



**Southern  
New Brunswick**  
Forest Products  
Marketing Board

PO Box 4969 Sussex, NB E4E 5L1  
Email: [snbmarketingboard@snbfpm.com](mailto:snbmarketingboard@snbfpm.com)  
Phone (506)433-9866 Toll Free (833)500-9866 Fax (506)433-9869  
Web: [www.snbfpmb.ca](http://www.snbfpmb.ca)

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**Wood Producers Working Together To Help Themselves At Woodlot Management & Marketing Forest Products**

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# SNB Spec Package

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UPDATED May 3rd/2021

The prices and specifications in this booklet may change without notice. It is always recommended to call the office (506) 433-9866 or toll free 1-833-500-9866 prior to cutting, to confirm current market opportunity and prices.

NOTE: Levies are deducted in the prices shown in this spec package


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## **SOFTWOOD SAWLOGS**


## J.D. Irving Limited. Softwood Sawlogs (Grand Lake Timber and Sussex)

<p style="text-align: center;"><b>J.D. Irving, Limited Sawlogs</b>                      Gatewood Posted Prices Effective May 2nd, 2021</p> 								
Mill	Product	Grade	Units	Zone 1 (1-40mi)	Zone 2 (41-60mi)	Zone 3 (61-80mi)	Zone 4 (81-100mi)	Zone 5 101mi+
<b>Grand Lake Timber</b>	SF Sawlogs	1,2	GMT	\$74.25	\$77.25	\$80.25	\$83.25	\$86.25
	SF Sawlogs	1B,2B	GMT	\$76.25	\$79.25	\$82.25	\$85.25	\$88.25
<b>Sussex Sawmill</b>	SF Sawlogs	1,2	GMT	\$69.25	\$69.25	\$69.25	\$69.25	\$69.25
	SF Sawlogs	1B,2B	GMT	\$71.25	\$71.25	\$71.25	\$71.25	\$71.25
<b>Sawlog Specifications</b>								
<b>GRADE 1 Note: Diameters are measured inside bark (ISB)</b>								
<b>Species</b>	Spruce/fir only; minimum 75% spruce, maximum 25% fir (white wood only)							
<b>Age</b>	Delivered within 3 months of date cut (live trees at time of cut)							
<b>Length</b>	12' and 16' plus 3" to 7" trim; loads must contain <b>greater than 50% 16'</b> logs.							
<b>Diameter</b>	16' logs = 6" minimum to 20" maximum (with excess butt flare trimmed) 12' logs = 8" minimum to 20" maximum (with excess butt flare trimmed)							
<b>Quality Defects</b>	Not more than 25% diameter rot or 1/3 of gross log volume in defects from damage, sweep, porcupine chews, or other non-merchantable defect. Excessive knots: not more than 12 knots 1"-3" in diameter in any 4-foot section of a log.							
<b>GRADE 2 As above except for the following:</b>								
<b>Species</b>	As for Grade 1 except: Loads may contain less than 75% Spruce. Jack Pine is acceptable but must be separated for unloading.							
<b>Length</b>	As for Grade 1 except there may be less than 50% 16' logs in the load.							
<b>NOTE:</b>	Loads may be rejected by JDI scale staff prior to unloading if they do not meet minimum specifications. Grade shall be determined by JDI, based on a 20+ log sample extracted randomly from each load and measured using the above specifications. Quality (% acceptable pieces) shall be measured using the above specifications. Loads assessed as 90% or higher may be eligible for a QUALITY BONUS where applicable under contract terms or as determined by JD Irving Limited. Any supplier whose quality sample results fail below 60% for any one (1) load, or fall below 85% for any three (3) loads delivered within a 4-week period, shall be placed on QUALITY SUSPENSION and deliveries immediately suspended. Suppliers on quality suspension shall not be allowed to resume delivery until approved by the Regional Wood Buyer.							

**Contracts:** Additional \$/GMT is available for signed contracts with committed volumes. Performance bonuses for individuals who fill 90% of their contract commitment is also available.

# J.D. Irving Limited. White Pine Sawlogs (Doaktown)

Currently not accepting white pine logs at Doaktown

White Pine Sawlog Price List				
Russell & Swim, Doaktown				
				
DELIVERED PRICES PER MBF				
Miles	Grade 16	Grade 1	Grade 2	Grade 3
1-40	\$392.03	\$342.03	\$222.03	\$137.03
41-60	\$397.03	\$347.03	\$227.03	\$137.03
61-80	\$407.03	\$357.03	\$237.03	\$137.03
81-100+	\$407.03	\$357.03	\$237.03	\$137.03
101+	\$407.03	\$357.03	\$237.03	\$137.03

**Specifications for all grades:**

All logs must be cut from live trees. Logs not within length specs are unacceptable and shall be scaled the next shorter length acceptable or rejected. Rejected logs must be picked up by the supplier within 48 hours of notification or they will be disposed of. During the summer months, logs must be delivered within a couple days of harvest, otherwise within 3 months.

No forked logs. No burned or charred wood. No stain or insect/worm damage. Knots and butt flare trimmed flush with log. Excessively knotty logs will be rejected. All defects will be deducted from scaled volume including: damage, rot, sweep, seams, porcupine chews, or other defects. Logs with 50% or more defect volume will be rejected. Maximum sweep is 1" per 4-feet of log length. Forked ends and sharp crooks are not acceptable. All knots and excessive butt flare must be trimmed close to the log. Maximum allowable sweep is 1 inch per 4 feet of length. Length of a log must be marked on the top end of each log.

**GRADE 16**

ALL 16' (16'3' to 16'60) must meet Grade 1 Specs.

**GRADE 1**

**DIAMETER:** Minimum top – 10", Maximum butt 40" (inside bark)  
**LENGTH:** 12' and 16" with 3-6 of trim  
**MAXIMUM KNOT SIZE:** Up to 1 inch; no knot clusters  
**MAXIMUM ROT:** Less than ¼ diameter of log.  
**SEAM:** One straight seam acceptable  
**PORCUPINE DAMAGE:** Not acceptable.

**GRADE 2**

**DIAMETER:** Minimum top – 8.0", Maximum butt 40" (inside bark)  
**LENGTH:** 10', 12', 14' and 16" with 3-6 of trim  
**MAXIMUM KNOT SIZE:** Red knots up to 3 inches; black knots up to 2 inches; no knot clusters  
**MAXIMUM ROT:** L Less than ¼ diameter of log.  
**SEAM:** One straight seam acceptable  
**PORCUPINE DAMAGE:** Not acceptable.

**GRADE 3**

**DIAMETER:** Minimum top – 6.0", Maximum butt 40" (inside bark)  
**LENGTH:** 10', 12', 14' and 16" with 3-6 of trim  
**MAXIMUM KNOT SIZE:** Red knots up to 3 inches; black knots up to 2 inches; cluster knots on not more than 2 faces.  
**MAXIMUM ROT:** L Less than ¼ diameter of log.  
**SEAM:** One straight seam acceptable  
**PORCUPINE DAMAGE:** Not acceptable.

**Pleasant River Lumber, Woodland Maine Pile Down Yard**

**Treelength Studwood & Spruce Logs**  
**Pleasant River Lumber**




Woodland Pile Down Yard- Woodland Pulp LLC  
 Yard hours Monday-Friday 7am to 5pm (NB time)

**Pricing in Canadian Currency, may fluctuate with exchange rate. (Below price is 1.26 exchange)**

Species	Length	Diameter	Age	Mill Price	Unit Measure
Spruce 10% Balsam Fir allowed	Treelength Min 29' (Longer trees cut 16 foot log off butt)	Min 4" top Min 7" butt	Within 3 Months	\$66.81 ton	equates to ~ \$74.70 metric tonne
				\$73.11 ton	
Spruce 10% Balsam Fir allowed	12, 14, and 16 foot 4" trim	Min 5" top max 22" butt			

**Ayat Timbers International. White Pine Logs (Penobsquis)**

<p style="text-align: center;"><b>Softwood Sawlogs Price List</b></p> <p style="text-align: center;">Eastern White Pine, and Red Pine</p>					
<p>158 Portagevale Road Javed Mian (306) 491-5224</p>					
Species	Length	Diameter	Age	Mill Price	Unit Measure
White Pine	10' (4-6" trim)	min 8" top NO Less no max butt	Within 3 Months	\$387.03	mbf
	14' (4-6" trim)				
White Pine	8' (4-6" trim) not full loads	min 8" top NO Less no max butt	Within 3 Months	\$237.03	mbf

**Quality:**

- No rot, no forks, ends to be cut square.
- Sweep must be less than 2" over length of bolt.
- Excessively knotty wood is not acceptable.
- Wood must be delivered within 3 months of harvest.
- Knots up to 1 "
- No Knot clusters.
- No rot
- Porcupine damage is acceptable on one face.
- One straight seam is acceptable

Hours: Monday to Friday: 7am-4pm

Note: **CALL JAVED (306) 491-5224 PRIOR TO LOADING & DELIVERY**

- **All logs not meeting the above specs will be rejected. The producer will have three (3) working days to pick up rejected logs or they will be disposed of by the mill.**



## **SOFTWOOD STUDWOOD**

## J.D. Irving Limited, Studwood (Sussex and Chipman )

J.D. Irving, Limited Studwood Gatewood Posted Prices Effective May 2nd , 2021								
Mill	Product	Grade	Units	Zone 1 (1-40mi)	Zone 2 (41-60mi)	Zone 3 (61-80mi)	Zone 4 (81-100mi)	Zone 5 101mi+
<b>Grand Lake Timber (9 foot only) No Jack Pine</b>	SF Studwood (9')	19 (Spruce)	GMT	\$63.25	\$66.25	\$69.25	\$72.25	\$72.25
	SF Studwood (9')	29 (Fir)	GMT	\$58.25	\$61.25	\$64.25	\$67.25	\$67.25
	SF Studwood (9')	19B (Spruce)	GMT	\$65.25	\$68.25	\$71.25	\$74.25	\$74.25
	SF Studwood (9')	29B (Fir)	GMT	\$60.25	\$63.25	\$66.25	\$69.25	\$69.25
<b>Sussex Sawmill</b>	SF Studwood (9')	19(Spruce)	GMT	\$63.25	\$66.25	\$69.25	\$72.25	\$72.25
	SF Studwood (9')	29 (Fir)	GMT	\$58.25	\$61.25	\$64.25	\$67.25	\$67.25
	SF Studwood (9')	19B (Spruce)	GMT	\$65.25	\$68.25	\$71.25	\$74.25	\$74.25
	SF Studwood (9')	29B (Fir)	GMT	\$60.25	\$63.25	\$66.25	\$69.25	\$69.25
	SF Studwood (8')	18 (Spruce)	GMT	\$58.25	\$61.25	\$64.25	\$67.25	\$67.25
	SF Studwood (8')	28 (Fir)	GMT	\$53.25	\$56.25	\$59.25	\$62.25	\$62.25
	SF Studwood (8')	18B (Spruce)	GMT	\$60.25	\$63.25	\$66.25	\$69.25	\$69.25
	SF Studwood (8')	28B (Fir)	GMT	\$55.25	\$58.25	\$61.25	\$64.25	\$64.25

### Studwood Specifications

#### GRADE 19 (9 foot studs) and GRADE 18 (8 foot studs)

<b>Species</b>	Spruce/fir only; minimum 60% spruce, maximum 40% fir (white wood only)
<b>Age</b>	Delivered within 3 months of date cut (live trees at time of cut)
<b>Length</b>	9' studs = 108" to 112" Loads may contain up to 20% 8-foot studs 8' studs+ 99" to 103"
<b>Diameter</b>	9' studs= 5" minimum top to 13" maximum butt (inside bark) 8' studs= 4.5" minimum top to 13" maximum butt (inside bark)
<b>Defects</b>	No rot, no forked bolts, ends cut square. Taper or sweep must be less than 2" over the length of the bolt. In any 4-foot section of a bolt: not more than 12 knots 1" to 3" diameter OR not more than 8 knots > 3" diameter.

