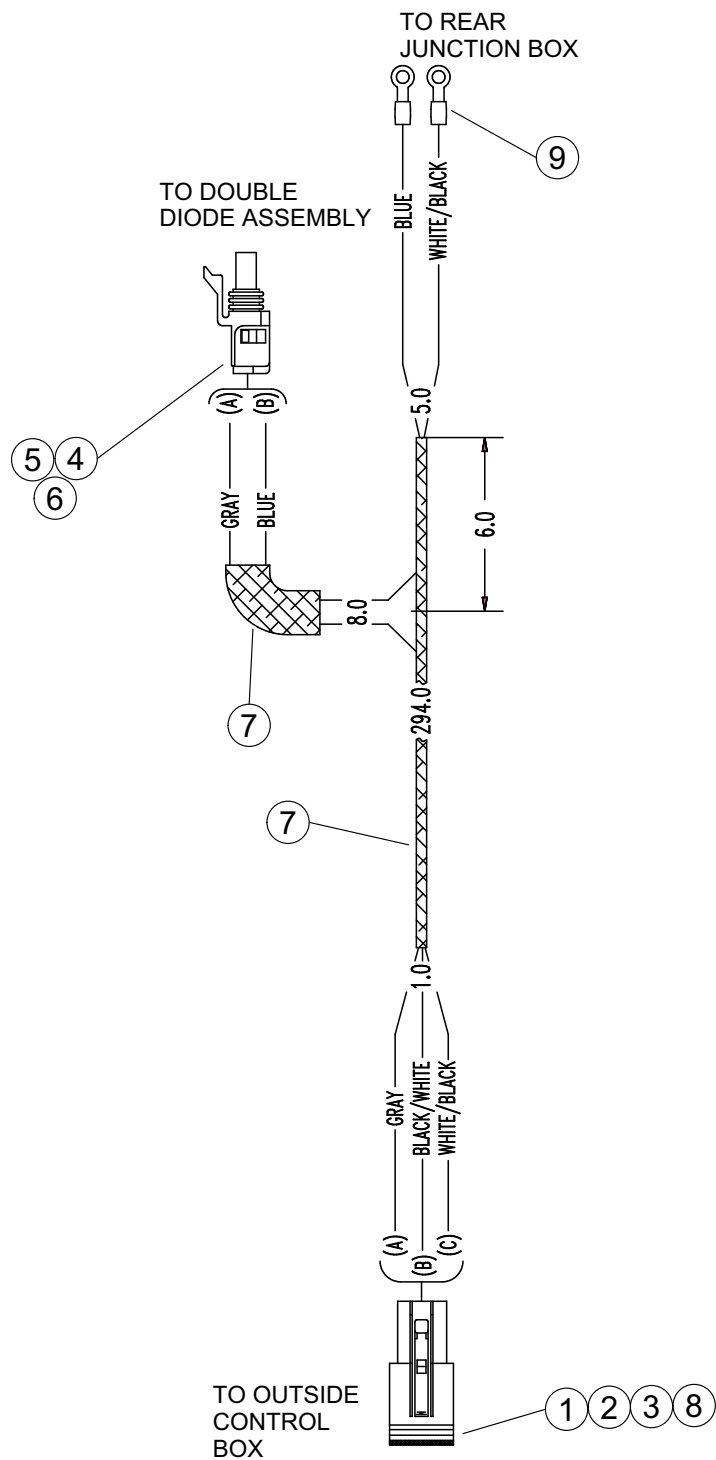


MAIN HARNESS - 0602-705

REF. NO.	PART NO.	DESCRIPTION	QTY.
1	0059-436	SOCKET - Size 24	1
2	0053-484	CONTACT, Socket - Size 12	2
3	0053-485	CONTACT, Socket - Size 16-18	20
4	0059-408	PLUG, Series 4	1
5	0059-430	CONNECTOR CABLE CLAMP - Size 23	1
6	0053-478	CONTACT - Size 10	2
7	0053-476	CONTACT - Size 16	20
8	0059-399	SOCKET - Size 16 thru 20	2
9	0059-420	RECEPTACLE	1
10	0059-421	WEDGELOCK	1
11	0059-391	PIN - Size 16 thru 20	2
12	0059-392	RECEPTACLE	1
13	0059-395	WEDGELOCK	1
14	0056-755	LOOM, Split - 1.00"	276"
15	0056-750	LOOM, Split - 1/4"	246"

