



**Southern
New Brunswick**
Forest Products
Marketing Board

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Wood Producers Working Together To Help Themselves At Woodlot Management & Marketing Forest Products

SOFTWOOD PULPWOOD & BIOMASS PRICES AND SPECS

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J.D. Irving Limited, Softwood Pulpwood (Sussex)

Effective Monday October 26, JDI will temporarily stop purchasing softwood pulpwood from producers/suppliers that is not under an individual contract or a marketing board contract (i.e., no gatewood or non-contract purchases).

Softwood Pulpwood Price List Irving, Sussex Chip Plant Spruce, Fir, & Jack Pine (up to 5% tamarack and/or white pine should be separated on load)						
Species	Length	Diameter	Age	Miles to Mill	Mill Price	Unit Measure
Spruce/fir/jack pine up to 5% tamarack and/or white pine separated NO hemlock or red pine	8'	min 3 1/2" top to max butt 20"(inside bark)	Within 6 Months	1-40	\$34.04	Metric Tonne
	9' up to 20% 8' allowed					
Spruce/fir/jack pine up to 5% tamarack and/or white pine separated NO hemlock or red pine	8'	min 3 1/2" top to max butt 20"(inside bark)	Within 6 Months	41-60	\$36.04	Metric Tonne
	9' up to 20% 8' allowed					
Spruce/fir/jack pine up to 5% tamarack and/or white pine separated NO hemlock or red pine	8'	min 3 1/2" top to max butt 20"(inside bark)	Within 6 Months	61-80	\$36.04	Metric Tonne
	9' up to 20% 8' allowed					
White Pine or Tamarack greater then 5% of load NO hemlock or red pine	8'	min 3 1/2" top to max butt 20"(inside bark)	Within 6 Months	n/a	\$27.04	Metric Tonne
	9' up to 20% 8' allowed					
Note * An Additional \$4/tonne may be available with a contract						



Defects: Not more than 5% rot per load. Individual pieces cannot have more than 50% total deductions for rot and/or defects. No forked pieces or excessively crooked pieces. Bolts must be able to pass through the 20" diameter chipper infeed. (like going through a 20" culvert pipe).

Defective bolts may be rejected and load back on truck. Any disputes regarding scale must be brought to the attention of the JDI scale staff at the time of delivery by the trucker or producer. Specs subject to change with minimum notice per JDI.



Memo

To: New Brunswick Forest Products Marketing Boards
From: Brent Thompson
CC: New Brunswick Forest Products Commission
Date: 21 October 2020
Re: Gatewood (non-contract) Pulpwood Deliveries

In order to ensure we have the capacity to purchase all of the softwood pulpwood in the wood supply contracts we have in place with private wood suppliers, private woodlot owners, and in marketing board contracts, we must stop deliveries of softwood pulpwood from suppliers and boards that is not under these contracts.

This means, **effective Monday October 26th JDI will temporarily stop purchasing softwood pulpwood from producers/suppliers that is not under an individual contract or a marketing board contract** (i.e., no gatewood or non-contract purchases).

This action is necessary to control our softwood pulpwood inventory levels and to ensure we can keep the volume commitments we have made in contracts with individual suppliers and with marketing boards.

Sincerely,

A handwritten signature in black ink, appearing to read "B. Thompson", with a long horizontal flourish extending to the right.

Brent Thompson
J.D. Irving, Limited

Arbec, Softwood and Hardwood Pulpwood (Miramichi NB)

<h3>Softwood/Hardwood Pulpwood Price List</h3> <p>Arbec Forest Products, Miramichi NB Poplar, Mixed Hardwoods (Maples, Birches, Ash, Oak) All Softwood species except Cedar. FIR MUST BE WHITE WOOD CONTRACT # SNB-C-1-21</p>						
Species	Length	Diameter	Age	Zone	Mill Price	Unit Measure
Poplar	84"-106" (96") No Tolerance for over 106"	min 3" top to max butt 25" (inside bark)	Within 3 Months	5	\$59.47	Metric Tonne
				6	\$62.09	
Hardwoods	84"-106" (96") No Tolerance for over 106"	min 3" top to max butt 25" (inside bark)	Within 3 Months	5	\$54.39	Metric Tonne
				6	\$56.99	
Softwood	84"-106" (96") No Tolerance for over 106"	min 3.5" top to max butt 25" (inside bark)	Within 3 Months	5	\$51.60	Metric Tonne
				6	\$54.53	
<p>Note * Two loads of Poplar/Hardwood required for one load of Softwood Requirement: Prior to Delivery, all deliveries are to be allocated weekly via SNB Contact SNB: 433-9866</p>						

Quality:

Sweep: No more than 6 inches of sweep over the entire length

Knots: Knots must be trimmed flush with the stem

Rot: No more than 50% rot for hardwood and poplar & no more than 20% rot for softwood

Unacceptable: Forks, crotches, doglegs, splits, burned or charred wood, excessive crooks.

Loading Quality:

All loads must have a rounded top lower than the stakes. No cross piling, mud, brush, etc., will be allowed in the road. All trucks must have four (4) solid stakes. Trailers loaded length ways required 2 feet of clearance between tiers. All wood must be secured with 2 binders.

