

# GRUNDFOS iSOLUTIONS

SYSTEM CONTROL FOR INDUSTRIAL APPLICATIONS



be  
think  
innovate

GRUNDFOS 

# FROM SPEED-CONTROLLED PUMPS TO INTELLIGENT SYSTEM SOLUTIONS

A pump does not exist in isolation. A pump is always part of a larger system, working together with a whole range of other components. That is why we think beyond the pump and take the entire system into account when developing new solutions.

## Grundfos E-solutions - Extended product approach

A Grundfos E-solution features pump, motor and frequency drive all in one product. As the frequency drive constantly adapts pump speed according to demand, it is possible to achieve significant pump energy savings.



### PUMP PRODUCT APPROACH

Standard pumps and external controls with one purpose: Moving liquid from one place to another



### E-SOLUTIONS EXTENDED PRODUCT APPROACH

Integrated controls enable pumps to adapt to changing demands.



### Grundfos iSOLUTIONS - System approach

Grundfos iSOLUTIONS is the latest addition to Grundfos' portfolio and takes intelligence to a brand new level. iSOLUTIONS will extend savings to the entire system, optimizing the way pumps, drives, controls, protection, measurement and communication units work together. According to US and EU energy savings studies, the biggest savings potential lies in better system control. In fact, a holistic approach will on average cut as much as 20% of the total energy consumption of your application.

## WHY FOCUS ON SYSTEM INTELLIGENCE?

- **Improved system reliability:**  
Reduced downtime and maintenance costs
- **Better system performance:**  
Optimized process control through targeted functionality and extended measuring capability
- **Increased simplicity:**  
Built-in functionalities substitute external components and control equipment
- **Best-in-class energy efficiency:**  
Reduced energy consumption in the entire installation



### GRUNDFOS iSOLUTIONS SYSTEM APPROACH

Optimizing the way pumps, drives, controls and protection, measurement and communication units work together as part of one system.



# TEMPERATURE CONTROL

Regulate speed. Stabilize costs.



- COOLING TOWER
- HEATING
- CHILLER UNITS
- HEATING UNITS
- SOLAR PANELS
- GEO THERMAL



In industrial applications, ensuring the right process temperature is essential to production efficiency, reliability and the quality of the end products. But too often, systems are unnecessarily complex and operate at full speed no matter the load. With our intelligent solutions, you will get full control of temperatures with fewer components and a complete overview of your system's performance.

## E-Solutions

### Constant operation temperature

Maintain constant temperatures in the process, for instance in moulding tool applications, to ensure even material flow and short curing time.

### Constant feed temperature

Ensure constant feed temperatures to, for instance, heat exchangers, boiler shunts and assisting chemical/biological processes.

### Constant return temperature

Ensure that boilers and heat exchangers do not operate below desired operating temperature.

### Constant differential temperature

Regulate the differential temperature across a heat exchanger, hydronic heating system or cooling tower to maintain an even temperature transfer or provide stable conditions for secondary regulating devices.

## Grundfos iSOLUTIONS

### Communication

Monitor a long range of process parameters and connect directly to the overall process control through digital and analogue signals.

### Limit exceed

Enable your system to change operating patterns or notify you directly if a specific process parameter exceeds a pre-set limit.

### Control of external equipment

Control external equipment according to the pumps' operating points, i.e. three-way valve.

### Multiple temperature measurement

Use one measuring point for three purposes: Primary control parameter, differential temperature measurement and limit-exceed response.

### Valve control

Control the opening and closing of motor valves with the timer functions in the pump.



# WASH AND CLEAN

Get the pressure you need to get the job done



- **HYGIENIC CLEANING**
- **PROCESS WASHING**
- **PART WASHING**



In wash and clean applications, challenges are plentiful: How to fit powerful pumps in small cabinets? How to prepare the system for sudden variations in flow? How to cope with hostile environments? Grundfos solves all these challenges and more by adding intelligence to the process.

## E-Solutions

### High speed – oversynchronous operation

Get a high RPM in a very compact pump design. Ideal for installations where space is limited, such as portable equipment and installation in cabinets.

### Run at power limit

Get full load power output, but optimal overload protection. Allows for operation with undersized motors.

