

## ROR LOW PROFILE RADIATOR RELOCATE KIT INSTRUCTIONS

## **KIT INCLUDES:**

- RADIATOR FRAME
- COLORED MESH if ordered
- (2) 1.5FT RADIATOR HOSE
- (2) RADIATOR HOSE BARB FITTINGS
- (6) SMALL HOSE CLAMPS
- 2 1/2FT VENT LINE
- ZIPTIES
- RADIATOR MOUNTING HARDWARE:
  - O (4) 1 1/2IN BUTTON HEAD ROLTS

- o **(4) NUTS**
- RADIATOR STRUCTURE HARDWARE:
  - (16) BUTTON HEAD BOLTS
  - (22) LOCK NUTS
  - o (2) WASHERS
  - (2) STAINLESS 3IN BUTTON HEAD BOLTS
  - o **(2) 1 7/8IN SPACERS**

- 1. Remove factory radiator.
- 2. Remove fan and clean radiator if needed.
- 3. Assemble frame with mesh on work bench. Use provided ¼" button head bolts and nylon lock nuts.
- 4. Cut plastic tabs on side of fan shroud to fit inside kit.
- 5. Install factory rubber grommets into cut holes at bottom of radiator kit.

6. Install provided spacer and black 3inch bolts to secure radiator in kit. Use provided nut and washer.





7. Cut 4x4in hole in plastic for clearance.



- 8. Lay radiator and fan assembly on rack to check for fitment. Trim more if necessary for fan shroud clearance.
- 9.At this time, center and align radiator kit with rack.

  Mark where your bottom radiator hose hole needs to
  be drilled and where rack needs to be drilled for
  mounting.



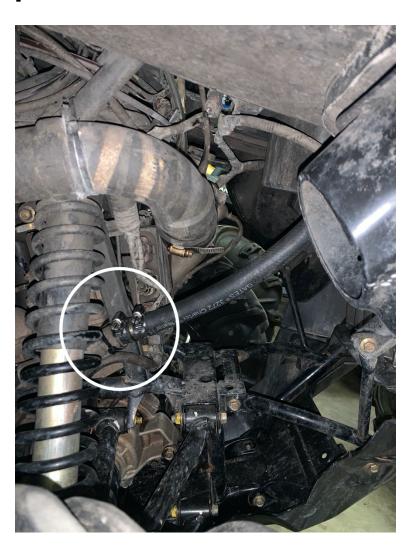
10. Drill holes in plastic and metal rack. Drill hole in plastic door as shown for fan motor wires. You do not

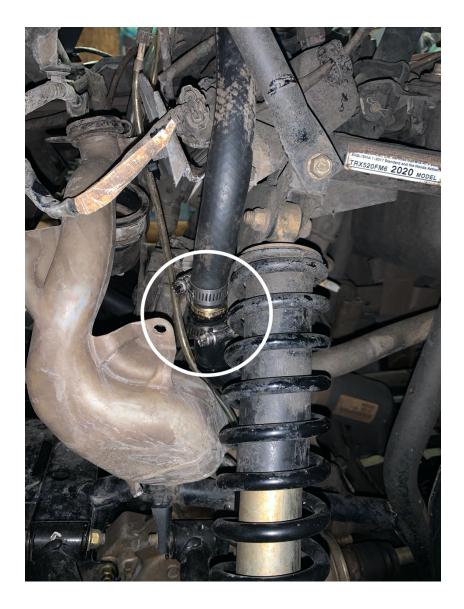
## have to cut and re-splice.



11. Install radiator kit with provided mounting hardware.

## 12. Cut factory hose and use hose splicers in position shown.





- 13. Use provided vent line to replace overflow tube.
- 14. Use provided zip ties to secure overflow bottle to frame.
- 15. Fill radiator with coolant.

- 16. Let idle until fan cycles 3 times.
- 17. Turn off and allow engine to cool.
- 18. Top off radiator.

PLEASE KEEP US IN MIND FOR ALL YOUR FUTURE NEEDS. WE WOULD APPRECIATE ANY FEEDBACK OR REVIEW ON OUR FACEBOOK PAGE. PLEASE CALL IF WE CAN HELP IN ANY WAY WITH THIS INSTALL.
-ROR

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