

Department of Education

National Capital Region Schools Division Office – Muntinlupa City

SPECIAL PROGRAM FOR TECHNICAL VOCATIONAL EDUCATION (SPTVE) SHIELDED METAL ARC WELDING 7 / QUARTER 3 WEEK 2

- I. Topic: PERFORM CALCULATION AND CONVERSION
- II. Objectives: 1. Perform simple calculations involving whole numbers using the four fundamental operations;
 - 2. Convert English Units of measurement to Metric System and vice versa;
 - 3. appreciate the importance of performing calculation and conversion.

III. Brief Introduction of the Lesson

The four fundamental operation (addition, subtraction, multiplication and division) skills should be developed in Shielded Metal Arc Work (SMAW) doing jobs. Inaccurate operation would mean waste of time, effort, materials and the quality of the finish product. The skill in measuring starts with the ability to add, subtract, multiply and divide.

WHOLE NUMBERS

Are numbers that have no decimal or fractional parts. It can be ODD or EVEN numbers. ODD numbers are those that cannot be divided by two (2). EVEN numbers are numbers that can be divided by 2 with an exact number of times. Examples: Whole Numbers - 1, 3, 15, 20, 45, 64, 75, 102, etc.

ADDITION

Addition is the process of combining two or more arithmetical or algebraic quantities in one sum. It is the most common operation in mathematics indicated by a plus (+) sign.

EXAMPLES:	
1. 241	2. 315
+ 356	+ 482
5 9 7	797

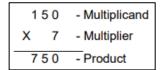
SUBTRACTION

Is the process of taking one number away from another number. It is the opposite of addition. The minus (-) sign indicates subtraction. The Minuend is the number from which the subtraction is made. The Subtrahend is the number which is subtracted. The Remainder is the difference between the two numbers.

EXAMPLES:		
1. 578	2. 965	3. 879
- 231	-732	- 546
3 4 7	2 3 3	3 3 3

MULTIPLICATION

Is the process of adding one number as many times as there are units in the other number, for example $2 \times 3 = 6$. It can also produce the same result as adding 3 + 3 = 6.





Department of Education

National Capital Region Schools Division Office – Muntinlupa City

Multiply the multiplicand by the multiplier to get the product.

DIVISION Is the process of finding how many times one number contains the other number. Divide dividend by divisor to get the quotient

54	- Quotient	54 - Quotient
5 √ 270	- Dividend	x 5 - Divisor
25	5 Divis	270 - Dividend
20	- 5 Divisor	
20		
0		

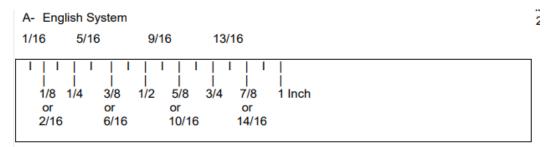
Converting English Units of measurement to Metric System

The Metric System is known as the most common measurement system used in most places of the world. There are common prefixes used to represent as multipliers. For example, in a distance of 2,000 meters can also be expressed as 2 Kilometers.

The **English System** on the other hand is also known as the British (US) System likewise commonly used anywhere in the world. This system uses the Inch, Foot and Pound as the basic units of measurement. Decimal inch based on tenths and hundredths to simplify measurements. It is commonly used by Engineers, Architects, Surveyors, Draftsmen etc. For better understanding of the systems one must be familiar with the conversion of the English units of measurement to the metric system and vice versa by applying the appropriate conversion factors and procedures.

Measurement Systems

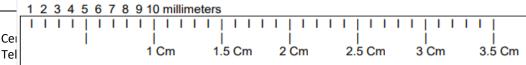
The basic measurement in the English system is the Yard divided into Feet and Inches abbreviated follows: Yard – Yd., Feet – Ft., and Inches as In. The Metric System or the Systems International (SI) use Meter as the basic unit of measure divided into Decimeters, Centimeters, and Millimeters with the following abbreviations when used. Meter _ m Centimeter _ cm Decimeter _ dm Millimeter _ mm. Measuring accurately is skill that should be developed. Inaccurate measurements would mean waste of time, effort, materials and the quality of the finish product. The skill in measuring starts with the ability to read and interpret the systems of measurement. The measuring tool available in the workshop contains English System in one side and Metric System on the other.



B- Metric System

The Metric System (Systems International-SI) Centimeters is divided into ten (10) Graduations where the first graduation reads 1 millimeter, the second 2 millimeters, the fifth 5 millimeters or .5 centimeter and so on.









Department of Education

National Capital Region Schools Division Office – Muntinlupa City

BASE UNITS OF MEASURE

Unit	Metric Symbol	Quantity
Meter	m	Length
Gram	g	Mass
Second	S	Time
Ampere	Α	Current

COMMON UNIT PREFIXES

Prefix	Unit	Number
Micro	Millionth	.000001
Milli	Thousandth	.001
Centi	Hundredth	.01
Deci	Tenth	.1
Deka	Ten	10
Hecto	Hundred	100
Kilo	Thousand	1,000

A. Metric to English Equivalents

Metric System or Systems International (SI) _ English System or British (US) System

1 Meter = 39.37 inches = 3.28 Feet 0.30 meter/30centimeters = 1 foot 1 centimeter = 0.3937 inch 2.54 centimeters = 1 inch 1 millimeter = 0.03 inch 25 millimeters = 1 inch

1 kilometers = 1093.6 yards

Metric to English Conversion.

