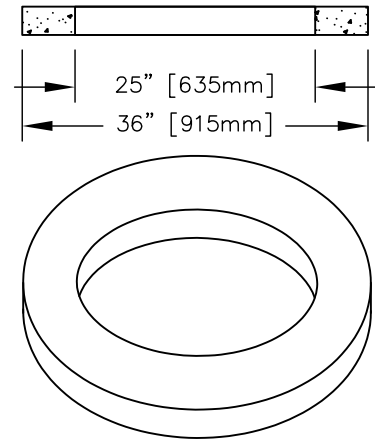


BOTH TYPES OF GRADE RINGS
ARE AVAILABLE IN:
2" (50mm)
3" (75mm)
4" (100mm)
THICKNESSES



GENERAL NOTES

Precast concrete shall be exposure Class S and meet min compressive strength of 35MPA

Cement: Type GU
Air Category: 4.0% - 7.0%
Aggregate: CSA/CAN A23.4 Maximum
Size: 20mm
Admixtures: CSA/CAN A23.4
Reinforcing: Grade 400W CSA
G30.18-09
Inserts/Embeds: As noted in drawing
details

Manufacture of precast concrete units
shall be in accordance with specification
CSA A23.4

** LEKO PRECAST LTD SHALL NOT BE
RESPONSIBLE FOR ANY INSTALLATION
PRACTICES FOLLOWED ON-SITE UNLESS
PERFORMED BY LEKO PRECAST LTD **



MANHOLE GRADE RINGS

DRAWN BY: JA	CHECKED BY:	APPROVED BY:	DATE: MAY 2017	
ASSEMBLY DWG.	PREVIOUS DWG.	DRAWING NO. R0100		REVISION 2
SCALE: 1:20 ISOMETRIC: 1:20				
DO NOT SCALE THIS DRAWING				