

Seals currently in use are:

Axle Load Capacity	Seal Outer & Inner Diameter	Inner Bearing Cone
1500#-2500#	1.98" x 1.38"	L44649
2900#-4200#	2.33" x 1.68" or 2.56" x 1.68"	L68149
5200# (6 Bolt)	3.26" x 2.13"	25580
5200# (8 Bolt)	3.38" x 2.13"	25580

BEFORE JAN 2003

### SEAL CONVERSION INFORMATION

#### Replacement Part Numbers

Seal Description	Trailer Buddy	NOK	CR	National
198-138-SP1-1	07026	AB1990EO	13557	482163N
233-168-SP2-1	07027	AD2527EO	16657	473317
256-168-SP2-1	07028	AD2528EO	_____	_____
326-213-SP2-1	07029	AD7131EO	_____	_____
338-213-SP2-1	07040	AD8717EO	21352	_____

6 LUG HUB

### SPINDO SEAL

Marine dealers stock Trailer Buddy replacement seal kits, called Spindo® Seal. These are replacement seal systems for use on axle spindles NOT manufactured by us. They aren't intended for your equipment (which has a superior seal system).

### WHEEL BOLTS (OR CONE NUTS)

If you remove a wheel from a hub it is very important to properly tighten the wheel bolts when you reinstall the wheel.

Mount the wheel on the hub and start the wheel bolts into the hub as far as possible by hand. Then, using a proper lug wrench, tighten each wheel bolt moderately tight. Work your way around the wheel, tightening every other bolt until all bolts have been tightened. Then work your way around the wheel again, using the every other bolt sequence, and tighten each bolt to 85-95 ft. pounds of torque.

It is important that the wheel be centered on the hub. The wheel may reseal itself slightly during the first miles of travel after installation. After 100-200 miles of travel, check wheel bolt tightness (85-95 ft. lbs.). Check periodically thereafter.

### DISC BRAKE ADJUSTMENT