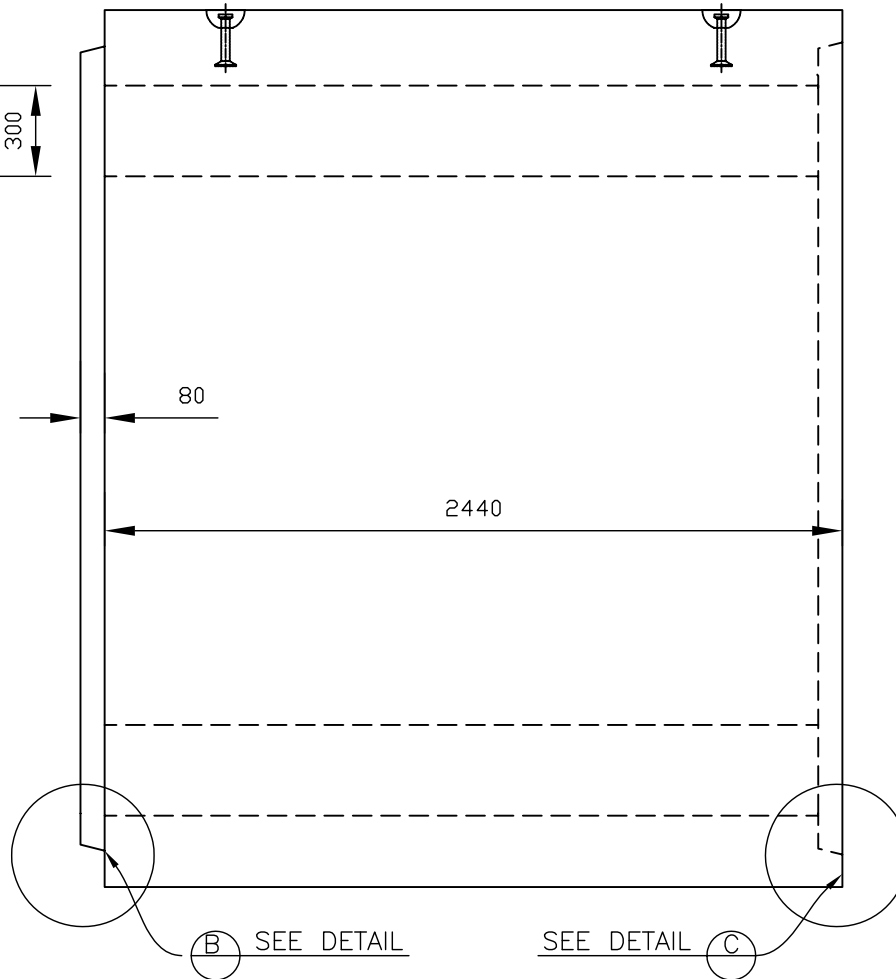
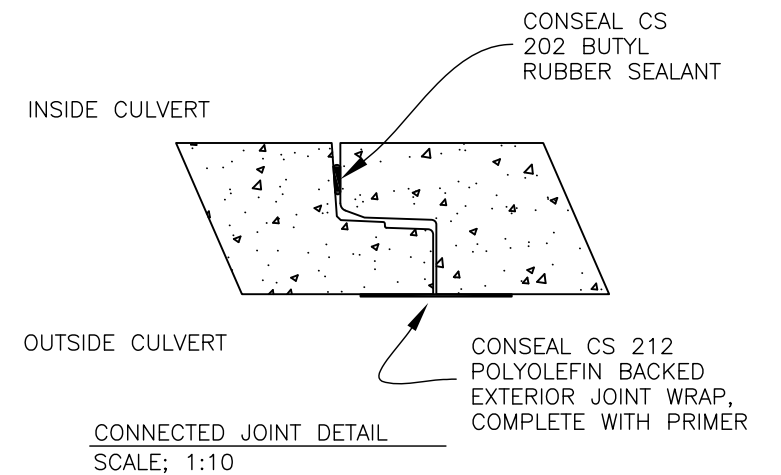
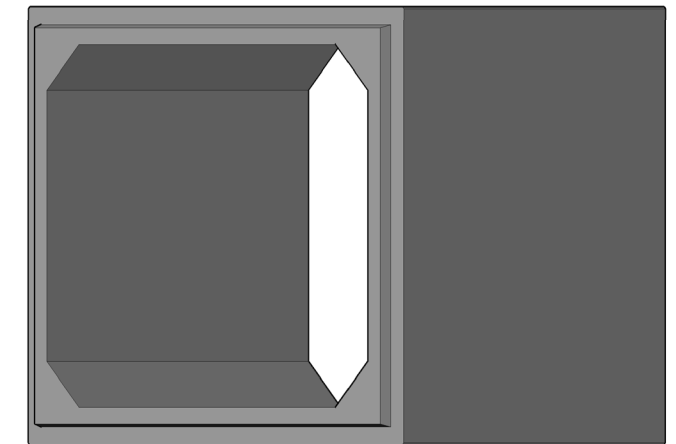


