



## INSTALLATION INSTRUCTIONS

1. **Center Steering Wheel** by pointing the front tires straight ahead
2. **Remove Old Steering Wheel**  
Remove the horn button or center pad. Usually, if there are no screws on the back of the steering wheel, it can simply be pulled off.  
Remove the wire connecting the horn button.  
Loosen the Center Shaft Nut and leave it in place to prevent a suddenly freed wheel from hitting you. Most steering wheels can be "rocked off" by moving them side to side for a couple of minutes. Otherwise, use a steering wheel puller.
3. **Install Column Adapter**  
If your adapter has a copper ring on the bottom of it; be sure to lubricate this ring with some all-purpose automotive grease.  
Align the adapter hub with the mounting hole positioned straight up.  
Slide the hub down the shaft.  
If you have roll pins to cancel the turn signals, check alignment and clearance.  
If there is a clicking noise when you rotate the hub without the turn signals on, then the pins need to be bent slightly toward the center. If the turn signals don't kick off, then the pins need to be bent slightly towards the outside.  
Tighten the center nut to 20-25 ft/lbs of torque (very firmly, but not as tightly as you can).
4. **Attach Steering Wheel to Hub**  
Position the wheel on the hub, place the top ring over the wheel and insert all nine mounting screws before you tighten any of them. Be careful not to scratch the wheel with the screwdriver.
5. **Install Horn Button**  
Attach the horn wire to the button  
**GREASE O-RING** on horn seat.  
Insert side spring tabs into the hub first, and then push down.

**What to do if you have a problem with the fit**

**Call us with the following information**

- **Make and Model** of the Column along with the Part Number of the Adapter
- **Does the Hub fit the Shaft?**
- **Does the diameter of the Hub match the Shaft?**