Wood Producers Working Together To Help Themselves At Woodlot Management & Marketing Forest Products

# **SNB Spec Package**

UPDATED December 17th /2020

The prices and specifications in this booklet may change without notice. It is always recommended to call the office (506) 433-9865 or toll free 1-888-762-1555 prior to cutting, to confirm current market opportunity and prices.

NOTE: Levies are deducted in the prices shown in this spec package

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**SOFTWOOD SAWLOGS** 

# J.D. Irving Limited. Softwood Sawlogs (Grand Lake Timber and Sussex)

#### J.D. Irving, Limited Sawlogs IRVING Gatewood Posted Prices Effective June 8th, 2020 Zone 3 Zone 1 Zone 2 Zone 4 Zone 5 Mill Product Grade Units (61-80mi) (1-40mi) (41-60mi) 101mi+ (81-**GMT** \$71.25 \$74.25 \$77.25 \$80.25 \$83.25 **Grand Lake Timber** SF Sawlogs 1,2 1B.2B **GMT** \$73.25 \$76.25 \$79.25 \$82.25 \$85.25 **SF Sawlogs** Sussex Sawmill SF Sawlogs 1,2 **GMT** \$66.25 \$66.25 \$66.25 \$66.25 \$66.25 1B,2B GMT \$68.25 \$68.25 \$68.25 \$68.25 SF Sawlogs \$68.25 Sawlog Specfications **GRADE 1** Note: Diameters are measured inside bark (ISB) Spruce/fir only; minimum 75% spruce, maximum 25% fir (white wood only) **Species** Delivered within 3 months of date cut (live trees at time of cut) Age Length 12' and 16' plus 3" to 7" trim; loads must contain greater than 50% 16' logs. 16' logs = 6" minimum to 20" maximum (with excess butt flare trimmed) Diameter 12' logs = 8" minimum to 20" maximum (with excess butt flare trimmed) Not more than 25% diameter rot or 1/3 of gross log volume in defects from damage, sweep, porcupine chews, or other Quality **Defects** non-merchantable defect. Excessive knots: not more than 12 knots 1"-3" in diameter in any 4-foot section of a log. **GRADE 2** As above except for the following: As for Grade 1 except: **Species** Loads may contain less than 75% Spruce. Jack Pine is acceptable but must be separated for unloading. Length As for Grade 1 except there may be less than 50% 16' logs in the load. NOTE: Loads may be rejected by JDI scale staff prior to unloading if they do not meet minimum specifications.

**Contracts**: Additional \$/GMT is available for signed contracts with committed volumes. Performance bonuses for individuals who fill 90% of their contract commitment is also available.

Grade shall be determined by JDI, based on a 20+ log sample extracted randomly from each load and measured using the above specifications. Quality (% acceptable pieces) shall be measured using the above

load, or fall below 85% for any three (3) loads delivered within a 4-week period, shall be placed on QUALITY

specifications. Loads assessed as 90% or higher may be eligible for a QUALITY BONUS where applicable under contract terms or as determined by JD Irving Limited. Any supplier whose quality sample results fail below 60% for any one (1)

SUSPENSION and deliveries immediately suspended. Suppliers on quality suspension shall not be allowed to resume

Please call Wendell Munn (Regional Wood Buyer for JDI) (506) 648-3561, if interested in signing a contract, with a committed volume for sawlogs.

delivery until approved by the Regional Wood Buyer.

# J.D. Irving Limited. White Pine Sawlogs (Doaktown)

Deliveries can resume July 2nd/2020. See next page for further details.

# White Pine Sawlog Price List

Russell & Swim, Doaktown



DELIVERED PRICES PER MBF									
Miles Grade 16 Grade 1 Grade 2									
1-40	\$392.03	\$342.03	\$222.03	\$137.03					
41-60	\$397.03	\$347.03	\$227.03	\$137.03					
61-80	\$407.03	\$357.03	\$237.03	\$137.03					
81-100+	\$407.03	\$357.03	\$237.03	\$137.03					
101+	\$407.03	\$357.03	\$237.03	\$137.03					

#### **Specifications for all grades:**

All logs must be cut from live trees. Logs not within length specs are unacceptable and shall be scaled the next shorter length acceptable or rejected. Rejected logs must be picked up by the supplier within 48 hours of notification or they will be disposed of. During the summer months, logs must be delivered within a couple days of harvest, otherwise within 3 months.

No forked logs. No burned or charred wood. No stain or insect/worm damage. Knots and butt flare trimmed flush with log. Excessively knotty logs will be rejected. All defects will be deducted from scaled volume including: damage, rot, sweep, seams, porcupine chews, or other defects. Logs with 50% or more defect volume will be rejected. Maximum sweep is 1" per 4-feet of log length. Forked ends and sharp crooks are not acceptable. All knots and excessive butt flare must be trimmed close to the log. Maximum allowable sweep is 1 inch per 4 feet of length. Length of a log much be marked on the top end of each log.

**GRADE 16** ALL 16' (16'3' to 16'60) must meet Grade 1 Specs.

**GRADE 1** 

**DIAMETER:** Minimum top – 10", Maximum butt 40" (inside bark)

LENGTH: 12' and 16" with 3-6 of trim

MAXIMIM KNOT SIZE: Up to 1 inch; no knot clusters

MAXIMUM ROT: Less that ¼ diameter of log.

SEAM: One straight seam acceptable

**PORCUPINE DAMAGE:** Not acceptable.

**GRADE 2** 

**DIAMETER:** Minimum top – 8.0", Maximum butt 40" (inside bark)

**LENGTH:** 10′, 12′, 14′ and 16″ with 3-6 of trim

MAXIMIM KNOT SIZE: Red knots up to 3 inches; black knots up to 2 inches; no knot clusters

MAXIMUM ROT: L ess that ¼ diameter of log.

SEAM: One straight seam acceptable

**PORCUPINE DAMAGE:** Not acceptable.

**GRADE 3** 

**DIAMETER:** Minimum top – 6.0", Maximum butt 40" (inside bark)

**LENGTH:** 10′, 12′, 14′ and 16″ with 3-6 of trim

MAXIMIM KNOT SIZE: Red knots up to 3 inches; black knots up to 2 inches; cluster knots on not more

than 2 faces.

MAXIMUM ROT: L ess that ¼ diameter of log.

SEAM: One straight seam acceptable

**PORCUPINE DAMAGE:** Not acceptable.



# To All Our Purchase Wood Suppliers

Please be advised that effective <u>July 2<sup>nd</sup>, 2020</u> J. D. Irving, Limited will be open to all deliveries of **white pine logs** at our **Doaktown Sawmill and associated yards**. Logs produced during summer months must be delivered within a couple of days of harvest to avoid the risk of stain. Loads containing stained logs will be rejected.

Thank you for your continued support.

Sincerely,

**Brent Thompson** 

J.D. Irving, Limited

Copy: N.B. Forest Product Marketing Boards

# Pleasant River Lumber, Woodland Maine Pile Down Yard

# Treelength Studwood & Spruce Logs



# Pleasant River Lumber

Woodland Pile Down Yard- Woodland Pulp LLC Yard hours Monday-Friday 7am to 5pm (NB time)

Pricing in Canadian Currency, may fluctuate with exchange rate. (Below price is 1.28 exchange)

Species	Length	Diameter	Age	Mill Price Unit Measure
Spruce 10% Balsam Fir allowed	Treelength Min 29' (Longer trees cut 16 foot log off butt)	Min 4" top Min 7" butt	Within 3 Months	\$67.91 ton equates to ~ \$74.70 metric tonne
Spruce 10% Balsam Fir allowed	12, 14, and 16 foot 4" trim	Min 5" top max 22" butt	WILLIIII 3 WOLLUIS	\$74.31 ton equates to ~ \$81.74 metric tonne

# **Ayat Timbers International. White Pine Logs (Penobsquis)**

#### **Softwood Sawlogs Price List** Eastern White Pine, and Red Pine AYAT TIMBERS 158 Portagevale Road Javed Mian (306) 491-5224 **Species** Mill Price Unit Measure Length Diameter Age 10' (4-6" trim) min 8" top NO Less Within 3 White Pine \$387.03 mbf 14' (4-6" trim) no max butt Months 8' (4-6" trim) min 8" top NO Less Within 3 White Pine \$237.03 mbf not full loads no max butt Months

# Quality:

- No rot, no forks, ends to be cut square.
- Sweep must be less than 2" over length of bolt.
- Excessively knotty wood is not acceptable.
- Wood must be delivered within 3 months of harvest.
- Knots up to 1 "
- No Knot clusters.
- No rot
- Porcupine damage is acceptable on one face.
- One straight seam is acceptable

Hours: Monday to Friday: 7am-4pm

Note: CALL JAVED (306) 491-5224 PRIOR TO LOADING & DELIVERY

- All logs not meeting the above specs will be rejected. The producer will have three (3) working days to pick up rejected logs or they will be disposed of by the mill.

