GENERAL NOTES:

- ALL P&ID'S GENERALLY FOLLOW PROCESS INDUSTRY PRACTICES (PIP) GUIDELINES.
- ALL P&ID'S CONTAINING PSM SYSTEMS MUST BE CONTROLLED, EASILY ACCESSABLE, & AS-BUILT AT ALL TIMES.
- ALL SINGLE VALVE VENTS & DRAINS IN PROCESS & STEAM SYSTEMS TO BE PLUGGED, CAPPED, OR BLIND FLANGED.
- ALL VENTS & DRAINS TO BE 1/2"
- ALL GRAVITY PIPING TO BE SLOPED A MINIMUM OF 1/8" PER 1'-0".
- IN OPEN PRESSURE RELIEF SYSTEMS, THE RELIEF VALVE DISCHARGE SHALL BE FREE OF OBSTRUCTIONS & SHALL BE VENTED INTO OPEN SUMP, DRAIN, OR AT A MINIMUM OF 10'-0" ABOVE GRADE OR WORKING PLATFORM.
- IN CLOSED PRESSURE RELIEF SYSTEMS, THE RELIEF VALVE DISCHARGE SHALL BE FREE OF OBSTRUCTIONS TO THE TOP OF THE DISCHARGE HEADER.
- ALL PRESSURE RELIEF VALVES IN PROCESS SYSTEMS SHALL BE PROTECTED BY A RUPTURE DISC UPSTREAM OF THE RELIEF VALVE.
- REDUCERS IN PRESSURE RELIEF VALVE INLET OR OUTLET PIPING SHALL BE INSTALLED IMMEDIATELY ADJACENT TO THE PRESSURE RELIEF VALVE.

STANDARD ABBREVIATIONS:

- AG = ABOVE GROUND ATM = ATMOSPHEREBATTERY LIMIT BTL = BOTTOM TANGENT LINE
- BV = BY VENDORBYP = BYPASS CC = CHEMICAL CLEANOUT CENTERLINE CO = CLEANOUT CONN = CONNECTION
- COP = CHAIN OPERATOR CS = CARBON STEEL CSC = CAR SEAL CLOSED CSO = CAR SEAL OPEN
- CTR = CENTER UNLESS NOTED OTHERWISE.
 - DCS = DISTRIBUTED CONTROL SYSTEM DES = DESIGN DIAMETER
 - DP =DESIGN PRESSURE D/P = DIFFERENTIAL PRESSUREDRN = DRAINDESIGN TEMPERATURE DT =
 - DRAWING EXISTING (E) =ÈA = EACH EL =ELEVATION
 - ESD = EMERGENCY SHUTDOWN (F) = FURNISHEDFC = FAIL CLOSEDFI = FAIL INDETERMINATE
 - FL =FAIL LOCKED FLG = FLANGEFAIL OPEN FOF = FACE OF FLANGE
 - FP = FULL PORT FIBERGLASS REINFORCED PLASTIC FRP =
 - FEET FULL VACUUM FV = GEAR OPERATOR
 - GR =GRADE HOSE CONNECTION HDR = HEADER
 - HH =HAND HOLE HOA = HAND/OFF/AUTOMATICHIGH PREŚSURE HPT = HIGH POINT
 - HT = HIGH TEMPERATURE IAS = INSTRUMENT AIR SUPPLY INCHES IN = ISBL = INSIDE BATTERY LIMITS
 - LC = LOCKED CLOSE L/F = LINEAL FEETLO = LOCKED OPEN LOW PRESSURE IP =
 - LPT = LOW POINTIT =LOW TEMPERATURE MAX =MAXIMUM
 - MH = MANHOLE MIN = MINIMUMMOV = MOTOR OPERATED VALVE
 - MTL = MATERIAL MW = MANWAYNC = NORMALLY CLOSED NNF = NORMALLY NO FLOW
 - NO = NORMALLY OPEN NOZ = NOZZLEO/C = OPEN/CLOSE
 - 0/0 = 0N/0FFOP = OUTPUTOSBL = OUTSIDE BATTERY LIMITS OVHD = OVERHEAD
 - PLC = PROGRAMMABLE LOGIC CONTROLLER PSM = PROCESS SAFETY MANAGEMENT PRESS = PRESSURE PV = PROCESS VARIABLE
 - QTY = QUANTITY (R) = RELOCATEREQD = REQUIREDRTD = RESISTANCE TEMPERATURE DETECTOR SWS = SEA WATER SUPPLY
 - SAMPLE CONNECTION SCH = SCHEDULE SHUTDOWN SG = SPECIFIC GRAVITY
 - SAFETY INSTRUMENTED SYSTEM SO = STEAM OUT SP = SET POINT
 - SQ/FT = SQUARE FEETSS = STAINLESS STEEL STD = STANDARDT/C = THERMOCOUPLETDH = TOTAL DIFFERENTIAL HEAD
 - TEMP = TEMPERATURE THRD = THREADEDTL = TANGENT LINE TSO = TIGHT SHUT-OFF T/T = TANGENT TO TANGENT
 - TYP = TYPICAL UNDERGROUND UG = VAC = VACUUM VNT = VENTVB = VACUUM BREAKER