SECTION 4

HARNESS, REVERSE ALARM/STROBE - 0602-716

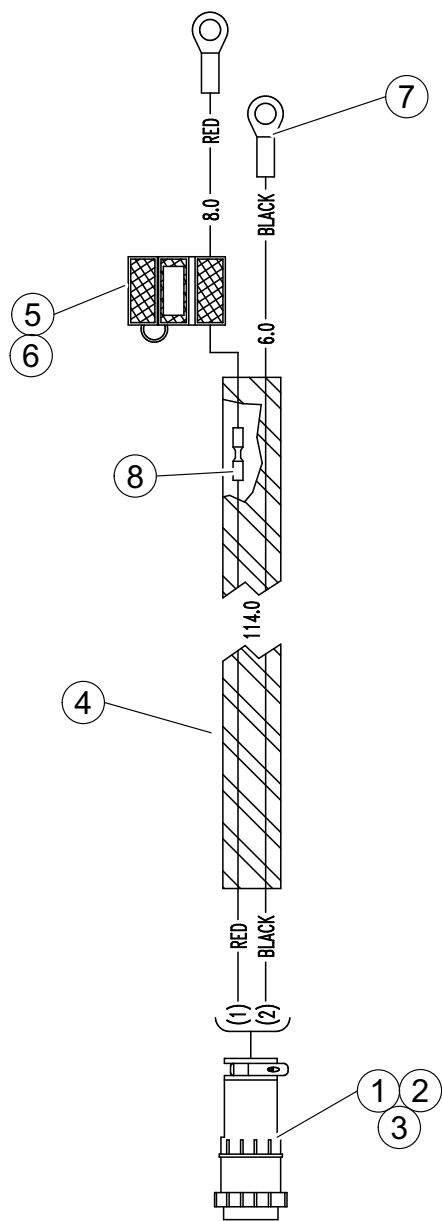


HARNESS, REVERSE ALARM/STROBE - 0602-716

REF. NO.	PART NO.	DESCRIPTION	QTY.
1	ELT12500	SOCKET - Size 16 thru 20	3
2	ELC04160	RECEPTACLE	1
3	ELC06160	WEDGELOCK	1
4	ELC04253	SEAL - Size 14-16	2
5	ELC05095	HOUSING, 2-Way	1
6	ELT02800	TERMINAL - SIZE 14-16	2
7	CIB00340	LOOM	306"
8	ELC05178	BACK SHELL	1
9	ELT01499	TERMINAL, Ring - Size 10 - 14-16	2