### High ambient temperature

Pumps operate at ambient temperatures of up to 140° F. The system initiates self-protection measures if limits are exceeded.

### Environmental rating suitable for tough environment

Motors are delivered in IP55 environmental rating, but can be opened to IP54 where large variations at ambient temperatures occur.

## Grundfos iSOLUTIONS

### Dry-running protection

Avoid overheating and pump damage caused by dry-running. The direct connected Liqtec dry-running protection detects lack of water and too high liquid temperatures.

### Set point influence

Avoid cavitation or excess pressure across the chamber stack by adjusting the set point of the pump. Parameters include pre-pressure, flow, temperature, etc.

### Break tank and feed pump control

Control one or more feed pumps as well as the level in the feed tank from the main pump control.

### Control of external equipment

The operating point of the pump can control external equipment, i.e. compressors for air injection and/or dosing pump for detergent and disinfection agent during foam dispensing.



# BOILERS AND SYSTEMS

Make valves redundant



- STEAM BOILER FEED
- HOT WATER BOILER
- CONDENSATE PUMPING
- SHUNT
- THERMAL OIL BOILER
- MAKE UP SYSTEMS
- STEAM GENERATORS

As much as 70% of all boiler systems run inefficiently. And often this can be traced back to the level control system in the boiler feed. With our E-Solutions you can reduce pressure loss across feeding valves, or you can go with a Grundfos iSOLUTION and control the level directly. This will make valves redundant and make your boiler system more simple and efficient.

## E-Solutions

### Constant pressure

Frequency drives allow you to maintain constant pressure in boiler systems operating with feed valves on one or multiple boilers.

### Constant level

Set the pump for direct level control and eliminate both feed valve and bypass. This allows for smaller pumps, because the pumps do not have to compensate for pressure loss in the feed valve and flow through the bypass.

### Pump curve stabilizing

Unstable pump curves can be stabilized with the built-in pump control. You avoid the regulating challenges associated with flat pump curves.

### Run at power limit

Run pumps at full load power output but with optimal overload protection. This allows for operation with undersized motors.

## Grundfos iSOLUTIONS

### Communication

Monitor the process, get useful data to improve performance and connect directly to the overall process control.

### Feed pump control

Control one or more feed pumps from the main pump control.

### Control of external equipment

Control external equipment, e.g. bypass valves, according to the pumps' operating points.

### Set point influence

The boiler pressure may influence the set point of the pump. Reduce the pump's discharge pressure when the boiler pressure is low to avoid cavitation during start-up and blow out.

### Duty standby/duty assist

Manage boiler feed systems with two pumps in duty/standby configuration directly.



# DESALINATION

## Filter away unnecessary costs

- **FEED WATER SYSTEM**
- **PRE-TREATMENT**
- **RO-FILTRATION**
- **BACK WASH**
- **FLUSHING SYSTEMS**



Designing an efficient desalination system is no easy feat. Constant variations in water quality, flux rates, fouling, etc. make it difficult to keep membrane performance high and maintenance low. Our intelligent solutions help you overcome these challenges by offering you a highly flexible system that adapts to the operating conditions, while protecting the membranes and guaranteeing a high yield.

### E-Solutions

#### **Constant pressure**

Maintain constant pressure for membrane filtration systems to keep the flux stable even under scaling and fouling conditions. Avoid pressure hammers with soft start function for membrane protection and enhanced lifetime.

#### **Precise ramp control**

Fast acceleration to just below operating pressure and a gentle regulation to duty pressure protects thrust bearings and avoid pressure shocks to the diaphragm.

#### **Pre-set operating points**

The E-pump can be set up to operate with several predefined set points, in order to provide the necessary pressure for either production, flushing or backwash.

#### **Balanced flow**

The E-pump can be set up to mix flow from two sources in a constant ratio, i.e. mix concentrate water back in the feed line on an RO-system in a ratio 1:3.

### Grundfos iSOLUTIONS

#### **Communication**

Monitor the entire process and connect directly to the overall process control through a variety of industrial busses. Processes, not directly related to the pump operation, can be measured through an abundance of both digital and analogue inputs and outputs.

#### **Set point influence**

Actual regulation parameter i.e. pressure or flow, can be influenced by temperature, concentration and other parameters in order to operate the filtration unit at highest efficiency.

