



**Southern
New Brunswick**
Forest Products
Marketing Board

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Wood Producers Working Together To Help Themselves At Woodlot Management & Marketing Forest Products

HARDWOOD SAWLOG, VENEER, & SPOOLWOOD PRICES AND SPECS

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Columbia Forest Products – Hardwood logs & Veneer (Presque Isle, ME)

Columbia Forest Products, Presque Isle, Maine 04769
 Tyler Smith, Log Buyer
 (506) 323-0942



These are Roadside Prices, in Canadian \$. Prices may fluctuate with exchange.

Species	Code	Grade	Lengths	Min Diameter "	Allowable Defects	Price/MBF
Y & W Birch	17	SLICER	9' 5", 10' 5", 11' 5"		Straight grain centered hearts 4 FC	
Y & W Birch	25	SELECT PLUS	8'9", 9'5", 10'5", 11'5"	12, 13	1/3 Heart Center Straight No Defects No Butt Swell	\$2,587.03
Y & W Birch	10	PRIME	8'9", 9'5", 10'5", 11'5"	14 and up	No Surface or End Defect	\$1,807.03
Y & W Birch	20	SELECT	8'9", 9'5", 10'5", 11'5"	11, 12, 13	No Defects	\$1,417.03
Y & W Birch	33	# 1 SPECIAL	8'9", 9'5", 10'5", 11'5"	14 and up	One Defect	\$1,417.03
Y & W Birch	30	# 1	8'9", 9'5", 10'5", 11'5"	11, 12, 13	One Defect and Small End Defect	\$117.03
Y & W Birch	40	# 2	8'9", 9'5", 10'5"	11 and up	Two Surface Defects and Small End Defect	\$637.03
Y & W Birch	60	# 4	8'9", 9'5"	10	No Defects Straight	\$897.03
Hard Maple	17	SLICER	9'5", 10'5", 11'5"		Straight grain centered hearts 4 FC	
Maple	10	PRIME	9'5", 10'5", 11'5"	14 and up	No Defects 1/3 Heart	2847.03
Maple	20	SELECT	9'5", 10'5", 11'5"	11, 12, 13	No Defects 1/3 Heart	1807.03
Maple	33	#1 Special	9'5", 10'5", 11'5"	14 and up	One Defect 1/3 Heart	1807.03
Maple	30	#1	9'5", 10'5", 11'5"	11, 12, 13	One Defect 1/3 Heart	1287.03
Maple	42	#2 Special	9'5", 10'5", 11'5"	14 and up	No Defects up to 1/2 Heart	1287.03
Maple	40	#2	9'5", 10'5", 11'5"	11, 12, 13	No Defects up to 1/2 Heart	1027.03
Maple	50	#3	9'5", 10'5"	11 and up	Two Defects 1/3 Heart	767.03
Maple	60	#4	9'5"	10	No Defects Straight, 1/3 Heart	1027.03

Defect Description:

- 2"-3" Sound knot – One Defect
- Larger Sound Knots- one or more defects depending on log size and quality. Other knots will be graded as they affect quality of the log.
- A three foot tight seam is acceptable in birch.
- Burls, swells, cat faces, dote, checking, shake, work track, mineral, grubs and spiral grain are defects and will be graded as they affect the value of the log.
- Two defects in a straight line will be graded as a one defect log.

- No sweep in 9", 10", 11" log.
- No butt swell or excessive flare.
- In logs 12" to 14" in diameter, 1 ½" of sweep will be allowed. In logs 15" and over, 3" sweep is acceptable. Necessary scale deductions will be made.
- All logs not meeting lengths specified will be cut back to next acceptable length. Need to have full 5" trim.
- Length of logs will be measured from top of scarf.

