

GENERAL NOTES

Precast manhole units shall be manufactured in accordance with CSA A257 and ASTM C478

Precast concrete shall be exposure Class HSe and meet min compressive strength of 30MPA @28d

Air Category: 4.0% - 7.0% (except where

zero-slump concrete is used) Aggregate: CSA/CAN A23.4 Size: 20mm Maximum

Admixtures: CSA/CAN A23.4 Reinforcing: Grade 400W CSA G30.18,

3x12 W2.5/W2.5

Inserts/Embeds: As noted in drawing

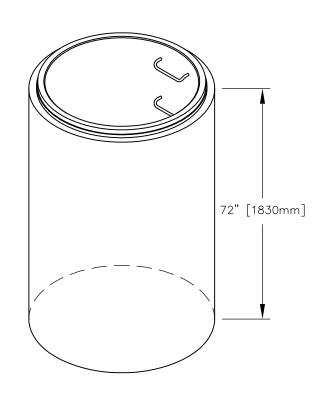
Manufacture of precast concrete units shall be in accordance with specification CSA A23.4

** LEKO PRECAST LTD SHALL NOT BE RESPONSIBLE FOR ANY INSTALLATION PRACTICES FOLLOWED ON-SITE UNLESS PERFORMED BY LEKO PRECAST LTD **

Meets H-20 loading

Requires 2-4t Starcon lift clutches

2,410Kg (5,310 LBS)





48" x 6ft (1	1220mm x	18	30mm)	MANH	OLE	BAR	REL
DRAWN BY: JA	CHECKED BY:		APPROVED BY:		DATE: May 5	2020	
ASSEMBLY DWG.	PREVIOUS DWG.		DRAWING NO.	0.5			REVISION
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