#### **Limit exceed**

Enable your system to change operating patterns or notify you directly if a specific process parameter exceeds a pre-set limit, i.e. pressure drop across membrane, flow or power consumption.

#### **Backwash control**

Enable system to initiate back wash sequence, controlling main pump, back wash pump, dosing pump and valves by measuring the condition of the filter. The sequence can be set up through a combination of measurements and timer function.



# WATER TREATMENT

Reliability in every step of the process



- **AERATION**
- **COAGULATION**
- **FLOCCULATION**
- **PARTICLE REMOVAL**
- **DISINFECTION**
- **STABILIZATION**
- **WATER QUALITY MEASUREMENT**

Water treatment is the process of preparing water for a specific end-use and the range of applications is as wide as the range of water sources. But whether you are looking to treat aggressive media like seawater or produce ultrapure water for medical use, an intelligent pump system will ensure that you get the perfect results every time – with increased efficiency and system reliability.

## E-Solutions

### Constant level

Set pumps to direct level control, keeping constant level in a process, sedimentation or flocculation tank. Variable speed level control offers continuous flow to the tank, without the disturbances associated with on/off control.

### Balanced flow

Set up pumps to mix flow from two sources in a constant ratio, i.e. mix recovered water with fresh water in a specific ratio, i.e. 1:5.

### Constant pressure

Maintain constant pressure at all times regardless of shifting flow demands.

### Pressure loss compensation

Set pumps to compensate for pressure loss in pipes, valves, heat exchangers, etc. – either by internal flow estimation or by actual flow measurement.

## Grundfos iSOLUTIONS

### Communication

Grundfos iSOLUTIONS opens for monitoring and surveillance of additional process parameters, and the ability to connect directly to the overall process control through a variety of industrial busses. Processes, not directly related to the pump operation, can be measured through an abundance of both digital and analogue inputs and outputs.

### Process surveillance

Get a full overview of the entire water treatment process. Monitor a long range of relevant parameters and program the system to react when necessary, i.e. initiate a backwash sequence in a filter application in case of clogging.

### External control

Set up a multi-pump unit to operate and appear as one single pump (open loop) and be controlled from external control system – or simply operate at constant set point feed from the central process control.

### Break tank and feed pump control

Control of level in the feed tank and constant pressure from the feed pump can be operated from the main pump control.



# INDUSTRIAL WASTEWATER

Don't waste your time on inefficient pump systems



- PUMPING STATIONS
- PRIMARY CLARIFICATION
- BIOLOGICAL PROCESS
- SECONDARY
- CLARIFICATION
- FILTERING
- CHEMICAL TREATMENT
- WASTEWATER
- TRANSPORT

Wastewater treatment in industrial applications is becoming increasingly important – to image, environment and bottom line. One of the key elements in this process is precise pump regulation, and with an intelligent solution from Grundfos you will have access to a wide range of control features as well as full integration with the overall process control. Nothing is left to chance.

## E-Solutions

### Constant level

Direct level control offers continuous flow to the tank and a constant water level at all times.

### Balanced flow

Set up pumps to mix flow from two sources in a constant ratio, i.e. mix recovered water with fresh water in a specific ratio, i.e. 1:5.

### Constant pressure

Maintain constant pressure from min. to max. flow – and below min. flow if combined with a diaphragm tank. Pressure response to various shifting flow demands can be trimmed to any process or load profile.

### Pressure loss compensation

Set pumps to compensate for pressure loss across filters and mixers, etc. – either by flow estimation or by remote pressure measurement.

## Grundfos iSOLUTIONS

### Communication

Monitor a long range of process parameters and connect directly to the overall process control through digital and analogue signals.

### Process surveillance

Secondary parameters can be measured and trigger events, i.e. initiate a high flow sequence through a pipeline if sedimentation is detected.

### Back wash control

Enable system to initiate back wash sequence, controlling main pump, back wash pump, dosing pump and valves by measuring the condition of the filter. The sequence can be set up through a combination of measurements and timer function.

### Break tank and feed pump control

Control of one or more feed pumps can be operated from the main pump control. Level control in the break tank can be controlled and supervised from the main pumps.