VXB = VORTEX BREAKER

W/ = WITHW/O = WITHOUT

SERVICE CODES:

ACE = ACETIC ACIDACT = ACETONEAHC = ANHYDROUS HYDROGEN CHLORIDE

- AMA = AMMONIAAMR = AMINE RETURN AMS = AMINE SUPPLYANA = ANHYDROUS AMMONIA AQA = AQUEOUS AMMONIA
- BFW = BOILER FEED WATER BRA = BREATHING AIR CAS = CAUSTIC SODACHR = CHILLED WATER RETURN CHS = CHILLED WATER SUPPLY CLF = COLD FLARE

BBD = BOILER BLOWDOWN

- CO2 = CARBON DIOXIDE CTW = CITY WATERCWR = COOLING WATER RETURN CWS = COOLING WATER SUPPLY DAC = DOWTHERM A CONDENSATE
- DAV = DOWTHERM A VAPORDLS = DILUTION STEAM DMW = DEMINERALIZED WATER DRN = DRAIN, GENERAL SERVICE FLG = FLUE GAS
- FLW = FILTERED WATER FLO = FUEL OILFPW = FIRE PROTECTION WATER FRA = FRESH AIR SUPPLYGBR = GLYCOL BRINE RETURN

GBS = GLYCOL BRINE SUPPLY

GPR = GENERAL PROCESS

- HCA = HYDROCHLORIC ACIDHEP = HEPTANE HPC = HIGH PRESSURE STEAM CONDENSATE HPS = HIGH PRESSURE STEAM
- HYD = HYDROGEN INA = INSTRUMENT AIR IPA = ISOPROPYL ALCOHOL LBO = LUBE OIL
- LNG = LIQUID NATURAL GAS LPC = LOW PRESSURE STEAM CONDENSATE LPG = LIQUID PETROLEUM GAS LPS = LOW PRESSURE STEAM
- MAG = MAGNESIUM MAW = MAKE UP WATER MBR = METHANOL BRINE RETURN
- MBS = METHANOL BRINE SUPPLY MEN = MENTHOLMET = METHANOLMPC = MEDIUM PRESSURE STEAM CONDENSATE
- MPS = MEDIUM PRESSURE STEAM NGS = NATURAL GAS SUPPLY NTA = NITRIC ACID OXY = OXYGEN
- PBP = PROCESS BYPRODUCT PER = PEROXIDEPLA = PLANT AIRPN2 = PLANT NITROGEN
- PPH = PHOSPHORIC ACID PRC = PROCESS CONDENSATE PRS = PROCESS SEWER
- PRV = PROCESS VAPORS PRW = PROCESS WATER PTW = POTABLE WATER RAR = REAGENT RETURN
- RAS = REAGENT SUPPLY RAW = RAW WATERREF = REFRIGERANT SAS = SANITARY SEWER SBR = SODIUM CARBONATE BRINE RETURN
- SBS = SODIUM CARBONATE BRINE SUPPLY SFA = SULPHURIC ACID SFW = SOFT WATER SIO = SFAI OIISLW = SEAL WATER
- SPH = SODIUM PHOSPHATE STS = STORM SEWERSWR = SEA WATER RETURN
- TWR = TEMPERED WATER RETURN TWS = TEMPERED WATER SUPPLY VND = VENDOR SUPPLIED PIPE
- VTA = VENT TO ATMOSPHERE WAW = WASTE WATER WLW = WELL WATER
- WMF = WARM FLARE
- EQUIPMENT TAGGING CONVENTION

EQUIPMENTS USE THE FOLLOWING TAGGING CONVENTION:

TT-NNN

STK =

• TK = VS =

- TT = EQUIPMENT TYPE ABS = ABSORBER • B = BOILER BLOWER • BI = COL = COLUMN COM = COMPRESSOR CON = CONVEYOR DA = DEAERATOR DR = DRYER FL = FILTER/STRAINER FUR = FURNACE HX = HEAT EXCHANGER MD = MECHANICAL DRIVER ME = MIST ELIMINATOR MTR = MOTOR MXR = MIXER P = PUMP RX = REACTOR SL = SILENCER • SS = SAFETY SHOWER ST = STFAM TRAP
- NNN = THREE DIGIT IDENTIFICATION NUMBER

