

GENERAL NOTES

Precast manhole units shall be manufactured in accordance with CSA A257 and ASTM C478

Precast concrete shall be exposure Class HSe and meet min compressive strength of 30MPA @28d

Air Category: 4.0% - 7.0% (except where zero-slump concrete is used) Aggregate: CSA/CAN A23.4 Size: 20mm

Maximum

Admixtures: CSA/CAN A23.4 Reinforcing: Grade 400W CSA G30.18,

3x12 W2.5/W2.5

Inserts/Embeds: As noted in drawing

details

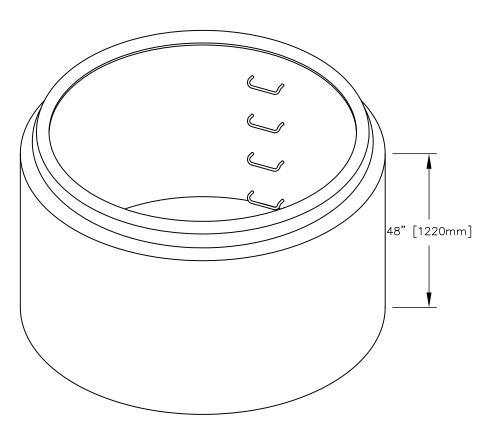
Manufacture of precast concrete units shall be in accordance with specification CSA A23.4

** LEKO PRECAST LTD SHALL NOT BE RESPONSIBLE FOR ANY INSTALLATION PRACTICES FOLLOWED ON-SITE UNLESS PERFORMED BY LEKO PRECAST LTD **

Meets H20 loading

Requires 4-4t Starcon clutches

5,600Kg (12,320 LBS)





96" x 4ft (2440mm x 1			220mm) MANHOLE BARREL				
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ASSEMBLY DWG.	PREVIOUS DWG.		DRAWING NO.				REVISION
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