Safety: Drivers will take directions from Company staff and obey all safety order while on company property. Please see next page for further information on safety.

Scalehouse: Monday – Thursday: 5:30 am – 10:00 pm

Friday: Closes at 5:00 pm

ARBEC

Appendix "D" Safety Orders for Logyard

- Speed limit **20 km/h**
- **Safety hat, boots, eye protection and hi-visibility vest are required**
- Log trucks must have lights on at all times while in the Logyard
- 20 lb. Fire extinguisher (or equivalent capacity) on all mobile equipment
- No smoking or littering
- Loads are to be rounded with all wood lower than stakes
- All wood deliveries are to be neatly loaded with **2 binders** on each pile
- Length-ways loads require clearance between tiers
- All loaded vehicles parked on an incline must have parking brake applied and either the driver in the cab or chocks immediately installed upon exiting the cab
- Passengers must remain in cab at all times
- A 360° walk-around must be performed before removing binders
- Binders are only to be removed after leaving scales
- No walking on top of loads or wood piles
- Self-Loaders directed to Hot Pond unloading area **must not** raise their booms until they are at the unloading area due to overhead power lines
- Drivers must stay in cab while getting unloaded
- Truckers are required to use stairs and avoid crossing empty truck boxes or trailers at scalehouse when weighing out
- Accidents/Spills must be reported immediately to the scaler
- ~~Truck beds are to be thoroughly cleaned in the designated clean-off area after weighing out~~
- ~~No trimming of wood allowed on Arbec property~~
- **Failure to comply with Logyard safety orders will result in disciplinary action**

May 25, 2019

Over



Appendix "D"
Arbec Forest Products Inc.
Progressive Discipline

Non-conformance with the Arbec's *Gross Vehicle Weight Limits* or *Arbec's Logyard Safety Orders* will result in the following corrective actions:

- First Offense: Written warning
- Second Offense: Second written warning
- Third Offense: 3 Scaling Days suspension from the Logyard
- Fourth Offense: 5 Scaling Days suspension from the Logyard
- Fifth Offense: 20 Scaling Days suspension from the Logyard
- Sixth Offense: **Reviewed by Advisory Committee and Suspension will be decided.**

By signing below, I hereby agree to comply with Arbec Forest Products Inc. Logyard Safety Orders

Truck Driver (Print)

Truck Driver (Signature)

Truck #

Date

Scaler

May 25, 2019

Woodland Pulp LLC, Softwood and Hardwood Pulpwood (Woodland Maine)

Softwood pulpwood deliveries to Woodland are on a quota system, and currently Woodland is not accepting Softwood Pulp deliveries from SNB. We expect softwood pulp deliveries to resume this fall, 2021.

Hardwood & Softwood Pulpwood Woodland Pulp LLC, Woodland Maine Updated January 3rd 2022				
Species	Length	Diameter	Location	Mill Price
Maple, Birch, Ash, Oak, Beech, and Basswood. Max 10% Poplar/Load Oak deliveries require prior approval	TL Hardwood 12'-50'	min top 4" max butt 25" inside bark	Woodland, Maine	\$58.34 imperial ton equates to: (\$64.18 metric tonne)
	8'-16'	min top 2" max butt 27" inside bark	St. Stephen Yard (no poplar mixed with hardwood)	\$50.00 Imperial ton equates to: (~\$55.00 metric tonne)
Spruce/Fir Only	Random Length	min top 3" max butt 25" inside bark	Woodland, Maine	Currently Not Buying

St. Stephen Yard: This yard is run by HC Haynes Inc. Take exit 4, at stop sign turn right onto Church St., travel ½ mile to stop sign & yard is straight ahead.

Age: Maximum of 3 months off the stump and cut from live trees.

Quality: SWEEP - Stems must be able to pass through an 8' cylinder 30" in diameter for 8' – 16' and an 8' cylinder 25" in diameter for treelength.

KNOTS - Knots must be trimmed flush with the stem.

ROT - 8'-16' up to 1/3 of diameter
 TL - Rot should be kept to a minimum. Firm heart rot is acceptable. Hollow heart is acceptable as long as there is 3" of sound wood surrounding the hole.

UNACCEPTABLE - Forks, crotches, doglegs, brush, splits, burned or charred wood, excessive crooks and butt flare.

DISCOUNTS: No discounts or deductions will be made for defects but if, in the Scaler's judgement, the load does not meet the above Wood Quality Specifications, it will be rejected.

NOTE: 8 foot wood needs to be hauled separate from the long wood due to the wood handling system at Woodland.

Please review additional attached information prior to delivering to Woodland Pulp.

PER WOODLAND PULP LLC

Wood Specifications & Delivery Request

Proper Loading

All roundwood loads should be prepared for unloading by overhead cranes.

