

GREENFILL™ GREENFILL 206

DESCRIPTION:

GreenFill 206 is a two component, rapidly expanding 2.0pcf Nominal Density pour in place floatation foam for manufacturing. GF-206 is specifically designed for high volume, quality manufacturing where product cost and production time are key factors.

Typical Uses

- Boat, Life Vests, Life Preservers, Guidance Buoys.

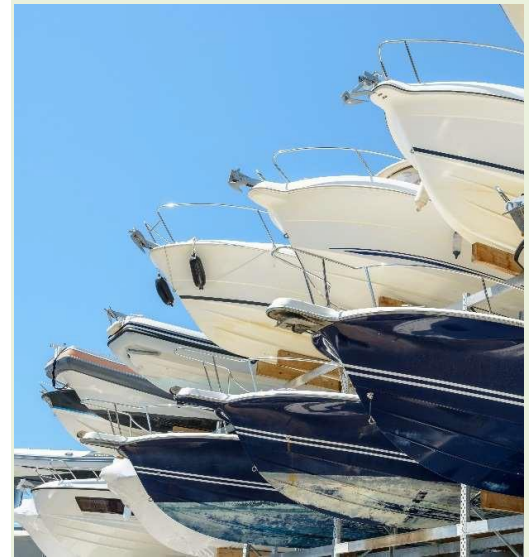
Features and Benefits

- Mil Spec. P-21929B
- Mil Spec. P-26514E

Process Guidelines

- *Condition material to 75°-85° F prior to application. Material that is cold or too hot may result in off ratio mixing.
- Substrate Moisture; < 19%
- Cream Time @ 77° F; 35 seconds
- Tack Free @ 77° F; 60 seconds

Physical Property	Test	Result
Core Density (nominal)	ASTM D-1622	1.9 lb/ft ³
Spec.Gravity B Component	ASTM D-1638	1.09
A Component		1.22
Weight per gal B Component	ASTM D-2196	9.1
A Component		10.2
Viscosity (cps) B Component	ASTM D-2196	900
A Component		200-250
Mixed Ratio B Component	BY VOLUME	50
A Component		50
Mixed Ratio B Component	BY WEIGHT	47
A Component		53





STORAGE: GreenFill 206 should be stored between 60° – 80° F out of direct sunlight. Do not allow material to freeze. Shelf Life for unopened containers is 6 months when stored properly.

SAFETY PRECAUTIONS: Health Considerations

This chemical system requires the use of proper safety equipment and procedures. Please follow the PolyGreen Solutions product SDS and Safety Manual for detailed information and handling guidelines.



- Consult the PolyGreen Solutions Safety Data Sheets (SDS)

For Your Protection: The information and recommendations in this publication are, to the best of our knowledge, reliable. Suggestions made concerning the products and their uses, applications, storage and handling are only the opinion of PolyGreen Solutions. Users should conduct their own tests to determine the suitability of these products for their own particular purposes and of the storage and handling methods herein suggested. The toxicity and risk characteristics of products made by PolyGreen Solutions will necessarily differ from the toxicity and risk characteristics developed when such products are used with other materials during a manufacturing process. The resulting risk characteristics should be determined and made known to ultimate end-users and processors.

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