**SOFTWOOD STUDWOOD** 

# J.D. Irving Limited, Studwood (Sussex and Chipman)

# J.D. Irving, Limited Studwood

Gatewood Posted Prices Effective June 8th, 2020



Mill	Mill Product		Units	Zone 1 (1-40mi)	Zone 2 (41-60mi)	Zone 3 (61-80mi)	Zone 4 (81-100mi)	Zone 5 101mi+
Grand Lake Timber	SF Studwood (9')	19 (Spruce)	GMT	\$57.25	\$60.25	\$63.25	\$66.25	\$66.25
(9 foot only)	SF Studwood (9')	29 (Fir)	GMT	\$52.25	\$55.25	\$58.25	\$61.25	\$61.25
No Jack Pine	SF Studwood (9')	19B (Spruce)	GMT	\$59.25	\$62.25	\$65.25	\$68.25	\$68.25
	SF Studwood (9')         29B (Fir)         GMT         \$54.25         \$57.25         \$60.25							
Sussex Sawmill	SF Studwood (9')	19(Spruce)	GMT	\$57.25	\$60.25	\$63.25	\$66.25	\$66.25
	SF Studwood (9')	29 (Fir)	GMT	\$52.25	\$55.25	\$58.25	\$61.25	\$61.25
	SF Studwood (9')	19B (Spruce)	GMT	\$59.25	\$62.25	\$65.25	\$68.25	\$68.25
	SF Studwood (9')	29B (Fir)	GMT	\$54.25	\$57.25	\$60.25	\$63.25	\$63.25
	SF Studwood (8')	18 (Spruce)	GMT	\$52.25	\$55.25	\$58.25	\$61.25	\$61.25
	SF Studwood (8')	28 (Fir)	GMT	\$47.25	\$50.25	\$53.25	\$56.25	\$56.25
	SF Studwood (8')	18B (Spruce)	GMT	\$54.25	\$57.25	\$60.25	\$63.25	\$63.25
	SF Studwood (8')	28B (Fir)	GMT	\$49.25	\$52.25	\$55.25	\$58.25	\$58.25
		Studwood Sp (9 foot studs) and				5)		
	GRADE 19	(9 foot studs) and	GRAD	E 18 (8 fo	oot studs	5)		
Species		num 60% spruce, maxir		•	wood only)			
Age		onths of date cut (live t " Loads may contain up						
Length	8' studs+ 99" to 103"	Loads may contain up	10 20/0 0	1001 31443				
Diameter		n top to 13" maximum b m top to 13" maximum	-	· ·				
Defects	No rot, no forked bolt	s, ends cut square. Tap	er or swe	ep must b	e less than	2" over the	length of th	e bolt.
	In any 4-foot section of	of a bolt: not more than	12 knots	1" to 3" dia	ameter OR	not more t	han 8 knots >	> 3"
	diameter.							
	GRADE 29	(9 foot studs) and	GRAD	E 28 (8 f	oot studs	5)		
Species	<b>Species</b> Less than 60% Spruce. Jack Pine is acceptable in full loads, or separated on the truck to the Sussex Mill only.							
NOTE:  Loads may be rejected by JDI scale staff prior to unloading if they do not meet minimum specifications.  Grade shall be determined by JDI, based on a 40+ piece sample extracted randomly from each load and measured using the above specifications (if spruce content in the sample is less than 60% the load shall be assessed as Grade 29 or 28. Quality (% acceptable pieces) shall be measured using the above specifications. Loads assessed as 90% or higher may be eligible for a QUALITY BONUS where applicable under contract terms or as determined by JD Irving Limited. Any supplier whose quality sample results fail below 60% for any one (1) load, or fall below 85% for any three (3) loads delivered within a 4-week period, shall be placed								

**Contracts**: Additional \$/GMT is available for signed contracts with committed volumes. Performance bonuses for individuals who fill 90% of their contract commitment is also available.

be allowed to resume delivery until approved by the Regional Wood Buyer.

on QUALITY SUSPENSION and deliveries immediately suspended. Suppliers on quality suspension shall not

Please call Wendell Munn (Regional Wood Buyer for JDI) (506) 648-3561, if interested in signing a contract, with a committed volume.

# Delco Forest Products, Studwood (Rexton NB)

# Softwood Studwood Price List Delco Forest Products, Rexton



1999 Route 470 West Branch (NB) Gabriel LeBlanc- cell 521-0589, office 523-6480 SNB Payment 433-9865 or 1-888-762-1555

Species	Length	Diameter	Age	Mill Price	Unit Measure
Spruce, Fir, Jack Pine	8' 4"		Within 3 Months	\$150.00	cord
(Stick Scale for studs)	0 4	min 4 1/2" top to max	WILLIIII 5 WIOTILIIS	\$130.00	coru
Spruce, Fir, Jack Pine	9' no trim	20"	Within 3 Months	\$150.00	cord
(Stick Scale for studs)	required		WITHIN 2 MONTHS	\$130.00	coru

**QUALITY:** Straight, sound and live trees

No rot or stained wood

No dead wood

Knots cut flush, no excessive knots

No spikes, forks or butt flare

Cow pasture spruce usually unacceptable due to quality

No cross sticks, brush etc. in load AGE: less than 3 months old.

**DELIVERY HOURS:** Mon.-Thurs.: 7 am-5 pm; Fri. 7 am-4:00

# Devon Lumber Co. LTD, 8 foot Studwood (Fredericton NB)

# Softwood Studwood Price List Devon Lumber Co. LTD



200 Gibson Street, Fredericton (114 km from Sussex)
Office 457-7120

Species	Length	Diameter	Mill Price	
Balsam Fir	0' 1" 0'6"	min 5" top outside bark	\$38.52m3st (\$139.64/cd)	
Daisaili Fii	0 4 -00	max 9" butt outside bark	\$36.321113SE (\$133.04/Cu)	
Red & Black Spruce	8' 4"-8'6"	min 5" top outside bark	\$37.69/m3st(\$136.64/cd)	
(white spruce not accepted)	0 4 -00	max 9" butt outside bark	557.05/11135ε(\$130.04/ca)	

**Specifications:** All wood must be straight, sound, NO RED WOOD, well knotted, no flared butts, or excessive knots.

White Spruce will not be accepted as studwood

\*\*\*NEW: Specification change, effective June 29/2020. Maximum butt size is now 9", and no longer 12".

Scale Hours: Monday to Friday 7:30am-4:30pm

# J.D. Irving Limited, Studwood (Truro Sawmill)

NOTE: Truro sawmill is not purchasing NB wood, effective December 23 2019.

	J.D. Irving, Limited						
J.D. IRVING, LIMITED							
All Grades							
SPECIES	Spruce, Balsam Fir, and Jack Pine in any proportion. No other species.						
AGE	Delivered within 3 months of date cut (live trees at time of cut)						
LENGTH	10 foot studs (123"-127") Loads may contain up to 25% 9 foot and/or 8 foot studs						
	9 foot studs (111"-115") Loads may contain up to 25% 8 foot studs						
	8 foot studs (99"-103")						
DIAMETER	10 foot and 9 foot studs = 5" minimum to 13" maximum (inside bark)						
	8 foot studs = 4" minimum to 13" maximum (inside bark)						
DEFECTS	No rot, no forked bolts, ends cut square. Taper or sweep must be less than 2" over						
	the length of the bolt. In any 4 foot section of a bolt: not more than 8 knots > 3"						
	diameter (i.e., no "pasture" spruce).						
PRICE	Not currently buying from SNB Board Area						
NOTE: Load	ds may be rejected by IDI scale staff prior to unloading if they do not meet						

**NOTE:** Loads may be rejected by JDI scale staff prior to unloading if they do not meet minimum specifications.

Quality: (% acceptable pieces) shall be measured using the above specifications. Loads assessed as 90% or higher may be eligible for a QUALITY BONUS where applicable under contract terms or as determined by J.D. Irving, Limited. Any supplier whose quality sample results fall below 60% for any one (1) load, or fall below 85% for any three (3) loads delivered within a 4-week period, shall be placed on QUALITY SUSPENSION and delivers immediately suspended. Suppliers on quality suspension shall not be allowed to resume delivery until approved by the Regional Wood Buyer.

# Pleasant River Lumber, Woodland Maine Pile Down Yard

# Treelength Studwood & Spruce Logs Pleasant River Lumber



Woodland Pile Down Yard- Woodland Pulp LLC Yard hours Monday-Friday 7am to 5pm (NB time)

Pricing in Canadian Currency, may fluctuate with exchange rate. (Below price is 1.28 exchange)

Species	Length	Diameter	Age	Mill Price Unit Measure
Spruce 10% Balsam Fir allowed	Treelength Min 29' (Longer trees cut 16 foot log off butt)	Min 4" top Min 7" butt	Within 3 Months	\$67.91 ton equates to ~ \$74.70 metric tonne
Spruce 10% Balsam Fir allowed	12, 14, and 16 foot 4" trim	Min 5" top max 22" butt	WIGHT 3 MOHUIS	\$74.31 ton equates to ~ \$81.74 metric tonne

Please call the office 506 433-9865, prior to cutting for this market.