SECTION 4

HARNESS, OUTSIDE POWER - 0602-843

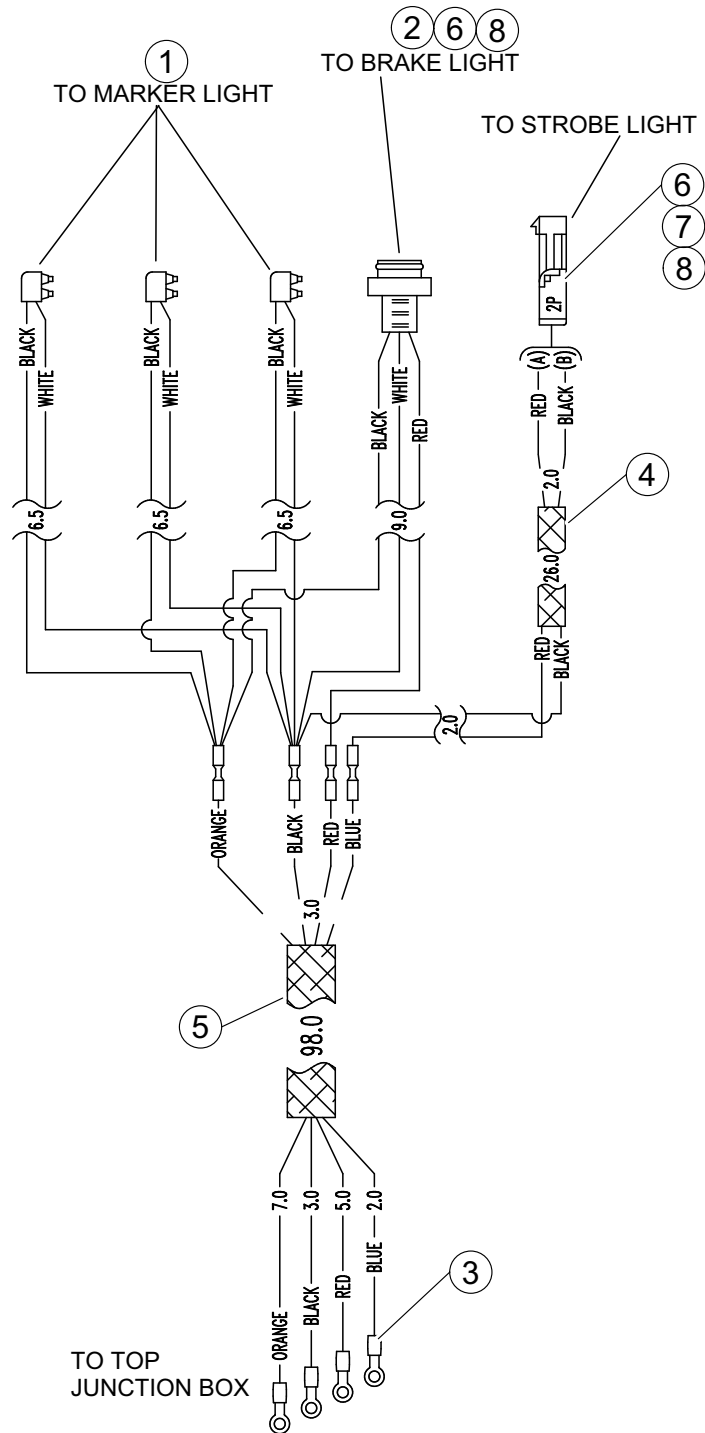


HARNESS, OUTSIDE POWER - 0602-843

REF. NO.	PART NO.	DESCRIPTION	QTY.
1	0059-443	PLUG ASSEMBLY - Size 17-3	1
2	0059-438	CONNECTOR, Cable Clamp	1
3	0053-442	PIN - Size 8-10	2
4	0056-751	LOOM	114"
5	0053-779	FUSE HOLDER	1
6	0053-671	FUSE, 20 AMP	1
7	0053-294	TERMINAL, Ring - Size.38" - 10-12	2
8	0053-296	CONNECTOR, Butt - Size 10-12	1

