



Technical Data Sheet



Product: EleDeck Epoxy Top Coat

Epoxy Based High Build Coating

A premium quality high build epoxy floor coating for industrial flooring applications, and also as a top coat for indoor or covered car park applications. Available in a range of standard colours or special colours by request.



Ad	va	nt	a	g	es

- ☐ Good impact and wear resistance
- ☐ Tough, flexible
- ☐ Easy to clean
- ☐ High traffic resistance
- ☐ Good protection against fuels and lubricants
- ☐ Good protection against most solvents, acids and alkalis at certain concentration levels

Applications

- ☐ Factory flooring
- Warehouse floors
- ☐ Indoor car park applications
- ☐ Manufacturing and power facilities
- ☐ Schools and universities
- Laboratories

SURFACE PREPARATION:

If applied directly to concrete, typically two coats are applied. New concrete should be at least 3 weeks old or the moisture content less than 5% or 75% RH, otherwise a suitable moisture tolerant primer should be applied first. All traces of oils, fats, greases, paint residues, chemicals, and laitance should be removed by enclosed captive shot blasting or vacuum assisted diamond grinding.

For car park applications the **EleDeck Epoxy Top Coat** is typically applied on top of our **EleDeck Polyurea Fast Cure Membrane** or our **EleDeck PU Scratch Coat Primer**

MIXING:

The product is delivered as a two component kit at the correct mixing ratios. The Part A component should be stirred for at least 2–3 minutes. Pour the contents of the Part B component into the Part A container and mix the two components together until homogeneous using a suitable electric mixer (e.g., slow speed drill and paddle) and mix for 2-3 minutes. The product should be mixed carefully to avoid air entrainment.

COVERAGE:

Typical consumption on a smooth surface is 0.35 kg/m^2 . Consumption on an anti-slip surface broadcasted with quartz grain 0.8 - 1.2 mm. grain size; up to 0.6 kg/m^2 . Refer to the relevant EPM specification for details.







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APPLICATION:

The top coat is evenly distributed onto a suitably prepared or primed surface with a rubber squeegee or a shorthaired paint roller. Apply sufficient top coat to create a tight top layer. A second coat may be applied but must be applied within 24hours to ensure full intercoat adhesion. The pot life of **EleDeck Epoxy Top Coat** is up to 60 minutes.

CLEANING AND MAINTENANCE:

Clean the used tools with SOLVENT MEK or ethyl acetate before the curing of the product. Residues of cured products can only be removed mechanically.

STORAGE AND SHELF LIFE: Store the product in a dry, well-ventilated storage area between +5 and 35°C. Shelf life: 12 months after production date. Do not discharge into groundwater, surface water or sewers. Dispose of contaminated packaging and residues in accordance with the applicable legal requirements.

SAFETY PRECAUTIONS: Carefully read the safety data sheets before using the product. Avoid skin contact. Always wear personal safety equipment in accordance with the applicable local guidelines and legislation. Gloves and safety glasses are mandatory.

PACKAGING

Product Fill Volume/Weight

EleDeck Epoxy Top Coat 20kg Unit

TECHNICAL PROPERTIES

Basis: Epoxy

Colour: A range of standard colours, or special RAL colours by request

Curing Time (foot traffic/overcoat): 18-24 hours (23°C %50 R.H.)

Application Temperature: +5degC to +30degC (min. 3degC above dew point)

Pot Life: 60 minutes approximately

Film Thickness Approx. 200 microns per coat (300g/m2)

The results were obtained by providing optimum environmental conditions.

DISCLAIMER

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