



#### **Features**

- For corrosive and non-corrosive liquids or gases
- Senses increasing or decreasing flow
- Custom flow settings
- Ideally suited for high purity application
- Low maintanance

## **M-62**

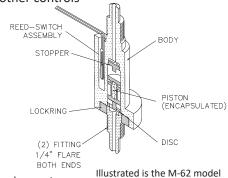
# Fixed setpoint flow switch with in-line flow and flare fittings

#### Description

The M-62 inline flow switches monitor increasing or decreasing flow. The M-62 flow switch's construction comprises of an all-PFA molded body with a PTFE en capsulated magnetic piston. The all PFA and PTFE design makes the M-62 flow switch compatible for caustic fluids. The magnetized piston actuates a hermetically sealed reed switch in response to fluid flows. The M-62 switch is suitable for a wide range of applications in industrial, biomedical and semiconductor industries, especially where highly corrosive fluids are used.

#### **Operating Principle**

The magnetic piston moves in response to fluids with in the flow paths and actuates an external hermically sealed magnetic reed switch. This switch contact can be used to actuate external devices such as audible/visual alarms, relays and other controls



### **Applications**

- Semiconductor process equipments
- Welding systems
- Laser equipment
- Vacuum systems
- Laser cooling systems
- Water treatment
- Chillers

with 1/4" ports.

#### **Measurement Specifications**

Calibration Range *	Model M-62: Air : 300 - 55,000 scc/m Water : 20 -1600 cc/m				
Set Point Accuracy	± 10%*				
Repeatability	± 5%				
Hysteresis	15% - 30%*				
Material	Body : PFA Wetted Parts : PTFE/PFA				
Port Sizes	1/4" Flare 3/8" Flare				
Maximum Operating Pressure	60 psig				
Maximum Operating temperature	40°C				

<sup>\*</sup> may not apply to the lower set point ranges.

#### Cv at typical flow

Water cc/m	Air scc/m	Cv
850	30,000	0.43
1,595	55,000	0.54

## **Electrical Specifications**

Reed Switch Data	Electical Ratings	10 Watts SPST or 3 Watts SPDT (Hermetically Sealed) UL Recognized. File E47258 Operating temperature -40°C to 125°C			
	Switch Voltage	200 VDC ( 170 VDC for SPDT )			
	Breakdown Voltage	250 VDC ( 200 VDC for SPDT )			
	DC Resistive	10 VA (3 VA for SPDT )			
	AC Resistive	10 Watts (3 Watts for SPDT )			
	Switching Current	0.5 A ( 0.25 A for SPDT )			
	Carrying Current	1.2 A ( 0.5 A for SPDT )			
	Lead Wires	No 24 to 18 AWG. 18" length, Polymeric UL Recognized (Belden cable or special shielded cable is available)			
		SPST: 2 blue wires			
	Lead Wires Color	SPDT: 3 wires Green - Common Yellow - Normally Closed Orange - Normally Open			

NOTE: Consult the factory for any special requirements such as fluid connections, calibration range, temperature and pressure limits.

#### Reed Switch Ratings as Recognized by UL

		_
SPST	120 V ac 24 V dc 50V dc	<ul><li>0.1 A general purpose</li><li>0.25 A resistive</li><li>0.25 A resistive</li></ul>
SPDT	120 V ac 10 V dc 24 V dc	0.1 A general purpose 0.25 A resistive 0.1 A resistive

#### **Certifications**

**UL and Canadian UL** 

UL and Canadian UL Recognized for ordinary locations. File E138467

#### **CE Compliance**

As per LVD Directive

#### **Installation & Maintenance**

The standard switch has to be mounted vertically, in the position as shown on page 1, and the fluid flow is from the bottom to the top.

A ten micron or better filter is recommended.

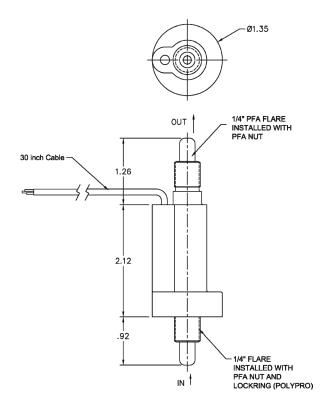
#### **Important Ordering Information**

This model is a FIXED flow switch. The flow set point is fixed at the factory and is NOT field adjustable. Proper calibration of the set point requires the following information. When purchasing a flow switch, use the "Set Point Calibration" form or provide the following information on the purchase order:

- Calibration set point
- · Increasing or decreasing flow
- Fluid type
- Density or specific gravity
- Viscosity
- System pressure and temperature
- Flow direction

#### **Dimensional Drawings**

Illustrated is the M-62 model with 1/4" ports.



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#### **Ordering Information**

Model Code										Option	
M-62											
	-										
Material		F								PFA	
Fluid Connection 2 3		2							1/4" flare		
								3/8" flare			
1							SPST N.O.				
Switch			2						SPST N.C.		
			3						SPDT		
0					0				Standard (Vertical)		
1						1			PTFE Encapsulated		
-							-				
									XXX	Unique PN Identifier	

NOTE: Specifications are subject to change without notice.

#### **Custom Version Available**

Malema welcomes the opportunity to apply its flow sensor experience to work for its customers. Please contact the factory for any special requirements; such as ports, extreme temperature and pressure capabilities, and others.

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