#### GRADE 29 (9 foot studs) and GRADE 28 (8 foot studs)

<b>Species</b>	Less than 60% Spruce. Jack Pine is acceptable in full loads, or separated on the truck to the Sussex Mill only.
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<b>NOTE:</b>	<p>Loads may be rejected by JDI scale staff prior to unloading if they do not meet minimum specifications. Grade shall be determined by JDI, based on a 40+ piece sample extracted randomly from each load and measured using the above specifications (if spruce content in the sample is less than 60% the load shall be assessed as Grade 29 or 28. Quality (% acceptable pieces) shall be measured using the above specifications. Loads assessed as 90% or higher may be eligible for a QUALITY BONUS where applicable under contract terms or as determined by JD Irving Limited. Any supplier whose quality sample results fail below 60% for any one (1) load, or fall below 85% for any three (3) loads delivered within a 4-week period, shall be placed on QUALITY SUSPENSION and deliveries immediately suspended. Suppliers on quality suspension shall not be allowed to resume delivery until approved by the Regional Wood Buyer.</p> <p>Non-native spruce (e.g., Norway Spruce) is NOT included and may only be purchased after consultation and approval through our local Purchase Wood Buyer.</p>
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**Contracts:** Additional \$/GMT is available for signed contracts with committed volumes. Performance bonuses for individuals who fill 90% of their contract commitment is also available.

**Delco Forest Products, Studwood (Rexton NB )**

Softwood Studwood Price List Delco Forest Products, Rexton					
1999 Route 470 West Branch (NB) Gabriel LeBlanc- cell 521-0589, office 523-6480 SNB Payment 433-9865 or 1-888-762-1555					
Species	Length	Diameter	Age	Mill Price	Unit Measure
Spruce, Fir, Jack Pine (Stick Scale for studs)	8' 4"	min 4 1/2" top to max 20"	Within 3 Months	Currently not buying	cord
Spruce, Fir, Jack Pine (Stick Scale for studs)	9' no trim required		Within 3 Months	Currently not buying	cord

**QUALITY:**

Straight, sound and live trees  
 No rot or stained wood  
 No dead wood  
 Knots cut flush, no excessive knots  
 No spikes, forks or butt flare  
 Cow pasture spruce usually unacceptable due to quality  
 No cross sticks, brush etc. in load  
 AGE: less than 3 months old.

**DELIVERY HOURS:**

**Mon.-Thurs.: 7 am-5 pm; Fri. 7 am-4:00**

**Devon Lumber Co. LTD, 8 foot Studwood (Fredericton NB )**

Softwood Studwood Price List			
Devon Lumber Co. LTD			
200 Gibson Street, Fredericton (114 km from Sussex) Office 457-7120			
Species	Length	Diameter	Mill Price
Balsam Fir	8' 4"-8'6"	min 5" top outside bark	\$38.52m3st (\$139.64/cd)
		max 9" butt outside bark	
Red & Black Spruce <b>(white spruce not accepted)</b>	8' 4"-8'6"	min 5" top outside bark	\$37.69/m3st(\$136.64/cd)
		max 9" butt outside bark	



**Specifications:** All wood must be straight, sound, NO RED WOOD, well knotted, no flared butts, or excessive knots.


**White Spruce** will not be accepted as studwood

**\*\*\*NEW:** Specification change, effective June 29/2020. Maximum butt size is now 9", and no longer 12".

**Scale Hours:** Monday to Friday 7:30am-4:30pm

**J.D. Irving Limited, Studwood (Truro Sawmill )**

**NOTE: Truro sawmill is not purchasing NB wood, effective December 23 2019.**

 <b>J.D. Irving, Limited</b> <b>Truro Sawmill- Studwood</b>	
<b>All Grades</b>	
<b>SPECIES</b>	Spruce, Balsam Fir, and Jack Pine in any proportion. No other species.
<b>AGE</b>	Delivered within 3 months of date cut (live trees at time of cut)
<b>LENGTH</b>	<b>10 foot studs (123" -127") Loads may contain up to 25% 9 foot and/or 8 foot studs</b>
	<b>9 foot studs (111"-115") Loads may contain up to 25% 8 foot studs</b>
	<b>8 foot studs (99" -103")</b>
<b>DIAMETER</b>	<b>10 foot and 9 foot studs = 5" minimum to 13" maximum (inside bark)</b>
	<b>8 foot studs = 4" minimum to 13" maximum (inside bark)</b>
<b>DEFECTS</b>	No rot, no forked bolts, ends cut square. Taper or sweep must be less than 2" over the length of the bolt. In any 4 foot section of a bolt: not more than 8 knots > 3" diameter (i.e., no "pasture" spruce).
<b>PRICE</b>	<b>Not currently buying from SNB Board Area</b>
<p><b>NOTE:</b> Loads may be rejected by JDI scale staff prior to unloading if they do not meet minimum specifications.</p> <p><b>Quality:</b> (% acceptable pieces) shall be measured using the above specifications. Loads assessed as <b>90% or higher</b> may be eligible for a <b>QUALITY BONUS</b> where applicable under contract terms or as determined by J.D. Irving, Limited. Any supplier whose quality sample results fall below 60% for any one (1) load, or fall below 85% for any three (3) loads delivered within a 4-week period, shall be placed on <b>QUALITY SUSPENSION</b> and delivers immediately suspended. Suppliers on quality suspension shall not be allowed to resume delivery until approved by the Regional Wood Buyer.</p>	


## Pleasant River Lumber, Woodland Maine Pile Down Yard

Treelength Studwood & Spruce Logs				
Pleasant River Lumber				
Woodland Pile Down Yard- Woodland Pulp LLC				
Yard hours Monday-Friday 7am to 5pm (NB time)				
Pricing in Canadian Currency, may fluctuate with exchange rate. (Below price is 1.26 exchange)				
Species	Length	Diameter	Age	Mill Price Unit Measure
Spruce 10% Balsam Fir allowed	Treelength Min 29' (Longer trees cut 16 foot log off butt)	Min 4" top Min 7" butt	Within 3 Months	\$66.81 ton equates to ~ \$74.70 metric tonne
Spruce 10% Balsam Fir allowed	12, 14, and 16 foot 4" trim	Min 5" top max 22" butt		\$73.11 ton equates to ~ \$81.74 metric tonne

Please call the office 506 433-9866, prior to cutting for this market.

## Ledwidge Lumber, Enfield NS

Contact office prior to cutting for Ledwidge (506) 433-9866

Softwood Studwood Price List		Ledwidge Lumber, Enfield NS			
195 Old Post Rd ( <b>306 km from Sussex</b> )					
Scaler: Shawn Turple (902)- 221-1263					
<b>SNB CONTRACT # 4484</b>					
Species	Length	Diameter	Age	Mill Price	Unit Measure
Grade 1 Spruce 100%, up to 25% Fir	8' 4" or 100"	min 4" top to max 14"	Within 3 Months	\$90.25	Metric Tonne
Grade 2 Fir and Spruce	8' 4"	min 4" top to max 14"	Within 3 Months	not buying	Metric Tonne

Ledwidge Lumber will begin accepting NB Wood on **Wednesday September 23/2020**.

When drivers arrive with their first load of NB wood they must talk to Shawn, Donald, or Stephen in the scalehouse and sign off on a declaration about our procedures for accepting and stocking the studwood in a special area of our yard.

Our loader operators must be alerted they have NB wood and then will be unloaded in the correct area or will be directed to unload themselves.

Due to the importance of segregating the wood in our yard, **the hours for delivery of NB studwood at this time will be 7:00AM to 4:30PM Monday to Friday.**

Transportation certificates are mandatory and 1 copy must be left with the scalehouse.

Thanks for your cooperation on jumping through these hoops to make deliveries possible, we appreciate your business.

Shawn Turple- Head Scaler/Wood Procurement Team  
email [scales@ledwidelumber.com](mailto:scales@ledwidelumber.com)  
Phone 902-883-9889 ext. 226 or 902-221-1263.

D. Ledwidge, President  
J. Ledwidge, Vice-President, Woodlands Manager  
M. McGrath, General Manager



www.ledwidelumber.com  
sales@ledwidelumber.com  
Office (902) 883-9889  
Fax (902) 883-8659

## **LEDWIDGE LUMBER COMPANY LTD.**

195 Old Post Rd. PO Box 39, Enfield, Nova Scotia, B2T 1C6

DATE \_\_\_\_\_

NAME \_\_\_\_\_

**I, THE UNDERSIGNED, AGREE TO FOLLOW ALL RESTRICTIONS PLACED ON WOOD DELIVERED FROM THE PROVINCE OF NEW BRUNSWICK.**

**RESTRICTIONS ARE AS FOLLOWS:**

**I WILL UNLOAD MY WOOD AT THE SIGNED 'NEW BRUNSWICK WOOD ONLY' AREA.**

**I WILL NEVER HAVE MY WOOD UNLOADED AT THE BROW OR IN ANY OTHER SECTION OF THE YARD.**

**I GUARANTEE THE WOOD I DELIVER IS FROM THE PROPER ADDRESS AND HAVE A TRANSPORTATION CERTIFICATE TO ACCOMPANY IT.**

**I UNDERSTAND THAT IF I VIOLATE ANY PROCEDURES FOR DELIVERING NB WOOD, THAT I MAY FACE PENALTIES INCLUDING; NON-PAYMENT, REJECTION OF LOAD OR FUTURE REJECTIONS OF LOADS.**

SIGNED \_\_\_\_\_

PARTNER OF CANADIAN WOODLANDS FORUM  
MEMBER OF FOREST NOVA SCOTIA & THE MARITIME LUMBER BUREAU



## **SOFTWOOD & HARDWOOD PULPWOOD**

**J.D. Irving Limited, Softwood Pulpwood (Sussex)**

Effective Monday October 26, JDI will temporarily stop purchasing softwood pulpwood from producers/suppliers that is not under an individual contract or a marketing board contract(i.e.,no gatewood or non-contract purchases).

