

GENERAL NOTES

Precast manhole units shall be manufactured in accordance with CSA A257 and ASTM C478

Precast concrete shall be exposure Class HSe and meet min compressive strength of 30MPA @28d

Air Category: 4.0% - 7.0% (except where zero-slump concrete is used)
Aggregate: CSA/CAN A23.4 Maximum

Size: 20mm Admixtures: CSA/CAN A23.4 Reinforcing: Grade 400W CSA G30.18,

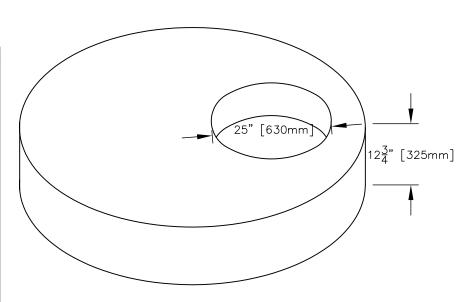
3x12 W2.5/W2.5

Inserts/Embeds: As noted in drawing details

Manufacture of precast concrete units shall be in accordance with specification CSA A23.4

** LEKO PRECAST LTD SHALL NOT BE RESPONSIBLE FOR ANY INSTALLATION PRACTICES FOLLOWED ON-SITE UNLESS PERFORMED BY LEKO PRECAST LTD **

1,275Kg (2,800 LBS)





60" (1525mm) MANHOLE LID w/25" (635mm) OPENING				
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JA			January 2017	'
ASSEMBLY DWG.	PREVIOUS DWG.	DRAWING NO.	•	REVISION
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