SECTION 4

HARNESS, TAILGATE - 0602-864

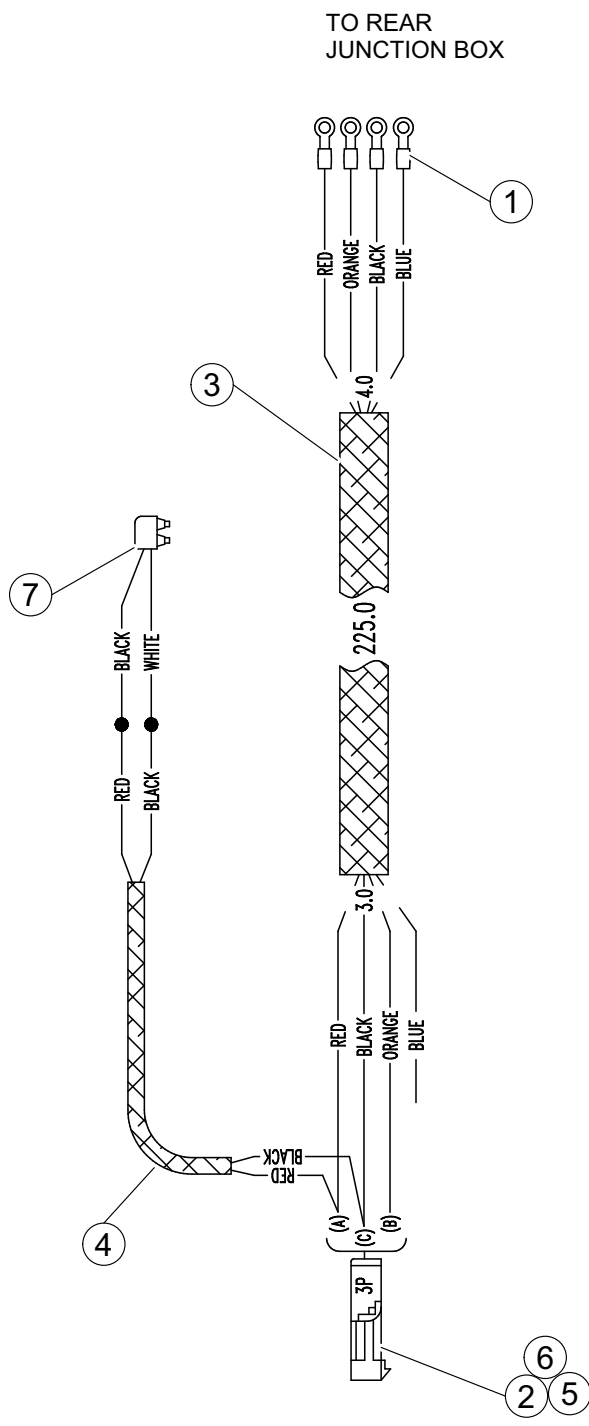


HARNESS, TAILGATE - 0602-864

REF. NO.	PART NO.	DESCRIPTION	QTY.
1	ELF00530	PIGTAIL WIRE	3
2	ELC05166	HOUSING, Male	1
3	ELT01499	TERMINAL - Size 10 - 14-16	4
4	0056-564	CABLE, 18 Ga. - 2 Cond	32"
5	0056-626	CABLE, 18 Ga - 4 Cond	118"
6	ELC04253	SEAL	5
7	ELC04095	HOUSING, Male	1
8	ELT02825	TERMINAL, Male - 14-16	5