<b>Softwood Pulpwood Price List</b> Irving, Sussex Chip Plant Spruce, Fir, & Jack Pine (up to 5% tamarack and/or white pine should be separated on load)						
Species	Length	Diameter	Age	Miles to Mill	Mill Price	Unit Measure
Spruce/fir/jack pine up to 5% tamarack and/or white pine separated <b>NO hemlock or red pine</b>	8'	min 3 1/2" top to max butt 20"(inside bark)	Within 6 Months	1-40	\$34.04	Metric Tonne
	9' up to 20% 8' allowed					
Spruce/fir/jack pine up to 5% tamarack and/or white pine separated <b>NO hemlock or red pine</b>	8'	min 3 1/2" top to max butt 20"(inside bark)	Within 6 Months	41-60	\$36.04	Metric Tonne
	9' up to 20% 8' allowed					
Spruce/fir/jack pine up to 5% tamarack and/or white pine separated <b>NO hemlock or red pine</b>	8'	min 3 1/2" top to max butt 20"(inside bark)	Within 6 Months	61-80	\$36.04	Metric Tonne
	9' up to 20% 8' allowed					
White Pine or Tamarack greater then 5% of load <b>NO hemlock or red pine</b>	8'	min 3 1/2" top to max butt 20"(inside bark)	Within 6 Months	n/a	\$27.04	Metric Tonne
	9' up to 20% 8' allowed					
<b>Note * An Additional \$4/tonne may be available with a contract</b>						

**Defects:** Not more than 5% rot per load. Individual pieces cannot have more than 50% total deductions for rot and/or defects. No forked pieces or excessively crooked pieces. Bolts must be able to pass through the 20" diameter chipper infeed. (like going through a 20" culvert pipe).

**Defective bolts may be rejected and load back on truck. Any disputes regarding scale must be brought to the attention of the JDI scale staff at the time of delivery by the trucker or producer. Specs subject to change with minimum notice per JDI.**



# Memo

To: New Brunswick Forest Products Marketing Boards  
From: Brent Thompson  
CC: New Brunswick Forest Products Commission  
Date: 21 October 2020  
Re: Gatewood (non-contract) Pulpwood Deliveries

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In order to ensure we have the capacity to purchase all of the softwood pulpwood in the wood supply contracts we have in place with private wood suppliers, private woodlot owners, and in marketing board contracts, we must stop deliveries of softwood pulpwood from suppliers and boards that is not under these contracts.

This means, **effective Monday October 26<sup>th</sup> JDI will temporarily stop purchasing softwood pulpwood from producers/suppliers that is not under an individual contract or a marketing board contract** (i.e., no gatewood or non-contract purchases).

This action is necessary to control our softwood pulpwood inventory levels and to ensure we can keep the volume commitments we have made in contracts with individual suppliers and with marketing boards.

Sincerely,

A handwritten signature in black ink, appearing to read "B. Thompson", with a long horizontal flourish extending to the right.

Brent Thompson  
J.D. Irving, Limited

## Arbec, Softwood and Hardwood Pulpwood (Miramichi NB)

Scalehouse currently closed, stay tuned for update. Expected to resume deliveries June 2021

<h3 style="text-align: center;">Softwood/Hardwood Pulpwood Price List</h3> <p style="text-align: center;">Arbec Forest Products, Miramichi NB                      Poplar, Mixed Hardwoods (Maples, Birches, Ash, Oak)                      All Softwood species except Cedar. <b>FIR MUST BE WHITE WOOD</b></p>						
<b>CONTRACT # SNB-B-1-20</b>						
Species	Length	Diameter	Age	Zone	Mill Price	Unit Measure
Poplar	84"-106" (96") <b>No Tolerance for over 106"</b>	min 3" top to max butt 25" (inside bark)	Within 3 Months	5	\$56.55	Metric Tonne
				6	\$59.05	
Hardwoods	84"-106" (96") <b>No Tolerance for over 106"</b>	min 3" top to max butt 25" (inside bark)	Within 3 Months	5	\$51.71	Metric Tonne
				6	\$54.19	
Softwood	84"-106" (96") <b>No Tolerance for over 106"</b>	min 3.5" top to max butt 25" (inside bark)	Within 3 Months	5	\$50.03	Metric Tonne
				6	\$52.87	
<p><b>Note * Two loads of Poplar/Hardwood required for one load of Softwood</b>  <b>Requirement: Prior to Delivery, all deliveries are to be allocated weekly via SNB</b>  <b>Contact SNB: 433-9865</b></p>						

### Quality:

Sweep: No more than 6 inches of sweep over the entire length

Knots: Knots must be trimmed flush with the stem

Rot: No more than 50% rot for hardwood and poplar & no more than 20% rot for softwood

Unacceptable: Forks, crotches, doglegs, splits, burned or charred wood, excessive crooks.

### Loading Quality:

All loads must have a rounded top lower than the stakes. No cross piling, mud, brush, etc., will be allowed in the road. All trucks must have four (4) solid stakes. Trailers loaded length ways required 2 feet of clearance between tiers. All wood must be secured with 2 binders.

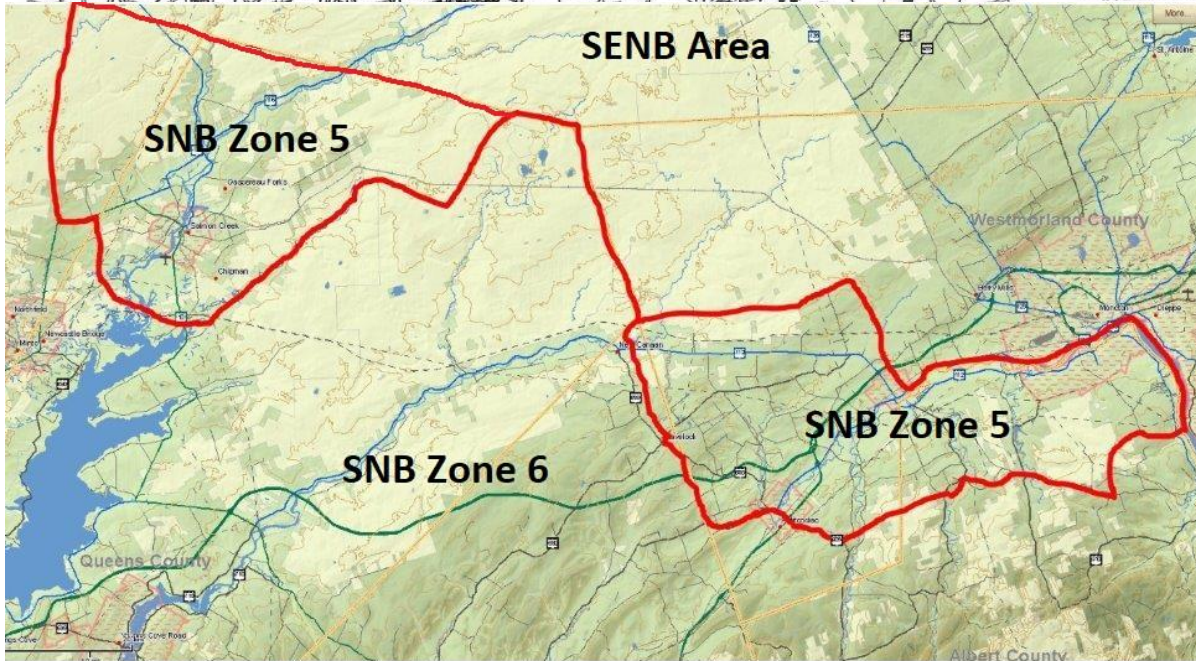
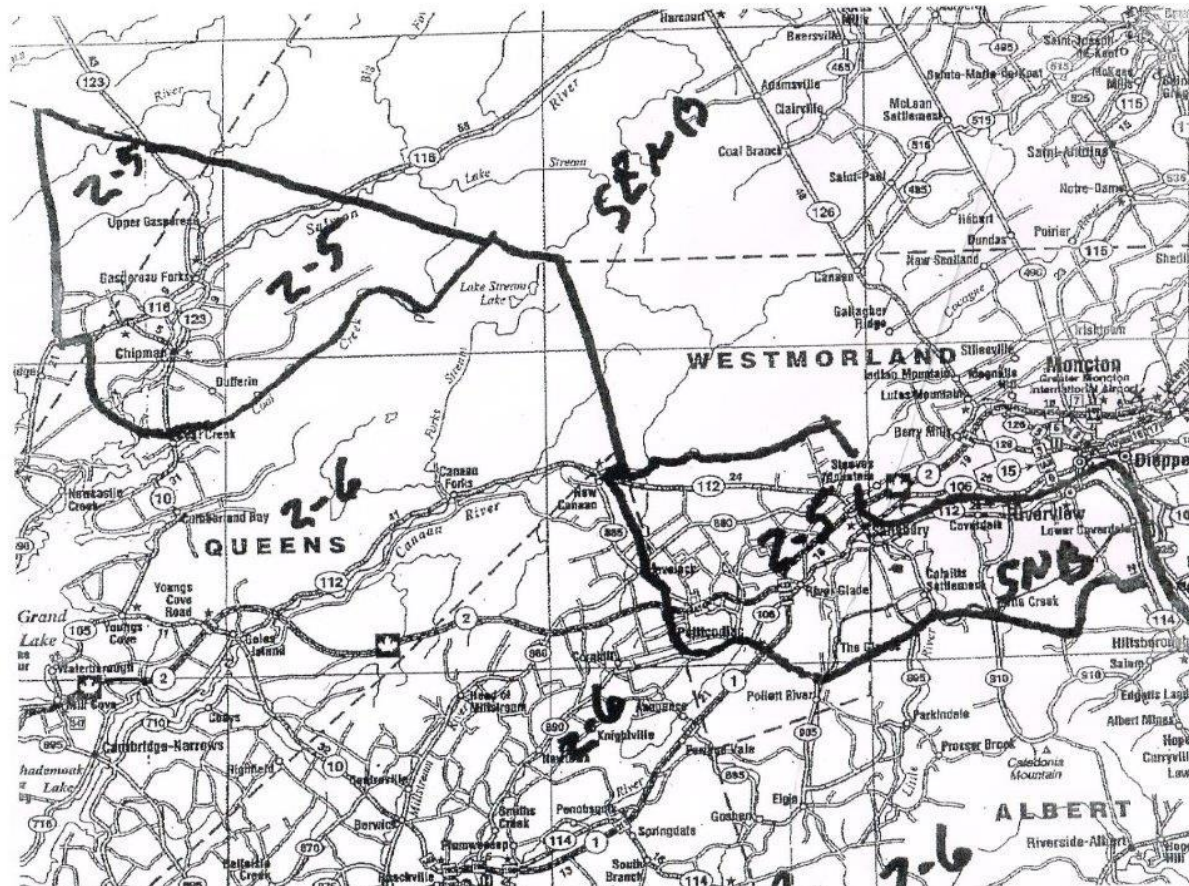
**Safety:** Drivers will take directions from Company staff and obey all safety order while on company property. Please see next page for further information on safety.