Groupe Savoie Saint Quentin – Hardwood Logs (Saint Quentin, NB)



PRICE AND SPECIFICATIONS HARDWOOD LOGS

251, Route 180
Saint-Quentin, N.-B.
E8A 2K9

CONTACT: Yves O'Brien, VP Procurement
Cell: (506) 235-0508
yves.obrien@groupe-savoie.com

May 2021

Scale house: 506-235-1066

Scale hours: Mon-Thur 6:00 am to 5:00 pm
Friday 6:00 am to 3:00 pm

NET \$ ROAD SIDE, TRUCKING PAID BY GROUPE SAVOIE * 200KM + *****

LOGS : (class A)			(rock maple) SUGAR MAPLE	YELLOW and WHITE BIRCH	RED MAPLE (Soft) BEECH	
small end diameter	length	# clear faces	sound and straight less than 50% heart	sound and straight	sound and straight	
			\$/m3	\$/m3	\$/m3	Prime Red Maple <50% hart (Class D)
36 cm + (14 in +)	7'6"-8'9"	4 2 - 3 0 - 1	160 -832\$/m3mp	150 -780\$/m3mp	65	70
			100 -520\$/m3mp	95 -494\$/m3mp	60	65
			50 -260\$/m3mp	50 -260\$/m3mp		
24 to 34 cm (9 to 13 in)	7'6"-8'9"	4 2 - 3 0 - 1	100 -520\$/m3mp	90 -486\$/m3mp	60	65
			70 -364\$/m3mp	65 -338\$/m3mp	55	60
			50 -260\$/m3mp	50 -260\$/m3mp	* Soft Maple 10 In. (25cm) and up	
20 à 22cm (8 in)	8'9" straight	4	55 -266\$/m3mp	55 -266\$/m3mp	NA	

Heated and/or stained logs will be paid at 35\$/m³ or 45\$/m³ (depend of size) roadside (Class C logs)

Logs not responding to specs will be paid at 35 \$ / m3 roadside (class B logs)

Pieces declassified to pallet will be paid at 30 \$ / m3 roadside

Specifications:

Length: 8'9" (>11 inch can produce 7'0" long for recovery logs)

Clear face: Perfect face (no knot)

Forks: not accepted

Straight crack: accepted but loss in clear faces

Delimiting: knots flush with log

Class B log: do not respect class A logs specs

VENEER: (11 inch +) at small end
Birch: 8'9", 9'6", 10'6" and 11'6"
Maple: 9'6", 10'6" and 11'6"
Possible pieces will be put aside to be measured by an independant certified veneer scaler

*** Deduction of 15\$/m³ for veneer transport






Scaling: Done by Groupe Savoie inc, by a certified scaler according to NB scaling guide

All pieces measured one by one in solid m3 (1 cord = 2.26m³)

Prices in Mbf are approximate (factor 5.2)




Information
<p>Yves O'Brien Cell: (506) 235-0506 Office: (506) 235-1066 yves.obrien@groupe Savoie.com</p>

Private wood


Saw logs						
Criteria	Specifications	Photos				
Diameter	<table border="1" style="margin-left: auto; margin-right: auto;"> <thead> <tr> <th style="background-color: #92d050;">Min</th> <th style="background-color: #92d050;">Max</th> </tr> </thead> <tbody> <tr> <td style="text-align: center;">9" s.e (23 cm)</td> <td style="text-align: center;">28" (70 cm)</td> </tr> </tbody> </table> <p style="text-align: center;">s.e = Small end</p>	Min	Max	9" s.e (23 cm)	28" (70 cm)	
Min	Max					
9" s.e (23 cm)	28" (70 cm)					
Length	<p style="text-align: center;">7'6" - 8'9" (+/- 2 in)</p> <p style="text-align: center;">Min 7'0" for recovery logs</p>					
Heart rot	<p>> 10 inches: less than 33%</p> <p>Less than 10 inches: No rot</p>					
Sweep	<p>> 10 inches: Maximum of 30% (1/3) of diameter</p> <p>< 10 inches: straight</p>					
Split	<p>Accepted on 1 faces max.</p> <p>Twisted split is not tolerated if the 2nd face is affected</p>					

Information
<p>Yves O'Brien Cell: (506) 235-0506 Office: (506) 235-1066 yves.obrien@groupe Savoie.com</p>

Private wood

Saw logs		
Criteria	Specifications	Photos
Knots, defects and bumps	Any 4-inch bumps or defect needs to be shaved. (Medium and high bumps in these hardwoods are degraders)	
Butt flare (flange) and spider heart	The butt flare must be removed. Spider heart isn't accepted (1 split is ok).	
Plywood logs (Veneer)	Maple: 9'5", 10'5", 11'5" Birch: 8'9", 9'5", 10'5", 11'5" Size: 11" small end. Hard heart, healthy, no major defect, no stained wood, straight	
Important		
<p>- Logs need to be transported between 6 a.m. and 5 p.m. Monday to Friday - 2 or 3 Weeks maximum to haul the logs in our mill during summer time (stain</p>		

