Pro-Seal XWCrete® Rapid Roads (wet soils R)

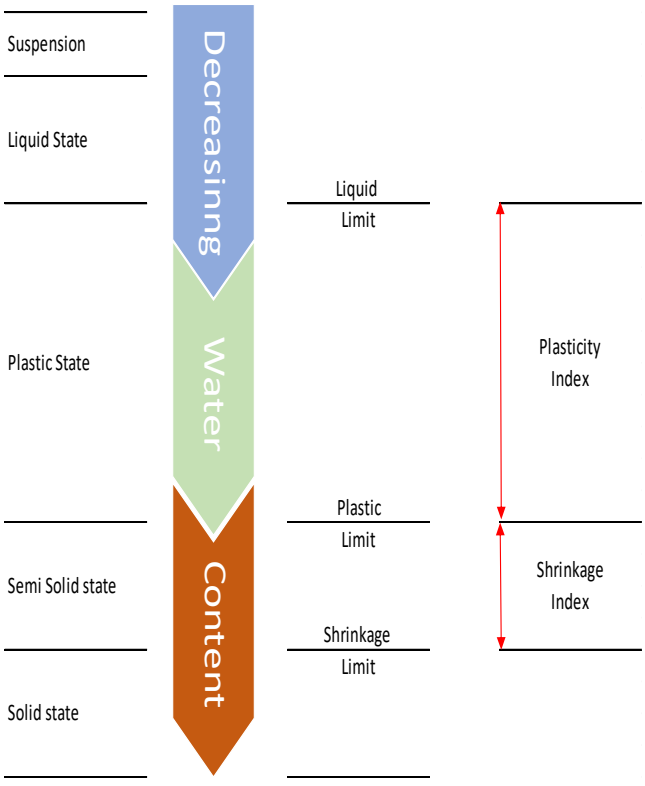
A component of the Pro-Seal *ECCO*® wet road base soils stabilization system

CBR: .1 penetration, up to 1,925 psi, it is hydrophobic, anionic, Rapid set time, in situ mix or pump, full traffic 8 to 12 hrs.

Product Description:

Pro-Seal XWCrete® R is a Miso inorganic, Nano Novel Matrix, material. Pro-Seal*ECCO* XWCrete® R material is to be used only used only with Pro-Seal*ECCO* XW-Crete® R, Pro-Seal BedR.O.C.® R and Pro-Seal TopR.O.C.® R in **wet classified soils conditions** as a component of the patent pending Pro-Seal*ECCO* System® to rapidly, structurally, stabilize road and slope soils. Pro-Seal*ECCO* R stabilization system is designed to repel water to avoid water saturation, stop leaching, washouts, potholing and rutting, slump or liquifaxing of treated soils. It is mixed in situ with the target soils. This process is highly cost effective when it is properly integrated as a system with target soils.

Atterberg Limit Indices



Results Right

Note: Wet soil is defined as soil with >165 moisture content (MC) minimum 4%>

L6% MC Atterberg Limits (Wet Soils Testing >16% Mc, minimum 4% >)		
Soil Clasification	**Soil Description**	**Natural Plasticity**
CH	**Blue Clay**	Highly Plaicity
CH Pro-Seal® Stabilized		
Liquid Limit		No Flow
Plastic Limit		Not Plastic
Plastic Index		NP
Allowable Blows		35
Blows		> 100
% Exceeded Blows		> 65%
Soil Clasification	**Soil Description**	**Natural Plasticity**
CL	**Silty Sandy Clay**	Medium Plaicity
CL Pro-Seal® Stabilized		
Liquid Limit		No Flow
Plastic Limit		Not Plastic
Plastic Index		NP
Allowable Blows		35
Blows		> 100
% Exceeded Blows		> 65%

• Pro-SealCorp •11410• NE 124th St • Ste 584 • Kirkland • WA • 98034 •
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Specifications:

ASTM (modified)	Test	Data Typical
CBR Test 50 Lab Test AASHTO T-193 Additive Range: 5% lower 12% upper	CBR Final Range .10 penetration (Roads), +900psi - +1500psi subject to soil type & % additives allowable.	1 day + 750psi 7 day +900psi 28-day range +1130 to ±1925psi Range Mean ±1527psi
ASTM C 109	Tensile Shear	24 Hrs. 90psi 7 days 110psi 28 days 128psi
ASTM C226	Initial Set Time	Initial +1 min. Final ± 30 min.
CSA	Full Traffic Set	± 12 - 24 Hours