SECTION 4

HARNESS, MID MARKER LIGHT - 0602-949

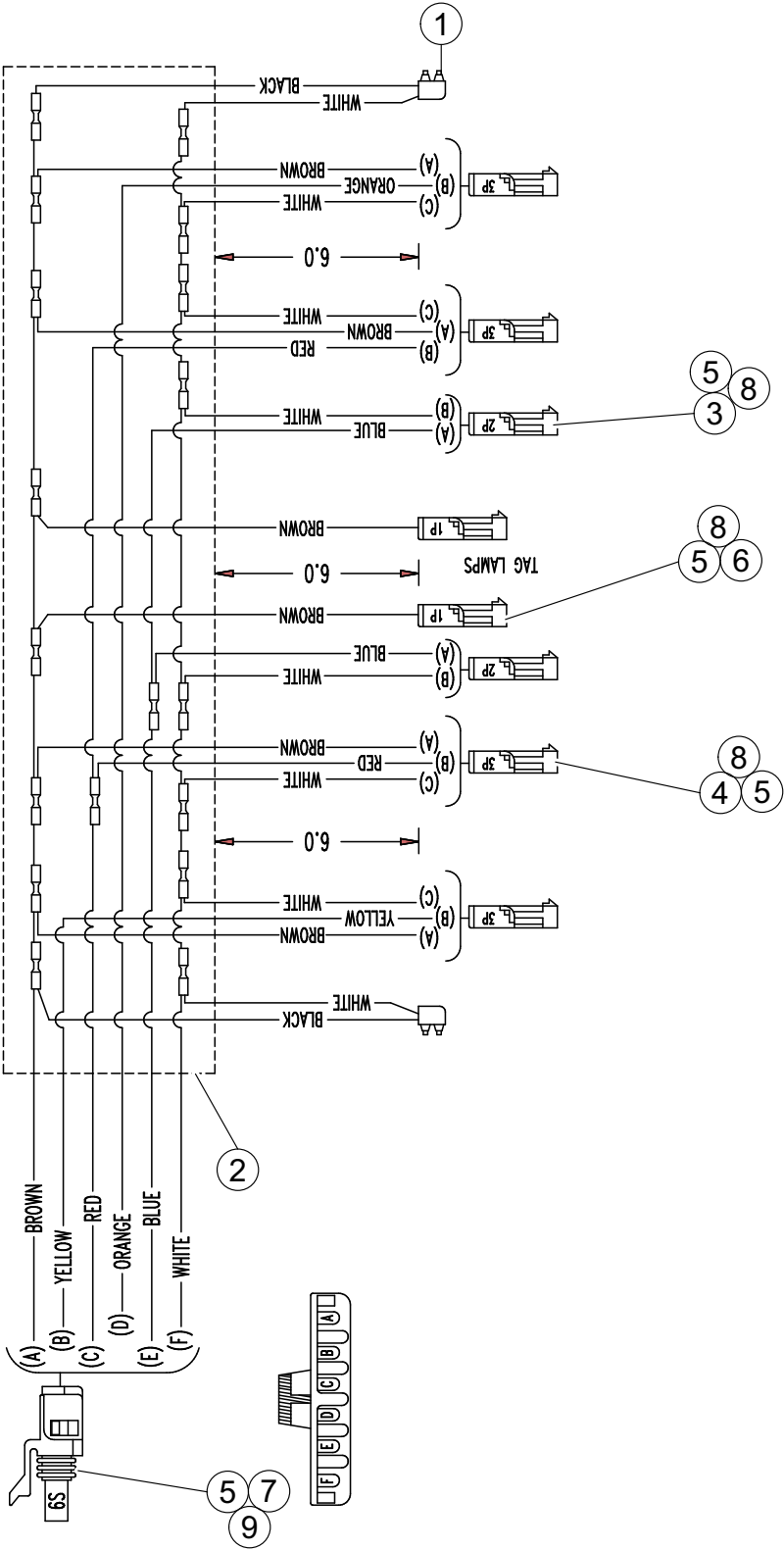


HARNESS, MID MARKER LIGHT - 0602-949

REF. NO.	PART NO.	DESCRIPTION	QTY.
1	ELT01499	TERMINAL - Size 10 - 14-16	4
2	ELC04253	SEAL	3
3	0056-626	CABLE, 18 Ga - 4 Cond	234"
4	0056-564	CABLE, 18 Ga - 2 Cond	138"
5	ELT02825	TERMINAL, Male - 14-16	3
6	ELC05166	HOUSING, Male	1
7	ELF00530	PIGTAIL WIRE	1