Groupe Savoie Westville Division – Hardwood Logs (Westville, NS)

		2649 Foxbrook Road Westville, Nova Scotia BOK 2A0				Jody Hamper Office: (902) 396-3960 Cell: (902) 759-3234 email: jody.hamper@groupe savoie.com				2021					
Westville Division															
Net Roadside Log Price		\$/MFBM		NB log Rule											
Grades (clear faces)	Dia"	Sugar Maple	\$/gmt	Dia"	Red Maple	\$/gmt	Dia"	Birch	\$/gmt	Dia"	Ash	\$/gmt	Dia"	Oak	\$/gmt
Prime (4)	10+	\$587.03	(113) \$	12+	\$387.03	(74) \$	10+	\$562.03	(108) \$	10+	\$487.03	(94) \$	10+	\$487.03	(94) \$
1 (3)	10+	\$487.03	(94) \$	10+	\$337.03	(65) \$	10+	\$437.03	(84) \$	10+	\$412.03	(79) \$	10+	\$412.03	(79) \$
2 (2)	9+	\$387.03	(74) \$	9+	\$287.03	(55) \$	9+	\$337.03	(65) \$	9+	\$287.03	(55) \$	9+	\$287.03	(55) \$
Pallet log	8+	\$287.03	(55) \$	8	\$287.03	(55) \$	8	\$287.03	(55) \$	8	\$287.03	(55) \$	8	\$287.03	(55) \$
Tie Logs (0)	11+	\$287.03/ MFBM -sugar maple, red maple, birch, oak, beech- lengths 8' 9", straight and sound, no rot													
Lengths -Saw logs	8'6", 7'6", 6'6"	Rot accepted 30% diameter Maximum sweep 2" at 8 ft													
Lengths -Veneer	8'9", 9'5", 10'5"	Maximum 50% (1/2) heart in all maples (sugar and red) grade 2 and up Yard hours- Monday to Thursday 7:00 AM to 5:00 PM, Friday- 7:00 AM to 4:00 PM Palletwood- No clear faces, stained wood, 8+ inches \$/GMT is an approximate value Summer cut logs must be delivered within 2 weeks after harvesting													
Trucking is paid by Groupe Savoie															

Groupe Savoie Westville Division - Hardwood Veneer (Westville NS)

**GROUPE SAVOIE - WESTVILLE DIVISION
PRICE LIST AND SPECIFICATIONS
PURCHASING HARDWOOD LOGS AND VENEER**



2649 Foxbrook Road
Westville, Nova Scotia
B0K 2A0
Tel: (902) 396-3960
Fax: (902) 396-3962

Jody Hamper
(902) 759-3234

Effective May 1, 2019

**Logs must be shipped within 2 weeks in summer to prevent stain.
Net Price Roadside \$/Mfbm Canadian dollars**

Species	Code	Grade	Lengths	Min Diameter	Allowable Defects	Prices/MBFM
Y&W Birch	Y+	Slicer	8'9" 9'5" 10'5" 11'5"	14" and up	Straight, No Butt Swirls	\$2,687.03
Y&W Birch	Y+	Select Plus	8'9" 9'5" 10'5" 11'5"	12" 13"	1/3 Heart center Straight no Defects	\$2,387.03
Y&W Birch	YP	Prime	8'9" 9'5" 10'5" 11'5"	14" and up	No surface or end defects	\$1,487.03
Y&W Birch	YS	Select	8'9" 9'5" 10'5" 11'5"	11" 12" 13"	No Defects	\$1,137.03
Y&W Birch	YO	#1 Special	8'9" 9'5" 10'5" 11'5"	14" and Up	One Defect	\$1,137.03
Y&W Birch	Y1	# 1	8'9" 9'5" 10'5" 11'5"	11" 12" 13"	One defect & 3" End Defect	\$987.03
Sugar Maple	M+	Slicer	9'5" 10'5" 11'5"	14" and up	Straight, No Defects & 1/3 heart centered	\$2,987.03
Sugar Maple	MP	Prime	9'5" 10'5" 11'5"	14" and up	No Defect 1/3 heart	\$2,637.03
Sugar Maple	MS	Select	9'5" 10'5" 11'5"	11" 12" 13"	No Defect 1/3 heart	\$1,487.03
Sugar Maple	MO	#1 Special	9'5" 10'5" 11'5"	14" and Up	One Defect 1/3 heart	\$1,487.03
Sugar Maple	M1	#1	9'5" 10'5" 11'5"	11" 12" 13"	One Defect 1/3 heart	\$1,012.03
Sugar Maple	M2S	#2	9'5" 10'5" 11'5"	14" and up	No Defect 1/2 heart	\$1,012.03