**Scalehouse:** Monday – Thursday: 5:30 am – 10:00 pm

Friday: Closes at 5:00 pm



# Arbec, Zone Map



# ARBEC

## Appendix "D" Safety Orders for Logyard

- Speed limit **20 km/h**
- **Safety hat, boots, eye protection and hi-visibility vest are required**
- Log trucks must have lights on at all times while in the Logyard
- 20 lb. Fire extinguisher (or equivalent capacity) on all mobile equipment
- No smoking or littering
- Loads are to be rounded with all wood lower than stakes
- All wood deliveries are to be neatly loaded with **2 binders** on each pile
- Length-ways loads require clearance between tiers
- All loaded vehicles parked on an incline must have parking brake applied and either the driver in the cab or chocks immediately installed upon exiting the cab
- Passengers must remain in cab at all times
- A 360° walk-around must be performed before removing binders
- Binders are only to be removed after leaving scales
- No walking on top of loads or wood piles
- Self-Loaders directed to Hot Pond unloading area **must not** raise their booms until they are at the unloading area due to overhead power lines
- Drivers must stay in cab while getting unloaded
- Truckers are required to use stairs and avoid crossing empty truck boxes or trailers at scalehouse when weighing out
- Accidents/Spills must be reported immediately to the scaler
- ~~Truck beds are to be thoroughly cleaned in the designated clean-off area after weighing out~~
- ~~No trimming of wood allowed on Arbec property~~
- **Failure to comply with Logyard safety orders will result in disciplinary action**

May 25, 2019

Over





**Appendix "D"**  
**Arbec Forest Products Inc.**  
**Progressive Discipline**

Non-conformance with the Arbec's *Gross Vehicle Weight Limits* or *Arbec's Logyard Safety Orders* will result in the following corrective actions:

- First Offense: Written warning
- Second Offense: Second written warning
- Third Offense: 3 Scaling Days suspension from the Logyard
- Fourth Offense: 5 Scaling Days suspension from the Logyard
- Fifth Offense: 20 Scaling Days suspension from the Logyard
- Sixth Offense: **Reviewed by Advisory Committee and Suspension will be decided.**

By signing below, I hereby agree to comply with Arbec Forest Products Inc. Logyard Safety Orders

\_\_\_\_\_  
Truck Driver (Print)

\_\_\_\_\_  
Truck Driver (Signature)

\_\_\_\_\_  
Truck #


\_\_\_\_\_  
Date

\_\_\_\_\_  
Scaler

May 25, 2019

**Woodland Pulp, Hardwood Pulpwood (Woodland Maine NB)**

**Softwood Pulp on Quotas, contact office prior to cutting.**

Hardwood & Softwood Pulpwood		Woodland Pulp LLC, Woodland Maine		
Species	Length	Diameter	Location	Mill Price
Maple, Birch, Ash, Oak, Beech, and Basswood. <b>Max 10% Poplar/Load</b> Oak deliveries require prior approval	TL Hardwood 12'-50'	min top 4" max butt 25" inside bark	Woodland, Maine	<b>\$57.34 imperial ton</b> equates to: (\$63.07 metric tonne)
	8'-16'	min top 2" max butt 27" inside bark	St. Stephen Yard <b>(no poplar mixed with hardwood)</b>	<b>\$51.00 Imperial ton</b> equates to: (~\$56.10 metric tonne)
Spruce/Fir Only	Random Length	min top 3" max butt 25" inside bark	Woodland, Maine	<b>\$41.23 imperial ton</b> equates to: (\$45.35 metric tonne)
<b>Contract # 191</b>				

**St. Stephen Yard:** This yard is run by HC Haynes Inc. Take exit 4, at stop sign turn right onto Church St., travel ½ mile to stop sign & yard is straight ahead.

**Age:** Maximum of 3 months off the stump and cut from live trees.

**Quality: SWEEP -** Stems must be able to pass through an 8' cylinder 30" in diameter for 8' – 16' and an 8' cylinder 25" in diameter for treelength.

**KNOTS -** Knots must be trimmed flush with the stem.

**ROT -** 8'-16' up to 1/3 of diameter  
TL - Rot should be kept to a minimum. Firm heart rot is acceptable. Hollow heart is acceptable as long as there is 3" of sound wood surrounding the hole.

**UNACCEPTABLE -** Forks, crotches, doglegs, brush, splits, burned or charred wood, excessive crooks and butt flare.

**DISCOUNTS:** No discounts or deductions will be made for defects but if, in the Scaler's judgement, the load does not meet the above Wood Quality Specifications, it will be rejected.

**NOTE:** 8 foot wood needs to be hauled separate from the long wood due to the wood handling system at Woodland.

**Please review additional attached information prior to delivering to Woodland Pulp.**



# PER WOODLAND PULP LLC

## Wood Specifications & Delivery Request

### Proper Loading

All roundwood loads should be prepared for unloading by overhead cranes.

1. Headboards
  - A. Headboards are required on all log trucks.
  - B. Headboard must extend 12" above cab.
  - C. Inadequate headboard protection could result in cab damage. Claims for tractor damage will be denied if headboard protection is inadequate.
  - D. Tops should not stick over headboard.
2. Stakes – Trailer stakes should be a minimum of 8' apart.
3. Load height

All pieces must rest with at least one half of their diameter below the top of any trailer stake.
4. Bunks
  - A. Bunks on frame trailers must be a least 8' above top of the frame.
  - B. Trailers must be equipped with risers at **least 6" thick and firmly attached to the trailer.**
  - C. Multiple Bunks – cut to length loads should have 1 foot separation between bunks to allow inspection.
5. Tiers
  - A. Two tier and Split loads – All loads with butts both ways must be equipped with two (2) dividers between the tiers. The front divider must be at least 8" thick and the rear divider must be at least 12" thick. The bottom tier should have the butts facing forward.
  - B. Single Tier – No load dividers are required on single tier loads with all butts facing forward.
  - C. Risers –Bottom Tier must have at least 6" risers unless drop deck or rail frame leaves room for grapple bite.
  - D. All bottom and single tier loads should be loaded butts forward unless prior arrangement with your Procurement Forester has been made.
6. Securing Loads – Loads must meet State of Maine requirements for binding and securing the load to the trailer.

# PER WOODLAND PULP LLC

## Wood Specifications & Delivery Instructions

### Safety Gear for Truck Drivers

The following Personal Protective Equipment (PPE) is required for all drivers entering the mill property. All drivers delivering to mills must be prepared to exit their trucks.

1. Hard Hat
2. Safety shoes or boots
3. Safety glasses with side shields or safety goggles
4. Safety Vest

Shorts and sandals are not acceptable. Guards at the specific mills will enforce this policy – Scalers will warn drivers when they observe inadequate dress or PPE. All PPE must meet or exceed current OSHA or MSA specifications. Tyvek coveralls appropriate for one time use are available for purchase at the scale house.

### Safety Requirements and Mill Site Procedures

1. Do not unbind or uncover your load until inside the mill at the area designated for unbinding or uncovering.
  - A. Fulghum – After crossing railroad tracks
  - B. Kraft Mill – Beside or in front of chip dumpers
2. If any piece of the load extends more than half the diameter of that piece above stakes, the load will be refused for unloading.
3. Stop at marked Railroad Crossings.
4. Do not stop on railroad tracks – your truck, trailer, and load must be at least 10 feet clear of any track when your vehicle stops. Orange flashing light signals train operating in area.
5. Observe posted speed limits and stop signs. Other drivers and pedestrians are counting on your compliance.
6. Drivers are to exit their trucks and stand two trucks lengths clear of unloading operations unless the loader operator instructs otherwise. At Fulghum, drivers are to be in the yellow driver hut.
7. At Fulghum, the drivers hut has a CB radio for communications with the loader operator. You can assist the loader operator by use of this radio.
8. Clean off trucks after leaving scale house in the designated area – ask crane operator for instructions.
9. If you are injured in any way on the mill site report it to the nearest mill personnel.
10. If you are involved in an accident, or observe an accident, report it immediately to the nearest mill personnel.

# PER WOODLAND PULP LLC

## Wood Specifications & Delivery Instructions

### Damage During Unloading

1. If your equipment is damaged during unloading immediately report the damage to the loader operator.
2. The loader operator will instruct you where to go to complete reporting.
  - a. Fulghum Fibres....Mark Seavey or Shift Supervisor
  - b. Kraft Mill....Operator or Guard House
3. **Do NOT leave the mill premises before reporting any damage.**
4. Scalers are not able to assist in reporting damage to equipment. If a loader operator tells you there is a risk of damage because of the way a load was prepared, unloading proceeds at the drivers option; however, any subsequent damage will not be covered by Fulghum Fibres, or **Woodland Pulp LLC.**

### Additional Information for Drivers

1. A bathroom is available for truck drivers at the Scale House. This is the only toilet near unloading facilities.
2. Passengers are not allowed on mill property unless the contractor delivering wood employs them. Adult passengers may wait in the Scale House.
3. Pets are not allowed on mill property.
4. Weapons of any sort are not allowed on mill property.
5. Trailers are to be cleaned off in the designated area beside the Scale House. Risers may be discarded here also.

### Hours of Operation and Schedule

For current hours and days of operation contact you're Procurement Forester or the Scale House phone is (207) 427-3311, ext 4730.

### CB Radio Frequencies

Fulghum Fibres Chip Plant.....10

Hardwood Piledown.....24

Kraft Mill.....19

(19 is not monitored by mill personnel)

**AV Group, Hardwood Pulpwood (Nackawic NB)**

**Gatewood**

**Hardwood Pulpwood Effective May 1 2021**

Av Group, Nackawic

Mixed hardwood includes: maples, beech, ash, and ironwood.

Mixed loads of hardwood, birch, and poplar are no longer accepted, unless an arrangement has been agreed upon.