# Ledwidge Lumber, Enfield NS

# Softwood Studwood Price List Ledwidge Lumber, Enfield NS



# 195 Old Post Rd (306 km from Sussex)

Scaler: Shawn Turple (902)- 221-1263

### **SNB CONTRACT # 4484**

Species	Length	Diameter	Age	Mill Price	Unit Measure	
Grade 1	8' 4" or 100"	min 4" top to max 14"	Within 3	\$90.25	Metric Tonne	
Spruce 100%, up to 25% Fir	8 4 01 100	min 4 top to max 14	Months		Metric ronne	
Grade 2	8' 4"	min 4" ton to may 14"	Within 3	not hundana	Motric Tonno	
Fir and Spruce	8 4	min 4" top to max 14"	Months	not buying	Metric Tonne	

Ledwidge Lumber will begin accepting NB Wood on Wednesday September 23/2020.

When drivers arrive with their first load of NB wood they must talk to Shawn, Donald, or Stephen in the scalehouse and sign off on a declaration about our procedures for accepting and stocking the studwood in a special area of our yard.

Our loader operators must be alerted they have NB wood and then will be unloaded in the correct area or will be directed to unload themselves.

Due to the importance of segregating the wood in our yard, the hours for delivery of NB studwood at this time will be 7:00AM to 4:30PM Monday to Friday.

Transportation certificates are mandatory and 1 copy must be left with the scalehouse.

Thanks for your cooperation on jumping through these hoops to make deliveries possible, we appreciate your business.

Shawn Turple- Head Scaler/Wood Procurement Team

email scales@ledwidgelumber.com

Phone 902-883-9889 ext. 226 or 902-221-1263.

DATE



www.ledwidgelumber.com sales@ledwidgelumber.com Office (902) 883-9889 Fax (902) 883-8659

# LEDWIDGE LUMBER COMPANY LTD.

195 Old Post Rd. PO Box 39, Enfield, Nova Scotia, B2T 1C6

NAME
I, THE UNDERSIGNED, AGREE TO FOLLOW ALL RESTRICTIONS PLACED ON WOOD DELIVERIED FROM THE PROVINCE OF NEW BRUNSWICK.
RESTRICTIONS ARE AS FOLLOWS:
I WILL UNLOAD MY WOOD AT THE SIGNED 'NEW BRUNSWICK WOOD ONLY' AREA.
I WILL NEVER HAVE MY WOOD UNLOADED AT THE BROW OR IN ANY OTHER SECTION OF THE YARD.
I GUARANTEE THE WOOD I DELIVER IS FROM THE PROPER ADDRESS AND HAVE A TRANSPORTATION CERTIFICATE TO ACCOMPANY IT.
I UNDERSTAND THAT IF I VIOLATE ANY PROCEDURES FOR DELIVERING NEWOOD, THAT I MAY FACE PENALTIES INCLUDING; NON-PAYMENT, REJECTION OF LOAD OR FUTURE REJECTIONS OF LOADS.
SIGNED

PARTNER OF CANADIAN WOODLANDS FORUM MEMBER OF FOREST NOVA SCOTIA & THE MARITIME LUMBER BUREAU SOFTWOOD & HARDWOOD PULPWOOD

# J.D. Irving Limited, Softwood Pulpwood (Sussex)

Effective Monday October 26, JDI will temporarily stop purchasing softwood pulpwood from producers/suppliers that is not under an individual contract or a marketing board contract(i.e.,no gatewood or non-contract purchases).

# Softwood Pulpwood Price List

Irving, Sussex Chip Plant

Spruce, Fir, & Jack Pine

(up to 5% tamarack and/or white pine should be separated on load)



Species	Length	Diameter	Age	Miles to Mill	Mill Price	Unit Measure	
Spruce/fir/jack pine up to 5% tamarack and/or white pine separated	8' 9'	min 3 1/2" top to max butt 20"(inside bark)	Within 6	1-40	\$34.04	Metric Tonne	
NO hemlock or red pine	up to 20% 8'	butt 20 (maide burk)	IVIOTICITS				
	allowed						
Spruce/fir/jack pine	8'						
up to 5% tamarack and/or		min 3 1/2" top to max	Within 6				
white pine separated	9'	butt 20"(inside bark)	Months	41-60	\$36.04	Metric Tonne	
NO hemlock or red pine	up to 20% 8'	butt 20 (Iliside bark)	IVIOTILITS				
	allowed						
Spruce/fir/jack pine up to 5% tamarack and/or	8'	min 2.4/2   han ha man	NA/ithin C				
white pine separated	9'	min 3 1/2" top to max	Within 6	61-80	\$36.04	Metric Tonne	
NO hemlock or red pine	up to 20% 8'	butt 20"(inside bark)	Months				
	allowed						
White Pine or Tamarack	8'						
greater then 5% of load	9'	min 3 1/2" top to max	Within 6	2/2	¢27.04	Natrio Tonos	
NO hemlock or red pine	up to 20% 8'	butt 20"(inside bark)	Months	n/a	\$27.04	Metric Tonne	
	allowed						
Note * An Additional \$4/tonne may be available with a contract							

Defects: Not more than 5% rot per load. Individual pieces cannot have more than 50% total deductions for rot and/or defects. No forked pieces or excessively crooked pieces. Bolts must be able to pass through the 20" diameter chipper infeed. (like going through a 20" culvert pipe).

Defective bolts may be rejected and load back on truck. Any disputes regarding scale must be brought to the attention of the JDI scale staff at the time of delivery by the trucker or producer. Specs subject to change with minimum notice per JDI.



# Memo

To: New Brunswick Forest Products Marketing Boards

From: Brent Thompson

CC: New Brunswick Forest Products Commission

Date: 21 October 2020

Re: Gatewood (non-contract) Pulpwood Deliveries

In order to ensure we have the capacity to purchase all of the softwood pulpwood in the wood supply contracts we have in place with private wood suppliers, private woodlot owners, and in marketing board contracts, we must stop deliveries of softwood pulpwood from suppliers and boards that is <u>not</u> under these contracts.

This means, effective Monday October 26<sup>th</sup> JDI will temporarily stop purchasing softwood pulpwood from producers/suppliers that is not under an individual contract or a marketing board contract (i.e., no gatewood or non-contract purchases).

This action is necessary to control our softwood pulpwood inventory levels and to ensure we can keep the volume commitments we have made in contracts with individual suppliers and with marketing boards.

Sincerely,

Brent Thompson J.D. Irving, Limited

# Arbec, Softwood and Hardwood Pulpwood (Miramichi NB)

# Softwood/Hardwood Pulpwood Price List

Arbec Forest Products, Miramichi NB

Poplar, Mixed Hardwoods (Maples, Birches, Ash, Oak)
All Softwood species except Cedar. FIR MUST BE WHITE WOOD

#### **CONTRACT # SNB-B-1-20**



Note \* Two loads of Poplar/Hardwood required for one load of Softwood Requirement: Prior to Delivery, all deliveries are to be allocated weekly via SNB Contact SNB: 433-9865

#### Quality:

Sweep: No more than 6 inches of sweep over the entire length

Knots: Knots must be trimmed flush with the stem

Rot: No more than 50% rot for hardwood and poplar & no more than 20% rot for softwood Unacceptable: Forks, crotches, doglegs, splits, burned or charred wood, excessive crooks.

## **Loading Quality:**

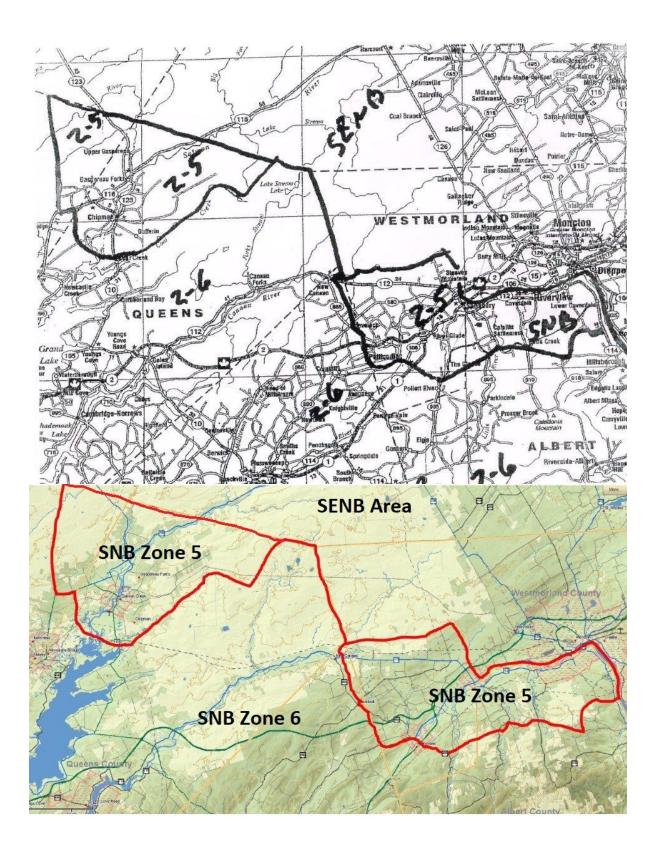
All loads must have a rounded top lower than the stakes. No cross piling, mud, brush, etc., will be allowed in the road. All trucks must have four (4) solid stakes. Trailers loaded length ways required 2 feet of clearance between tiers. All wood must be secured with 2 binders.