STACK

VESSEL

TANK

EXAMPLE: (TK-001) IS TANK NUMBER 001

DIVISION OF WORK AREAS:

(PROJECT SPECIFIC) 00 = COMMON01 = QUENCH VESSEL 02 = REACTORS03 = INTERMEDIATE TANK 04 = STACK05 = STRUCTURAL & ACCESS STEEL

LINE NUMBERING CONVENTION

LINE NUMBERS USE THE FOLLOWING NAMING CONVENTION:

NNNN-D-SSS-CCCCCC-II-TT

NNNN = LINE NUMBER (0001 THRU 9999)

D = NOMINAL PIPE DIAMETER

06 = CIVIL

07 = ELECTRICAL

08 = INSTRUMENTS

SS = SERVICE CODE (SEE SERVICE CODES THIS DWG)

CCCCCCC = PIPE CODE (SEE PIPE CODES THIS DWG)

- II = INSULATION TYPE AC = ACOUSTIC CONTROL INSULATION CC = COLD SERVICE INSULATION CP = CONDENSATE PROTECTION INSULATION FP = FIRE PROTECTION INSULATION HC = HEAT CONSERVATION INSULATION NI = NO INSULATION
- PF = PREVENTION FROM FREEZE INSULATION PP = PERSONNEL PROTECTION INSULATION PS = PROCESS STABILITY INSULATION
- TT = TRACING TYPE • CJ = CHILLED FLUID JACKETED • CT = CHILLED FLUID TRACED ET = ELECTRIC TRACED HJ = HOT FLUID JACKETED • HT = HOT FLUID TRACES HV = HOT VAPOR JACKETED NT = NO TRACING

• SJ = STEAM JACKETED

INSULATION, & NO TRACING.

• ST = STEAM TRACED EXAMPLE: (0001-2"-CWS-150CPA-CI-NT) IS LINE NUMBER 0001, 2" NPS, FOR CHILLED WATER SUPPLY, CLASS 150, PLAIN CARBON STEEL, COLD PIPE

PIPE SPEC NAMING CONVENTION

PIPE SPEC'S USE THE FOLLOWING NAMING CONVENTION:

PPPPMMV

- PPPP = PRESSURE CLASS • 0000 = OTHER • 0125 = CLASS 125 (125 LB) 0150 = CLASS 150 (150 LB) 0300 = CLASS 300 (300 LB) • 0400 = CLASS 400 (400 LB) • 0600 = CLASS 600 (600 LB)• 0900 = CLASS 900 (900 LB) • 1500 = CLASS 1500 (1500 LB)
- 2500 = CLASS 2500 (2500 LB) MM = MATERIAL TYPE
- CG = CARBON STEEL, GALVANIZED CL = CARBON STEEL, LINED • CP = CARBON STEEL, PLAIN • P1 = PVC
- P2 = CPVC • P3 = FRP • S1 = STAINLESS STEEL, 304 • S2 = STAINLESS STEEL, 316
- SL = STAINLESS STEEL, LINED V = VARIANT CODE (A THRU Z)
- EXAMPLE: (150S1A) IS CLASS 150, 304 STAINLESS STEEL PIPE VARIANT A.

MANUAL VALVE TAGGING CONVENTION

MANUAL VALVES USE THE FOLLOWING TAGGING CONVENTION:

- TT-NNNN
- TT = VALVE TYPE AV = ANGLE VALVE BA = BALL VALVE BF = BUTTERFLY VALVE
- CH = CHECK VALVE DA = DAMPER DI = DIVERTER VALVE DV = DIAPHRAGM VALVE • FW = 4-WAY VALVE• GA = GATE VALVE
- GL = GLOBE VALVE KG = KNIFE GATE VALVE NV = NEEDLE VALVE • PG = PLUG VALVE PI = PINCH VALVE RV = ROTARY VALVE