Species	Length	Diameter	Age	Mill Price	Unit Measure
Mixed Hardwood	Random Length 8'-20'	min top 3" inside bark max butt 22" outside bark	2 months preferred	\$53.17	Metric Tonne
Poplar	Random Length 8'-20'	min top 3" inside bark max butt 22" outside bark	2 months preferred	\$47.17	Metric Tonne
Birch	Random Length 8'-20'	min top 3" inside bark max butt 22" outside bark	2 months preferred	\$42.34	Metric Tonne
Spruce Fir	10 foot (Min 9' 6" Max 10' 6")	min top 3.5" inside bark max butt 22" outside bark	2 months preferred	\$32.25	Metric Tonne

**See next page for more details on revised specs (Revised April 16/2021)**

**SNB's ID Card at Scalehouse**

**Notice- All Trucks required to have headache rack 12" above cab or no unloading wood.**

# AV Group, Hardwood Pulpwood Specifications (Nackawic NB)



## AV Nackawic Product and Load Specifications Revised April 16, 2021

### Maple, Aspen and Birch round wood

- 1. Species** Wood must be of the following species / specie groups only.  
Each specie/product must be delivered separately or physically separated on the same load by either bunks or risers:
1. Poplar (trembling and largetooth aspen)
  2. Mixed Hardwoods (Maples, Beech, Ash, Hornbeam)
  3. Birch (Yellow and white)
- 2. Length** Random Length:
- Minimum 2.54m (8 foot) max. 5% by volume per load of bolts shorter than 4m (12')**  
**Maximum Length is 6.10m (20 foot)**  
**Preferred length is 16 feet (4.87 meter)**
- 3. Diameter** The minimum top diameter per bolt is **8cm (3 inches)**  
Maximum diameter for any bolt is **56cm (22 inches)**
- 4. Sweep** No bolt shall have more than 30cm (12 inches) of sweep over its entire length (16 feet).
- 5. Crook** No bolt shall contain a dogleg crook or a fork.
- 6. Age** Wood older than 3 months old may be rejected.
- 7. Rot** No bolt shall contain more than 50% rot by volume.  
No dead or burnt trees.
- 8. Limbs** All limbs, knots, stubs and projections shall be cut flush with the body of the bolt.
- Load refusal** **Loads that have an excessive amount of defective wood will be rejected**

# AV Group, Spruce Fir Pulpwood Specifications (Nackawic NB)



## AV Nackawic Product and Load Specifications Revised April 2021

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### SPRUCE FIR-PULPWOOD

**Species** **SPRUCE / FIR ONLY** ABSOLUTELY NO OTHER SPECIES. Loads containing off species will be rejected.

**2. Length** 10 Foot , ( Minimum 9'6" maximum 10'6")

**3. Diameter** Minimum Top - 3.5"  
Maximum Butt – 22"

**Rot** 30 % by volume per Bolt (half diameter)

**Form** Bolt must have less than 12" of sweep over its entire length  
No crotches or dog-legs  
Limbs must be cut flush  
No burned wood  
No bolts containing foreign materials (ie. Fencing, spikes, etc)

## AV Group, Load Quality & Safety (Nackawic NB)



### Load Quality

- All loads must have a rounded top, level or lower than the top of the stakes.
- No cross piling, mud, brush, etc., will be allowed in the load.
- All trucks must have a minimum of four (4) solid stakes.
- Trailers loaded lengthways require 2 feet of clearance between tiers.
- Flat-bed trailers must be equipped with 20cm or 8" risers for each bunk.
- All trucks require a Headboard. The Headboard must extend 12" above the cab of the truck. Any damage occurring to truck cabs not equipped with adequate headboard, AV Group will not be responsible.
- Loads may not extend forward past the headboard.
- Stakes must be positioned to provide the loaders access to the center of each bunk .

### **Safety**

- Drivers must wear all required personal protective equipment while outside their trucks on AV Group property. This includes CSA certified Hard Hat, Steel toe boots, reflective clothing and safety glasses.
- Trailer must be cleaned of all debris before leaving site in the designated clean off area.
- Drivers will follow instructions from AV staff and obey all safety orders while on company property.
- Self-loading trucks are not permitted to drive with their boom straight up after their load has been unloaded. All truckers are to pull away from the log deck or the loader (~100') allowing the next truck in line to commence unloading and lower their booms; i.e. away from the potential of falling logs.

Note: This is a change from current practice due to the recent incidents of drivers coming into contact with power lines.

**J.D. Irving Limited, Hardwood Pulpwood (Sussex)**

<b>Hardwood Pulpwood Price List</b> J.D. Irving Ltd. Sussex Red & Sugar Maple and White & Yellow Birch					
Species	Length	Diameter	Age	Mill Price	Unit Measure
Red & Sugar Maple	8'	Min top: 4" outside bark	Within 6 Months	\$48.17	Metric Tonne
Red & Sugar Maple	9' up to 20% 8' allowed	Max butt: 18" outside bark			
White & Yellow Birch	8'	Min top: 4" outside bark	Within 6 Months	\$48.17	Metric Tonne
White & Yellow Birch	9' up to 20% 8' allowed	Max butt: 18" outside bark			
Mixed (Birch & Maple)	8'	Min top: 4" outside bark	Within 6 Months	\$38.17	Metric Tonne
Mixed (Birch & Maple)	9' up to 20% 8' allowed	Max butt: 18" outside bark			
<b>Note * An Additional \$/tonne may be available with a contract volume of 300 tonne</b>					

**Unacceptable:** Loads containing more than 5% rot.  
 Individual pieces with greater than 50% diameter rot.  
 No forked pieces or excessively crooked pieces.  
 No burned or charred wood.

Loads containing more than 5% rot shall be rejected. Individual pieces with greater than 50% diameter rot are unacceptable. Defective bolts within accepted loads may be deducted from the dale at the discretion of the scale staff on duty.

**Note:**

Loads may be rejected by JDI scale staff prior to unloading if they do not meet minimum specifications. Quality (% acceptable pieces) shall be measured using the above specifications. Any supplier whose quality sample results fall below 60% for any one (1) load, or fall below 85% for any three (3) loads delivered within a 4 week period, shall be place on QUALITY SUSPENSION and deliveries immediately suspended. Suppliers on quality suspension shall not be allowed to resume delivery until approved by the Regional Wood Buyer.

The trucker or producer must notify the JDI scale staff or Chief Scaler of any disputes regarding scale or sample selection at the time of delivery. JDI will make best efforts to hold quality samples for 24 hours when results fall below 85% to allow time for inspection. These specifications are subject to change by JDI with minimum notice.



**Louisiana-Pacific, Hardwood Pulpwood (Houlton Maine)**

<p style="text-align: center;"><b>Hardwood Pulpwood Price List</b>                      Louisiana-Pacific, Houlton Maine                      (Station Road, New Limerick, Maine)</p>				
Species	Length	Diameter	Age	Mill Price Unit Measure
9' Poplar	Cut to Length Only 8'11"-9'5" Target is 110" +/- 3"	min top 4" max butt 30"	Green Wood only. No Dead wood.	<b>\$59.61 imperial ton</b> equates to: (\$65.57 metric tonne)
<b>SNB Vendor # 24978</b>				
<p>SNB Transportation Certificates are required.                      Houlton Price/Ton is in Canadian \$                      *Prices may fluctuate with exchange rate.  <b>** Above pricing is considered minimum gatewood pricing. Please call the office for special pricing, with volume commitments.</b></p>				

**QUALITY:**

**ROT:** not to exceed half of the diameter.

**SWEEP:** less than 6" sweep, no doglegs.


**AGE:** green wood only. No dead wood.  
 Limbs cut flush and otherwise well prepared,  
 reasonably straight.

## **BIOMASS**

**AV Group, Biomass (Nackawic NB)**


Please be advised, Effective April 7, 2020, AV Nackawic will not be accepting round-wood bio mass deliveries until further notice.

This curtailment is due to the mills reduced consumption requirement during the milder temperatures.

<b>Biomass</b>					
Av Group, Nackawic					
(Any Species)					
					
Species	Length	Diameter	Quality	Mill Price	Unit Measure
Any Species	Random Length 8'-20' Max 10% < 10 feet	1-2 " top maximum butt 22"	No Forks	\$24.23	Metric Tonne
<b>SNB's ID Card at Scalehouse: Delivered between 6am-10pm</b>					
<b>Notice- All Trucks required to have headache rack 12" above cab or</b>					

## **CEDAR, HEMLOCK, AND TAMARACK**

**McMillan Forest Products, Cedar, Hemlock, Oversize Spruce (Belleisle Creek)**

<p style="text-align: center;"><b>McMillan Forest Products</b>                      Belleisle Creek, NB                      Trevor McMillan (506) 485-1010</p> 						
Species	Length (+ 3-6" trim)	Diameter	Current Price	% Change	Effective Date	Unit Measure
Cedar	8'	6" top, no max butt	\$154.64	↑ 33%	April 9/2021	Cord
Cedar	10', 12'	6" top, no max butt	\$214.64			Cord
Hemlock	10', 12', 16'	7" top, no max butt	\$337.03	↑ 6%	April 9/2021	mbf
Oversize Red or Black Spruce	10', 12', 16'	10" top, no max butt	\$487.03	↑ 11%	April 9/2021	mbf
<b>Please contact Trevor at the mill (485-1010) before proceeding.</b>						

**QUALITY DEFECTS:**

Oversize spruce needs to be clean, no washer knots.

**Prior to harvest or delivery, please call to confirm current market specs and prices.**

## Devon Lumber , Tree length & 10'6" Cedar (Fredericton NB)



### TREELNGTH CEDAR – \$92.25/tonne

Min. Top – 4" (inside bark)    Min. Butt – 6" (inside bark)    Min. Length – 10'

**UNACCEPTABLE:**    Broken or dead trees, woodpecker holes, butt flare or shattered butts, old growth cedar (thick spiral bark), scars or cat faced trees, pencil rot, forked trees. Sweep or crook in excess of 3" in 10', semi tree unless for stems trimmed to meet specs.

**ROT:**    No rot or black heart in any trees

**RISERS:**    **Please include for tree length to avoid damage to wood and trailers**

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### Premium

10'6" cedar fence rail

Min. top – 4 ½"

Max. Butt – 6"

All wood must be straight, sound, no pencil rot and no butt flare.