**Safety:** Drivers will take directions from Company staff and obey all safety order while on company property. Please see next page for further information on safety.

Scalehouse: Monday – Thursday: 5:30 am – 10:00 pm

Friday: Closes at 5:00 pm

# Arbec, Zone Map



# ARBEC

# Appendix "D' Safety Orders for Logyard

- Speed limit 20 km/h
- Safety hat, boots, eye protection and hi-visibility vest are required
- Log trucks must have lights on at all times while in the Logyard
- 20 lb. Fire extinguisher (or equivalent capacity) on all mobile equipment
- No smoking or littering
- Loads are to be rounded with all wood lower than stakes
- All wood deliveries are to be neatly loaded with 2 binders on each pile
- Length-ways loads require clearance between tiers
- All loaded vehicles parked on an incline must have parking brake applied and either the driver in the cab or chocks immediately installed upon exiting the cab
- Passengers must remain in cab at all times
- A 360° walk-around must be performed before removing binders
- Binders are only to be removed after leaving scales
- No walking on top of loads or wood piles
- Self-Loaders directed to Hot Pond unloading area <u>must not</u> raise their booms until they are at the unloading area due to overhead power lines
- Drivers must stay in cab while getting unloaded
- Truckers are required to use stairs and avoid crossing empty truck boxes or trailers at scalehouse when weighing out
- Accidents/Spills must be reported immediately to the scaler
- Truck beds are to be thoroughly cleaned in the designated clean-off area after weighing out
- No trimming of wood allowed on Arbee property
- Failure to comply with Logyard safety orders will result in disciplinary action

Over

May 25, 2019

# Appendix "D" Arbec Forest Products Inc. Progressive Discipline

Non-conformance with the Arbec's *Gross Vehicle Weight Limits* or *Arbec's Logyard Safety Orders* will result in the following corrective actions:

First Offense: Second Offense: Third Offense: Fourth Offense: Fifth Offense: Sixth Offense:	Written warning Second written warning 3 Scaling Days suspension from the Logyard 5 Scaling Days suspension from the Logyard 20 Scaling Days suspension from the Logyard Reviewed by Advisory Committee and Suspension will be decided.				
By signing below, Inc. Logyard Safe	, I hereby agree ty Orders	e to comply with Arbec Forest Products			
Truck Driv	ver (Print)	Truck Driver (Signature)			
Truck #		Date			

Scaler

# Woodland Pulp, Hardwood Pulpwood (Woodland Maine NB)

Hardwood Deliveries will resume Oct 1<sup>st</sup>/2020

# Hardwood & Softwood Pulpwood

Woodland Pulp LLC

Woodland Pulp LLC, Woodland Maine

Species	Length	Diameter	Location	Mill Price	
Maple, Birch, Ash, Oak, Beech, and Basswood. Max 10% Poplar/Load	TL Hardwood 12'-50'	min top 4" max butt 25" inside bark	Woodland, Maine	\$57.34 imperial ton equates to: (\$63.07 metric tonne)	
Oak deliveries require prior approval	8'-16'	min top 2" max butt 27" inside bark	St. Stephen Yard	Not Open	
Spruce/Fir Only	Random Length	min top 3" max butt 25" inside bark	Woodland, Maine	\$41.23 imperial ton equates to: (\$45.35 metric tonne)	
Contract # 191					

**St.Stephen Yard:** This yard is run by HC Haynes Inc. Take exit 4, at stop sign turn right onto Church St., travel ½ mile to stop sign & yard is straight ahead.

Age: Maximum of 3 months off the stump and cut from live trees.

Quality: SV

**SWEEP -** Stems must be able to pass through an 8'cylinder 30" in

diameter for 8' - 16' and an 8' cylinder 25" in diameter for

treelength.

**KNOTS** - Knots must be trimmed flush with the stem.

**ROT -** 8'-16' up to 1/3 of diameter

TL - Rot should be kept to a minimum. Firm heart rot is

acceptable. Hollow heart is acceptable as long as there is 3" of

sound wood surrounding the hole.

UNACCEPTABLE - Forks, crotches, doglegs, brush, splits, burned or charred

wood, excessive crooks and butt flare.

**DISCOUNTS:** No discounts or deductions will be made for defects but if, in the Scaler's judgement, the load does not meet the above Wood Quality Specifications, it will be rejected.

NOTE: 8 foot wood needs to be hauled separate from the long wood due to the wood handling system at Woodland.

# Please review additional attached information prior to delivering to Woodland Pulp.

# PER WOODLAND PULP LLC

# **Wood Specifications & Delivery Request**

## **Proper Loading**

All roundwood loads should be prepared for unloading by overhead cranes.

#### 1. Headboards

- A. Headboards are required on all log trucks.
- B. Headboard must extend 12" above cab.
- C. Inadequate headboard protection could result in cab damage. Claims for tractor damage will be denied if headboard protection is inadequate.
- D. Tops should not stick over headboard.
- 2. Stakes Trailer stakes should be a minimum of 8' apart.

# 3. Load height

All pieces must rest with at least one half of their diameter below the top of any trailer stake.

#### 4. Bunks

- A. Bunks on frame trailers must be a least 8' above top of the frame.
- B. <u>Trailers must be equipped with risers at least 6" thick and firmly attached to the trailer</u>.
- C. Multiple Bunks cut to length loads should have 1 foot separation between bunks to allow inspection.

#### 5. Tiers

- A. Two tier and Split loads All loads with butts both ways must be equipped with two (2) dividers between the tiers. The front divider must be at least 8" thick and the rear divider must be at least 12" thick. The bottom tier should have the butts facing forward.
- B. Single Tier No load dividers are required on single tier loads with all butts facing forward.
- C. Risers –Bottom Tier must have at least 6" risers unless drop deck or rail frame leaves room for grapple bite.
- D. All bottom and single tier loads should be loaded butts forward unless prior arrangement with your Procurement Forester has been made.
- 6. Securing Loads Loads must meet State of Maine requirements for binding and securing the load to the trailer.

# PER WOODLAND PULP LLC

## **Wood Specifications & Delivery Instructions**

#### **Safety Gear for Truck Drivers**

The following Personal Protective Equipment (PPE) is required for all drivers entering the mill property. All drivers delivering to mills must be prepared to exit their trucks.

- 1. Hard Hat
- 2. Safety shoes or boots
- 3. Safety glasses with side shields or safety goggles
- 4. Safety Vest

Shorts and sandals are not acceptable. Guards at the specific mills will enforce this policy – Scalers will warn drivers when they observe inadequate dress or PPE. All PPE must meet or exceed current OSHA or MSA specifications. Tyvek coveralls appropriate for one time use are available for purchase at the scale house.

## Safety Requirements and Mill Site Procedures

- 1. Do not unbind or uncover your load until inside the mill at the area designated for unbinding or uncovering.
  - A. Fulghum After crossing railroad tracks
  - B. Kraft Mill Beside or in front of chip dumpers
- 2. If any piece of the load extends more than half the diameter of that piece above stakes, the load will be refused for unloading.
- 3. Stop at marked Railroad Crossings.
- 4. Do not stop on railroad tracks your truck, trailer, and load must be at least 10 feet clear of any track when your vehicle stops. Orange flashing light signals train operating in area.
- 5. Observe posted speed limits and stop signs. Other drivers and pedestrians are counting on your compliance.
- 6. Drivers are to exit their trucks and stand two trucks lengths clear of unloading operations unless the loader operator instructs otherwise. At Fulghum, drivers are to be in the yellow driver hut.
- 7. At Fulghum, the drivers hut has a CB radio for communications with the loader operator. You can assist the loader operator by use of this radio.
- 8. Clean off trucks after leaving scale house in the designated area ask crane operator for instructions.
- 9. If you are injured in any way on the mill site report it to the nearest mill personnel.
- 10. If you are involved in an accident, or observe an accident, report it immediately to the nearest mill personnel.

# PER WOODLAND PULP LLC

## **Wood Specifications & Delivery Instructions**

#### **Damage During Unloading**

- 1. If your equipment is damaged during unloading immediately report the damage to the loader operator.
- 2. The loader operator will instruct you where to go to complete reporting.
  - a. Fulghum Fibres....Mark Seavey or Shift Supervisor
  - b. Kraft Mill....Operator or Guard House
- 3. Do **NOT** leave the mill premises before reporting any damage.
- 4. Scalers are not able to assist in reporting damage to equipment. If a loader operator tells you there is a risk of damage because of the way a load was prepared, unloading proceeds at the drivers option; however, any subsequent damage will not be covered by Fulghum Fibres, or Woodland Pulp LLC.

