### Pro-SealECCO<sup>®</sup> Fly Ash Stabilization Leachate Encapsulation & Control





Keeping it Green

Environmentally Sound, Seamless, Primary and Secondary Containment for

- ESG Guidelines Compliant
- GO Steen Certified Compliant
- Red Line Certified Compliant
- NSF Certified Compliant
- USEPA Compliant
- Contains RCRA 8 Metals
- At Newest EPA ppb Requirements

- USFDA Compliant
- USACE ASTM Compliant
- LARR Compliant
- CSI Compliant
- LEED Compliant



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#### **Pro-SealECCO® Fly Ash** Stabilization Leachate Encapsulation & Control



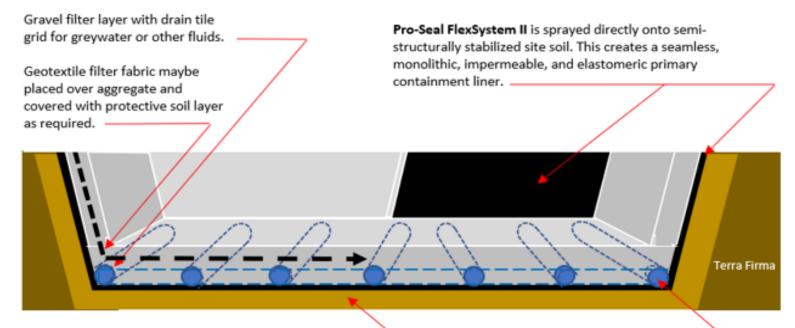




Pro-SealECCO additive can make your fly ash stabile, controlling airborne particles such as (dust), mud, and control erosion, while encapsulating toxic leachates such as, RCRA 8 metals, PFOS, and PFAS. It can be formulated to offer a stabilization or semi-structural to structural final product.

Pro-SealECCO additive when creating your containment and collection basins can be formulated to allow Pro-Seals FlexSystem II, spray applied, seamless, elastomeric, chemical resistant membrane to replace welded/glued rubberized plastic sheets. No more leaks due to weld or glue failures. No more time consuming gluing or welding. Save time, save money, with Pro-SealECCO green Systems.

#### Fly Ash Primary and Secondary Containment Basin Construction Basics



**Pro-SealECCO System** is hydrophobic. It is in situ blended into site soil as a semi-structural stabilization material. The stabilized base performs as secondary containment once it is covered with the spray applied **Pro-Seal FlexSystem II** seamless, monolithic, and elastomeric primary containment liner.

Greywater contaminant fluids collection system. Fluids to be sent and/or pumped to treatment facility.



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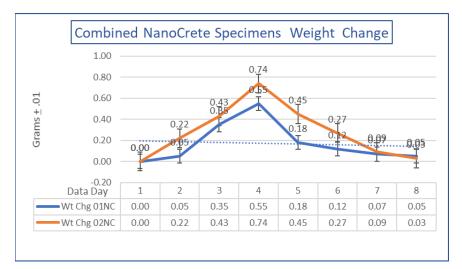
The tables (below) display the leach limits in ppm/ppb of materials after a thirty-day exposure to the pH 3.0 sulfuric acid leaching medium. Dr. J. Lee CO School of Mining, formerly U of A, modified the TCLP to more stringent leaching medium, more tumbling and longer exposure limits to reflect industrial site working conditions. These extreme modifications far exceed the 18 hour acetic acid pH 3.4 leaching exposure limits parameters of the standard TCLP testing required by the EPA. The laboratory results are published here for review. Modified: All Soils specimens mixed with Pro-Seal additives, cured 30 days, tumbled 30 days, in 3.0 pH sulfuric acid, sampled, after initial 72 hours, every 24 hours and analyzed.

