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SMART FACTORY
TOMORROW MANUFACTURING
PHARMAPACK

BOTTLE PACKAGING SERIES

Pharmapack Technologies Corporation



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ABOUT US

Lean Manufacturing Digitalization Automation

500+ Patents

3 Brands

PHARMA
PACK

XINGYANG

EC-JET®

2001

Company
Establishment

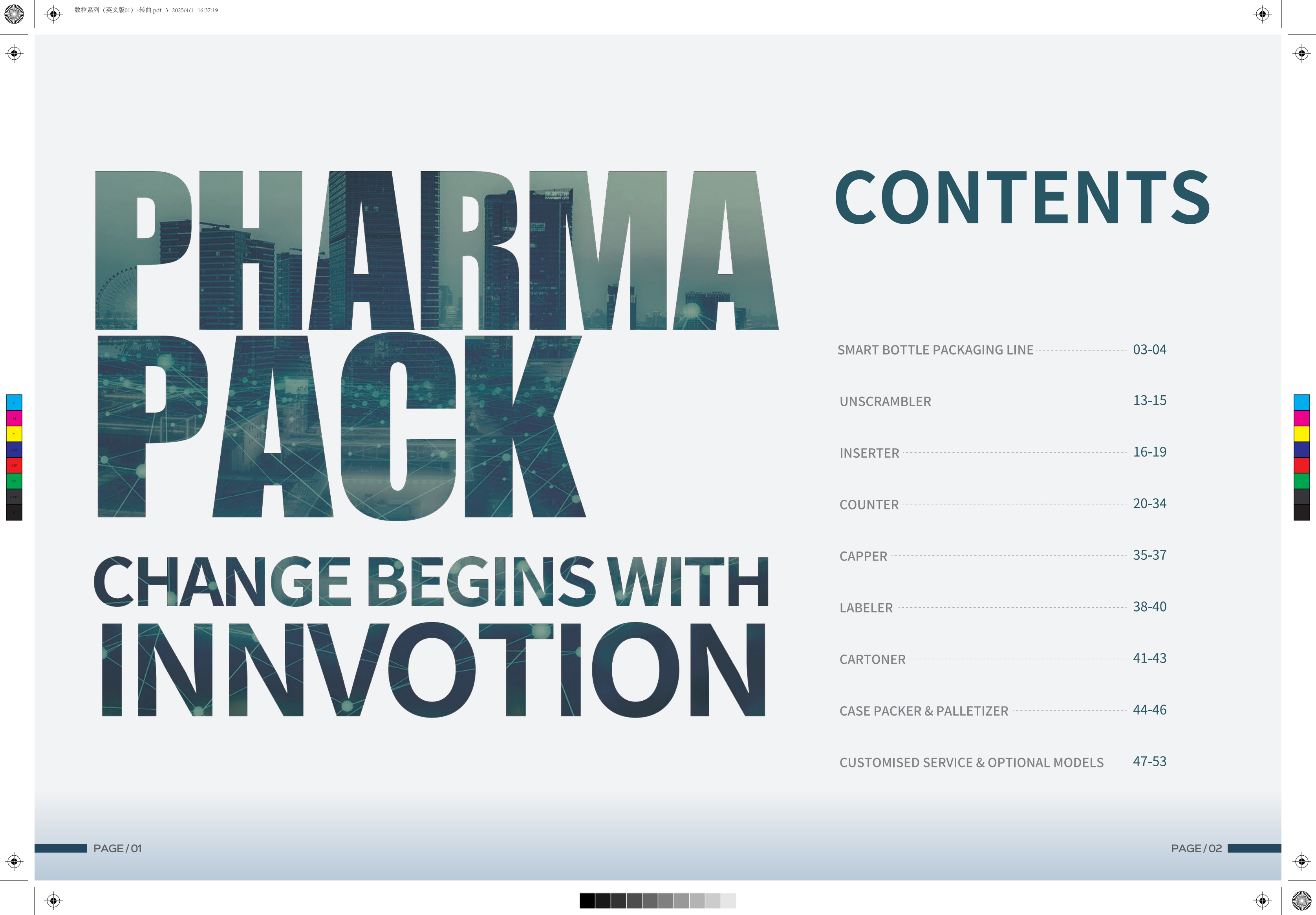


Founded in 2001, Pharmapack has evolved into a leading provider of modern intelligent packaging equipment and solutions. Built on over 20 years of close collaboration with our partners, we have established ourselves as a well-recognized name in China's packaging equipment industry with over 500 patents and software copyrights. Our core products include smart bottle packaging lines, smart inspection packaging lines, smart flexible packing lines, smart secondary packaging lines, track and trace systems, and a wide range of supporting machines.

Pharmapack specializes in providing intelligent, automated, and integrated packaging line solutions for global pharmaceutical, health products, daily use chemicals, food, and other industries. We aim to build digital cloud platforms covering the full equipment lifecycle for customers, provide visualized smart factory solutions, and help corporate customers realize lean, automated, and digital production using the internet, IoT, 5G+, virtual reality, AI, and other technologies.

We own three major brands – PHARMAPACK, EC-JET, and Xingyang, and have established an R&D center and an engineering technology center in Bologna, Italy and at our headquarters, China, respectively. After more than 20 years of growth and development, Pharmapack Group has continued to introduce advanced production equipment and technologies and established a team of professionals across the entire process, from design and R&D to production and marketing. Our products are exported to Europe, the Americas (North and South), Asia, Oceania, and other countries and regions. Our marketing network covers major cities and regions, both at home and abroad.

Dreams of intelligence, hearts of innocence. Pharmapack adheres to the business philosophy of Change Originates from Innovation and upholds the core values of Honesty, Punctuality, Diligence, Innovation, Excellence, and Unity. We are committed to providing customers with high-quality products and attentive services, as we strive to achieve Pharmapack's illustrious dream to become a century-old enterprise.



PHARMA PACK

CHANGE BEGINS WITH INNOVATION

CONTENTS

SMART BOTTLE PACKAGING LINE	03-04
UNSCRAMBLER	13-15
INSERTER	16-19
COUNTER	20-34
CAPPER	35-37
LABELER	38-40
CARTONER	41-43
CASE PACKER & PALLETIZER	44-46
CUSTOMISED SERVICE & OPTIONAL MODELS	47-53

SMART BOTTLE PACKAGING LINE

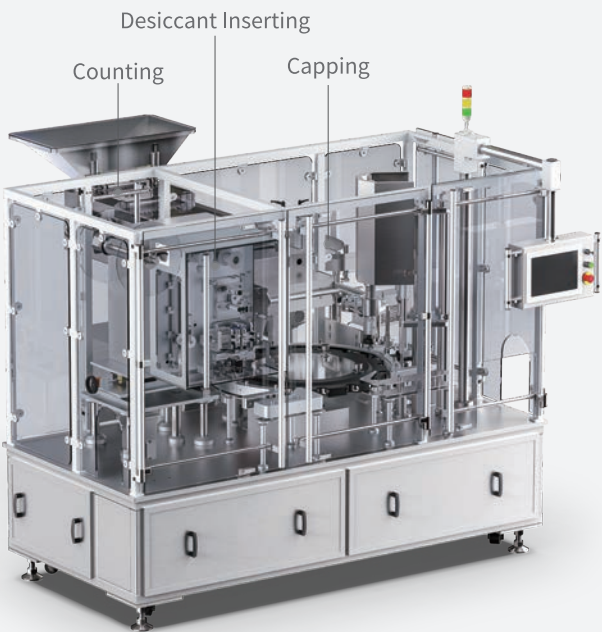
COUNTING SERIES

SMART FACTORY
TOMORROW MANUFACTURING

» 80 BPM

Monoblock of Counting
& Capping & Inserting

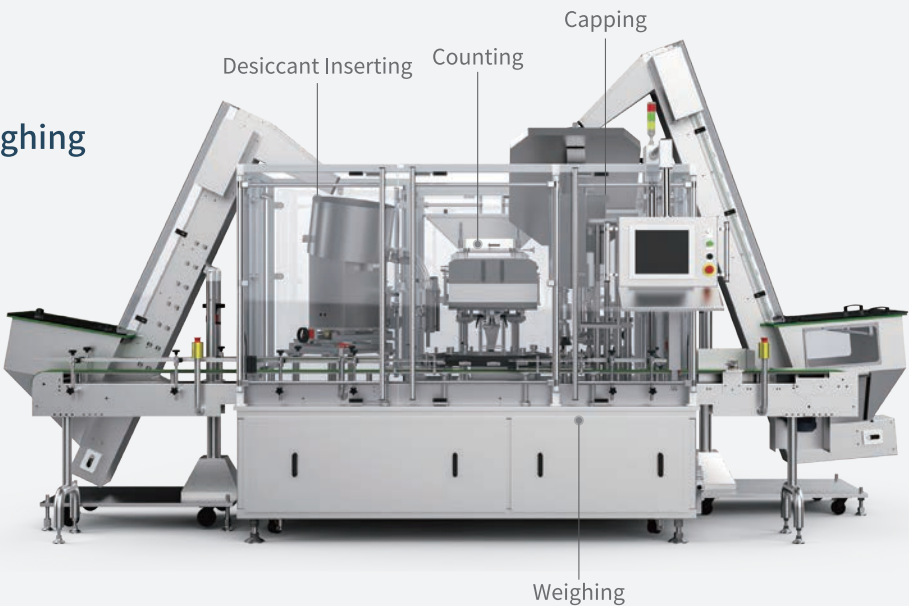
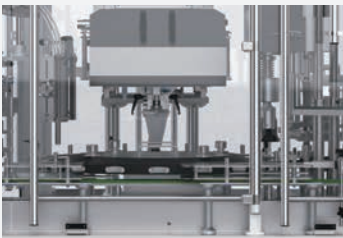
Max. Speed: 80 BPM



