

GENERAL NOTES

Precast manhole units shall be manufactured in accordance with CSA A257 and ASTM C478

Precast concrete shall be exposure Class HSe and meet min compressive strength of 30MPA @28d

Air Category: 4.0% — 7.0% (except where zero—slump concrete is used)
Aggregate: CSA/CAN A23.4 Maximum
Size: 20mm

Admixtures: CSA/CAN A23.4 Reinforcing: Grade 400W CSA G30.18,

3x12 W2.5/W2.5 Inserts/Embeds: As noted in drawing

details

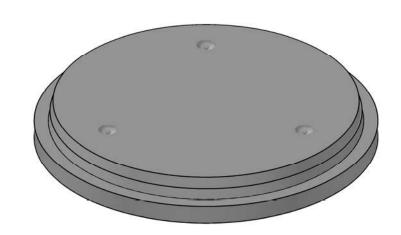
Manufacture of precast concrete units shall be in accordance with specification CSA A23.4

** LEKO PRECAST LTD SHALL NOT BE RESPONSIBLE FOR ANY INSTALLATION PRACTICES FOLLOWED ON-SITE UNLESS PERFORMED BY LEKO PRECAST LTD **

Meets H-20 loading

Requires 3-4t Starcon clutches

1,510Kg (2,800 LBS)





60" (1500mm) MANHOLE BASE				
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ASSEMBLY DWG.	PREVIOUS DWG.	DRAWING NO.		REVISION
SCALE: 1:20	SOMETRIC: 1:20	M6009		7
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