

GENERAL NOTES

Precast manhole units shall be manufactured in accordance with CSA A257 and ASTM C478

Precast concrete shall be exposure Class HSe and meet min compressive strength of 30MPA @28d

Air Category: 4.0% - 7.0% (except where zero-slump concrete is used)
Aggregate: CSA/CAN A23.4 Maximum Size: 20mm
Admixtures: CSA/CAN A23.4
Reinforcing: Grade 400W CSA G30.18,
312.0% 5.402.5

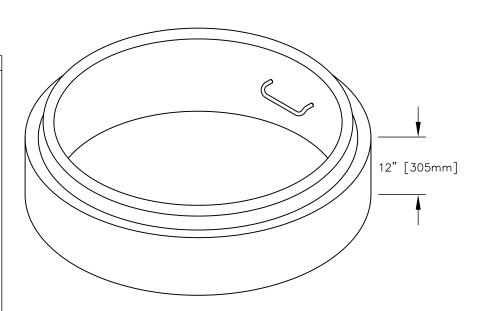
3x12 W2.5/W2.5

Inserts/Embeds: As noted in drawing details

Manufacture of precast concrete units shall be in accordance with specification CSA A23.4

** LEKO PRECAST LTD SHALL NOT BE RESPONSIBLE FOR ANY INSTALLATION PRACTICES FOLLOWED ON—SITE UNLESS PERFORMED BY LEKO PRECAST LTD **

600Kg (1,320 LBS)





	60" x 1ft (1525mm x 305mm) MANHOLE BARREL				
	DRAWN BY: JA	CHECKED BY:	APPROVED BY:	DATE: January 2017	
	ASSEMBLY DWG.	PREVIOUS DWG.	DRAWING NO.		REVISION
	SCALE: 1:20 ISOMETRIC: 1:20 DO NOT SCALE THIS DRAWING		M6001		4
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