» 80 BPM

Monoblock of Counting
& Capping & Inserting & Weighing

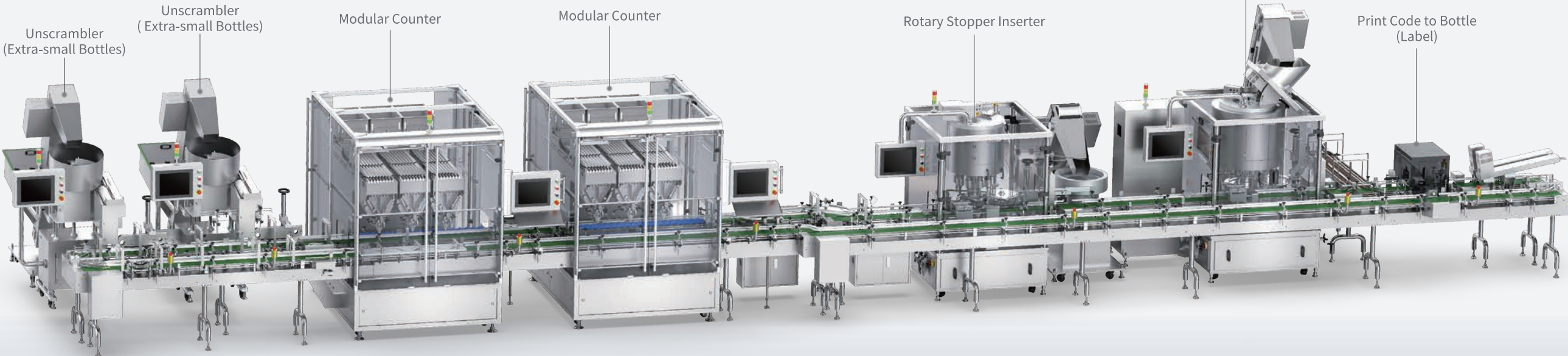
Max. Speed: 80 BPM



» 150 BPM

Smart Bottle Packaging Line

Max. Speed: 150 BPM

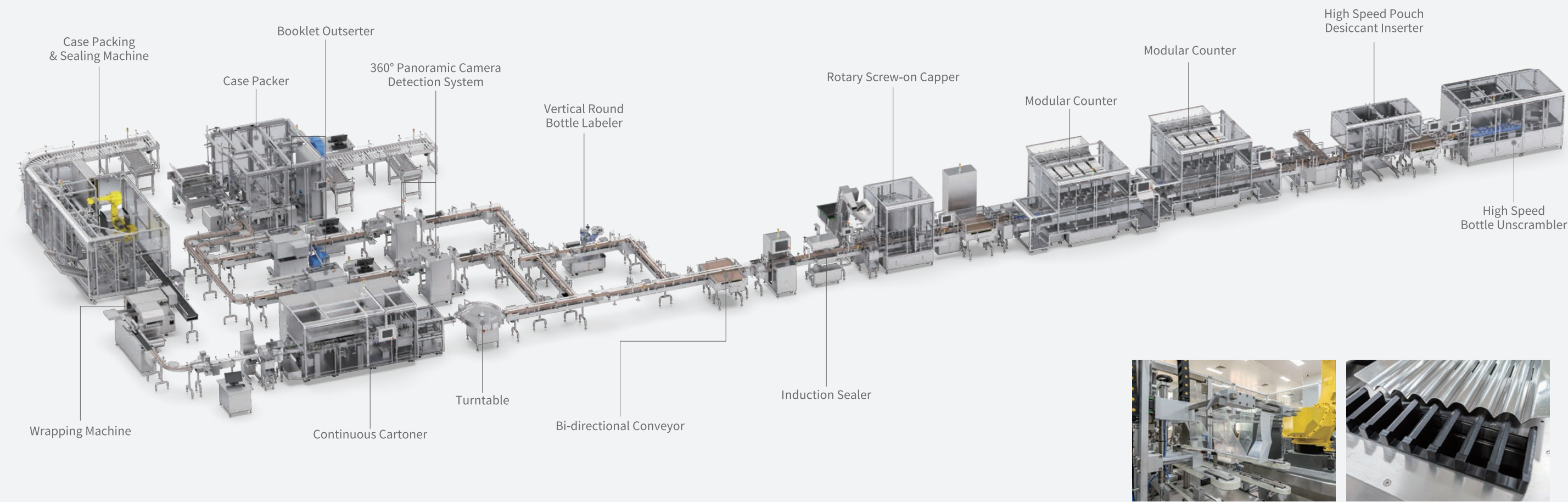




» 300 BPM

Smart Bottle Packaging Line

Max. Speed: 300BPM



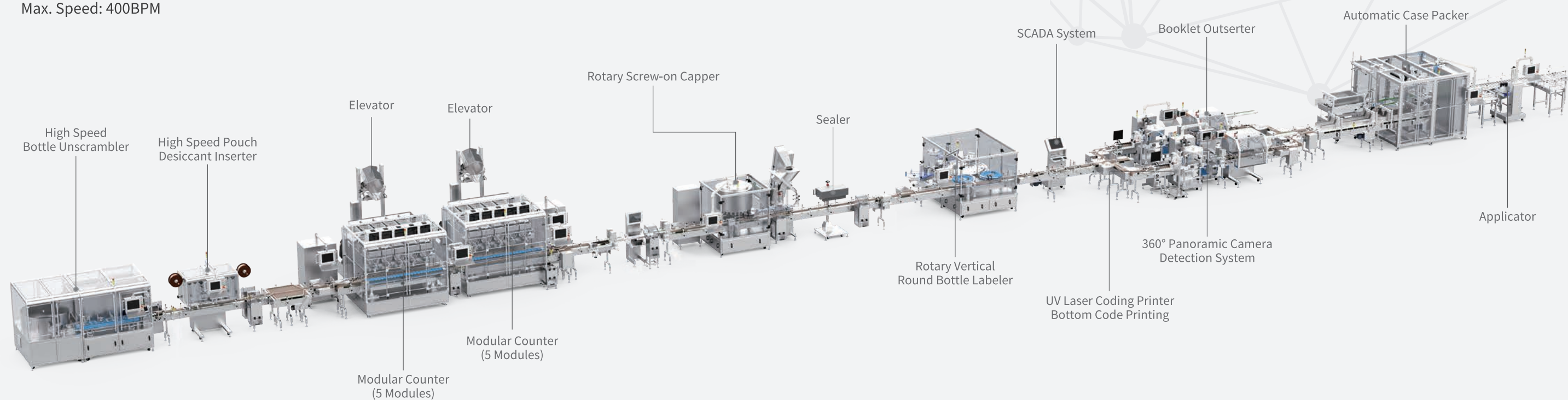
SMART BOTTLE PACKAGING LINE

SMART FACTORY
TOMORROW MANUFACTURING

» 400 BPM

Smart Bottle Packaging Line

Max. Speed: 400BPM



SAMPLE



LINE CONFIGURATION



Bottle Unscrambler



Desiccant Inserter



Weigher



Tablet Inspection System



Counter



Weigher



Labeler



Inline Cap Retorquer



Sealing Integrity Inspection



Sealer



Capper



Cotton Inserter



Booklet Outsarter



360° Panoramic Camera
Detection System



Tray Loader



Cartoner



Case Packer



Case Labeler



Palletizer



Weigher

More Options
can be customized



» LFU-15FC Automatic Unscrambler

Applicable Bottles: Square Bottles: 25~75mm
Round Bottles: $\phi 25 \sim \phi 100\text{mm}$
Applicable Bottle Height: 50~210mm

Max. Speed 150BPM



» LFU-25C High-speed Unscrambler

Applicable Bottles: Square Bottles: 25~100mm
Round Bottles: $\phi 25 \sim \phi 100\text{mm}$
Applicable Bottle Height: 50~210mm