### External control

A pump unit can do surveillance and monitoring, and feed process data to the process control, while it simply operates at constant set point feed from the overall control system.



# INDUSTRIAL PUMP SYSTEMS

The water you need  
– where you need it and when you need it



- **PRESSURE BOOSTING**
- **SYSTEM CONTROL**
- **LIQUID TRANSPORT**
- **LEVEL CONTROL**
- **FILTRATION**
  - MEMBRANE FILTRATION
  - SEDIMENTATION
  - FLOCCULATION
  - MICROFILTRATION
  - ULTRAFILTRATION
  - REVERSE OSMOSIS







Ensuring sufficient and reliable water supply throughout an industrial facility at all times demands an intelligent water supply system – whether the challenge is pressure boosting or liquid transport. Our intelligent solutions have been carefully developed to offer you the water you need when you need it – regardless of the application and your water consumption pattern.

## E-Solutions

### Constant pressure

Maintain constant pressure from min. to max. flow – and below min. flow if combined with a diaphragm tank. Pressure response to various shifting flow demands can be trimmed to any process or load profile.

### Constant level

Set pumps to direct level control, keeping constant level in a process, sedimentation or flocculation tank. Variable speed level control offers continuous flow to the tank, without the disturbances associated with on/off control.

### Balanced flow

Set up pumps to mix flow from two sources in a constant ratio, i.e. mix recovered water with fresh water in a specific ratio, i.e. 1:5.

### Pressure loss compensation

Set pumps to compensate for pressure loss in pipes, valves, heat exchangers, etc. – either by internal flow estimation or by actual flow measurement.

### Parallel-coupled pumps

Connect multiple pumps and operate as one. The control will secure smooth pump switching in and out, while maintaining low energy consumption.

## Grundfos iSOLUTIONS

### Communication

Monitor a long range of process parameters and connect directly to the overall process control through digital and analogue signals.

### Process surveillance

Measure a range of parameters and program a response, i.e. initiate a backwash sequence in a filter application in case of clogging.

### Backwash control

Enable system to initiate backwash sequence, controlling main pump, backwash pump, dosing pump and valves by measuring the condition of the filter. The sequence can be set up through a combination of measurements and timer function.

### Break tank and feed pump control

Control of one or more feed pumps can be operated from the main pump control. Level control in the feed tank can be controlled and supervised from the main pumps.

### External control

Set up a multi-pump unit to operate and appear as one single pump (open loop) and be controlled from external control system and simply operate at constant set point feed from the overall control system

# MACHINING INDUSTRY

Precision is everything



- **CNC MACHINES**
  - TURNING
  - DRILLING
  - MILLING
- **GRINDING**
- **EDM**
- **LIFTING STATIONS**
- **FILTRATION**
- **CONVEYORS**
- **PART WASHING**
- **COOLING**



Machining industry is a challenging area with a high demand for precise and fast pump control. Even the smallest imprecision in flow or pressure might reduce the quality of the end-products, increase the wear on tools and slow down production – especially when cooling CNC or grinding tools. Grundfos E-Solutions and Grundfos iSOLUTIONS will ensure that your production runs trouble-free and at full speed, while offering you full control at all times.

## E-Solutions

### Constant pressure

The E-pump is able to quickly start and deliver constant pressure in any operating point required by selected tools

### High speed – oversynchronous operation

High rpm for very compact pump design, suitable for installations where space is limited, i.e. installation in cabinets or machine centers.

### Pre-set operating points

Set up the E-pump to operate with several predefined set points to provide the necessary pressure for various demands

## Grundfos iSOLUTIONS

### Limit exceed

Enable your system to change operating patterns or notify you directly if a specific process parameter exceeds a pre-set limit.

### Set point influence

Avoid cavitation or excess pressure across the chamber stack by adjusting the set point of the pump. Influence parameters include pressure, flow, etc.

### Run at power limit

Get full load power output, but optimal overload protection. Allows for operation with undersized motors.



# UNIQUE SOLUTIONS FOR **UNIQUE DEMANDS**

The challenges of our customers vary from application to application. Indeed, even from system to system. With this in mind, one-size-fits-all solutions are rarely an option.