SC = STOP CHECK VALVE

VB = VACUUM BREAKER

• TW = 3-WAY VALVE

NNNN = FOUR DIGIT IDENTIFICATION NUMBER

EXAMPLE: (BA-0001) IS BALL VALVE NUMBER 0001

AVAIABLE PIPE SPEC'S

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0150P1A - SCH 40. PVC. GLUED SOCKET, FLANGED, & THREADED
0150P1B - SCH 80, PVC, GLUED SOCKET, FLANGED, & THREADED
0150P2A - SCH 80, CPVC, GLUED SOCKET, FLANGED, & THREADED
0000P3A - FRP, GLUED SOCKET, FLANGED, & THREADED (CONLEY COMPOSITES)
0125CGA - CLASS 125, CARBON STEEL GALVANIZED, FLANGED & THREADED
0150CGA - CLASS 150, CARBON STEEL GALVANIZED, FLANGED & THREADED
0150CPA - CLASS 150, CARBON STEEL PLAIN, FLANGED, WELDED & THREADED
0150CPB - CLASS 150, CARBON STEEL PLAIN, FLANGED & WELDED
0300CPA - CLASS 300, CARBON STEEL PLAIN, FLANGED, WELDED, & THREADED
0300CPB - CLASS 300, CARBON STEEL PLAIN, FLANGED & WELDED
0600CPA - CLASS 600, CARBON STEEL PLAIN, FLANGED, WELDED & THREADED
0600CPB - CLASS 600, CARBON STEEL PLAIN, FLANGED & WELDED
0900CPA - CLASS 900, CARBON STEEL PLAIN, FLANGED, WELDED & THREADED
0900CPB - CLASS 900, CARBON STEEL PLAIN, FLANGED & WELDED
1500CPA - CLASS 1500, CARBON STEEL PLAIN, FLANGED, WELDED & THREADED
1500CPB - CLASS 1500, CARBON STEEL PLAIN, FLANGED & WELDED
2500CPA - CLASS 2500, CARBON STEEL PLAIN, FLANGED, WELDED & THREADED
2500CPB - CLASS 2500, CARBON STEEL PLAIN, FLANGED & WELDED
0150S1A - CLASS 150, 304L STAINLESS STEEL, FLANGED, WELDED, & THREADED
0150S1B - CLASS 150, 304L STAINLESS STEEL, FLANGED & WELDED
0300S1A - CLASS 300, 304L STAINLESS STEEL, FLANGED, WELDED, & THREADED
0300S1B - CLASS 300, 304L STAINLESS STEEL, FLANGED & WELDED
0600S1A - CLASS 600, 304L STAINLESS STEEL, FLANGED, WELDED, & THREADED
0600S1B - CLASS 600, 304L STAINLESS STEEL, FLANGED & WELDED
0900S1A - CLASS 900, 304L STAINLESS STEEL, FLANGED, WELDED, & THREADED
0900S1B - CLASS 900, 304L STAINLESS STEEL, FLANGED & WELDED
1500S1A - CLASS 1500, 304L STAINLESS STEEL, FLANGED, WELDED & THREADED
1500S1B - CLASS 1500, 304L STAINLESS STEEL, FLANGED & WELDED
2500S1A - CLASS 2500, 304L STAINLESS STEEL, FLANGED, WELDED & THREADED
2500S1B - CLASS 2500, 304L STAINLESS STEEL, FLANGED & WELDED
0150S2A - CLASS 150, 316L STAINLESS STEEL, FLANGED, WELDED, & THREADED
0150S2B - CLASS 150, 316L STAINLESS STEEL, FLANGED & WELDED
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0300S2A - CLASS 300, 316L STAINLESS STEEL, FLANGED, WELDED, & THREADED

0600S2A - CLASS 600, 316L STAINLESS STEEL, FLANGED, WELDED, & THREADED

0900S2A - CLASS 900, 316L STAINLESS STEEL, FLANGED, WELDED, & THREADED

1500S2A - CLASS 1500, 316L STAINLESS STEEL, FLANGED, WELDED & THREADED

2500S2A - CLASS 2500, 316L STAINLESS STEEL, FLANGED, WELDED & THREADED

0300S2B - CLASS 300, 316L STAINLESS STEEL, FLANGED & WELDED

0600S2B - CLASS 600, 316L STAINLESS STEEL, FLANGED & WELDED

0900S2B - CLASS 900, 316L STAINLESS STEEL, FLANGED & WELDED

1500S2B - CLASS 1500, 316L STAINLESS STEEL, FLANGED & WELDED

2500S2B - CLASS 2500, 316L STAINLESS STEEL, FLANGED & WELDED

INITIAL ISSUE, FOR PRELIMINARY J.ANDRUS 00 COMMENTS REVISION DESCRIPTION DATE NO

General Notes



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ANDRUS DRAFTING & DESIGN, LLC. PLANT 3D TEMPLATE PROJECT

ANDRUS DRAFTING & DESIGN, LLC

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CLIENT: ANDRUS DRAFTING & DESIGN, LLC CLIENT PROJECT NUMBER: 18000 ADD PROJECT NUMBER: 18000 PROJECT DESCRIPTION

DRAWING TYPE: PROCESS & INSTRUMENT DIAGRAM FLUE GAS SCRUBBING SYSTEM GENERAL NOTES & INDEX

> DIVISION OF WORK AREA: DRAWING NUMBER 18000-PID-00-001-01 J.ANDRUS DRAWN BY: 9/7/2018 DRAWN DATE: APPROVED BY:

ISSUED FOR PRELIMINARY COMMENTS ONLY APPROVED DATE: 9/7/2018

DRAWING STATUS