



## **Technical Data Sheet**



# **Product: ElePrufe MMA Damp Surface Primer**

# **MMA Based System Primer**

A premium quality, flexible, very fast curing, MMA (methyl methacrylate) based primer for concrete, asphalt and bituminous membranes prior to applying one of the EPM MMA based systems

Advantages	Applications	
☐ Flexible	Concrete floor slabs and roofs.	
☐ Fast curing	Balconies and terraces.	
☐ Applicable at low temperatures	For roofs applications.	
☐ Can be applied horizontally and vertically	Waterproofing of Wet Areas (under-tile) in	
☐ Can be applied with roller or brush	bathrooms, kitchens, balconies, auxiliary rooms	
☐ Applicable on damp concrete	Industrial Flooring	
	☐ Below Ground Waterproofing	

#### SURFACE PREPARATION:

The surface needs to be clean and sound, and free of any contamination which may harmfully affect the adhesion of the coating. The surface must exhibit a minimum compressive strength of 25 N/mm<sup>2</sup> and an adhesive strength of 1.5 N/mm<sup>2</sup>. Good mechanical preparation of the substrate is essential preferably shot blasting/grinding machine. New concrete structures need to dry for at least 28 days. Old coatings, dirt, fats, oils, organic substances and dust need to be removed with a grinding machine.

### MIXING:

Mix **ElePrufe MMA Damp Surface Primer** well before use. Paraffin can separate during storage. Dispense an amount of resin that can be used within 15 minutes to avoid pot life issues. Add 1 to 5 % catalyst powder. The curing powder (BPO) can be ordered from EPM directly or alternative suppliers. The curing rates below are based on 50% active catalyst powder.

Temperature	Dosage %	CATALYST per 1kg Primer
0°C	5%	50 g
5°C	4%	40 g
10°C	3%	30 g
20°C	2%	20 g
30°C	1%	10 g

Once the catalyst is added to the primer mix thoroughly and use the product immediately.

### **COVERAGE:**

Typical consumption 0.3-0.6kg/m2 (refer to project specification)







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# **Product: ElePrime MMA Damp Surface Primer**

### **APPLICATION:**

The primer should be evenly distributed with a roller or brush, or a rubber squeegee then backrolled with a short-haired paint roller. Apply enough primer to create a tight coat with full coverage. Apply a second coat on highly porous surfaces. Extra mechanical adhesion can be obtained by broadcasting dry quartz into the layer that has not yet cured (0.5kg/m2). Polyurethane and epoxy systems can only be applied if the primer has had aggregate broadcasted on top. The cured primer layer can be overcoated after one hour (+20°C) with the EPM system to be installed.

### **CLEANING AND MAINTENANCE:**

Clean the used tools with SOLVENT MEK or ethyl acetate before the curing of the MMA Multi Surface Primer. Residues of cured products can only be removed mechanically.

**STORAGE AND SHELF LIFE:** Store MMA products in a dry, well-ventilated storage area between 5-35 °C. Shelf life: 6 months after production date. Do not discharge into groundwater, surface water or sewers. Dispose of contaminated packaging & residues in accordance with the applicable legal requirements.

**SAFETY PRECAUTIONS:** Carefully read the safety data sheets before using MMA products. A characteristic odour arises during processing. Ensure adequate ventilation, keep away from sources of ignition and do not smoke. Avoid skin contact. Eye irritation and/or hypersensitivity may occur with severe vapour concentration, inhalation and/or skin contact. Do not store food (food, drinks) in the same workspace. Always wear personal safety equipment in accordance with the applicable local guidelines and legislation. Gloves and safety glasses are mandatory.

### **PACKAGING**

Product Fill Volume/Weight

ElePrufe MMA Damp Surface Primer 25kg metal pail (200kg or 1000kg on special order)

### **TECHNICAL PROPERTIES**

Basis: PMMA
Colour: Transparent
Odour: MMA odour

Curing Time (foot traffic/overcoat): 45 – 60 minutes (23°C %50 R.H.)

Application Temperature: +5degC to +30degC

Pot Life when mixed: 10-12 minutes at 1.5% catalyst, 20degC

The results were obtained by providing optimum environmental conditions.

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