SECTION 4

HARNESS, LOWER LIGHT BAR TG - 0612-404

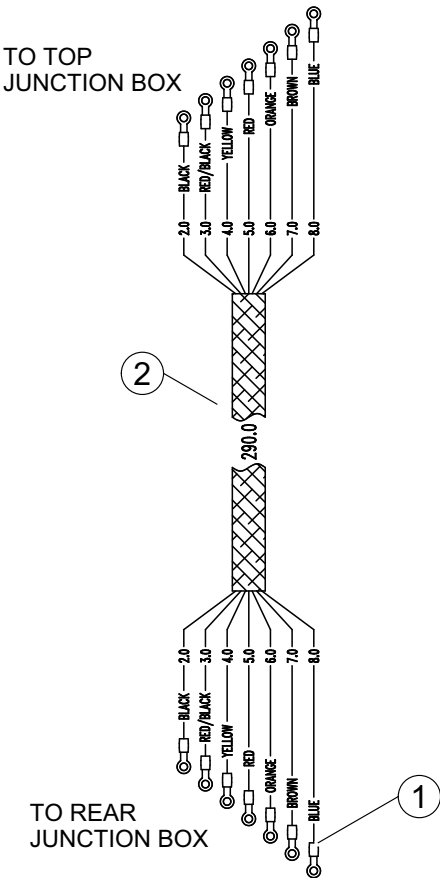


HARNESS, LOWER LIGHT BAR TG - 0612-404

REF. NO.	PART NO.	DESCRIPTION	QTY.
1	ELF00530	PIGTAIL WIRE	2
2	CIB00350	LOOM	130"
3	ELC04095	HOUSING, Male	2
4	ELC05166	HOUSING, Male	4
5	ELC04253	SEAL	24
6	ELC04045	HOUSING, Male	2
7	ELC05251	HOUSING, Female	1
8	ELT02825	TERMINAL, Male - 14-16	18
9	ELT02800	TERMINAL - SIZE 14-16	6

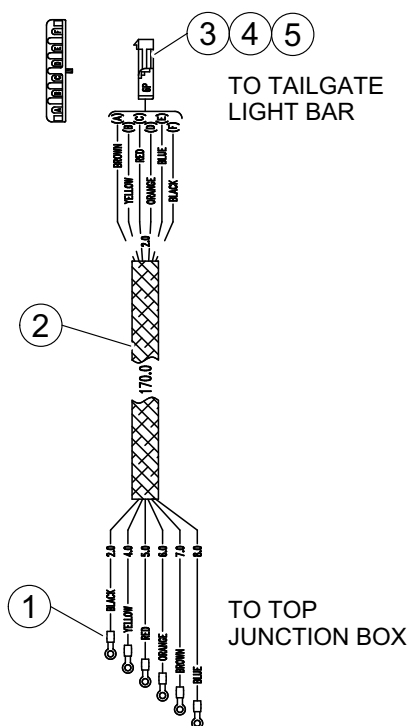
SECTION 4

HARNESS, TG - 0602-935



REF. NO.	PART NO.	DESCRIPTION	QTY.
1	ELT01499	TERMINAL - Size 10 - 14-16	14
2	0056-565	CABLE, 18 Ga -- 7 Cond	306"