Max. Speed 250BPM



» LFU-40C High-speed Unscrambler

Applicable Bottles: Square Bottles: 35~90mm
Round Bottles: $\phi 35 \sim \phi 100\text{mm}$
Applicable Bottle Height: 50~210mm

Max. Speed 400BPM

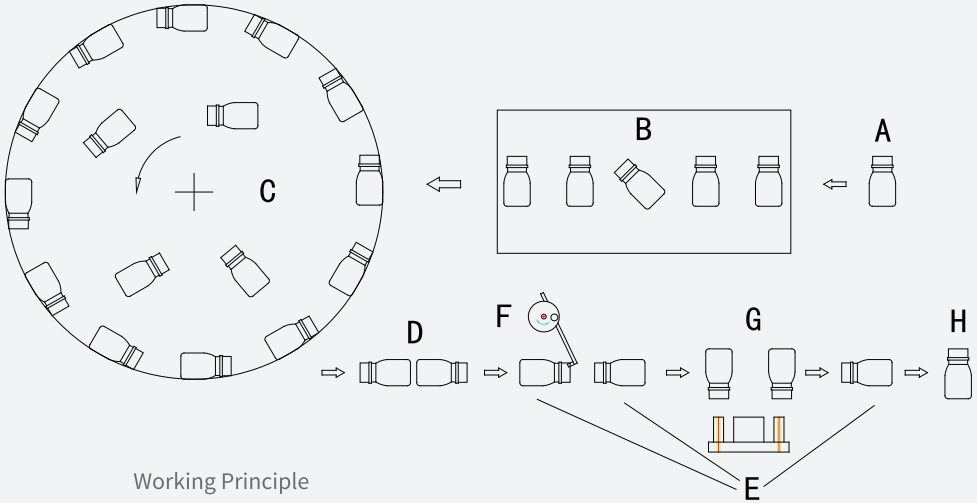


Unscrambler

THCHNOLOGY
ADVANTAGES

The bottle unscrambler is an automated machine designed for the pharmaceutical, healthcare, food, and confectionery industries. It efficiently arranges and conveys randomly placed bottles to the next process at a controlled speed.

No changeover parts are needed within its applicable product range—only simple adjustments, making it compatible with various plastic bottle shapes, including round, square, cylindrical, oval, and rectangular bottles. Its maximum speed reaches 400 bottles per minute.



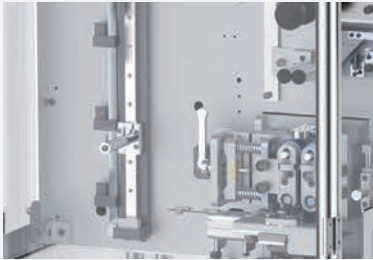
INSERTER



» LFID-20 Pouch Desiccant Inserter

Bottle Diameter: Square Bottle: 30~100mm
Round Bottle: $\phi 30 \sim \phi 100 \text{mm}$
Bottle Height: 40~200mm
Desiccant Specification: (L)20~50mm (W)5~30mm

Max. Speed 200 bags/min



» LFID-40 High Speed Pouch Desiccant Inserter

Bottle Diameter: Square Bottle: 30~100mm
Round Bottle: $\phi 30 \sim \phi 100 \text{mm}$
Bottle Height: 40~210mm
Desiccant Specification: (L)20~50mm (W)5~30mm

Max. Speed 400 bags/min



INSERTER

SMART FACTORY
TOMORROW MANUFACTURING



» LFIC-20 High Speed Cotton Inserter

Bottle Diameter: Square Bottle: 35~100mm
Round Bottle: $\phi 30 \sim \phi 100 \text{mm}$
Bottle Neck Inner Diameter: $\phi 30 \sim \phi 70 \text{mm}$
Bottle Height: 50~200mm
Cotton Length: 80~160mm

Max. Speed 200 BPM



» LFIS-30 Canister Desiccant Inserter

Desiccant Specification: (L)15~50mm (ϕ)8~30mm

Max. Speed 300 BPM



» LFIS-40 Canister Desiccant Inserter

Desiccant Specification: (L)15~50mm (ϕ)8~30mm

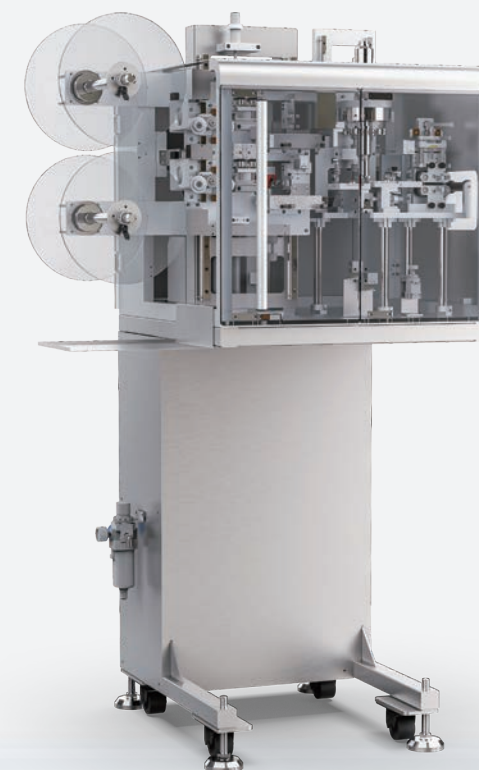
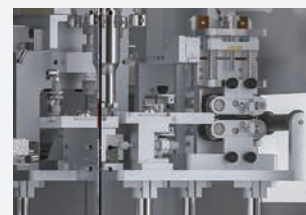
Max. Speed 400 BPM



» ALFID-20A Desiccant Inserter Automatic Splicing Equipment

Desiccant Specification: 1g, 1.5g, 2g

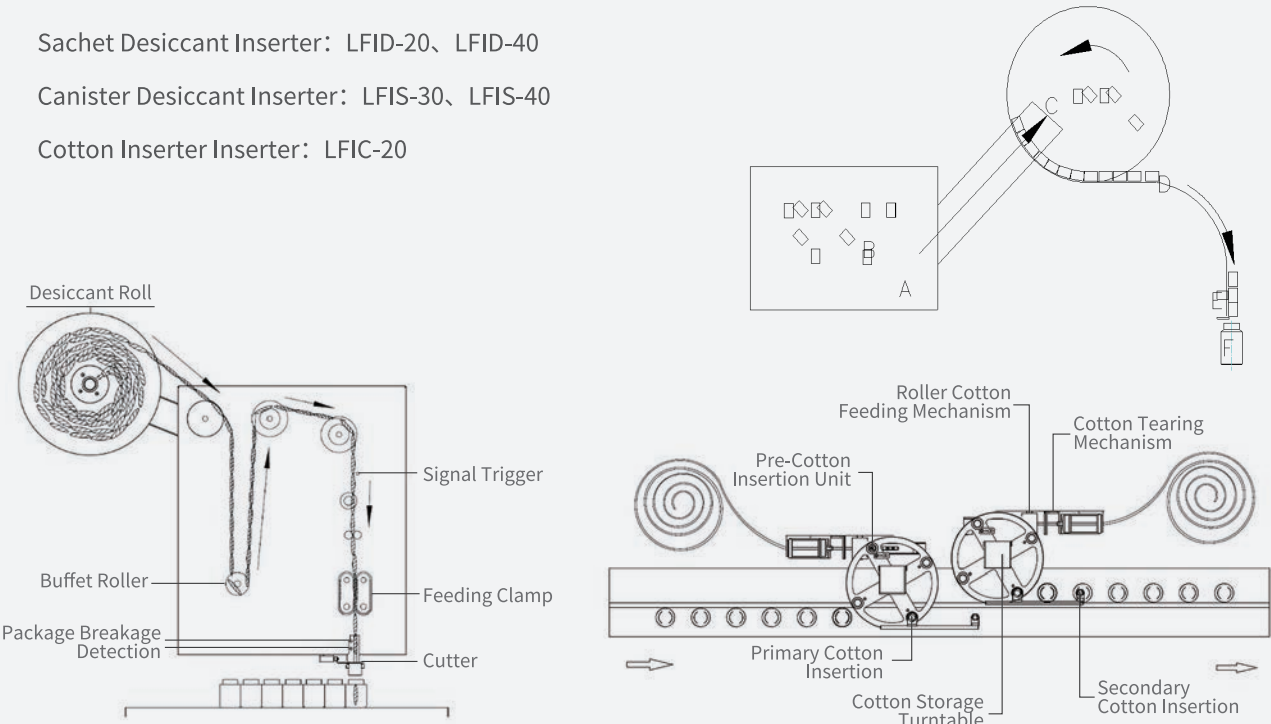
Roll Storage Capacity 2 rolls/min



Smart Bottle Packaging Line



Sachet Desiccant Inserter: LFID-20、LFID-40
Canister Desiccant Inserter: LFIS-30、LFIS-40
Cotton Inserter Inserter: LFIC-20



Working Principle



DIGITAL UNLOCKING
THE POWER OF
TECHNOLOGIES

WE SUPPLY INTERGRATED STATE-OF-THE-ART
PACKAGING EQUIPMENT

Smart Bottle Packaging Line

SMART FACTORY
TOMORROW MANUFACTURING

» 360 Series

360 Counting &
Sorting Machine
GLFM-08S



ADVANTAGE

- 1 True 360° inspection system ensures thorough defect detection with an accuracy rate exceeding 99.9%.
- 2 Customized AI-based high-definition cameras: equipped with an AI online inspection system.
- 3 The integrated inspection system enables real-time image replay or cloud-based uploads for automated analysis. Results are presented on a BI dashboard, ensuring traceability, particularly for defective products.
- 4 The rejection mechanism integrates full-servo technology and an air-blow function, delivering faster operation, higher precision, and extended durability.
- 5 Modular design allows flexible customization to meet diverse production demands.
- 6 Pharmapack-developed deep learning training system ensures consistent and stable performance.
- 7 An optional defect rejection confirmation system guarantees precise rejection of defective tablets.
- 8 Comprehensive dust removal prevents false negatives caused by contamination.



