Pro-Seal XXXWCrete® Oil Fields (wet soils O)



An essential, wet soils component of the Pro-Seal ECCO® soil stabilization and toxic mineral binding systems products

Specifications:

| ASTM (modified) | Test | Data Typical |
|--|--|--|
| CBR Test 50 Lab Test ASTM 1888 AASHTO -193 ASTM Field Test 4489 | CBR Final Range .10 penetration (Roads), +900psi - +1500psi subject to soil type & % additives allowable. | 1 day + 750psi 7 day +900psi 28-day range +1130 to <u>+</u> 1925psi Range Mean <u>+</u> 1527psi |
| ASTM C 109 | Tensile Shear | 24 Hrs. 90psi 7 days 110psi 28 days 128psi |
| ASTM C226 | Initial Set Time | Initial +1 min. Final <u>+</u> 30 min. |
| CSA | Full Traffic Set | <u>+</u> 12 - 24 Hours |



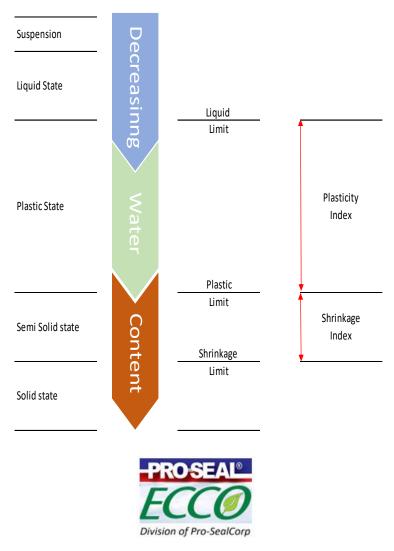
CBR: .1 penetration, up to 1,925 psi, it is hydrophobic, anionic, Rapid set time, in situ mix or pump, full traffic 8 to 12 hrs.

Technical:

| Information | Value | | |
|--|----------------------------|--|--|
| Material | 1 part of a System | | |
| Mix Time | Till infused | | |
| | Dry, dirty gray, extremely | | |
| Appearance | fine talc powder | | |
| Initial Work Time | <u>+</u> 35 minutes | | |
| Initial Cure to Time Traffic | <u>+</u> 08 Hours | | |
| Final Cure Time to Heavies | | | |
| Traffic | <u>+</u> 24 Hours | | |
| V.O.C. | Zero | | |
| Enviro Hazard | None Known | | |
| Packaging | Bulk as Required | | |
| Always contact pro-SealCorp technical for guide specification services before using - 800 349 7325 | | | |

Pro-Seal Products:

Pro-Seal XXXWCrete[®] O is a Miso inorganic, Nano anionic, infused polymer. Pro-Seal*ECCO* XXXWCrete[®] O material is to be used only used only with Pro-SealECCO Nano-Crete[®] O, Pro-Seal BedR.O.C.[®] O and Pro-Seal TopR.O.C.[®] O in **wet classified soils conditions** as a component of the patented Pro-Seal-*ECCO* System[®] to structurally stabilize oil fracking, drilling pad or access road soils. Pro-Seal*ECCO[®]* O repels water to avoid water saturation, stop leaching, washouts, potholing, rutting or liquifaxing and slumping of treated pond soils. It is mixed in situ with the target soils. This process is highly cost effective when it is properly integrated as a system with target soils.



Atterberg Limit Indices

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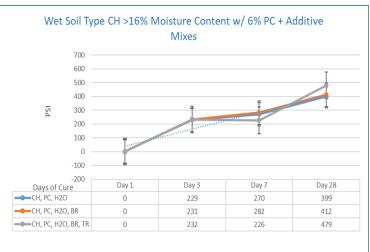
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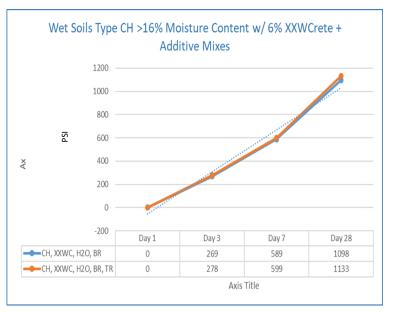
(Above) Pond Liner failure due to slumping soil from recent rains. This could have been avoided with Pro-Sea*IECCO* System[®] O stabilization under the liner. Table (below) displays the results of Atterberg Limit and Plasticity testing for natural wet soils mixed with the Pro-Sea*IECCO*[®] Stabilization System containing >16% minimum +4% Moisture Content (MC).

| . 16% MC Atterberg Limits (Wet Soils Testing >16% Mc, minimum 4% >) | | | |
|--|------------------|--------------------|--|
| Soil Clasification | Soil Description | Natural Plasticity | |
| СН | Blue Clay | Highly Platicity | |
| CH Pro-Seal® Stabilized | | | |
| Liquid Limit | | No Flow | |
| Plastic Limit | | Not Plastic | |
| Plastic Index | | NP | |
| Allowable Blows | | 35 | |
| Blows | | > 100 | |
| % Exceeded Blows | | > 65% | |
| Soil Clasification | Soil Description | Natural Plasticity | |
| CL | Silty Sandy Clay | Medium Platicity | |
| CH Pro-Seal [®] Stabilized | | | |
| Liquid Limit | | No Flow | |
| Plastic Limit | | Not Plastic | |
| Plastic Index | | NP | |
| Allowable Blows | | 35 | |
| Blows | | > 100 | |
| % Exceeded Blows | | > 65% | |

Below Comparative Strength Tables, Wet Soils Stabilization Portland cement versus Pro-Seal*ECCO* XXXWCrete®



Compare Portland Cement stabilization (above) in wet soils versus XXXW NanoCrete stabilization for wet soils (below). XXXWNanoCrete stabilization demonstrates significantly greater performance



Caution:

Use only with Pro-Seal ECCO System® materials Pro-SealECCO; NanoCrete (all forms), NanoCrete® (all forms), BedROC® (all forms) and TopROC®. Wear a dust mask, see SDS, as Pro-SealECCO® materials may cause irritation to sinuses, irritate allergies, or cause pneumonia. Keep out of reach of children. Always keep lids on open pails. Call a doctor immediately if swallowed. Do not induce vomiting. It is up to the user to determine if this product and system are appropriate for their own uses. Pro-SealCorp makes no claim of warranty of use or performance verbal or written. Any such claim is not valid unless authorized, properly documented, procedural written format and authorization is made by appropriate officers of Pro-SealCorp.



• Pro-SealCorp •11410• NE 124th St • Ste 584 • Kirkland • WA • 98034 •

• Telephone: Order Desk or Technical • 800-349-7325 • Web: prosealcorp.com • Email: Information@prosealecco.com •