Specifications: Yard hours Mon - Thurs 7am - 5 pm
Fri 7 am - 4 pm

Straight = less than 1 1/2" sweep at 12"+

Biomass Products Inc. - Hardwood Logs (Richmond Corner, NB)

BIOMASS PRODUCT INC.

3394 RICHMOND CORNER , ROUTE 540

506-328-8797

AS of May 1/2020

ASH

\$550.00	13" & up	diameter
\$500.00	10" - 12"	diameter
\$400.00	8" - 9"	diameter

HARD MAPLE

\$600.00	13" & up	diameter
\$500.00	10" -12	diameter

YELLOW BIRCH-WHITE BIRCH-SOFT MAPLE

\$450.00/THOU	10-11-12"
\$500.00	13" & UP

LOG SHEET SPECS

- 1.) 9`` minimum top - inside bark
- 2.) Gradual sweep - no crooks
- 3.) Absolutely No checks- cracks
- 4.) No excessive knots
- 5.) Even lengths- 8`, 10`, 12`, 14`, 16`
- 6.) 4-6 inches of Trim



Seacoast Fishing Supplies – Hardwood Sawlogs

July 24/2020

Currently only purchasing White Ash logs

Contact: Don Boudreau: (506) 533-0455

Price: \$244.66/cord delivered

Specifications:

Length: 8' 6" and up

Top Diameter: 7" minimum

Quality: 2 clear faces

Limited deliveries, please contact office prior to cutting.

506 433-9865

Hardwood Products Company LLC (Guilford, ME)

Hardwood Products Company LLC

P.O. Box 149
31 School Street
Guilford, Maine 04443

Wood Specifications – January 1, 2021

Scale Rule: Maine Log Rule

Plus: We give a 1" rise on 21' and longer logs

White Birch / Grade 1:

10" minimum diameter; 10'-6" minimum length (scaled every foot above 10'-6")

At least 3" of white wood from inside the bark to the closest point of the heart.

20" maximum diameter, outside the bark

\$705.23/mbf CAD

White Birch / Grade 2:

7" minimum diameter; 8'-6" minimum length (scaled every foot above 8'-6")

At least 2" of white wood from inside the bark to the closest point of the heart.

20" maximum diameter, outside the bark.

\$566.63/mbf CAD

Pallet Grade:

If a log does not have the minimum required white wood and it is solid, it will be graded as a Pallet log

7" minimum diameter, 20" maximum diameter, 8'-6" minimum length, no rot or holes

No more than 6" of surface defect per 4' section. (bump / burl / cat face / knot / crotch)

No seams, splits, rot, holes, dead wood, checked or stained wood

The length of the log with the defects will be discounted on scale.

Any amount of sweep is acceptable.

Wood must be delivered within 2 weeks of harvest from April 1 to November 1

CULL LOGS: Will be marked with a "0", and saved for Contractor for 10 Business days unless other arrangements have been made.

PAYMENT: Processed each Friday for wood delivered during the previous weekly period (The previous Monday through Friday). Payment will be based on our mill scale.


SCALE HOURS: 5:00 AM - 3:00 PM Monday – Friday

WOOD YARD CLOSED:

Monday – May 31, 2021 Monday – September 6, 2021
Thursday – November 25, 2021

J.D. Irving Limited – Hardwood Sawlogs (Sussex, NB)

JD Irving is currently not purchasing hardwood logs. Effective at the end of the day, May 16th 2020.