Perhaps the best match for your challenge is pump with integrated intelligence? Or maybe a completely customized pump system, built from scratch and designed for your business, is the right choice? Through dialogue and collaboration, we'll find the perfect solution for your application.

## COMPLETE CUSTOMIZATION COMES WITH THE FOLLOWING BENEFITS:

### **Modular approach**

Using our standard components to make tailor-made solutions for your system means that customization is fast and easy.

### **Building from scratch**

In co-operation with your development team our engineers can handle complex customization challenges and provide the right, customer-specific solution for the job.

### **Easy re-ordering**

Customized solutions receive their own product numbers and as such become standard solutions to you.



**Pumps and components  
combined intelligently  
and customized to your  
needs**

**Products with  
integrated intelligence**

# WHY CHOOSE GRUNDFOS iSOLUTIONS?

Grundfos iSOLUTIONS is the intelligent approach to optimal pump system and application performance. It offers all the benefits of our pump specific E-Solutions, but adds a whole range of new features based on your specific demands. The result is improved reliability, performance and energy efficiency. Let's have a recap of some of the most prominent ways Grundfos iSOLUTIONS can upgrade your system.

Pumps, drives, controls and protection, measurement and communication interfaces optimized to operate in demanding applications and meet the customer's specific challenges.

**PUMP  
INTELLIGENCE**

Our expertise is based on 70 years of experience with pump systems. Our skilled engineers take an inquisitive approach to projects, and work to get a deep understanding of its goals.

**GRUNDFOS  
iSOLUTIONS**

**CUSTOMER  
NEEDS**

**APPLICATION  
EXPERTISE**

We work closely with customers to precisely tailor the pump systems to achieve: smooth operation, energy optimization, reduced downtime, visual overview and best-in-class components.





### Process optimization

Monitor pump influencing conditions and control other equipment to ensure optimum operation of the entire process.

### Communication

Open up for monitoring and surveillance of additional process parameters and connect directly to the overall process control through a variety of industrial buses.

### Limit exceed

Enable your system to change operating patterns or notify you directly if a specific process parameter exceeds a pre-set limit.

### Multiple temperature measurement

Use the same measuring point for three purposes: As a primary control parameter, as part of a differential temperature measurement for set point influence or as a limit exceed response.

### Dry-running protection

Avoid overheating and pump damage caused by dry-running. The directly connected Liqtec dry-running protection detects lack of water and too high liquid temperatures.

### Underload detection

Enable your system to detect cavitation or loss of prime in the pump and stop operation before damage occurs.

### Set point influence

Link the primary control parameter to an external signal or internal measurement and automatically adjust it to best suit the process conditions.

### Break tank and feed pump control

Control and supervise the break tank level and the feed pump directly from the motor to save wiring and other control components.

### Process surveillance

Measure a range of secondary parameters and program a proper response.

### Control of external equipment

Control external equipment according to the pumps' operating conditions, e.g. open bypass valves, start air injection or control mixing loop.

### Valve control

Control the opening and closing of motor-operated non-return valves by means of a timer function in the pump.

### Backwash control

Enable system to initiate backwash sequence, controlling main pump, backwash pump, dosing pump and valves by measuring the condition of the filter. The sequence can be set up through a combination of measurements and timer function.

### Set point influence

Avoid cavitation or excess pressure across the chamber stack by adjusting the set point of the pump. Influencing parameters include pre-pressure, flow, temperature, etc.

### Break tank and feed pump control

Control of one or more feed pumps can be operated from the main pump control. Level control in the feed tank can be controlled and supervised from the main pumps.

### External control

Set up a multi-pump unit to operate and appear as one single pump (open loop) and be controlled from external control system – or a pump unit can do surveillance and monitoring, and feed process data to the process control, while it simply operates at constant set point feed from the overall control system.



### **Global reach. Local presence.**

Grundfos is a global leader in advanced pump solutions and a trendsetter in water technology. We offer a full range of intelligent pumps, motors, drives, sensors and controls designed to optimize pump systems in all applications. By combining pump system expertise with vast application knowledge, we tailor solutions to match your specific demands.

Our mindset might be global, but with more than 50 local sales divisions and 23 production companies, our presence is indeed local. With Grundfos as your partner, you can expect premium solutions, face-to-face consultancy and unmatched service.