

## GENERAL NOTES

Precast manhole units shall be manufactured in accordance with CSA A257 and ASTM C478

Precast concrete shall be exposure Class HSe and meet min compressive strength of 30MPA @28d

Air Category: 4.0% - 7.0% (except Air Category: 4.0% – 7.0% (except where zero-slump concrete is used)
Aggregate: CSA/CAN A23.4 Maximum Size: 20mm
Admixtures: CSA/CAN A23.4
Reinforcing: Grade 400W CSA G30.18, 3x12 W2.5/W2.5

Inserts/Embeds: As noted in drawing

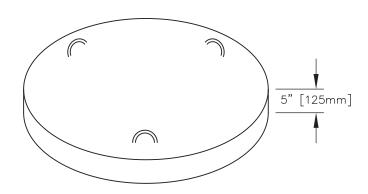
details

Manufacture of precast concrete units shall be in accordance with specification CSA A23.4

\*\* LEKO PRECAST LTD SHALL NOT BE RESPONSIBLE FOR ANY INSTALLATION PRACTICES FOLLOWED ON—SITE UNLESS PERFORMED BY LEKO PRECAST LTD \*\*

Meets H-20 loading

420Kg (920 LBS)





42" (1060mm) MANHOLE BASE				
DRAWN BY: JA	CHECKED BY:	APPROVED BY:	DATE: May 5 2020	
ASSEMBLY DWG.	PREVIOUS DWG.	DRAWING NO.	Mdy 3 2020	REVISION
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