To convert meters to inches, multiply the length in meters by 39.37

Convert 2 meters to inches (2 m = _____ in)

2 x 39.37 = **78.74** inches

To convert meters to feet, multiply the length in meters by 3.28

Convert 12 meters to feet (12 m = ____ft)

12 x 3.28 = **39.36 feet**

B. English to Metric Equivalents

1inch	=	2.54 centimeters
0.5foot	=	150 millimeters
		15 centimeters
1 foot	=	30.5 centimeters
1vard	=	91.5 centimeters







Department of Education

National Capital Region Schools Division Office – Muntinlupa City

To con				m)= 82 /		es
10 0011		iches to centimet		ength in inches by 2.	54	
	CONVERTION	50 x 2.54 = 12	•	cm/		
	15inches=			15 x 25.4 = 381 mm		
				5 x 91.5 = 457.2 cm		
IV. Acti	ivities:					
		mpute for the pro	oduct.			
				4. 450		
	<u>x13</u>	<u>x126</u>	x18	<u>x11</u>	<u>x0.5</u>	
	6. 392÷7=	7. 225	5÷25=	8. 1050÷150=	9. 375÷15=	10. 200÷10=
Activit	y 2.			Activity 3.		
		onvert the follow			Convert the follow	
		its to metric (vice	-versa).		nts to metric (vice	-versa).
	I. English to N		· rc	II. Metric to E	=	
		Centimete Millimeters			tersInches etersFoot	
		Centimete				
		Meters			tersYards	
		Millimet	ers		Inches	
	J. 8 IIICHES		C13	20.0		
	essment: Multi	ple Choice - Dire	ctions: Cho	oose the letter of the	correct answer U	se separate sheet of paper
	essment: Multi	ple Choice - Dire	ctions: Cho		correct answer U	se separate sheet of paper
	essment: Multi	ple Choice - Direcess of taking one	ctions: Cho number a	oose the letter of the	correct answer U	se separate sheet of paper
1.	essment: Multi It is the proce A. addition	ple Choice - Directess of taking one B. subtraction	ctions: Cho number a	oose the letter of the way from another nu	correct answer U umber. D. division	se separate sheet of paper
1.	essment: Multi It is the proce A. addition In the mathe	ple Choice - Direct ess of taking one B. subtraction matical sentence	ctions: Cho number a 2 x 3 = 6.	pose the letter of the way from another nu	correct answer U umber. D. division	se separate sheet of paper
1.	essment: Multi It is the proce A. addition In the mathe A. sum	ple Choice - Directors B. subtraction matical sentence B. difference	ctions: Cho number a 2 x 3 = 6.	pose the letter of the way from another nu C. multiplication The answer 6, is the	correct answer Unimber. D. division D. quotient	se separate sheet of paper
1.	essment: Multi It is the proce A. addition In the mathe A. sum	ple Choice - Directors B. subtraction matical sentence B. difference	ctions: Cho number a 2 x 3 = 6.	pose the letter of the way from another nution C. multiplication The answer 6, is the C. Product	correct answer Unimber. D. division D. quotient	se separate sheet of paper
1.	essment: Multi It is the proce A. addition In the mathe A. sum To convert in A. 2.54	ple Choice - Directors B. subtraction matical sentence B. difference ach to centimeter	ctions: Cho number a 2 x 3 = 6. s, length in	pose the letter of the way from another nution. C. multiplication. The answer 6, is the. C. Product. In inch must be multiplication.	correct answer Unimber. D. division D. quotient plied to	se separate sheet of paper
 2. 3. 	essment: Multi It is the proce A. addition In the mathe A. sum To convert in A. 2.54	ple Choice - Directors of taking one B. subtraction matical sentence B. difference och to centimeter B. 25.4	ctions: Cho number a 2 x 3 = 6. s, length in	pose the letter of the way from another nution. C. multiplication. The answer 6, is the. C. Product. In inch must be multiplication.	correct answer Unimber. D. division D. quotient plied to	se separate sheet of paper
 2. 3. 4. 	essment: Multi It is the proce A. addition In the mathe A. sum To convert in A. 2.54 10 feet is equ A. 30.5	ple Choice - Directors of taking one B. subtraction matical sentence B. difference och to centimeter B. 25.4 uivalent to B. 305	ctions: Cho number a 2 x 3 = 6. s, length in cm.	cose the letter of the way from another nution C. multiplication The answer 6, is the C. Product In inch must be multiplication	D. division D. quotient plied to D. 2540	se separate sheet of paper







Department of Education

National Capital Region Schools Division Office – Muntinlupa City

Writer: MYRADEL N. NIETES Validator/s: GERRY V. DOMALANTA