AI Inspection



Counting



Sorting



Filling

» 360 Series

360 Inspection &
Sorting Machine
LFSX-16-AI



SUPPORTS A WIDE RANGE OF PRODUCT
SHAPES FOR INSPECTION

Tablets & Pills



Color dots



Edge defects



Half pieces



Flaws



Color deviation



Edge dark dots



Cracks



Different shapes



Surface flaws



Hair

Capsules



Holes



Dents



Cap shedding



Multi-caps



Transparency



Broken



Different shapes



Impurities



Dirt



Damage



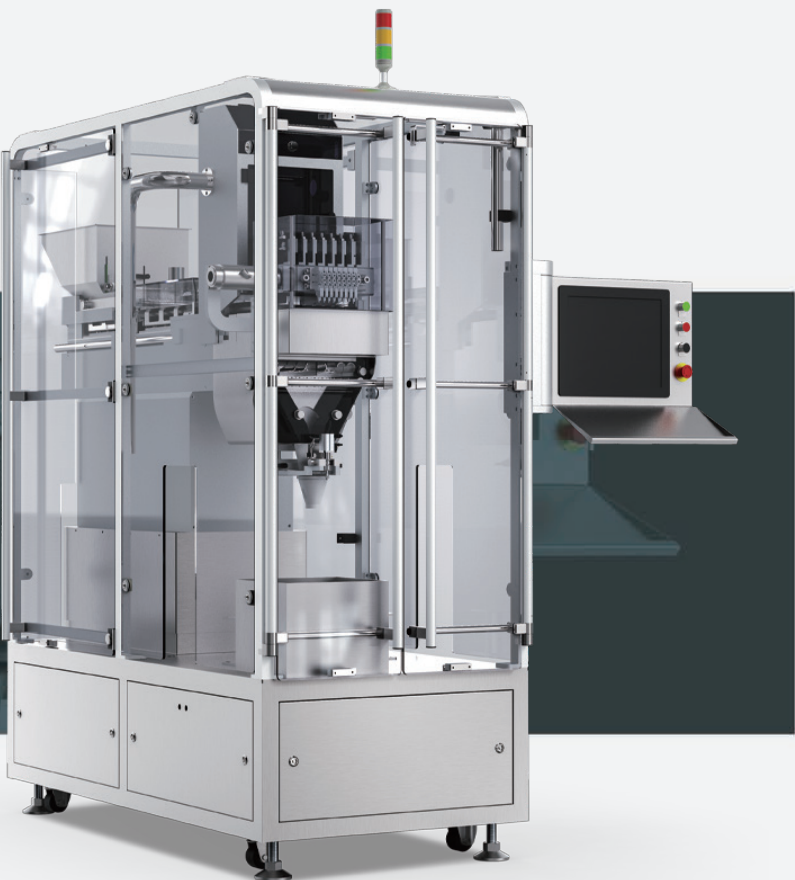
Color deviation



Bubbles

Smart Bottle Packaging Line

» LFM-08
Laser Modular Counter



The laser modular counter, equipped with an advanced control system and versatile optional features, offers faster counting speeds and broader compatibility with various product sizes, outperforming conventional models.



Laser Counting System



Filling



Counting



LASER COUNTING SYSTEM



Utilizes cutting-edge laser technology, leveraging its brightness, directionality, monochromaticity, and coherence to enhance anti-interference performance during counting.



Laser-generated near-parallel light eliminates blind spots, reducing the minimum detectable particle size from ~2.0mm (infrared) to ~0.5mm.



Replaces traditional infrared light with visible laser beams, improving efficiency during setup and testing.

TABLET/CAPSULE
COUNTER

» LF-06 Tablet/Capsule Counter

Product Size: Thickness: 3~10mm Diameter: $\phi 3 \sim \phi 15$ mm
Length: 3~21mm
(For dimensions outside the specified range, sample testing is available)

Bottle Diameter: $\phi 20 \sim \phi 100$ mm (Single Channel)

Bottle Height: 40~240mm

Max. Speed 6000 pcs/min



» LF-08 Tablet/Capsule Counter

Product Size: Thickness: 3~10mm Diameter: $\phi 3 \sim \phi 15$ mm
Length: 3~21mm
(For dimensions outside the specified range, sample testing is available)

Bottle Diameter: $\phi 20 \sim \phi 100$ mm (Two Channels)

Bottle Height: 40~240mm

Max. Speed 8000 pcs/min



A large industrial machine, likely a tablet press, with a transparent safety enclosure and a control panel on the right side. The machine is mounted on casters and has a complex internal mechanism visible through the clear panels. A control unit with a screen and buttons is attached to the right side. A safety light tower is visible on top.

MODULAR COUNTER

SMART FACTORY
TOMORROW MANUFACTURING



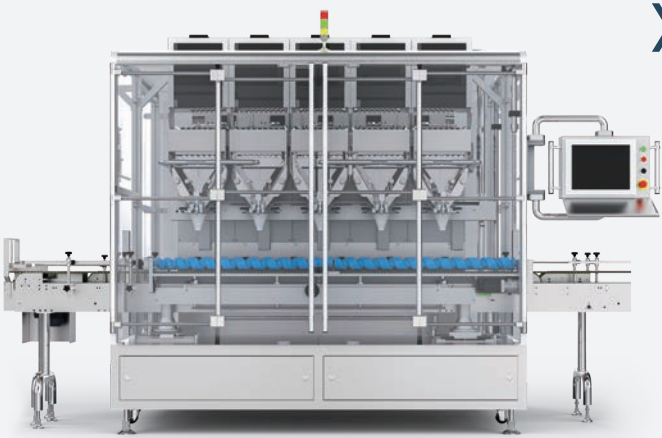
» LFM-24C Modular Counter

Product Size: Diameter: $\phi 3 \sim \phi 21\text{mm}$ Length: $3 \sim 21\text{mm}$
(For dimensions outside the specified range, sample testing is available)

Bottle Diameter: $\phi 20 \sim \phi 100\text{mm}$

Bottle Height: $40 \sim 240\text{mm}$

Max. Speed 18000 pcs/min



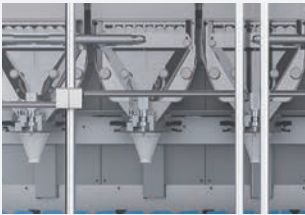
» LFM-40C Modular Counter

Product Size: Diameter: $\phi 3 \sim \phi 20\text{mm}$ Length: $3 \sim 21\text{mm}$
(For dimensions outside the specified range, sample testing is available)

Bottle Diameter: $\phi 20 \sim \phi 100\text{mm}$

Bottle Height: $40 \sim 240\text{mm}$

Max. Speed 30000 pcs/min



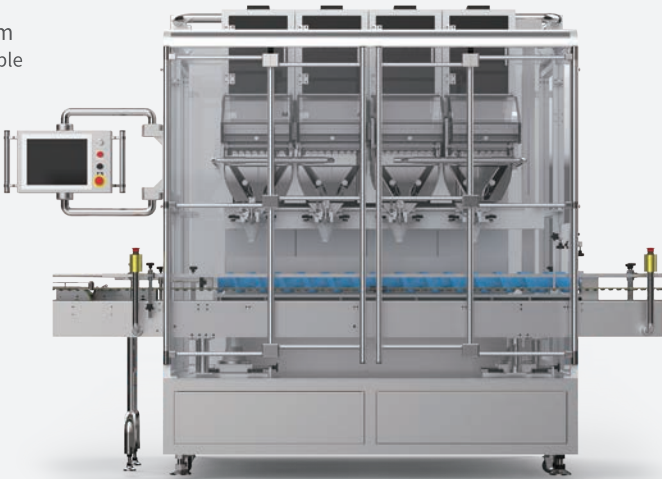
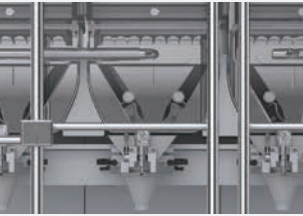
» LFM-32C Modular Counter