# **Additional Information for Drivers**

- 1. A bathroom is available for truck drivers at the Scale House. This is the only toilet near unloading facilities.
- 2. Passengers are not allowed on mill property unless the contractor delivering wood employs them. Adult passengers may wait in the Scale House.
- 3. Pets are not allowed on mill property.
- 4. Weapons of any sort are not allowed on mill property.
- 5. Trailers are to be cleaned off in the designated area beside the Scale House. Risers may be discarded here also.

#### **Hours of Operation and Schedule**

For current hours and days of operation contact you're Procurement Forester or the Scale House phone is (207) 427-3311, ext 4730.

#### **CB Radio Frequencies**

Fulghum Fibres Chip Plant10
Hardwood Piledown24
Kraft Mill19
(19 is not monitored by mill personnel)

# AV Group, Hardwood Pulpwood (Nackawic NB)

Please Note: New specs and pricing effective April 23rd/2020.

- AV Group will no longer accept mixed loads of poplar, mixed hardwood, and birch.
- A cut to length spec (8-9') for poplar, and a cut to length spec (8-9') for birch is now included.
- After April 23<sup>rd</sup> 2020, AV will no longer accept tree length pulpwood.

# Hardwood Pulpwood Price List

Av Group, Nackawic



Mixed hardwood includes: maples, beech, ash, ironwood, & oak

Mixed loads of hardwood, birch, and poplar are no longer accepted, unless an arrangement has been agreed upon.

Species	Length	Diameter	Age	Mill Price	Unit Measure
Mixed Hardwood	, and the second	min top 3" inside bark max butt 24" outside bark	2 months preferred	\$53.17	Metric Tonne
Poplar	· ·	min top 3" inside bark max butt 24" outside bark	2 months preferred	\$46.17	Metric Tonne
Birch	, and the second	min top 3" inside bark max butt 24" outside bark	2 months preferred	\$44.17	Metric Tonne
Poplar	_	min top 3" inside bark max butt 24" outside bark	2 months preferred	\$44.17	Metric Tonne
Birch	_	min top 3" inside bark max butt 24" outside bark	2 months preferred	\$44.17	Metric Tonne

# **SNB's ID Card at Scalehouse**

Notice- All Trucks required to have headache rack 12" above cab or no unloading wood.

# Quality:

Rot: Bolts containing more than 50% rot will be culled.

No burnt wood, no forks, knots must be cut flush. Must be free of foreign material such as rocks, metal, plastic, etc.

# J.D. Irving Limited, Hardwood Pulpwood (Sussex)

# Hardwood Pulpwood Price List

J.D. Irving Ltd. Sussex
Red & Sugar Maple and White & Yellow Birch



Species	Length	Diameter	Age	Mill Price	Unit Measure
Red & Sugar Maple	8'	Min top: 4" outside bark	Within 6 Months	\$48.17	Metric Tonne
Red & Sugar Maple	9' up to 20% 8' allowed	Max butt: 18" outside bark	WILLIIII & MOTILITS	\$46.17	Metric ronne
White & Yellow Birch	8'	Min top: 4" outside bark	Within 6 Months	\$48.17	Metric Tonne
White & Yellow Birch	9' up to 20% 8' allowed	Max butt: 18" outside bark	WITHIN O MONTHS	γ <del>4</del> 0.17	Metric forme
Mixed (Birch & Maple)	8'	Min top: 4" outside bark	Within 6 Months	\$38.17	Metric Tonne
Mixed (Birch & Maple)	9' up to 20% 8' allowed	Max butt: 18" outside bark	WITHIN O MONTHS	<i>3</i> 30.17	Metric ronne

Note \* An Additional \$/tonne may be available with a contract volume of 300 tonne

**Unacceptable:** Loads containing more than 5% rot.

Individual pieces with greater than 50% diameter rot.

No forked pieces or excessively crooked pieces.

No burned or charred wood.

Loads containing more than 5% rot shall be rejected. Individual pieces with greater than 50% diameter rot are unacceptable. Defective bolts within accepted loads may be deducted from the dale at the discretion of the scale staff on duty.

#### Note:

Loads may be rejected by JDI scale staff prior to unloading if they do not meet minimum specifications. Quality (% acceptable pieces) shall be measured using the above specifications. Any supplier whose quality sample results fall below 60% for any one (1) load, or fall below 85% for any three (3) loads delivered within a 4 week period, shall be place on QUALITY SUSPENSION and deliveries immediately suspended. Suppliers on quality suspension shall not be allowed to resume delivery until approved by the Regional Wood Buyer.

The trucker or producer must notify the JDI scale staff or Chief Scaler of any disputes regarding scale or sample selection at the time of delivery. JDI will make best efforts to hold quality samples for 24 hours when results fall below 85% to allow time for inspection. These specifications are subject to change by JDI with minimum notice.

# Louisiana-Pacific, Hardwood Pulpwood (Houlton Maine)

# Hardwood Pulpwood Price List

Louisiana-Pacific, Houlton Maine



(Station Road, New Limerick, Maine)

Species	Length	Diameter	Age	Mill Price Unit Measure
9 ' Poplar	l 8'11"-9'5"	•	Green Wood only. No Dead wood.	\$59.61 imperial ton equates to: (\$65.57 metric tonne)

# **SNB Vendor # 24978**

SNB Transportation Certificates are required.

Houlton Price/Ton is in Canadian \$

\*Prices may fluctuate with exchange rate.

\*\* Above pricing is considered minimum gatewood pricing. Please call the office for special pricing, with volume commitments.

**QUALITY: ROT:** not to exceed half of the diameter.

**SWEEP:** less than 6" sweep, no doglegs.

**AGE:** green wood only. No dead wood.

Limbs cut flush and otherwise well prepared,

reasonably straight.

**BIOMASS** 

# AV Group, Biomass (Nackawic NB)

Please be advised, Effective April 7, 2020, AV Nackawic will not be accepting round-wood bio mass deliveries until further notice.

This curtailment is due to the mills reduced consumption requirement during the milder temperatures.

# **Biomass**

Av Group, Nackawic

(Any Species)



Species	Length	Diameter	Quality	Mill Price	Unit Measure
Any Species	l 8'-20'	lmaximum butt 22"	No Forks	\$24.23	Metric Tonne

SNB's ID Card at Scalehouse: Delivered between 6am-10pm

Notice- All Trucks required to have headache rack 12" above cab or

CEDAR, HEMLOCK, AND TAMARACK

# McMillan Forest Products, Cedar, Hemlock, Oversize Spruce (Belleisle Creek)

# McMillan Forest Products

Belleisle Creek, NB Trevor McMillan (506) 485-1010



Species	Length	Diameter	Mill Price	Unit Measure
Cedar	8'	6" top, no max butt	\$114.64	Cord
Cedar	10',12'	6" top, no max butt	\$214.64	Cord
Hemlock	10', 12', 16'	7" top, no max butt	\$317.03	mbf
Oversize Red or Black Spruce	10', 12', 16'	12" top, no max butt	\$437.03	mbf

Please contact Trevor at the mill (485-1010) ahead of time.

# **QUALITY DEFECTS:**

Oversize spruce needs to be clean, no washer knots.

Prior to harvest or delivery, please call to confirm current market specs and prices.

# Devon Lumber, Tree length & 10'6" Cedar (Fredericton NB)



TREELENGTH CEDAR - \$92.25/tonne

Min. Top -4" (inside bark) Min. Butt -6" (inside bark) Min. Length -10'

**UNACCEPTABLE:** Broken or dead trees, woodpecker holes, butt flare or shattered butts, old

growth cedar (thick spiral bark), scars or cat faced trees, pencil rot, forked trees. Sweep or crook in excess of 3" in 10', semi tree unless for stems trimmed to

meet specs.

**ROT:** 6'' - 12'' - No rot of black heart

13" + maximum 3" rot or black heart

RISERS: Please include for tree length to avoid damage to wood and trailers

<u>Premium</u> 10'6" cedar fence rail

Min. top  $-4 \frac{1}{2}$ " Max. Butt -6"

All wood must be straight, sound, no pencil rot and no butt flare.

Price: \$4.84/pc

(Any rails not meeting specifications will be deemed second grade and paid \$1.84/pc)

Office: 457-7120 Scale Hours: Monday to Thursday 7:30 am – 4:30 pm

### Hanson Sawmill, 8 foot Cedar (Killarney Rd, Fredericton NB)

### **CEDAR**

**DELIVERED TO:** Hanson Sawmill, **FREDERICTON** 

Entrance located just before 362 Killarney Rd.