**Price: \$4.84/pc**

**(Any rails not meeting specifications will be deemed second grade and paid \$1.84/pc)**

**Office: 457-7120**

**Scale Hours: Monday to Thursday 7:30 am – 4:30 pm**

**Hanson Sawmill , 8 foot Cedar (Killarney Rd, Fredericton NB)**

**CEDAR**

**DELIVERED TO:** Hanson Sawmill, **FREDERICTON**  
Entrance located just before 362 Killarney Rd.

**SPECIES:** Cedar

**QUALITY:** Must be straight & sound

4" & up

8'4" – 8'6"

**HOURS:** Mon.-Fri. 8 am – 5 pm

**Price / Cord**

**\$164.64**

**PRIOR TO HARVESTING, LOADING OR DELIVERING**

**CONTACT SNB: SNB – 433-9866 / 1-833-500-9866**

**Marwood : Tracyville, Cedar (6 foot)**

**Delivered Price: \$105.25 gmt**



**Eastern White Cedar Round Wood Specs**

**6' Saw Stock**

**January 2021**

	<u>Top Size</u>	<u>Rot</u>	<u>Allowable Sweep</u>
CESW	4.5" - 9"	Sound, No Rot	0 - 1"
CESW O/S	9" - 14"	2" Center Rot	0 - 2"
	14" +	3" Center Rot	0 - 2"
Length	6' 3" - 6' 6"		

- All Branches removed and cut flush to stem
- No Blackheart
- No Seams
- No Crotches, Forks or Doglegs
- No Shattered Butts
- No Butt Flare
- No Pencil Rot

Cedar delivered to Marwood Ltd Tracyville, NB where product will be weighed  
Unloading Hours 7:30 am - 4:30 pm, Monday - Friday

For more information contact Buyer:

Mark Shannon

cell 506 440 0000

email [mark.shannon@marwoodltd.com](mailto:mark.shannon@marwoodltd.com)



**Marwood : Little's Lumber , Hemlock Logs (Harvey, NB)**



**Delivered to Littles Lumber Sawmill  
Hemlock Sawlogs**

<b>SPECIES</b>	Hemlock Only
<b>LENGTH</b>	10', 12', 14', 16' lengths, with 6" trim
<b>DIAMETER</b>	9 " min top diameter and 30" max butt diameter (inside bark measurements)
<b>DEFECTS</b>	maximum 5% butt rot
	<b>excessive sweep unacceptable</b>
	knots cut flush with stem
	no knot pulls (mechanical delimber)
	no shake
	defects such as porcupine chews, dog legs and seams are unacceptable
<b>NOTE:</b>	<b>Price is delivered to Littles Lumber Sawmill where logs will be scaled, scalers tally is final. Any logs exceeding half the gross volume with defects will be culled entirely. Also buying 18 ' logs, minimum 12" top and Straight.</b>
<b>CONTACT:</b>	Mark Shannon (506) 440-0000 (cell) Email: mark.shannon@marwoodltd.com
<b>PRICE</b>	Zone 1: \$307.02/mbf (0-120 km from mill)      Zone 2: \$327.03/mbf (120+ km from mill)
<b>"New"</b>	Please note that unacceptable logs will be loaded back on truck
<b>DESTINATION</b>	Littles Lumber: 75 Frog Lake Road Harvey Station, NB E6K 2C7

**Other small mills that purchase Cedar, Hemlock, Tamarack, and Oversize Spruce.**

**The following are some mills which operate in the SNB area on a regular or seasonal basis.**

**Please check with these mills prior to harvesting or delivery, to verify product specifications, prices, and delivery schedules.**

Tony Boyd, 696 Salmon Creek Rd, Salmon Creek  
Contact: (506) 362-9105  
(Buys cedar, hemlock, and oversized spruce) Other species at special request.

Gary Johnson, 7620 Rte 102, Browns Flat. Johnson's Lumber  
Contact: (506) 468-2457  
(Buys cedar, hemlock, and oversized spruce)

Ron Alward, 396 Hicks Settlement Rd., Havelock. Ridgebrook Lumber  
Contact: (506) 534-2277  
(Buys cedar, hemlock, tamarack, and oversized spruce)

Walter Teehan, 284 Parlee Brook Rd.  
Contact: (506) 434-3937  
(Buys hemlock, cedar, white pine, and the odd load of red pine)

Nick Duffy, 79 Porter Rd., Nawigewauk  
Contact: (506) 343-0989  
(Buys oversized spruce, hemlock, cedar, tamarack, white pine, and red pine logs)

## **HARDWOOD SAWLOGS, VENEER, & SPOOLWOOD**

## Columbia Forest Products, Hardwood logs & Veneer (Presque Isle, ME)

Columbia Forest Products, Presque Isle, Maine 04769  
 Tyler Smith, Log Buyer  
 (506) 323-0942



**These are Roadside Prices, in Canadian \$. Prices may fluctuate with exchange.**

Species	Code	Grade	Lengths	Min Diameter "	Allowable Defects	Price/MBF
Y & W Birch	17	SLICER	9' 5", 10' 5", 11'5"		Straight grain centered hearts 4 FC	
Y & W Birch	25	SELECT PLUS	8'9", 9'5", 10'5", 11'5"	12, 13	1/3 Heart Center Straight No Defects No Butt Swell	\$2,587.03
Y & W Birch	10	PRIME	8'9", 9'5", 10'5", 11'5"	14 and up	No Surface or End Defect	\$1,807.03
Y & W Birch	20	SELECT	8'9", 9'5", 10'5", 11'5"	11, 12, 13	No Defects	\$1,417.03
Y & W Birch	33	# 1 SPECIAL	8'9", 9'5", 10'5", 11'5"	14 and up	One Defect	\$1,417.03
Y & W Birch	30	# 1	8'9", 9'5", 10'5", 11'5"	11, 12, 13	One Defect and Small End Defect	\$117.03
Y & W Birch	40	# 2	8'9", 9'5", 10'5"	11 and up	Two Surface Defects and Small End Defect	\$637.03
Y & W Birch	60	# 4	8'9", 9'5"	10	No Defects Straight	\$897.03
Hard Maple	17	SLICER	9'5", 10'5", 11'5"		Straight grain centered hearts 4 FC	
Maple	10	PRIME	9'5", 10'5", 11'5"	14 and up	No Defects 1/3 Heart	2847.03
Maple	20	SELECT	9'5", 10'5", 11'5"	11, 12, 13	No Defects 1/3 Heart	1807.03
Maple	33	#1 Special	9'5", 10'5", 11'5"	14 and up	One Defect 1/3 Heart	1807.03
Maple	30	#1	9'5", 10'5", 11'5"	11, 12, 13	One Defect 1/3 Heart	1287.03
Maple	42	#2 Special	9'5", 10'5", 11'5"	14 and up	No Defects up to 1/2 Heart	1287.03
Maple	40	#2	9'5", 10'5", 11'5"	11, 12, 13	No Defects up to 1/2 Heart	1027.03
Maple	50	#3	9'5", 10'5"	11 and up	Two Defects 1/3 Heart	767.03
Maple	60	#4	9'5"	10	No Defects Straight, 1/3 Heart	1027.03

### Defect Description:

- 2"-3" Sound knot – One Defect
- Larger Sound Knots- one or more defects depending on log size and quality. Other knots will be graded as they affect quality of the log.
- A three foot tight seam is acceptable in birch.
- Burls, swells, cat faces, dote, checking, shake, work track, mineral, grubs and spiral grain are defects and will be graded as they affect the value of the log.
- Two defects in a straight line will be graded as a one defect log.
- No sweep in 9", 10", 11" log.
- No butt swell or excessive flare.
- In logs 12" to 14" in diameter, 1 ½" of sweep will be allowed. In logs 15" and over, 3" sweep is acceptable. Necessary scale deductions will be made.
- All logs not meeting lengths specified will be cut back to next acceptable length. Need to have full 5" trim.
- Length of logs will be measured from top of scarf.

# Groupe Savoie Saint Quentin, Hardwood Logs



## PRICE AND SPECIFICATIONS SEASON 2019 HARDWOOD LOGS

251, Route 180  
Saint-Quentin, N.-B.  
E8A 2K9  
Scale house: (506) 235-1066  
Fax: (506) 235-9837

**CONTACT: Yves O'Brien, BUYER**  
Cell: (506) 235-0506, email: [yves.obrien@groupe savoie.com](mailto:yves.obrien@groupe savoie.com)  
**Serge Laplante, Dir. Approv.**  
Tel: (506) 235-1070

June 2019  
version 1

Scale hours: Mon-Fri 6:00 am to 5:00 pm

**NET \$ ROAD SIDE, TRUCKING PAID BY GROUPE SAVOIE \*\*\* 200KM + \*\*\***

**NEW: PAIEMENT WILL BE SEND TO YOUR MARKETING BOARD**

LOGS : (class A)			SUGAR MAPLE (Rock Maple)	YELLOW and WHITE BIRCH	RED MAPLE (Soft Maple)	Prime Red Maple <50% hart (Class D)
			sound and straight less than 50% heart	sound and straight	sound and straight	
small end diameter	length	# clear faces	\$/m3	\$/m3	\$/m3	
36 cm + (14 in +)	7'6"-8'9"	4	140 -72\$/Mbfm	140 -72\$/Mbfm	45	50
		2 - 3	85 -44\$/Mbfm	85 -44\$/Mbfm	45	50
		0 - 1	45 -23\$/Mbfm	45 -23\$/Mbfm		
24 to 34 cm (9 to 13 in)	7'6"-8'9"	4	85 -44\$/Mbfm	85 -44\$/Mbfm	40	50
		2 - 3	60 -31\$/Mbfm	60 -31\$/Mbfm	35	50
		0 - 1	45 -23\$/Mbfm	45 -23\$/Mbfm		

Heated and/or stained logs will be paid at 35\$/m<sup>3</sup> or 45\$/m<sup>3</sup> (depend of size) roadside (Class C logs)

Logs not responding to specs will be paid at 35 \$ / m3 roadside (class B logs)

Pieces declassified to pallet will be paid at 30 \$ / m3 roadside

### Specifications:

**Length:** 7'6"-8'9" / 7'0" for recovery logs

**Clear face:** Perfect face (no knot)

**Forks:** not accepted

**Straight crack:** accepted but loss in clear faces

**Delimiting:** knots flush with log

**Class B log:** do not respect class A logs specs

**VENEER:** (11 inch +) at small end

**Birch:** 8'9", 9'6", 10'6" and 11'6"

**Maple:** 9'6", 10'6" and 11'6"

Possible pieces will be put aside to be measured by an independant certified veneer scaler

\*\*\* Deduction of 15\$/m<sup>3</sup> for veneer transport

Scaling: Done by Groupe Savoie inc, by a certified scaler according to NB scaling guide  
All pieces mesured one by one in solid m3 (1 cord = 2.26m<sup>3</sup>)  
Prices in Mbf are approximate (factor 5.2)






**Our buyer is always open to doing business with you ! Call (506-235-0506)**



Our purchases need to comply with best management practices.  
We promote Sustainable Forestry Practices and Quality Logging Professional (QLP training)




Information
<p><b>Yves O'Brien</b>  <b>Cell: (506) 235-0506 Office: (506) 235-1066</b>  <a href="mailto:yves.obrien@groupe Savoie.com">yves.obrien@groupe Savoie.com</a></p>