Product Size: Diameter: $\phi 3 \sim \phi 20\text{mm}$ Length: $3 \sim 21\text{mm}$
(For dimensions outside the specified range, sample testing is available)

Bottle Diameter: $\phi 20 \sim \phi 100\text{mm}$

Bottle Height: $40 \sim 240\text{mm}$

Max. Speed 24000 pcs/min



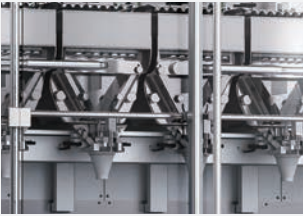
» LFM-48C Modular Counter

Product Size: Diameter: $\phi 3 \sim \phi 20\text{mm}$ Length: $3 \sim 21\text{mm}$
(For dimensions outside the specified range, sample testing is available)

Bottle Diameter: $\phi 20 \sim \phi 100\text{mm}$

Bottle Height: $40 \sim 225\text{mm}$

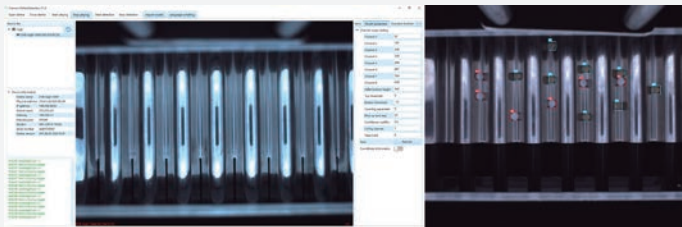
Max. Speed 36000 pcs/min



TABLET INSPECTION SYSTEM

DEFINITION

The Tablet Inspection System (TIS) enables automated online inspection of tablets in electronic counters. Industrial cameras capture continuous images of tablets moving along the V-shaped channel of the counting machine. Through AI-powered image processing and software algorithms, the system identifies defects in real time.



TIS Interface

INSPECTION CAPABILITIES

Chips, diameter/length deviations, mixed tablets (different colors or shapes);
Missing caps, short/long caps, size deviations, mixed capsules(different colors or dimensions); Foreign matter and more.

Round and oval tablets/capsules



Foreign matter



ADVANTAGE

Offers two rejection methods: “vacuum suction” and “air blow,” enabling single-tablet rejection and reducing waste compared to traditional full-bottle rejection.



Employs advanced AI deep learning algorithms for high-efficiency and precise inspection.

Powered by Pharmapack’s proprietary algorithms, proven to be robust and stable.

Transparent rejection bin provides a clear view of the rejection process.

Compatible with 99% of existing electronic counting machines, facilitating easy upgrades for current equipment.

COMPARISON WITH TRADITIONAL METHODS

New TIS System

- Inspection: AI deep learning.
- Compatibility: Works with 99% of existing machines.
- Rejection: Single-tablet rejection (collateral rejection tablets ≤ 5 pcs).
- Applicability: Tablets, capsules, most irregular-shaped products.

VS

Traditional Methods

- Inspection: Sensors or standard visual inspection.
- Compatibility: Fixed configuration, not upgradable.
- Rejection: Full-bottle rejection after packaging.
- Applicability: Not suitable for irregular-shaped products.

» GLFLP-600

Tablet Laser Engraving Machine



Integrated Control System



High Speed



Ergonomic Design

GLFLP-600 Laser Engraving Machine is equipped with components of vibration feeders, sorting turntables, conveyor belts, and laser printers. This machine performs double-sided laser marking for tablets. It is suitable for plain, coated, and sugar-coated tablets, ensuring accurate identification for safe and effective usage.



ADVANTAGES



Higher Speed

Achieves a maximum stable speed of 6,000 tablets/min (Φ6mm round tablets).



Integrated Control System

Utilizes an integrated motion control module, ensuring seamless coordination between transmission modules for enhanced reliability and greater adjustability. A highly integrated industrial PC control system simplifies operation.



Ergonomic Design

User-friendly layout ensures ease of maintenance and operation. Fully transparent casing increase visibility. Swing-arm control panel for convenient adjustments.



APPLICABLE PRODUCTS

Pills, tablets, soft and hard capsules, and other solid formulations, including irregularly shaped and coated products.



Uncoated Tablets



Film-coated Tables

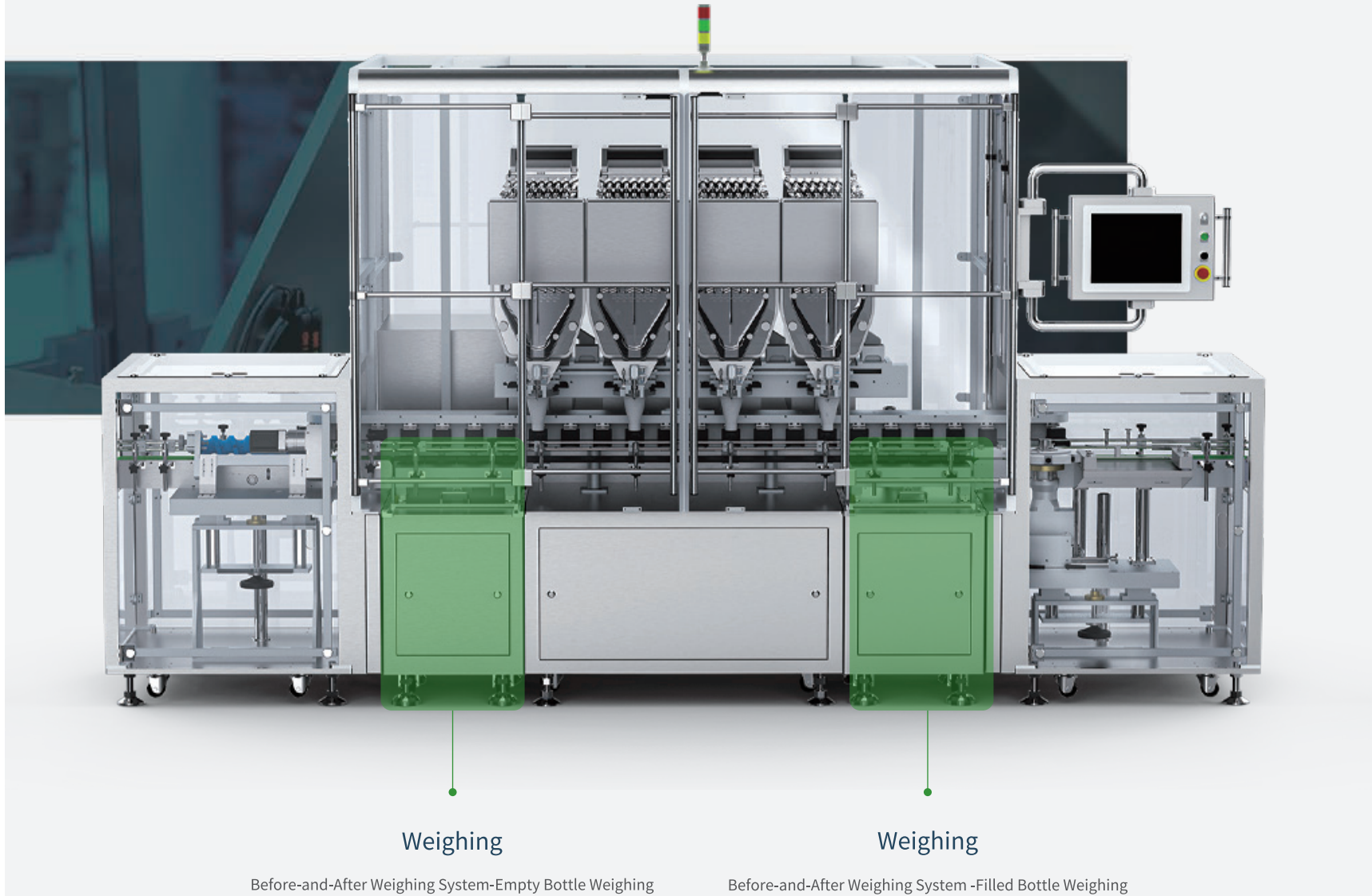


Sugar-coated Tablets



» Weighing Mechanism

Before-and-After weighing for dual assurance of counting accuracy.



300

BPM

Maximum Speed

HBM

Germany -maue Sensor

±0.03

g

Accuracy

The weighing system is designed for in-line weight inspection and sorting, accurately detecting underfilled or overfilled packages and rejecting non-compliant products. It is ideal for real-time bottle inspection in pharmaceutical production, enhancing supervision and quality control. Integrating a weighing system into production lines is crucial for ensuring compliance and efficiency for pharmaceutical companies.