SPECIES: Cedar

**QUALITY:** Must be straight & sound

4" & up

8'4" - 8'6"

**HOURS:** Mon.-Fri. 8 am – 5 pm

**Price / Cord** 

\$164.64

PRIOR TO HARVESTING, LOADING OR DELIVERING

CONTACT SNB: SNB - 433-9860 / 1-888-762-1555

# Marwood: Little's Lumber, Hemlock Logs (Harvey, NB)



# Delivered to Littles Lumber Sawmill Hemlock Sawlogs

SPECIES	Hemlock Only					
LENGTH	10', 12', 14', 16' lengths, with 6" trim					
DIAMETER	<b>9</b> " min top diameter and <b>30</b> " max butt diameter (inside bark measurements)					
DEFECTS	maximum 5% butt rot					
	excessive sweep unacceptable					
	knots cut flush with stem					
	no knot pulls (mechanical delimber)					
	no shake					
	defects such as porcupine chews, dog legs and seams are unacceptable					
NOTE:	Price is delivered to Littles Lumber Sawmill where logs will be scaled, scalers tally is					
	final. Any logs exceeding half the gross volume with defects will be culled entirely.					
	Also buying 18' logs, minimum 12" top and Straight.					
CONTACT:	Mark Shannon (506) 440-0000 (cell) Email: mark.shannon@marwoodltd.com					
PRICE	Zone 1: \$307.02/mbf (0-120 km from mill)   Zone 2: \$327.03/mbf (120+ km from mill)					
"New"	Please note that unacceptable logs will be loaded back on truck					
<b>DESTINATION</b>	Littles Lumber: 75 Frog Lake Road Harvey Station, NB E6K 2C7					

Other small mills that purchase Cedar, Hemlock, Tamarack, and Oversize Spruce.

The following are some mills which operate in the SNB area on a regular or seasonal basis.

Please check with these mills prior to harvesting or delivery, to verify product specifications, prices, and delivery schedules.

Tony Boyd, 696 Salmon Creek Rd, Salmon Creek Contact: (506) 362-9105 (Buys cedar, hemlock, and oversized spruce) Other species at special request.

Gary Johnson, 7620 Rte 102, Browns Flat. Johnson's Lumber Contact: (506) 468-2457

(Buys cedar, hemlock, and oversized spruce)

Ron Alward, 396 Hicks Settlement Rd., Havelock. Ridgebrook Lumber

Contact: (506) 534-2277

(Buys cedar, hemlock, tamarack, and oversized spruce)

Walter Teehan, 284 Parlee Brook Rd.

Contact: (506) 434-3937

(Buys hemlock, cedar, white pine, and the odd load of red pine)

\*\*Currently looking for 12 foot hemlock logs (Jan 3/2020)

HARDWOOD SAWLOGS AND VENEER

#### Columbia Forest Products, Hardwood logs & Veneer (Presque Isle, ME)

Columbia Forest Products, Presque Isle, Maine 04769 Tyler Smith, Log Buyer (506) 323-0942



#### These are Roadside Prices, in Canadian \$. Prices may fluctuate with exchange.

Species	Code	Grade	Lengths	Min Diameter "	Allowable Defects	Price/MBF
Y & W Birch	17	SLICER	9' 5", 10' 5", 11'5"		Straight grain centered hearts 4 FC	
Y & W Birch	25	SELECT PLUS	8'9", 9'5", 10'5", 11'5"	12, 13	1/3 Heart Center Straight No Defects No Butt Swell	\$2,587.03
Y & W Birch	10	PRIME	8'9", 9'5", 10'5", 11'5"	14 and up	No Surface or End Defect	\$1,807.03
Y & W Birch	20	SELECT	8'9", 9'5", 10'5", 11'5"	11, 12, 13	No Defects	\$1,417.03
Y & W Birch	33	#1SPECIAL	8'9", 9'5", 10'5", 11'5"	14 and up	One Defect	\$1,417.03
Y & W Birch	30	#1	8'9", 9'5", 10'5", 11'5"	11, 12, 13	One Defect and Small End Defect	\$117.03
Y & W Birch	40	# 2	8'9", 9'5", 10'5"	11 and up	Two Surface Defects and Small End Defect	\$637.03
Y & W Birch	60	#4	8'9", 9'5"	10	No Defects Straight	\$897.03
Hard Maple	17	SLICER	9'5", 10'5", 11'5"		Straight grain centered hearts 4 FC	
Maple	10	PRIME	9'5", 10'5", 11'5"	14 and up	No Defects 1/3 Heart	2847.03
Maple	20	SELECT	9'5", 10'5", 11'5"	11, 12, 13	No Defects 1/3 Heart	1807.03
Maple	33	#1 Special	9'5", 10'5", 11'5"	14 and up	One Defect 1/3 Heart	1807.03
Maple	30	#1	9'5", 10'5", 11'5"	11, 12, 13	One Defect 1/3 Heart	1287.03
Maple	42	#2 Special	9'5", 10'5", 11'5"	14 and up	No Defects up to 1/2 Heart	1287.03
Maple	40	#2	9'5", 10'5", 11'5"	11, 12, 13	No Defects up to 1/2 Heart	1027.03
Maple	50	#3	9'5", 10'5"	11 and up	Two Defects 1/3 Heart	767.03
Maple	60	#4	9'5"	10	No Defects Straight, 1/3 Heart	1027.03

#### **Defect Description:**

- 2"-3" Sound knot One Defect
- Larger Sound Knots- one or more defects depending on log size and quality. Other knots will be graded as they affect quality of the log.
- A three foot tight seam is acceptable in birch.
- Burls, swells, cat faces, dote, checking, shake, work track, mineral, grubs and spiral grain are defects and will be graded as they affect the value of the log.
- Two defects in a straight line will be graded as a one defect log.
- No sweep in 9", 10", 11" log.
- No butt swell or excessive flare.
- In logs 12" to 14" in diameter, 1 ½" of sweep will be allowed. In logs 15" and over, 3" sweep is acceptable. Necessary scale deductions will be made.
- All logs not meeting lengths specified will be cut back to next acceptable length. Need to have full 5" trim.
- Length of logs will be measured from top of scarf.

# **Groupe Savoie Saint Quentin, Hardwood Logs**



# PRICE AND SPECIFICATIONS SEASON 2019 HARDWOOD LOGS

251, Route 180 CO Saint-Quentin, N.-B.

CONTACT: Yves O'Brien, BUYER

Cell:(506) 235-0506, email: yves.obrien@groupesavoie.com

June 2019 version 1

E8A 2K9 Scale house: (506) 235-1066

Serge Laplante, Dir. Approv.

Scale hours: Mon-Fri 6:00 am to 5:00 pm

Fax:(506) 235-9837 Tel: (506) 235-1070

NET \$ ROAD SIDE, TRUCKING PAID BY GROUPE SAVOIE \*\*\* 200KM + \*\*\*

NEW: PAIEMENT WILL BE SEND TO YOUR MARKETING BOARD

LOGS :		Γ	SUGAR MAPLE (Rock Maple)	YELLOW and WHITE BIRCH		MAPLE oft Maple)
(class A)			sound and straight less than 50% heart	sound and straight	sound	and straight
small end diameter	length	# clear faces	\$/m3	\$/m3	\$/m3	Prime Red Maple <50% hart (Class D)
36 cm +		4	140 -728\$/Mbfm	140 -728\$/Mbfm	45	50
(14 in +)	7'6"-8'9"	2 - 3 0 - 1	85 -442\$/Mbfm 45 -234\$/Mbfm	<b>85</b> -442\$/Mbfm <b>45</b> -234\$/Mbfm	45	50
24 to 34 cm		4	85 -442\$/Mbfm	85 -442\$/Mbfm	40	50
(9 to 13 in)	7'6"-8'9"	2 - 3	60 -312\$/Mbfm	60 -312\$/Mbfm	35	50
		0 - 1	45 -234 \$/Mbfm	45 -234 \$/Mbfm		

Heated and/or stained logs will be paid et 35\$/m³ or 45\$/m³ (depend of size) roadside (Class C logs)

Logs not responding to specs will pe paid at 35 \$ / m3 roadside (class B logs)

Pieces declassified to pallet will be paid at 30 \$ / m3 roadside

#### Specifications:

Length: 7'6"-8'9" / 7'0" for recovery logs

Clear face: Perfect face (no knot)

Forks: not accepted

Straight crack: accepted but loss in clear faces

Delimbing: knots flush with log

Class B log: do not respect class A logs specs

VENEER: (11 inch +) at small end

Birch: 8'9", 9'6", 10'6" and 11'6"

Maple: 9'6", 10'6" and 11'6"

Possible pieces will be put aside to be mesured by an independant certified

veneer scaler

Scaling:

Done by Groupe Savoie inc, by a certified scaler according to NB scaling guide

All pieces mesured one by one in solid m3 (1 cord = 2.26m3)

Prices in Mbf are approximate (factor 5.2)

Our buyer is always open to doing business with you! Call (506-235-0506)

SUSTAINABLE FORESTRY INITIATIVE
Bon pour vous. Bon pour nos forêts.

Good for you. Good for our forests."

SFI-00058

Our purchases need to comply with best management practices.