 J.D. Irving, Limited Sussex- HARDWOOD SAWLOG SPECIFICATIONS	
Grade 2	
SPECIES	Hard Maple, Yellow Birch and White Birch; maximum 25% White Birch
AGE	Delivered within 2 weeks of date cut (live trees at time of cut)
LENGTH	8'6", 10'6" and 12'6"
DIAMETER	10" minimum top diameter (inside bark)
DEFECTS	Sweep must be no more than 1/3 the smallest diameter of the bolt
	Maximum butt rot is 1/3 the smallest diameter of the bolt
	No stained logs accepted
	No split logs accepted
	No forked trees, butts cut flush and square with the centre line of the tree
PRICE	\$0 /GMT Currently not buying
<p>All loads containing burned wood, unacceptable species, or logs containing metal shall be rejected. Defective bolts within loads may be deducted from the scale and sent back to producers on the truck OR downgraded to pulp grade (Sussex Chip Plant specifications) at the attention of the scale staff or District Administrator Sussex Region at the time of delivery by the trucker or producer and, if unloaded, piled separately.</p> <p>These specifications are subject to change by J.D. Irving, Limited with minimal notice.</p>	

Garant – Hard, Soft Maple, Yellow Birch, Ash (Woodstock, NB)



135 Phillips Dr.
Woodstock, New Brunswick
E7M 2K8

Mill Grade	Species	Price	Unit	Length	Diam.	Specs
Prime Plus	White Ash	\$ 712.03	MBF	8'4",10'4",12'4",14'4",16'4"	14"+	2 clear faces knots cut flush
Prime	White Ash	\$ 662.03	MBF	8'4",10'4",12'4",14'4",16'4"	12",13"	2 clear faces knots cut flush
Select	White Ash	\$ 562.03	MBF	8'4",10'4",12'4",14'4",16'4"	10",11"	2 clear faces knots cut flush
No. 1	White Ash	\$ 387.03	MBF	8'4",10'4",12'4",14'4",16'4"	8",9"	2 clear faces knots cut flush
Prime Plus	Hard Maple	\$ 807.03	MBF	8'4",10'4",12'4",14'4",16'4"	14"+	2 clear faces knots cut flush 1/2 heart or less
Prime	Hard Maple	\$ 757.03	MBF	8'4",10'4",12'4",14'4",16'4"	12",13"	2 clear faces knots cut flush 1/2 heart or less
Select	Hard Maple	\$ 707.03	MBF	8'4",10'4",12'4",14'4",16'4"	10",11"	2 clear faces knots cut flush 1/2 heart or less
No. 1	Hard Maple	\$ 387.03	MBF	8'4",10'4",12'4",14'4",16'4"	8",9"	3 clear faces knots cut flush 1/3 heart or less
Prime Plus	Soft Maple	\$ 662.03	MBF	8'4",10'4",12'4",14'4",16'4"	14"+	3 clear faces knots cut flush 1/2 heart or less
Prime	Soft Maple	\$ 612.03	MBF	8'4",10'4",12'4",14'4",16'4"	12",13"	3 clear faces knots cut flush 1/2 heart or less
Select	Soft Maple	\$ 562.03	MBF	8'4",10'4",12'4",14'4",16'4"	10",11"	3 clear faces knots cut flush 1/2 heart or less
No. 1	Soft Maple	\$ 367.03	MBF	8'4",10'4",12'4",14'4",16'4"	8",9"	3 clear faces knots cut flush 1/3 heart or less
Prime Plus	Yellow Birch	\$ 662.03	MBF	8'4",10'4",12'4",14'4",16'4",NO 10'	14"+	2 clear faces knots cut flush 1/2 heart or less
Prime	Yellow Birch	\$ 612.03	MBF	8'4",10'4",12'4",14'4",16'4",NO 10'	12",13"	2 clear faces knots cut flush 1/2 heart or less
Select	Yellow Birch	\$ 562.03	MBF	8'4",10'4",12'4",14'4",16'4",NO 10'	10",11"	2 clear faces knots cut flush 1/2 heart or less
No. 1	Yellow Birch	\$ 367.03	MBF	8'4",10'4",12'4",14'4",16'4",NO 10'	8",9"	3 clear faces knots cut flush 1/3 heart or less



Specifications Sheet

Hard, Soft Maple, Yellow Birch

10 " Minimum top, inside the bark

Sweep must be **less** than

- 3 inches in a 8 ft length
- 5 inches in a 12 ft length
- 6 inches in a 16 ft length

No crook, excessive flare will be deducted

No check or cracks

Minimum 2 clear faces

No excessive knots, maximum of 1 knots (Defect) per 8ft

No Rot.