Pharmapack's modular before-and-after weighing system, also known as the static weighing system, separately measure the weight of empty bottles and filled bottles. Net weight is calculated by subtracting the tare weight, and data is fed back to the counting machine controller for automatic adjustment. Seamlessly integrated with Pharmapack's modular counters, it achieves speeds of up to 300 bottles per minute with an impressive precision of ±0.03g, powered by German HBM sensors.





» LFCR/T-1506

Rotary Screw-on/Press-on Capper

Cap Diameter: $\Phi 20\sim\Phi 60\text{mm}$
Cap Height: 10~30mm
Bottle Diameter: $\Phi 20\sim\Phi 100\text{mm}$
Bottle Height: 45~200mm

Max. Speed 150 BPM



» LFCR/T-4016

Rotary Screw-on/Press-on Capper

Cap Diameter: $\Phi 20\sim\Phi 60\text{mm}$
Cap Height: 10~30mm
Bottle Diameter: $\Phi 20\sim\Phi 100\text{mm}$
Bottle Height: 45~200mm

Max. Speed 400 BPM



» LFCR/T-2510

Rotary Screw-on/Press-on Capper

Cap Diameter: $\Phi 20\sim\Phi 60\text{mm}$
Cap Height: 10~30mm
Bottle Diameter: $\Phi 20\sim\Phi 100\text{mm}$
Bottle Height: 45~200mm

Max. Speed 250 BPM



» LFCL/T-15FN

Inline Screw-on/Press-on Capper (Four Stations)

Bottle Diameter: Square Bottle: 20~100mm
Round Bottle: $\Phi 20\sim\Phi 100\text{mm}$
Bottle Height: 45~200mm
Cap Diameter: $\Phi 20\sim\Phi 60\text{mm}$
Cap Height: 10~30mm

Max. Speed 150 BPM





CAPPER



LABELER



» LFCL/T-20FN

Inline Screw-on/Press-on Capper

Bottle Diameter: Square Bottle: 20~100mm
Round Bottle: $\Phi 20 \sim \Phi 100$ mm

Bottle Height: 40~200mm

Cap Diameter: $\Phi 25 \sim \Phi 60$ mm

Cap Height: 10~30mm

Max. Speed 200 BPM



» LFCL-15M

Inline Cap Retorquer

Bottle Diameter: Square Bottle: 20~90mm
Round Bottle: $\Phi 20 \sim \Phi 100$ mm

Bottle Height: 40~200mm

Cap Diameter: $\Phi 25 \sim \Phi 60$ mm

Cap Height: 10~30mm

Max. Speed 300 BPM



» LFLB-1120

Vertical Round Bottle Labeler

Orientation Accuracy: ± 0.5 mm

Label Width: 10~125mm

Label Length: 10~280mm

Bottle Diameter: $\Phi 16 \sim \Phi 120$ mm

Bottle Height: 30~225mm

Max. Speed 200 BPM



» LFLBR-124032

Rotary Labeler (32 Heads)

Orientation Accuracy: ± 0.5 mm

Label Width: 10~120mm

Working Station No.: 32

Bottle Size: Diameter: $\Phi 35 \sim \Phi 68$ mm
Height: 45~160mm

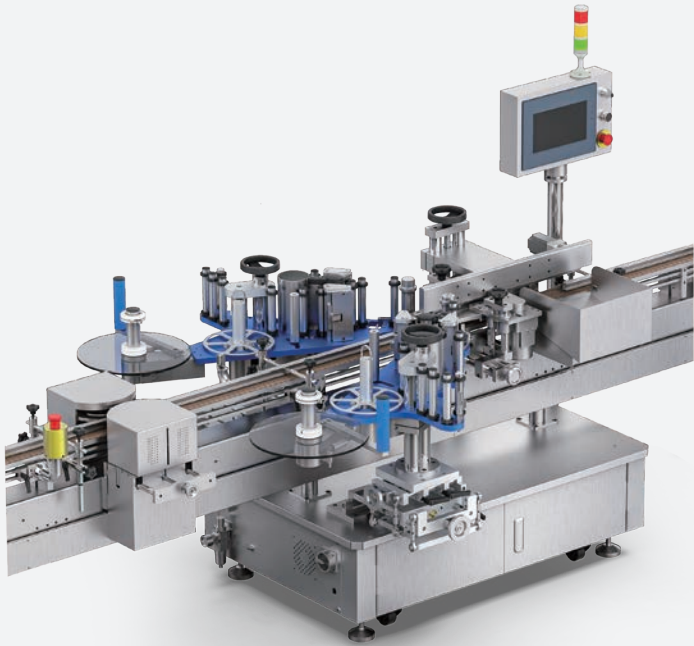
Conveyor Height: 870+30mm

Max. Speed 400 BPM



LABELER

SMART FACTORY
TOMORROW MANUFACTURING



» LFLB-3220

Front & Back Labeler

Orientation Accuracy: $\pm 0.5\text{mm}$
Label Width: 10~120mm
Labeling Object Height:
Round Bottle: $\phi 16\sim\phi 120\text{mm}$
Carton Box/Square Bottle/Rectangular Bottle/Flat Bottle:
L*W*H: 30~250mm*12~160mm*30~300mm

Max. Speed 200 BPM



» LFLB-1160R

Vertical Rotary Round Labeler

Bottle Height: $\leq 80\text{mm}$
Bottle Diameter: $\leq 22\text{mm}$
Bottle Height-to-Width Ratio: 4~8mm
Labeling Accuracy: $\pm 0.5\text{mm}$

Max. Speed 600 BPM

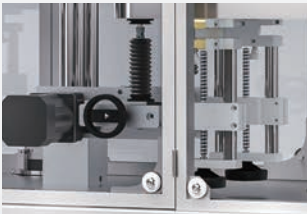


» LFLB-4120B

Flat Labeler

Orientation Accuracy: $\pm 0.5\text{mm}$
Label Width: 10~120mm
Label Length: 10~280mm
Labeling Object Size: Box & Bag Width: 10~120mm

Max. Speed 200 BPM



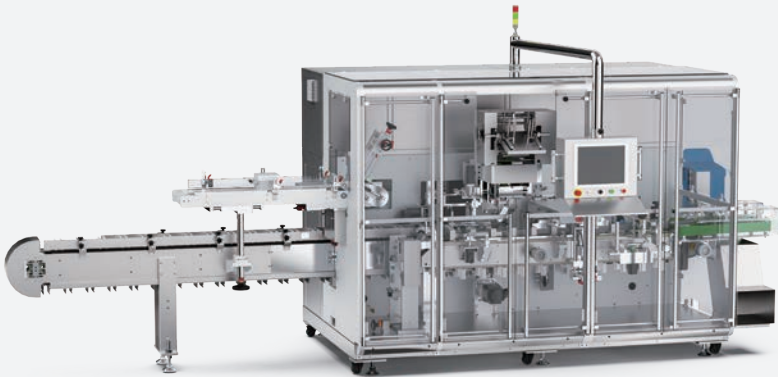
» LFOS-20

Booklet Outserter

Bottle Height: 55~200mm
Bottle Width (Direction of Bottle Movement): $\geq 30\text{mm}$
Bottle Height-to-Width Ratio: $\leq 3\text{mm}$

Max. Speed 200 BPM





» LFBI-10

Intermittent Horizontal Cartoner

Carton Size (L*W*H):
115~160mm*40~130mm*15~80mm
Booklet Size (L*W):
70~300mm*90~200mm

Max. Speed 100 cartons/min
(Depending on Carton Size and Packaging Type)



» LFBC-40

Continuous Horizontal Cartoner

Carton Size (L*W*H): 300~350g/mm²
35~70mm*35~70mm*70~100mm
Booklet Size (L*W): 55~65g/mm²
70~300mm*110~200mm

Max. Speed 400 cartons/min

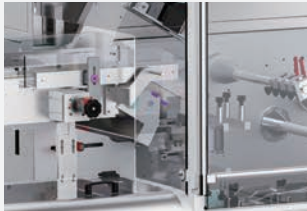


» LFBC-15

Continuous Cartoner

Carton Size (L*W*H):
80~280mm*30~90mm*20~50mm
Booklet Size:
Max. 200mm*320mm Min. 90mm*100mm

Max. Speed 150 cartons/min



» ALFBC-25

Continuous Cartoner
(Glue Dispensing and Tongue Insertion Integrated)

Carton Size (L*W*H):
30~70mm*30~70mm*70~140mm
Booklet Size:
Max. 200mm*320mm Min. 90mm*100mm