## Private wood

Saw logs						
Criteria	Specifications	Photos				
<b>Diameter</b>	<table border="1" style="margin-left: auto; margin-right: auto;"> <thead> <tr> <th style="background-color: #92d050;">Min</th> <th style="background-color: #92d050;">Max</th> </tr> </thead> <tbody> <tr> <td style="text-align: center;">9" s.e (23 cm)</td> <td style="text-align: center;">28" (70 cm)</td> </tr> </tbody> </table> <p style="text-align: center;">s.e = Small end</p>	Min	Max	9" s.e (23 cm)	28" (70 cm)	
Min	Max					
9" s.e (23 cm)	28" (70 cm)					
<b>Length</b>	<p style="text-align: center;">7'6'' - 8'9'' (+/- 2 in)</p> <p style="text-align: center;">Min 7'0'' for recovery logs</p>					
<b>Heart rot</b>	<p>&gt; 10 inches: less than 33%</p> <p>Less than 10 inches: No rot</p>					
<b>Sweep</b>	<p>&gt; 10 inches: Maximum of 30% (1/3) of diameter</p> <p>&lt; 10 inches: straight</p>					
<b>Split</b>	<p>Accepted on 1 faces max. Twisted split is not tolerated if the 2nd face is affected</p>					


Information
<p><b>Yves O'Brien</b>  <b>Cell: (506) 235-0506 Office: (506) 235-1066</b>  <a href="mailto:yves.obrien@groupe Savoie.com">yves.obrien@groupe Savoie.com</a></p>

## Private wood

Saw logs		
Criteria	Specifications	Photos
<b>Knots, defects and bumps</b>	Any 4-inch bumps or defect needs to be shaved. (Medium and high bumps in these hardwoods are degraders)	
<b>Butt flare (flange) and spider heart</b>	The butt flare must be removed. Spider heart isn't accepted (1 split is ok).	
<b>Plywood logs (Veneer)</b>	Maple: 9'5", 10'5", 11'5" Birch: 8'9", 9'5", 10'5", 11'5" Size: 11" small end. Hard heart, healthy, no major defect, no stained wood, straight	
Important		
<p>- Logs need to be transported between 6 a.m. and 5 p.m. Monday to Friday                      - 2 or 3 Weeks maximum to haul the logs in our mill during summer time (stain</p>		



## Groupe Savoie Westville Division, Hardwood Logs (Westville Nova Scotia)

		2649 Foxbrook Road Westville, Nova Scotia B0K 2A0				Jody Hamper Office: (902) 396-3960 Cell: (902) 759-3234 email: jody.hamper@groupe-savoie.com				<b>2020</b>					
Westville Division															
<b>Net Roadside Log Price</b>		<b>\$/MFBM</b>		<b>NB log Rule</b>											
Grades (clear faces)	Dia"	Sugar Maple	\$/gmt	Dia"	Red Maple	\$/gmt	Dia"	Birch	\$/gmt	Dia"	Ash	\$/gmt	Dia"	Oak	\$/gmt
Prime (4)	10+	\$587.03	(113) \$	12+	\$387.03	(74) \$	10+	\$562.03	(108) \$	10+	\$562.03	(108) \$	10+	\$562.03	(108) \$
1 (3)	10+	\$487.03	(94) \$	10+	\$337.03	(65) \$	10+	\$367.03	(71) \$	10+	\$437.03	(84) \$	10+	\$437.03	(84) \$
2 (2)	9+	\$387.03	(74) \$	9+	\$287.03	(55) \$	9+	\$312.03	(60) \$	9+	\$362.03	(70) \$	9+	\$287.03	(55) \$
Pallet log	8+	\$287.03	(55) \$	8	\$287.03	(55) \$	8	\$287.03	(55) \$	8	\$287.03	(55) \$	8	\$287.03	(55) \$
Tie Logs (0)	11+	\$287.03/ MFBM -sugar maple, red maple, birch, oak, beech- lengths 8' 9", straight and sound, no rot													
Lengths -Saw logs	8'6", 7'6", 6'6"	Rot accepted 30% diameter Maximum sweep 2" at 8 ft													
Lengths -Veneer	8'9", 9'5", 10'5"	Maximum 50% (1/2) heart in all maples (sugar and red) grade 2 and up Yard hours- Monday to Thursday 7:00 AM to 5:00 PM, Friday- 7:00 AM to 4:00 PM Palletwood- No clear faces, stained wood, 8+ inches \$/GMT is an approximate value Summer cut logs must be delivered within 2 weeks after harvesting													
Trucking is paid by Groupe Savoie															



**Groupe Savoie Westville Division, Hardwood Veneer (Westville NS)**

**GROUPE SAVOIE - WESTVILLE DIVISION  
PRICE LIST AND SPECIFICATIONS  
PURCHASING HARDWOOD LOGS AND VENEER**



2649 Foxbrook Road  
Westville, Nova Scotia  
B0K 2A0  
Tel: (902) 396-3960  
Fax: (902) 396-3962

Jody Hamper  
(902) 759-3234

Effective May 1, 2019

**Logs must be shipped within 2 weeks in summer to prevent stain.  
Net Price Roadside \$/Mfbm Canadian dollars**

Species	Code	Grade	Lengths	Min Diameter	Allowable Defects	Prices/MBFM
Y&W Birch	Y+	Slicer	8'9" 9'5" 10'5" 11'5"	14" and up	Straight, No Butt Swirls	<b>\$2,687.03</b>
Y&W Birch	Y+	Select Plus	8'9" 9'5" 10'5" 11'5"	12" 13"	1/3 Heart center Straight no Defects	<b>\$2,387.03</b>
Y&W Birch	YP	Prime	8'9" 9'5" 10'5" 11'5"	14" and up	No surface or end defects	<b>\$1,487.03</b>
Y&W Birch	YS	Select	8'9" 9'5" 10'5" 11'5"	11" 12" 13"	No Defects	<b>\$1,137.03</b>
Y&W Birch	YO	#1 Special	8'9" 9'5" 10'5" 11'5"	14" and Up	One Defect	<b>\$1,137.03</b>
Y&W Birch	Y1	# 1	8'9" 9'5" 10'5" 11'5"	11" 12" 13"	One defect & 3" End Defect	<b>\$987.03</b>
Sugar Maple	M+	Slicer	9'5" 10'5" 11'5"	14" and up	Straight, No Defects & 1/3 heart centered	<b>\$2,987.03</b>
Sugar Maple	MP	Prime	9'5" 10'5" 11'5"	14" and up	No Defect 1/3 heart	<b>\$2,637.03</b>
Sugar Maple	MS	Select	9'5" 10'5" 11'5"	11" 12" 13"	No Defect 1/3 heart	<b>\$1,487.03</b>
Sugar Maple	MO	#1 Special	9'5" 10'5" 11'5"	14" and Up	One Defect 1/3 heart	<b>\$1,487.03</b>
Sugar Maple	M1	#1	9'5" 10'5" 11'5"	11" 12" 13"	One Defect 1/3 heart	<b>\$1,012.03</b>
Sugar Maple	M2S	#2	9'5" 10'5" 11'5"	14" and up	No Defect 1/2 heart	<b>\$1,012.03</b>

**Specifications:** Yard hours Mon - Thurs 7am - 5 pm  
Fri 7 am - 4 pm

**Straight = less than 1 1/2" sweep at 12"+**

**Biomass Products Inc. Hardwood Logs**

**BIOMASS PRODUCT INC.**

3394 RICHMOND CORNER , ROUTE 540

506-328-8797

AS of May 1/2020

**ASH**

\$550.00	13" & up	diameter
\$500.00	10" - 12"	diameter
\$400.00	8" - 9"	diameter

**HARD MAPLE**

\$600.00	13" & up	diameter
\$500.00	10" -12	diameter

**YELLOW BIRCH-WHITE BIRCH-SOFT MAPLE**

\$450.00/THOU	10-11-12"
\$500.00	13" & UP

## LOG SHEET SPECS

- 1.) 9`` minimum top - inside bark
- 2.) Gradual sweep - no crooks
- 3.) Absolutely No checks- cracks
- 4.) No excessive knots
- 5.) Even lengths- 8`, 10`, 12`, 14`, 16`
- 6.) 4-6 inches of Trim



**Seacoast Fishing Supplies. Hardwood Sawlogs**

**July 24/2020**

**Currently only purchasing White Ash logs**

**Contact:** Don Boudreau: (506) 533-0455

**Price:** \$244.66/cord delivered

**Specifications:**

**Length:** 8' 6" and up

**Top Diameter:** 7" minimum


**Quality:** 2 clear faces

**Limited deliveries, please contact office prior to cutting.**

**506 433-9866**

## J.D. Irving Limited. Hardwood Sawlogs (Sussex)

JD Irving is currently not purchasing Hardwood Sawlogs, effective at the end of the day, May 16<sup>th</sup> 2020.

 <b>J.D. Irving, Limited</b>	
<b>Sussex- HARDWOOD SAWLOG SPECIFICATIONS</b>	
<b>Grade 2</b>	
<b>SPECIES</b>	Hard Maple, Yellow Birch and White Birch; maximum 25% White Birch
<b>AGE</b>	Delivered within 2 weeks of date cut (live trees at time of cut)
<b>LENGTH</b>	<b>8'6", 10'6" and 12'6"</b>
<b>DIAMETER</b>	<b>10"</b> minimum top diameter (inside bark)
<b>DEFECTS</b>	Sweep must be no more than 1/3 the smallest diameter of the bolt
	Maximum butt rot is 1/3 the smallest diameter of the bolt
	No stained logs accepted
	No split logs accepted
	No forked trees, butts cut flush and square with the centre line of the tree
<b>PRICE</b>	<b>\$0 /GMT Currently not buying</b>
<p>All loads containing burned wood, unacceptable species, or logs containing metal shall be rejected. Defective bolts within loads may be deducted from the scale and sent back to producers on the truck OR downgraded to pulp grade (Sussex Chip Plant specifications) at the attention of the scale staff or District Administrator Sussex Region at the time of delivery by the trucker or producer and, if unloaded, piled separately.</p> <p>These specifications are subject to change by J.D. Irving, Limited with minimal notice.</p>	

# Hardwood Products Company LLC, Guilford Maine

## Hardwood Products Company LLC

P.O. Box 149  
31 School Street  
Guilford, Maine 04443

### Wood Specifications – January 1, 2021

Scale Rule: Maine Log Rule

Plus: We give a 1" rise on 21' and longer logs

#### **White Birch / Grade 1:**

10" minimum diameter; 10'-6" minimum length (scaled every foot above 10'-6")

At least 3" of white wood from inside the bark to the closest point of the heart.

20" maximum diameter, outside the bark

#### **White Birch / Grade 2:**

7" minimum diameter; 8'-6" minimum length (scaled every foot above 8'-6")

At least 2" of white wood from inside the bark to the closest point of the heart.

20" maximum diameter, outside the bark.

\$647.43/mbf CAD

#### **Pallet Grade:**

If a log does not have the minimum requirements, it will be graded as a Pallet log

\$539.48/mbf CAD

7" minimum diameter, 20" maximum diameter, 8'-6" minimum length, no rot or holes

No more than 6" of surface defect per 4' section. (bump / burl / cat face / knot / crotch)

No seams, splits, rot, holes, dead wood, checked or stained wood

The length of the log with the defects will be discounted on scale.