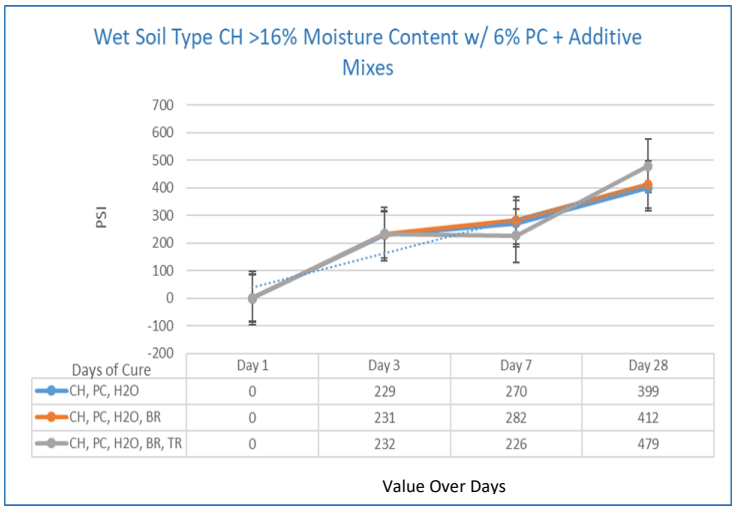
May gain values > 7800 psi contact technical.

Technical:

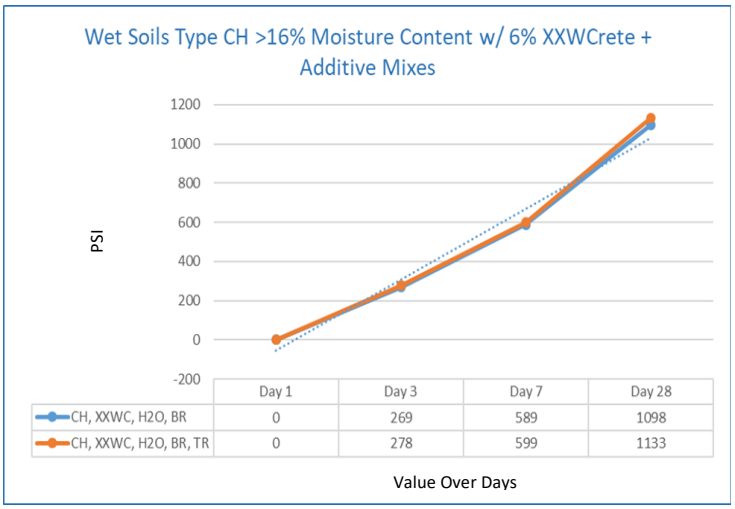
Information	Value
Material	1 part of a System
Mix Time	Till infused
Appearance	Dry, dirty gray, extremely fine talc powder
Initial Work Time	± 35 minutes
Initial Cure to Time Traffic	±08 Hours
Final Cure Time to Heavies Traffic	±24 Hours
V.O.C.	Zero
Enviro Hazard	None Known
Packaging	Bulk as Required
Always contact pro-SealCorp technical for guide specification services before using - 800 349 7325	

(Above) this road base is placed in extreme wet environs. Table (below) displays the results of Atterberg Limit and Plasticity testing for natural wet soils mixed with the Pro-Seal *ECCO*® Stabilization System containing >16% minimum +4%

Below, Comparative Strength Tables, Wet Soils Stabilization Portland cement versus Pro-Seal*ECCO* XXXWCrete®



Compare Portland Cement stabilization (above) in wet soils versus XWCrete R stabilization for wet soils (below). XWCrete R stabilization demonstrates significantly greater performance.



Caution:

Use only with Pro-Seal ECCO System® materials Pro-Seal*ECCO*; NanoCrete (all forms), NanoCrete® (all forms), BedROC® (all forms) and TopROC®. Wear a dust mask, see SDS, as Pro-Seal*ECCO*® materials may cause irritation to sinuses, irritate allergies, or cause pneumonia. Keep out of reach of children. Always keep lids on open pails. Call a doctor immediately if swallowed. Do not induce vomiting. It is up to the user to determine if this product and system are appropriate for their own uses. Pro-SealCorp makes no claim of warranty of use or performance verbal or written. Any such claim is not valid unless authorized, properly documented, procedural written format and authorization is made by appropriate officers of Pro-Seal Corp.

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