Max. Speed 250 cartons/min



CARTONER

CASE PACKER & PALLETIZER



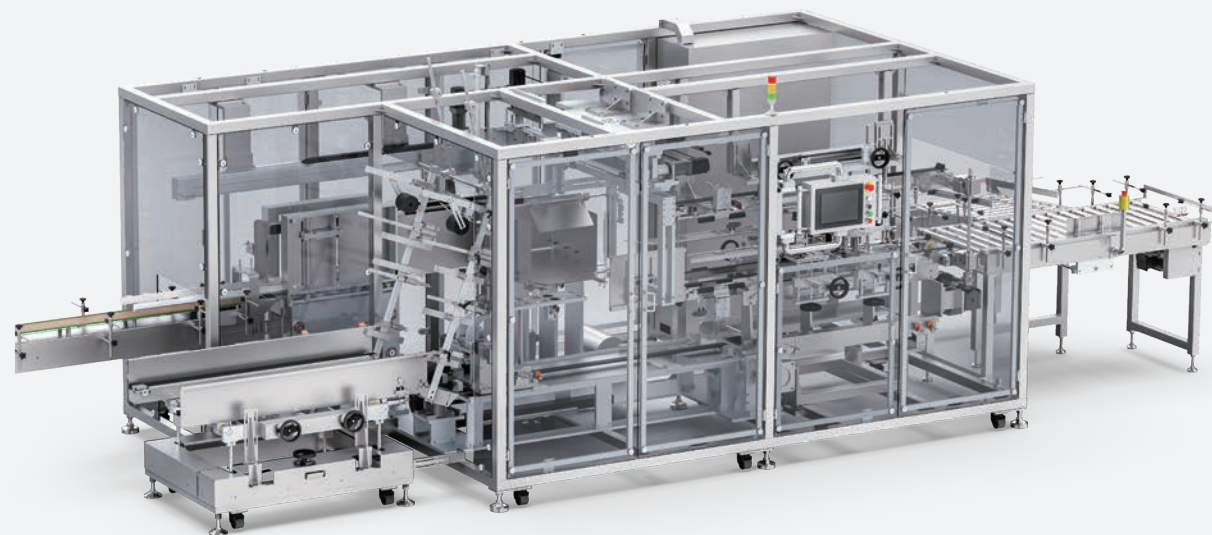
» ALFBC-30

Continuous Cartoner (Small Pitch)

Carton Size (L*W*H): 300~350g/mm²
35~60mm*35~60mm*60~120mm

Booklet Size (L*W): 55~65g/mm²
70~300mm*110~200mm

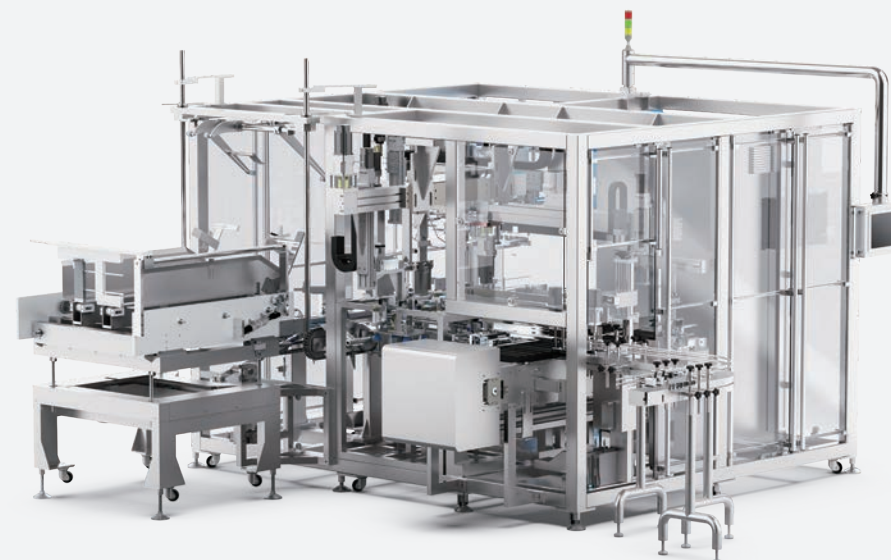
Max. Speed 300 cartons/min



» LFC-04

Horizontal Automatic Case Packer

Max. Speed 4 cases/min



» LFCI-04

Automatic Case Packer

Applicable Bottle Size:
Φ30-65mm H45-210mm

Applicable Case Size: (L*W*H)
310~480mm*210~320mm*100~240mm

Max. Speed 20 cases/min



» ALFC-04S-01

Vertical Automatic Case Packer (Turret Case Opening)

Applicable Carton Size (L*W*H):
20~80mm*20~80mm*50~150mm
Applicable Case Size(L*W*H):
220~600mm*120~400mm*120~350mm

Max. Speed 4 cases/min

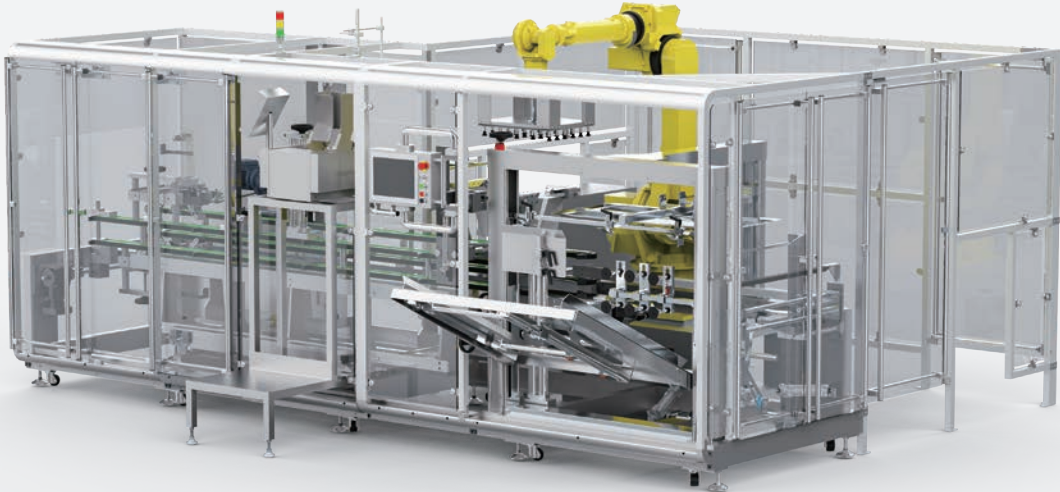


» ALFC-04S-02

Vertical Automatic Case Packer (Side Case Opening)

Applicable Carton Size (L*W*H):
20~80mm*20~80mm*50~150mm
Applicable Case Size(L*W*H):
220~600mm*120~400mm*120~350mm

Max. Speed 8 cases/min



» ALFC-04SP

Monoblock of Case Packer and Palletizer

Applicable Carton Size (L*W*H):
20~80mm*20~80mm*50~150mm
Applicable Case Size(L*W*H):
220~600mm*120~400mm*120~350mm

Max. Speed 4 cases/min



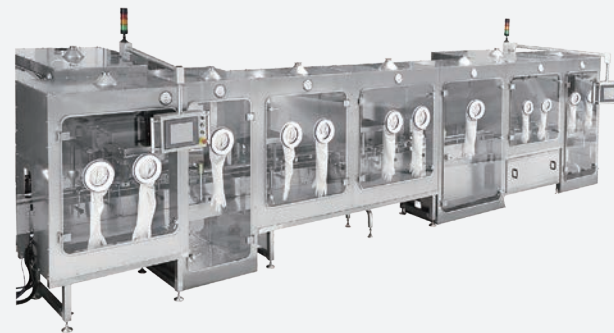
CUSTOM SERVICE & OPTIONAL MODEL

SMART FACTORY
TOMORROW MANUFACTURING

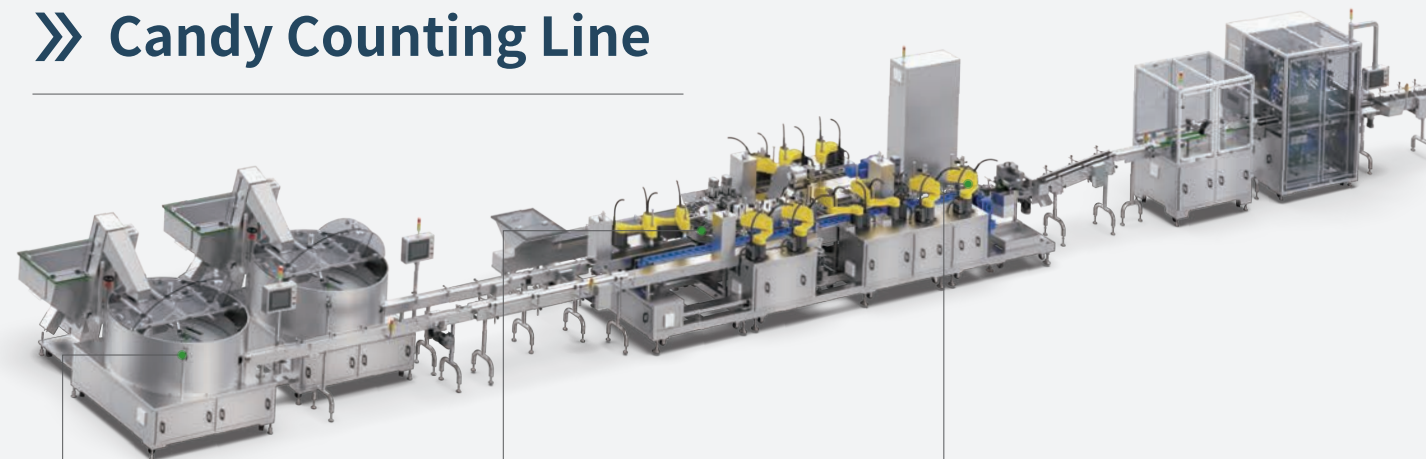
» PL-06

Contactless Bottle Counting Line

Max. Speed 50 BPM



» Candy Counting Line



1

Material Sorting System

Two rotary cap sorters align the upper and lower box caps in a consistent orientation and place them sequentially on the conveyor. Using visual inspection and robotic positioning, the caps are accurately placed into designated slots on the workstation belt in the correct direction.