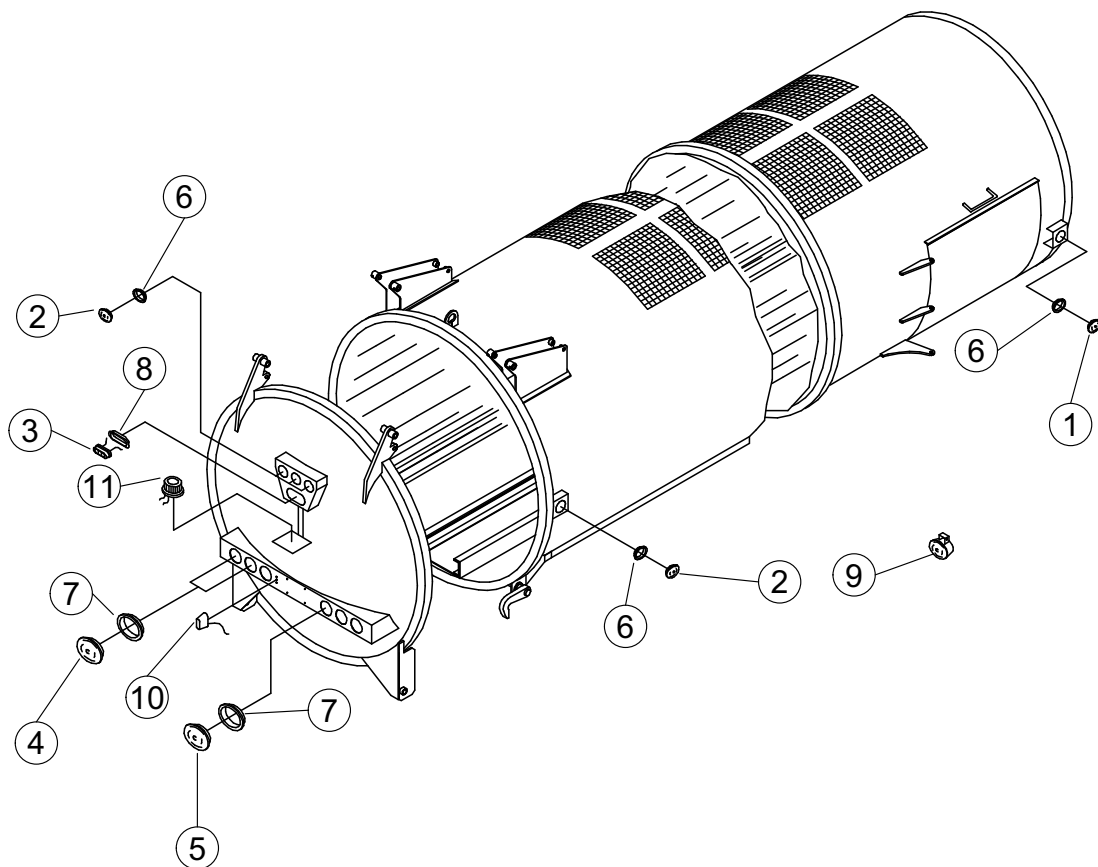
HARNESS, BODY - 0602-946



REF. NO.	PART NO.	DESCRIPTION	QTY.
1	ELT01499	TERMINAL - Size 10 - 14-16	6
2	0056-565	CABLE, 18 Ga -- 7 Cond	180"
3	ELC04253	SEAL	6
4	ELC04250	HOUSING, Male	1
5	ELT02825	TERMINAL, Male - 14-16	6

SECTION 4

BODY LIGHTS



BODY LIGHTS

REF. NO.	PART NO.	DESCRIPTION	QTY.
1	0050-017	LIGHT, Clearance - Amber - LED	2
2	0050-007	LIGHT, Clearance - Red - LED (Includes Grommet)	5
	0050-018	LIGHT, Clearance - Red -LED (Light Only)	5
3	0050-116	LIGHT, Stop - Oval - LED (Includes Grommet)	1
	0050-022	LIGHT, Stop - Oval - LED (Light Only)	1
4	0050-135	LIGHT, S,T & T - Red - LED (Includes Grommet)	4
	0050-112	LIGHT, S,T & T - Red - LED (Light Only)	4
5	0050-181	LIGHT, Back-Up - Clear - LED (Includes Grommet)	2
	0050-185	LIGHT, Back-Up - Clear - LED (Light Only)	2
6	0050-350	GROMMET - 2.50" - Recessed	7
7	0050-351	GROMMET - 4.25" - Recessed	6
8	0050-353	GROMMET - 2.25" x 6.50" - Oval - Recessed	1
9	0055-003	ASSEMBLY, Work Light (Optional)	A/R
10	0055-004	ASSEMBLY, Tag Light	1
11	0055-005	ASSEMBLY, Strobe Light	1

SECTION 4
AIR SYSTEM

REF. NO.	PART NO.	DESCRIPTION	QTY.
1	0024-005	VALVE BLOCK	1
2	0024-032	DRY VALVE	1
3	0085-029	ADAPTER	1
4	0085-037	ADAPTER	2
5	0085-059	ADAPTER	7
6	0085-067	ADAPTER	4
7	0085-083	BREATHER VENT PLUG	2
8	0085-094	BREATHER VENT PLUG	1
9	0085-206	VALVE BANK - SECTION	1
10	0085-279	SOLENOID	1
11	0085-526	CHECK VALVE	1
12	0085-534	ASSEMBLY, Air Filter	1
13	REF.	AIR TANK	1
14	0041-763	NIPPLE	1
15	0085-075	ADAPTER	1
16	0042-264	PLUG	1

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