We promote Sustainable Forestry Practices and Qualify Logging Professionnal (QLP training)

<sup>\*\*\*</sup> Deduction of 15\$/m3 for veneer transport





#### Information YvesO'Brien

Cell: (506) 235-0506 Office: (506) 235-1066 yves.obrien@groupesavoie.com

### Private wood

	Saw logs	
Criteria	Specifications	Photos
Diameter	Min Max 9"s.e 28" (23 cm) (70 cm)  s.e = Small end	
Length	7'6''- 8'9''(+/- 2 in) Min 7'0'' for recovery logs	Coupezici
Heart rot	> 10 inches: less than 33% Less than 10 inches: No rot	3 po.
Sweep	> 10 inches: Maximum of 30% (1/3) of diameter < 10 inches: straight	
Split	Accepted on 1 faces max. Twisted split is not tolerated if the 2nd face is affected	OK OK





### Information

YvesO'Brien

Cell: (506) 235-0506 Office: (506) 235-1066 yves.obrien@groupesavoie.com

#### Private wood

	Saw logs	
Criteria	Specifications	Photos
Knots, defects and bumps	Any 4-inch bumps or defect needs to be shaved. (Medium and high bumps in these hardwoods are degraders)	
Butt flare (flange) and spider heart	The butt flare must be removed. Spider heart isn't accepted (1 split is ok).	
Plywood logs (Veneer)	Maple: 9'5",10'5",11'5" Birch: 8'9", 9'5", 10'5", 11'5" Size: 11" small end. Hard heart, healthy, no major defect, no stained wood, straight	

#### Important

- Logs need to be transported between 6 a.m. and 5 p.m. Monday to Friday - 2 or 3 Weeks maximum to haul the logs in our mill during summer time (stain

#### **Groupe Savoie Westville Division, Hardwood Logs (Westville Nova Scotia)**



2649 Foxbrook Road Westville, Nova Scotia

B0K 2A0

Jody Hamper

Office: (902) 396-3960

Cell: (902) 759-3234

email: jody.hamper@groupesavoie.com

2020

Westville Div	ision														
Net Roadside Log Pri	ce	\$/MFBM			NB log Rule										
<b>Grades (clear faces)</b>	Dia"	Sugar Maple	\$/gmt	Dia"	Red Maple	\$/gmt	Dia"	Birch	\$/gmt	Dia"	Ash	\$/gmt	Dia"	Oak	\$/gmt
Prime (4)	10+	\$587.03	(113) \$	12+	\$387.03	(74) \$	10+	\$562.03	(108) \$	10+	\$562.03	(108) \$	10+	\$562.03	(108) \$
1 (3)	10+	\$487.03	(94) \$	10+	\$337.03	(65) \$	10+	\$367.03	(71) \$	10+	\$437.03	(84) \$	10+	\$437.03	(84) \$
2 (2)	9+	\$387.03	(74) \$	9+	\$287.03	(55) \$	9+	\$312.03	(60) \$	9+	\$362.03	(70) \$	9+	\$287.03	(55) \$
Pallet log	8+	\$287.03	(55) \$	8	\$287.03	(55) \$	8	\$287.03	(55) \$	8	\$287.03	(55) \$	8	\$287.03	(55) \$
Tie Logs (0)	11+	\$287.03/MF	BM -su	ıgar ma <sub>l</sub>	ole, red maple, bi	irch, oa	k, beec	h- lengths 8' 9	", straig	ht and s	sound, no rot				

Lengths -Saw logs

8'6", 7'6", 6'6' Rot accepted 30% diameter

Maximum sweep 2" at 8 ft

Lengths -Veneer 8'9", 9'5", 10

8'9", 9'5", 10'5 Maximum 50% (1/2) heart in all maples (sugar and red) grade 2 and up

Yard hours- Monday to Thursday 7:00 AM to 5:00 PM, Friday- 7:00 AM to 4:00 PM

Palletwood- No clear faces, stained wood, 8+ inches

\$/GMT is an approximate value

Summer cut logs must be delivered within 2 weeks after harvesting

Trucking is paid by Groupe Savoie

### **Groupe Savoie Westville Division, Hardwood Veneer (Westville NS)**

# GROUPE SAVOIE - WESTVILLE DIVISION PRICE LIST AND SPECIFICATIONS PURCHASING HARDWOOD LOGS AND VENEER

2649 Foxbrook Road Westville, Nova Scotia

B0K 2A0

Tel: (902) 396-3960 Fax: (902) 396-3962 Jody Hamper (902) 759-3234

Effective May 1, 2019

# Logs must be shipped within 2 weeks in summer to prevent stain. Net Price Roadside \$/Mfbm Canadian dollars

Species	Code	Grade	Lengths	Min Diameter	Allowable Defects	Prices/MBFM
Y&W Birch	Y+	Slicer	8'9" 9'5" 10'5" 11'5"	14" and up	Straight, No Butt Swirls	\$2,687.03
Y&W Birch	Y+	Select Plus	8'9" 9'5" 10'5" 11'5"	12" 13"	1/3 Heart center Straight no Defects	\$2,387.03
Y&W Birch	YP	Prime	8'9" 9'5" 10'5" 11'5"	14" and up	No surface or end defects	\$1,487.03
Y&W Birch	YS	Select	8'9" 9'5" 10'5" 11'5"	11" 12" 13"	No Defects	\$1,137.03
Y&W Birch	YO	#1 Special	8'9" 9'5" 10'5" 11'5"	14" and Up	One Defect	\$1,137.03
Y&W Birch	Y1	# 1	8'9" 9'5" 10'5" 11'5"	11" 12" 13"	One defect & 3" End Defect	\$987.03

Sugar Maple	M+	Slicer	9'5" 10'5" 11'5"	14" and up	Straight, No Defects & 1/3 heart centered	\$2,987.03
Sugar Maple	MP	Prime	9'5" 10'5" 11'5"	14" and up	No Defect 1/3 heart	\$2,637.03
Sugar Maple	MS	Select	9'5" 10'5" 11'5"	11" 12" 13"	No Defect 1/3 heart	\$1,487.03
Sugar Maple	MO	#1 Special	9'5" 10'5" 11'5"	14" and Up	One Defect 1/3 heart	\$1,487.03
Sugar Maple	M1	#1	9'5" 10'5" 11'5"	11" 12" 13"	One Defect 1/3 heart	\$1,012.03
Sugar Maple	M2S	#2	9'5" 10'5" 11'5"	14" and up	No Defect 1/2 heart	\$1,012.03

Specifications:

Yard hours Mon - Thurs 7am - 5 pm

Fri 7 am - 4 pm

Straight = less than 1 1/2" sweep at 12"+

### **Biomass Products Inc. Hardwood Logs**

# BIOMASS PRODUCT INC.

3394 RICHMOND CORNER, ROUTE 540

506-328-8797

AS of May 1/2020

# **ASH**

\$550.00 13" & up diameter \$500.00 10" - 12" diameter \$400.00 8" - 9" diameter

# HARD MAPLE

\$600.00 13" & up diameter \$500.00 10" -12 diameter

# YELLOW BIRCH-WHITE BIRCH-SOFT MAPLE

\$450.00/THOU 10-11-12"

\$500.00 13" & UP

# LOG SHEET SPECS

- 1.) 9" minimum top inside bark
- 2.) Gradual sweep no crooks
- 3.) Absolutely No checks- cracks
- 4.) No excessive knots
- 5.) Even lengths- 8', 10', 12', 14',16'
- 6.) 4-6 inches of Trim



# **Seacoast Fishing Supplies. Hardwood Sawlogs**

# July 24/2020

**Currently only purchasing White Ash logs** 

**Contact:** Don Boudreau: (506) 533-0455

Price: \$244.66/cord delivered

**Specifications:** 

Length: 8' 6" and up

**Top Diameter: 7" minimum** 

Quality: 2 clear faces

Limited deliveries, please contact office prior to cutting.

506 433-9865

# J.D. Irving Limited. Hardwood Sawlogs (Sussex)

JD Irving is currently not purchasing Hardwood Sawlogs, effective at the end of the day, May 16<sup>th</sup> 2020.

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# J.D. Irving, Limited

#### Sussex- HARDWOOD SAWLOG SPECIFICATIONS

Grade 2	
SPECIES	Hard Maple, Yellow Birch and White Birch; maximum 25% White Birch
AGE	Delivered within 2 weeks of date cut (live trees at time of cut)
LENGTH	8'6", 10'6" and 12'6"
DIAMETER	10" minimum top diameter (inside bark)
DEFECTS	Sweep must be no more than 1/3 the smallest diameter of the bolt
	Maximum butt rot is 1/3 the smallest diameter of the bolt
	No stained logs accepted
	No split logs accepted
	No forked trees, butts cut flush and square with the centre line of the tree
PRICE	\$0 /GMT Currently not buying

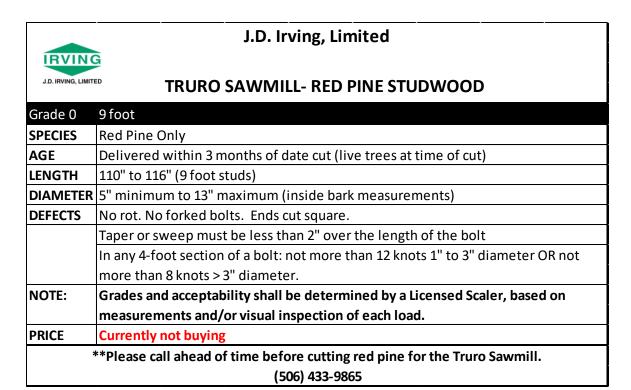
All loads containing burned wood, unacceptable species, or logs containing metal shall be rejected. Defective bolts within loads may be deducted from the scale and sent back to producers on the truck OR downgraded to pulp grade (Sussex Chip Plant specifications) at the attention of the scale staff or District Administrator Sussex Region at the time of delivery by the trucker or producer and, if unloaded, piled separately.