2

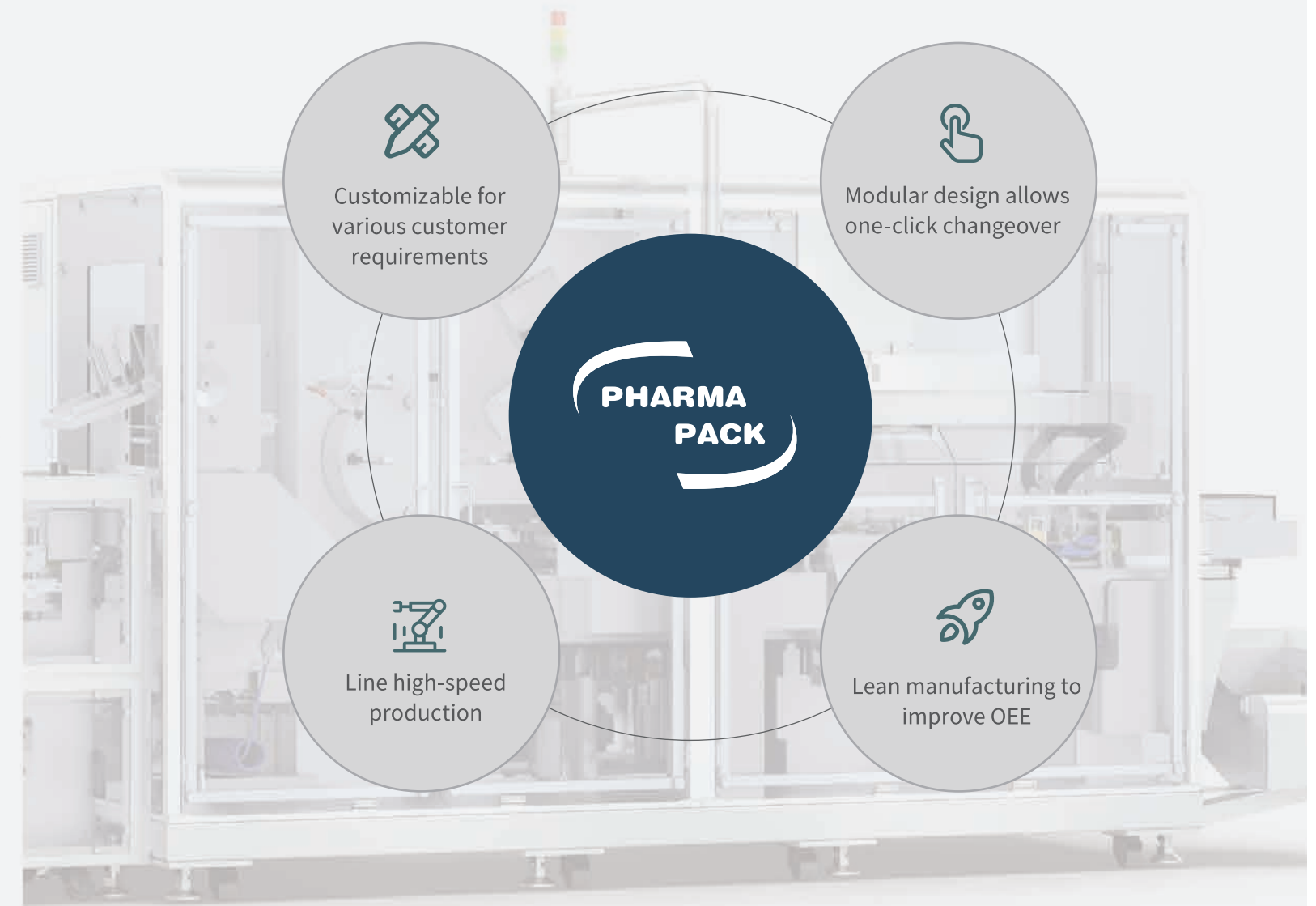
Counting and Filling

Candies are orderly fed into the designated slots via a feeding mechanism. Visual inspection guides robotic arms to pick and place the complete set of candies into the boxes on the workstation belt.

3

Sealing

Robotic arms, guided by visual positioning, place the box lids onto the candy-filled bases to complete the sealing process. The tight fit between lids and bases demands high-precision equipment to ensure proper sealing.





» Weighing Machine

It weighs bottles and rejects defective items with excellent accuracy and versatility.



» Tablet Inspection System

Uses AI algorithms to detect damaged or incomplete tablets and rejects them without stopping machines.



» Wrapping Machine

Suitable for industries such as food, pharmaceuticals, and cosmetics, this machine quickly and automatically wraps six-sided products.



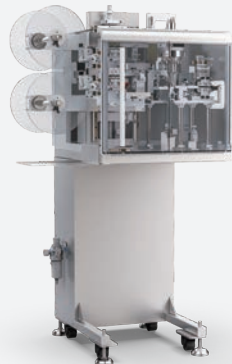
» 360° Panoramic Camera Detection System

360° shooting ensures that, after reading the bottle's identity code, auxiliary codes are assigned to the bottle cap, cap leaflet, and bottom, with the label code linked to the bottom auxiliary code.



» Cap Retorquer

Designed for automatic capping in bottle packaging lines, this machine tightens caps on plastic and glass bottles after filling. It is used for retorquing in industries such as pharmaceuticals, health supplements, food, and cosmetics.



» Automatic Desiccant Roll Feeder

Detects the remaining quantity of desiccant and automatically feeds a new desiccant roll into the desiccant inserter, reducing manual replacement time and improving efficiency.



» Booklet Outserter

Automatically places booklets on the top of bottles, achieving fully automated operation that greatly reduces labor costs and human error.



» Tray Loader

Automatically places vials, ampoules, water injection bottles, and other containers into trays.



» Seal Inspection Machine

Checks the integrity of bottle seals, rejecting defective products.



» High-speed Cotton Inserter

Automatically inserts cotton into bottles, achieving fully automated operation that significantly reduces labor costs and minimizes losses caused by human error.



» Labeler (Automatic Label Roll Feeding)

Detects the remaining label quantity and automatically feeds a new label roll into the labeler, reducing manual label replacement time.



» Sealer

Applicable in industries such as pharmaceuticals, food, petroleum, chemicals, and daily chemicals, it seals containers with aluminum foil for airtight sealing, achieving functions as sealing, anti-counterfeiting, and anti-theft.



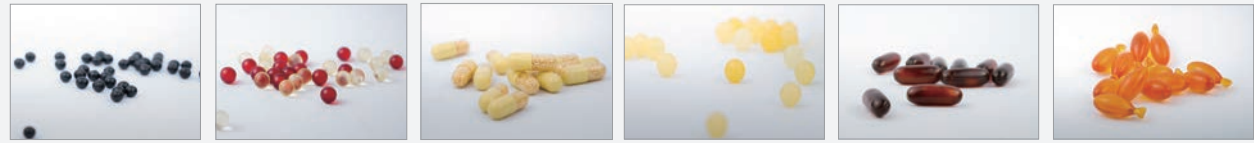
1 Candy counting and filling (including sugar-coated candy in various colors, plain candy, powdered candy, hard and soft candy in different shapes, irregular-shaped candy and sticky hard or soft candy).



2 Irregular tablet/candy counting (e.g., animal shapes, unconventional designs).



3 Pill/capsule counting (e.g., small pills, irregular capsules, soft/hard capsules, transparent capsules, dark capsules).



4 Irregular bottle filling (e.g., tiny bottles with stoppers, oval/square/arc-shaped bottles).



5 Box packaging (tin/plastic boxes).



6 Desiccant inserting.



SMART FACTORY TOMORROW MANUFACTURING

BOTTLE PACKAGING SERIES

FLEXIBLE PACKAGING SERIES

INSPECTION SERIES

SMART FACTORY AND SYSTEMS