1/2 heart or less (diameter deductions will be made for heart rot)

Trim of at least 4 to 6 inches

Even lengths of 8', 10', 12', 14' and 16' plus trim

Preferred length is 12' and 16'

Ash

8 " Minimum top, inside the bark

Sweep must be **less** than

- 3 inches in a 8 ft length
- 5 inches in a 12 ft length
- 6 inches in a 16 ft length

No crook, excessive flare will be deducted

No check or cracks

minimum 2 clear faces

No excessive knots maximum of 1 knots (Defect) per 8ft


No rot

Trim of at least 4 to 6 inches

Even length of 8', 10', 12', 14' and 16' plus trim

Preferred length is 12' and 16'

Maritime Wood Product Inc. – Aspen (Bath, NB)

<p>Aspen Bath, NB</p>				
<p>156 Hospital St., Bath, NB E7J 1C1 (506) 278-3233, (506) 278-5914</p>				
Species	Length	Diameter	Mill Price	Unit Measure
Aspen, no Balsam Poplar	8'-9'	Minimum 9"	\$77.43	Metric Tonne
<p>Form: Straight, no rot, no forks, no major defects, 2-3 clear faces</p>				

ThorHammer – Hardwood & Veneer (Napadogan, NB)

THORHAMMER VENEER LTD.						
12 Alpha St. Napadogan, NB						
Updated July 11th 2022						
PRICES ARE \$CAD, ROADSIDE & LOADED						
SPECIES	MILL GRADE	TOP DIAMETER	PRICE / MFBM	PRICE / CORD	PRICE / M3	CLEAR FACES
RED MAPLE	PRIME	14" +	\$623.03	\$270.64	\$117.50	4
	SELECT	14" +	\$596.53	\$259.14	\$112.50	3
	#1 Special	11" +	\$543.53	\$236.14	\$102.50	4
	#1	11" +	\$437.53	\$190.14	\$82.50	3
	#2	9.5" +	\$437.53	\$190.14	\$82.50	4
	#3	9.5" +	\$331.53	\$144.14	\$62.50	3
	Good Log Run Average			\$495	\$214.64	\$92.50
WHITE BIRCH	PRIME	14" +	\$676	\$293.63	\$127.50	4
	SELECT	14" +	\$676	\$270.63	\$117.50	3
	#1 Special	11" +	\$570	247.63	\$107.50	4
	#1	11" +	\$464	201.63	\$87.50	3
	#2	9.5" +	\$464	201.63	\$87.50	4
	#3	9.5" +	\$385	155.63	\$67.50	3
Good Log Run Average			\$517	\$224.63	\$97.50	

DEFECTS:

Rot over 2", large knots over 2", seam over 2" deep, over 10% sweep or crook, dote, ring shake, crook, dote, ring shake, large worm holes, burls, swells.
Large flare results in length deduction.
large worm holes, burls, swells. Large flare results in length deduction

1	Scale at ThorHammer Veneer, Napadogan, will be final.				
	<p style="text-align: center;">Length is 104" (8'6" MIN) up to 110" acceptable; Will accept 76" to 78" (1.90 m to 1.96 m) but check with log buyer (2.67 m to 2.79 m) Veneer quality logs shorter than 104" but over 74" (6') accepted but scaled back to 4' plus trim. Logs shorter than 104" must have length clearly marked on end.</p>				
2	Longer lengths accepted and scale based on number of 4' & 6' plus trim				
3	All logs must have 8" trim. Logs short of specified lengths or are cut back to 4' length class.				
4	All wood cut in sap season must not be over 4 weeks old.				
5	All wood cut between October 1 and April 1 must be delivered to mill before July 1.				
6	Cull logs must be removed from mill yard within 10 days, otherwise the mill will dispose of them.				
7	trucking price (per M3)				
		Distance Limit	Add		
	ZONE 1	70 Kms	\$15		
	ZONE 2	140 Kms	\$20		
	ZONE 3	210 Kms	\$25		
	ZONE 4	280 Kms	\$30		
	ZONE 5	350 Kms	\$35		
	ZONE 6	410 Kms	\$40		
8	Please contact Rod for details on self-unloading, scaling, volume and timing of delivery				
	506-262-1965				

ThorHammer Veneer Inc.