These specifications are subject to change by J.D. Irving, Limited with minimal notice.

RED PINE STUDWOOD, LOGS, POSTS, POLES, & PILING

# J.D. Irving Limited. Red Pine Studwood (Truro, Nova Scotia)

NOTE: Truro sawmill is not purchasing NB wood, effective December 23 2019.



# Marwood: Little's Lumber, Red Pine Logs (Harvey, NB)



# Delivered to Little's Lumber in Harvey (506) 366-3445 Red Pine Log Specs

SPECIES	Red Pine Only				
AGE	Fresh cut between Oct 1st and Apri 15th				
LENGTH	10', 12', 14', 16' Lengths (4-6 "trim)				
DIAMETER	9" minimum top and 36" maximum butt diameter (inside bark measurements)				
DEFECTS	Max 10% butt rot				
	Knots cut flush with stem				
	No dog legs or forks				
	Minimal sweep				
NOTE:	Delivered to Little's Lumber in Harvey, where logs will be scaled, scalers tally is				
	final. Logs exceeding half the gross volume in defects will be culled entirely.				
"NEW"	Please note that unacceptable logs will be loaded back on the truck.				
CONTACT:	Mark Shannon (506) 440-0000 (cell) Email: mark.shannon@marwoodltd.com				
PRICE	Zone 1: \$307.03/mbf (0-120 km to mill) Zone 2: \$327.03/mbf (120+ km to mill)				
DESTINATION	Littles Lumber: 75 Frog Lake Road Harvey Station, NB E6K 2C7				

# Marwood: Little's Lumber, Red Pine Studwood (Harvey, NB)



# Delivered to Little's Lumber in Harvey (506) 366-3445 8 foot Red Pine Studwood

SPECIES	Red Pine Only						
AGE	Fresh cut between Oct 1st and Apri 15th						
LENGTH	8' lengths (4" trim)						
DIAMETER	6" minimum top and 10" maximum butt diameter (inside bark measu	<b>6"</b> minimum top and <b>10"</b> maximum butt diameter (inside bark measurements)					
DEFECTS	No Crooks, or dog legs						
	No rot						
	Knots cut flush with stem	Knots cut flush with stem					
	8' with 10 " plus top may be sent with the long logs						
	Excessive large knots is unacceptable						
NOTE:	This products is not an open market. Please check and make sure we	are buying					
	before harvesting.						
CONTACT:	Mark Shannon (506) 440-0000 (cell) Email: mark.shannon@marwood	dltd.com					
PRICE	Zone 1: \$104.64/cord (0-120 km to mill) Zone 2: \$114.64/cord (120	+km to mill)					
DESTINATION	Littles Lumber: 75 Frog Lake Road Harvey Station, NB E6K 2C7						

# Marwood Tracyville Site, Red Pine Fence Posts (Tracyville, NB)



# Delivered to Marwood Tracyville Red Pine Fence Posts

SPECIES	Red Pine Only				
AGE	Fresh cut between Oct 1st and Apri 15th				
LENGTH	12' and 14' lengths, with 3"-5" trim				
DIAMETER	4.75 " min top diameter (VERY IMPORTANT) and 7.5" max butt diameter				
DEFECTS	No rot, or dog legs				
	No large knots (to be discussed on site)				
	Should be studwood type quality				
	Minimal sweep.				
NOTE:	ALL FENCE POSTS MUST BE HAULED WITH BUTTS ALL FACING ONE WAY!				
	THESE ITEMS WILL BE PRODUCED ON A REQUEST BASIS AS VOLUME IS SENSITIVE				
CONTACT:	Mark Shannon (506) 440-0000 (cell) Email: mark.shannon@marwoodltd.com				
PRICE	Zone 1: \$49.25/gmt (0-120 km to mill) Zone 2: \$51.25/gmt (120+km to mill)				
DESTINATION	Marwood Tracyville: 3307 Route 101, Tracyville, NB E5L 1N7				

### Marwood Tracyville Site, Red Pine Poles (Tracyville, NB)



# RED PINE POLE SPECIFICATIONS Sept 2020

Length	Minimum Circumference at 6 feet from the butt		Minimum Circumference at the top
	Min	Max	
25'	28"		
30'	32"	44"	22"
35'	34"	47"	22"
40'	36"	50"	24'
45'	43"	55"	26"
50'	45"	57"	26"
55'	47"	60"	26"
60'	48"	62"	26"

Trim allowance of a minimum 12" in excess of the lengths above is required.

Deep side scars or surface pitch pockets are not acceptable.

Excessive crook or sweep is not accepted. The pole must stay within a line passing through the center of the butt and top. Double sweep, dog legs or sharp deviations from straight is not acceptable.

Poles delivered to Marwood Tracyville site.

Please contact Mark Shannon at (506) 440-0000 for Pricing and Assessment.

Email: mark.shannon@marwoodltd.com

Red Pine should be fresh cut between Sept 15th and Apr 15th

### Marwood Tracyville Site, Red Pine Piling (Tracyville, NB)



# RED PINE PILING SPECIFICATIONS Sept 2020

Length	Minimum Diameter at the Butt		Minimum Diameter at the top
	Min	Max	
30'	14"	17"	8"
35'	14"	17'	8"
40'	14"	17"	8"
45'	14"	17'	8"
50'	14"	17"	8"
55'	14"	17'	8"
60'	14"	17"	8"

Note: Measurements for piling are "outside the bark"

Trim allowance of 12" in excess of the lengths above is required.

Side scars or surface pitch pockets are acceptable.

Excessive crook or sweep is not accepted.

The piling must stay within a line passing through the center of the butt and top

Double sweep, dog legs or sharp deviations from straight is not acceptable.

Excessive quatities of knots or excessively large knots are acceptable.

Piling delivered to Marwood Tracyville site.

Please contact Mark Shannon at (506) 440-0000 for Pricing and Assessment.

Email: mark.shannon@marwoodltd.com

Red Pine should be fresh cut between Sept 15th and Apr 15th

# Marwood Tracyville Site, Red Pine Barn Poles (Tracyville, NB)



# Delivered to Marwood Tracyville Red Pine Barn Pole Specs

SPECIES	Red Pine Only		
AGE	Only purchasing between <b>October and April</b>		
LENGTH	20', 25', 30', 35' + 6" trim		
DIAMETER	7-9" top diameter (inside bark) & no limit for butt size		
FORM	"GUN BARREL" straight		
DEFECTS	No rot		
	Excessive large knots unacceptable		
CONTACT:	Mark Shannon (506) 440-0000 (cell) Email: mark.shannon@marwoodltd.com		
PRICE	Please contact Mark Shannon for pricing and assessment.		
DESTINATION	Marwood Tracyville: 3307 Route 101, Tracyville, NB E5L 1N7		

# **Portable and Stationary Sawmill Contact Information**

#### **Portable Sawmill Contact Information**

Mark Snow, Hampton: (506) 333-6760

Jerry Nodwell, Plumsweep: (506) 433-5259

Peter McCready, Bloomfield: (506) 832-2963

Luke Coleman, Hampton: (506) 470-5927 (mobile) (506) 832-3752 (home)

#### **Stationary Sawmill Contact Information**

Peter De Graaf, 1349 Rte 880 Berwick: (506) 432-0340

Custom Sawyer who is a licensed grader for both: dimensional light structural framing and Post & Beam. Peter 'can' supply SPF material for sale; on a "pre-order" basis.

Guy Russell, 4926 Rte 114, Shepody: (506) 875-4572

Custom Sawyer who is a licensed grader for dimensional light structural framing. Stock supply of SPF material for sale.

NICHE MARKET OPPORTUNITY

### **Specs for Birch Branches 2019**

Delivered to: Royal Gardens, 30 Royal Gardens Road, Penobsquis E4G 2C5

- Must Report to office to get ribbon
- Branches need to be a minimum of 3 feet and no longer than 4 feet long
- Butt must be at least ¼" thick
- 100 stems per bunch tied tight with at least 2 strings.

Payment is \$ 9.00 per bunch when they meet our spec.

Payment is made on Friday, for product up to Wednesday arrival.

Any questions please call 433-2030 and ask for Leonard