BOX CULVERT PLAN VIEW



BOX SIDE ELEVATION SECTION-VIEW



-1.5 M MAX. BACKFILL HEIGHT FROM T.O. BOX CULVERT  
 -0.6 M MIN. BACKFILL HEIGHT FROM T.O. BOX CULVERT  
 -REF. BOURCET DRAWING 51.1, REV. 5, ISSUED NOV. 8 2013

**GENERAL NOTES**

Precast concrete shall be exposure Class HSe and meet min compressive strength of 35MPa @28d

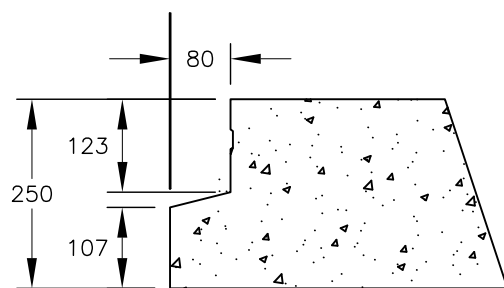
Air Category: 4.0% - 7.0%  
 Aggregate: CSA/CAN A23.4  
 Maximum Size: 20mm  
 Admixtures: CSA/CAN A23.4  
 Reinforcing: Grade 400W CSA G30.18  
 Inserts/Embeds: As noted in drawing details

Manufacture of precast concrete units shall be in accordance with specification CSA A23.4, ASTM C1433M

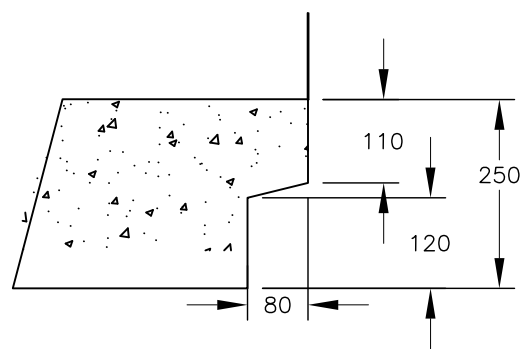
Designed to HS20, BCL 625 live loadings

\*\* LEKO PRECAST LTD SHALL NOT BE RESPONSIBLE FOR ANY INSTALLATION PRACTICES FOLLOWED ON-SITE UNLESS PERFORMED BY LEKO PRECAST LTD \*\*

BOX CULVERT 3024 WEIGHT: 18,250 KG. (40,200 LBS.)  
 BOX CULVERT 3024 VOLUME: 7.0m<sup>3</sup>/m (1,540 igal/m)



SOCKET DETAIL (C)  
SCALE: 1:10



SPIGOT DETAIL (B)  
SCALE: 1:10



BOX CULVERT; 3.0m x 2.4m, 2.40m LG.			
DRAWN BY: JA	CHECKED BY:	APPROVED BY:	DATE: Sept 2020
ASSEMBLY DWG.	PREVIOUS DWG.	DRAWING NO. BX 3024	REVISION 3
SCALE: 1:25 ISOMETRIC: 1:50		DO NOT SCALE THIS DRAWING	