Contaminant (	(in each soil samples before trement w/	PHOS	PFHxS 1	PFHxA	PFOxA				
% of total PFA	AS/PFOS by type	79	16	3	2				
Total PFAS/PFOS pbb: 3478 2738 555 111									
Soil Type		Leachate Results pbb							
Silty Sand	Additive All Specimens' 24% NanoCrete Systems	76	24	0.0110	0.0070	0.0001	0.0000		
Sandy Clay		76	24	0.1070	0.0074	0.0001	0.0000		
Fatty Clay		76	24	0.0105	0.0071	0.0001	0.0000		

Fe tailings and treated tailings tested for RCRA 8 metals content results in parts per billion, results.

Tailings Type		ICP-EOS	ICP-EOS Analysis Leach Results From Nanocrete, Nano technology polymerized Fe Tailings								
		In ppb	Ag	As	Ba	Cd	Cr	Hg	Pb	Se	
Fe	Raw Tailin	gs	1.00	1.32	100.10	0.11	2.10	0.00	2.30	1.20	
Fe	12% NanoCrete additives were mixed into all specimens		0.0140	0.0500	0.0330	0.0100	0.0068	0.0000	0.0150	0.0020	
% Change			99%	96%	100%	91%	100%	N/A	99%	100%	
Change +/-			+	+	+	+	+	N/A	+	+	

Above results ICP-EOS Analysis Leach Results From Pro-SealECCO Stabilization Leachate Binding Technology



Left table demonstrates the water gain and loss over the initial eight days of cure. Note that on day four moisture uptake peaked at .74g and over the next for days the water was expelled reducing gain of moisture to <.05g with a downward trend. This indicates that the Pro-Seal*ECCO* NanoCrete additive system a Nano Novel Matrix material is hydrophobic and therefore will maintain is stability and allow the site water to be controlled for treatment.



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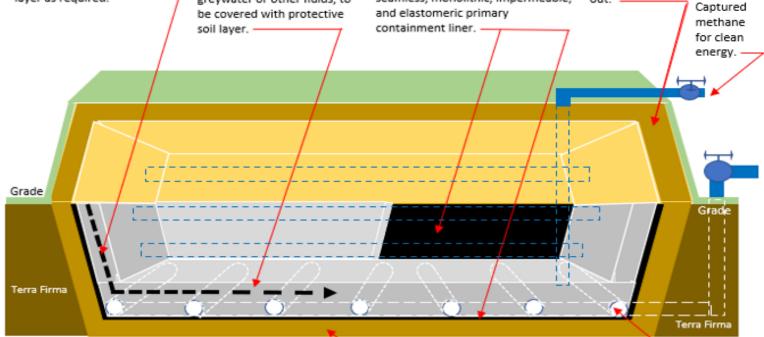


#### **Capping Fly Ash Primary and Secondary Containment Basin Construction Basics**

Geotextile filter fabric maybe placed over aggregate and coverd with protective soil layer as required.

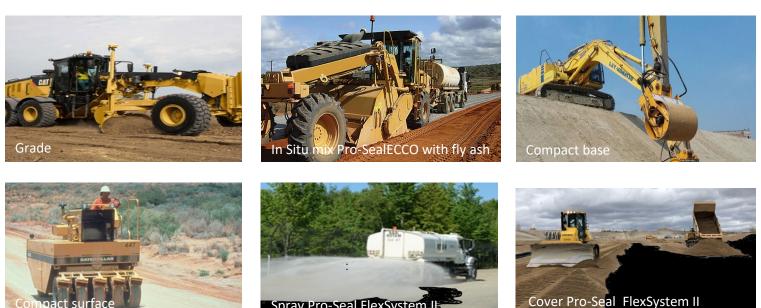
3/8" gravel filter layer over Pro-SealECCO Liner with drain tile grid for capture of greywater or other fluids, to Pro-Seal FlexSystem II is sprayed directly onto semi-structurally stabilized site soil. This creates a seamless, monolithic, impermeable, and elastomeric primary

Cap/cover landfill with Pro-SealECCO semi-structural stabilization system and parked out.



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Greywater contaminant fluids collection system. Fluids to be sent and/or pumped to treatment facility.



Spray Pro-Seal FlexSystem