**Any amount of sweep is acceptable.**

**Wood must be delivered within 2 weeks of harvest from April 1 to November 1**

**CULL LOGS:** Will be marked with a "0", and saved for Contractor for 10 Business days unless other arrangements have been made.

**PAYMENT:** Processed each Friday for wood delivered during the previous weekly period (The previous Monday through Friday). Payment will be based on our mill scale.

**SCALE HOURS: 5:00 AM - 3:00 PM Monday – Friday**


#### **WOOD YARD CLOSED:**

Monday – May 31, 2021                      Monday – September 6, 2021  
Thursday – November 25, 2021

**RED PINE STUDWOOD, LOGS, POSTS, POLES, & PILING**

**J.D. Irving Limited. Red Pine Studwood (Truro, Nova Scotia)**

**NOTE: Truro sawmill is not purchasing NB wood, effective December 23 2019.**

 <b>J.D. Irving, Limited</b> <b>TRURO SAWMILL- RED PINE STUDWOOD</b>	
<b>Grade 0</b>	<b>9 foot</b>
<b>SPECIES</b>	Red Pine Only
<b>AGE</b>	Delivered within 3 months of date cut (live trees at time of cut)
<b>LENGTH</b>	110" to 116" (9 foot studs)
<b>DIAMETER</b>	5" minimum to 13" maximum (inside bark measurements)
<b>DEFECTS</b>	No rot. No forked bolts. Ends cut square.
	Taper or sweep must be less than 2" over the length of the bolt
	In any 4-foot section of a bolt: not more than 12 knots 1" to 3" diameter OR not more than 8 knots > 3" diameter.
<b>NOTE:</b>	<b>Grades and acceptability shall be determined by a Licensed Scaler, based on measurements and/or visual inspection of each load.</b>
<b>PRICE</b>	<b>Currently not buying</b>
<b>**Please call ahead of time before cutting red pine for the Truro Sawmill.</b> <b>(506) 433-9865</b>	



**Marwood : Little's Lumber , Red Pine Logs (Harvey, NB)**



**Delivered to Little's Lumber in Harvey (506) 366-3445  
Red Pine Log Specs**

<b>SPECIES</b>	Red Pine Only	
<b>AGE</b>	Fresh cut between Oct 1st and Apri 15th	
<b>LENGTH</b>	<b>10', 12', 14', 16'</b> Lengths <b>(4-6 "trim)</b>	
<b>DIAMETER</b>	<b>9"</b> minimum top and <b>36"</b> maximum butt diameter (inside bark measurements)	
<b>DEFECTS</b>	Max 10% butt rot	
	Knots cut flush with stem	
	No dog legs or forks	
	Minimal sweep	
<b>NOTE:</b>	<b>Delivered to Little's Lumber in Harvey, where logs will be scaled, scalers tally is final. Logs exceeding half the gross volume in defects will be culled entirely.</b>	
<b>"NEW"</b>	<b>Please note that unacceptable logs will be loaded back on the truck.</b>	
<b>CONTACT:</b>	<b>Mark Shannon (506) 440-0000 (cell) Email: mark.shannon@marwoodltd.com</b>	
<b>PRICE</b>	<b>Zone 1: \$307.03/mbf (0-120 km to mill)</b>	<b>Zone 2: \$327.03/mbf (120+ km to mill)</b>
<b>DESTINATION</b>	<b>Littles Lumber: 75 Frog Lake Road Harvey Station, NB E6K 2C7</b>	

**Marwood : Little's Lumber , Red Pine Studwood (Harvey, NB)**



**Delivered to Little's Lumber in Harvey (506) 366-3445  
8 foot Red Pine Studwood**

<b>SPECIES</b>	Red Pine Only	
<b>AGE</b>	Fresh cut between Oct 1st and Apri 15th	
<b>LENGTH</b>	8' lengths (4" trim)	
<b>DIAMETER</b>	6" minimum top and 10 " maximum butt diameter (inside bark measurements)	
<b>DEFECTS</b>	No Crooks, or dog legs	
	No rot	
	Knots cut flush with stem	
	8' with 10 " plus top may be sent with the long logs	
	Excessive large knots is unacceptable	
<b>NOTE:</b>	This products is not an open market. Please check and make sure we are buying before harvesting.	
<b>CONTACT:</b>	Mark Shannon (506) 440-0000 (cell) Email: mark.shannon@marwoodltd.com	
<b>PRICE</b>	Zone 1: \$104.64/cord (0-120 km to mill)	Zone 2: \$114.64/cord (120+km to mill)
<b>DESTINATION</b>	Littles Lumber: 75 Frog Lake Road Harvey Station, NB E6K 2C7	

**Marwood Tracyville Site, Red Pine Fence Posts (Tracyville, NB)**



**Delivered to Marwood Tracyville  
Red Pine Fence Posts**

<b>SPECIES</b>	Red Pine Only
<b>AGE</b>	Fresh cut between Oct 1st and Apr 15th
<b>LENGTH</b>	<b>12'</b> and <b>14'</b> lengths, with <b>3"-5" trim</b>
<b>DIAMETER</b>	<b>4.75 "</b> min top diameter ( <b>VERY IMPORTANT</b> ) and <b>7.5"</b> max butt diameter
<b>DEFECTS</b>	No rot, or dog legs
	No large knots (to be discussed on site)
	Should be studwood type quality
	Minimal sweep.
<b>NOTE:</b>	<b>ALL FENCE POSTS MUST BE HAULED WITH BUTTS ALL FACING ONE WAY! THESE ITEMS WILL BE PRODUCED ON A REQUEST BASIS AS VOLUME IS SENSITIVE</b>
<b>CONTACT:</b>	Mark Shannon (506) 440-0000 (cell) Email: mark.shannon@marwoodltd.com
<b>PRICE</b>	Zone 1: \$49.25/gmt (0-120 km to mill)      Zone 2: \$51.25/gmt (120+km to mill)
<b>DESTINATION</b>	Marwood Tracyville: 3307 Route 101, Tracyville, NB E5L 1N7

**Marwood Tracyville Site, Red Pine Poles (Tracyville, NB)**



**RED PINE POLE SPECIFICATIONS**  
**Sept 2020**

Length	Minimum Circumference at 6 feet from the butt		Minimum Circumference at the top
	Min	Max	
25'	28"		
30'	32"	44"	22"
35'	34"	47"	22"
40'	36"	50"	24"
45'	43"	55"	26"
50'	45"	57"	26"
55'	47"	60"	26"
60'	48"	62"	26"

Trim allowance of a minimum 12" in excess of the lengths above is required.

Deep side scars or surface pitch pockets are not acceptable.

Excessive crook or sweep is not accepted. The pole must stay within a line passing through the center of the butt and top. Double sweep, dog legs or sharp deviations from straight is not acceptable.

Poles delivered to Marwood Tracyville site.

**Please contact Mark Shannon at (506) 440-0000 for Pricing and Assessment.**

Email: [mark.shannon@marwoodltd.com](mailto:mark.shannon@marwoodltd.com)

**Red Pine should be fresh cut between Sept 15th and Apr 15th**

**Marwood Tracyville Site, Red Pine Piling (Tracyville, NB)**



**RED PINE PILING SPECIFICATIONS  
Sept 2020**

Length	Minimum Diameter at the Butt		Minimum Diameter at the top
	Min	Max	
30'	14"	17"	8"
35'	14"	17"	8"
40'	14"	17"	8"
45'	14"	17"	8"
50'	14"	17"	8"
55'	14"	17"	8"
60'	14"	17"	8"

**Note: Measurements for piling are "outside the bark"**

Trim allowance of 12" in excess of the lengths above is required.  
 Side scars or surface pitch pockets are acceptable.  
 Excessive crook or sweep is not accepted.  
 The piling must stay within a line passing through the center of the butt and top  
 Double sweep, dog legs or sharp deviations from straight is not acceptable.  
 Excessive quantities of knots or excessively large knots are acceptable.  
 Piling delivered to Marwood Tracyville site.

**Please contact Mark Shannon at (506) 440-0000 for Pricing and Assessment.**

Email: [mark.shannon@marwoodltd.com](mailto:mark.shannon@marwoodltd.com)

**Red Pine should be fresh cut between Sept 15th and Apr 15th**

**Marwood Tracyville Site, Red Pine Barn Poles (Tracyville, NB)**



**Delivered to Marwood Tracyville  
Red Pine Barn Pole Specs**

<b>SPECIES</b>	Red Pine Only
<b>AGE</b>	Only purchasing between <b>October and April</b>
<b>LENGTH</b>	<b>20', 25', 30', 35' + 6" trim</b>
<b>DIAMETER</b>	<b>7-9" top diameter (inside bark) &amp; no limit for butt size</b>
<b>FORM</b>	<b>"GUN BARREL" straight</b>
<b>DEFECTS</b>	No rot
	Excessive large knots unacceptable
<b>CONTACT:</b>	<b>Mark Shannon (506) 440-0000 (cell) Email: mark.shannon@marwoodltd.com</b>
<b>PRICE</b>	<b>Please contact Mark Shannon for pricing and assessment.</b>
<b>DESTINATION</b>	<b>Marwood Tracyville: 3307 Route 101, Tracyville, NB E5L 1N7</b>

## **Portable and Stationary Sawmill Contact Information**

### **Portable Sawmill Contact Information**

**Mark Snow**, Hampton: (506) 333-6760

**Jerry Nodwell**, Plumsweep : (506) 433-5259

**Peter McCready**, Bloomfield: (506) 832-2963

**Luke Coleman**, Hampton: (506) 470-5927 (mobile) (506) 832-3752 (home)

### **Stationary Sawmill Contact Information**

**Peter De Graaf**, 1349 Rte 880 Berwick : (506) 432-0340

Custom Sawyer who is a licensed grader for both: dimensional light structural framing and Post & Beam. Peter 'can' supply SPF material for sale; on a "pre-order" basis.

**Guy Russell**, 4926 Rte 114, Shepody: (506) 875-4572

Custom Sawyer who is a licensed grader for dimensional light structural framing. Stock supply of SPF material for sale.

## **NICHE MARKET OPPORTUNITY**



## **Specs for Birch Branches 2019**

**Delivered to:** Royal Gardens, 30 Royal Gardens Road, Penobsquis E4G 2C5

- **Must Report to office to get ribbon**

- Branches need to be a minimum of 3 feet and no longer than 4 feet long
- Butt must be at least ¼" thick
- 100 stems per bunch tied tight with at least 2 strings.

**Payment is \$ 9.00 per bunch when they meet our spec.**

Payment is made on Friday, for product up to Wednesday arrival.

**Any questions please call 433-2030 and ask for Leonard**