SPECIFICATIONS – SOFT HARDWOOD (Red Maple, White & Yellow Birch) CORE-VENEER BOLTS

GENERAL INSTRUCTIONS:

1. Logs must be cut from live standing trees, have **2 Clear Faces and be Sound**.
2. Dry, dead and hollow logs and logs containing worm holes, splits, shakes, seams, conk and punk or punk knots will be rejected in most cases except as seen below.
3. Logs may contain up to 10% sweep but logs with short sharp crooks will be rejected.
4. All butts must be trimmed of excessive flare, butt hinge, stump pull and notches and be sawn straight and square.
5. Veneer cut while trees are in leaf out (May & June) must be delivered in the following month and within two months at any other time of the year.

ITEM OR CONDITION	SPECIFICATION
Length 6', 8' plus trim <ul style="list-style-type: none"> - Longer lengths accepted and scale based on number of 4' & 6' plus trim Bolts can be Cut from the Log - Example is an 11' log would yield 1-54" & 1-78" Bolts 	1.90 m to 1.96 m (76" to 78") 2.67 m to 2.79 m (105" to 110")
Minimum small end diameter	22 cm (8.66") inside the bark
Ends and butts	Sawn straight and square, flare, butt hinges, stump-pull and notches trimmed back
Conks: visible tree fungus associated with decay or rot.	Not accepted
Seams to center of log face	Not accepted – Will accept some extremely minor small seams that don't extend far into the sawn surface
Splits and cracks from dry wood or mechanical damage extending into the sawn surface	Not accepted
Center rot	Up to 4 cm (1½") of soft rot is acceptable
Crook - Sweep	10% only
Shake (complete separation of annual rings)	Will accept a bit of minor shake not more than half a circle.
Mechanical Damage	Saw cuts into surface of the log are not acceptable and splits in the sawn surface are also not acceptable.
LOG DIAMETER	KNOTS
24 cm to 26 cm	No defects allowed
28 cm and up	Not more than 6 smaller sound knots of 5.08 cm (2") Or 3 larger sound knots of 10.16 cm (4")

Approved:

Date: _____

SPECIFICATIONS – ASPEN POPLAR VENEER BOLTS

GENERAL INSTRUCTIONS:

1. Logs must be cut from live standing aspen poplar trees and be clear and sound.
2. Dry, dead, and hollow logs and logs containing worm holes, splits, shakes, seams, conk and punk or punk knots will be rejected in most cases except as seen below.
3. Logs may contain up to 10% sweep but logs with short sharp crooks will be rejected.
4. All butts must be trimmed of excessive flare, butt hinge, stump pull and notches and be sawn straight and square.
5. Veneer cut while trees are in leaf out (May & June) must be delivered in the following month and within two months at any other time of the year.

ITEM OR CONDITION	SPECIFICATION
Length	2.65 m to 2.79 m (104" to 110")
Minimum small end diameter	22 cm (8.7") inside the bark
Ends and butts	Sawn straight and square, flare, butt hinges, stump-pull and notches trimmed back
Conks: visible tree fungus associated with decay or rot.	Not accepted
Seams to center of log face	Not accepted – Will accept some extremely minor small seams that don't extend far into the sawn surface
Splits and cracks from dry wood or mechanical damage extending into the sawn surface	Not accepted
Center rot	Up to 4 cm (1½") of soft rot is acceptable
Crook - Sweep	10% only
Shake (complete separation of annual rings)	Will accept a bit of minor shake not more than half a circle.
Mechanical Damage	Saw cuts into surface of the log are not acceptable and splits in the sawn surface are also not acceptable.
LOG DIAMETER	KNOTS
22 cm to 26 cm	No defects allowed
28 cm and up	Not more than 6 smaller sound knots of 5.08 cm (2") Or 3 larger sound knots of 10.16 cm (4")

Approved:

Date: _____