1. Headboards
 - A. Headboards are required on all log trucks.
 - B. Headboard must extend 12" above cab.
 - C. Inadequate headboard protection could result in cab damage. Claims for tractor damage will be denied if headboard protection is inadequate.
 - D. Tops should not stick over headboard.
2. Stakes – Trailer stakes should be a minimum of 8' apart.
3. Load height

All pieces must rest with at least one half of their diameter below the top of any trailer stake.
4. Bunks
 - A. Bunks on frame trailers must be a least 8' above top of the frame.
 - B. Trailers must be equipped with risers at **least 6" thick and firmly attached to the trailer.**
 - C. Multiple Bunks – cut to length loads should have 1 foot separation between bunks to allow inspection.
5. Tiers
 - A. Two tier and Split loads – All loads with butts both ways must be equipped with two (2) dividers between the tiers. The front divider must be at least 8" thick and the rear divider must be at least 12" thick. The bottom tier should have the butts facing forward.
 - B. Single Tier – No load dividers are required on single tier loads with all butts facing forward.
 - C. Risers –Bottom Tier must have at least 6" risers unless drop deck or rail frame leaves room for grapple bite.
 - D. All bottom and single tier loads should be loaded butts forward unless prior arrangement with your Procurement Forester has been made.
6. Securing Loads – Loads must meet State of Maine requirements for binding and securing the load to the trailer.
- 7.

PER WOODLAND PULP LLC

Wood Specifications & Delivery Instructions

Safety Gear for Truck Drivers

The following Personal Protective Equipment (PPE) is required for all drivers entering the mill property. All drivers delivering to mills must be prepared to exit their trucks.

1. Hard Hat
2. Safety shoes or boots
3. Safety glasses with side shields or safety goggles
4. Safety Vest

Shorts and sandals are not acceptable. Guards at the specific mills will enforce this policy – Scalers will warn drivers when they observe inadequate dress or PPE. All PPE must meet or exceed current OSHA or MSA specifications. Tyvek coveralls appropriate for one time use are available for purchase at the scale house.

Safety Requirements and Mill Site Procedures

1. Do not unbind or uncover your load until inside the mill at the area designated for unbinding or uncovering.
 - A. Fulghum – After crossing railroad tracks
 - B. Kraft Mill – Beside or in front of chip dumpers
2. If any piece of the load extends more than half the diameter of that piece above stakes, the load will be refused for unloading.
3. Stop at marked Railroad Crossings.
4. Do not stop on railroad tracks – your truck, trailer, and load must be at least 10 feet clear of any track when your vehicle stops. Orange flashing light signals train operating in area.
5. Observe posted speed limits and stop signs. Other drivers and pedestrians are counting on your compliance.
6. Drivers are to exit their trucks and stand two trucks lengths clear of unloading operations unless the loader operator instructs otherwise. At Fulghum, drivers are to be in the yellow driver hut.
7. At Fulghum, the drivers hut has a CB radio for communications with the loader operator. You can assist the loader operator by use of this radio.
8. Clean off trucks after leaving scale house in the designated area – ask crane operator for instructions.
9. If you are injured in any way on the mill site report it to the nearest mill personnel.
10. If you are involved in an accident, or observe an accident, report it immediately to the nearest mill personnel.

PER WOODLAND PULP LLC

Wood Specifications & Delivery Instructions

Damage During Unloading

1. If your equipment is damaged during unloading immediately report the damage to the loader operator.
2. The loader operator will instruct you where to go to complete reporting.
 - a. Fulghum Fibres....Mark Seavey or Shift Supervisor
 - b. Kraft Mill....Operator or Guard House
3. **Do NOT leave the mill premises before reporting any damage.**
4. Scalers are not able to assist in reporting damage to equipment. If a loader operator tells you there is a risk of damage because of the way a load was prepared, unloading proceeds at the drivers option; however, any subsequent damage will not be covered by Fulghum Fibres, or **Woodland Pulp LLC.**

Additional Information for Drivers

1. A bathroom is available for truck drivers at the Scale House. This is the only toilet near unloading facilities.
2. Passengers are not allowed on mill property unless the contractor delivering wood employs them. Adult passengers may wait in the Scale House.
3. Pets are not allowed on mill property.
4. Weapons of any sort are not allowed on mill property.
5. Trailers are to be cleaned off in the designated area beside the Scale House. Risers may be discarded here also.

Hours of Operation and Schedule

For current hours and days of operation contact you're Procurement Forester or the Scale House phone is (207) 427-3311, ext 4730.

CB Radio Frequencies


Fulghum Fibres Chip Plant.....	10
Hardwood Piledown.....	24
Kraft Mill.....	19

(19 is not monitored by mill personnel)

AV Group, Biomass (Nackawic NB)

Please be advised, Effective April 7, 2020, AV Nackawic will not be accepting round-wood bio mass deliveries until further notice.

This curtailment is due to the mills reduced consumption requirement during the milder temperatures.

Biomass					
Av Group, Nackawic					
(Any Species)					
Species	Length	Diameter	Quality	Mill Price	Unit Measure
Any Species	Random Length 8'-20' Max 10% < 10 feet	1-2 " top maximum butt 22"	No Forks	\$24.23	Metric Tonne
SNB's ID Card at Scalehouse: Delivered between 6am-10pm					
Notice- All Trucks required to have headache rack 12" above cab or					