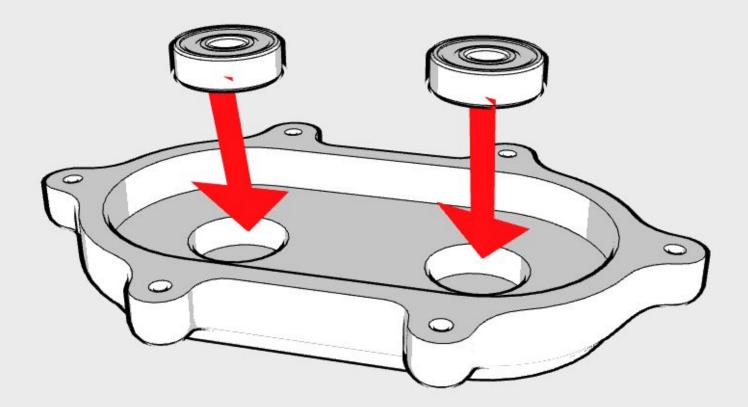
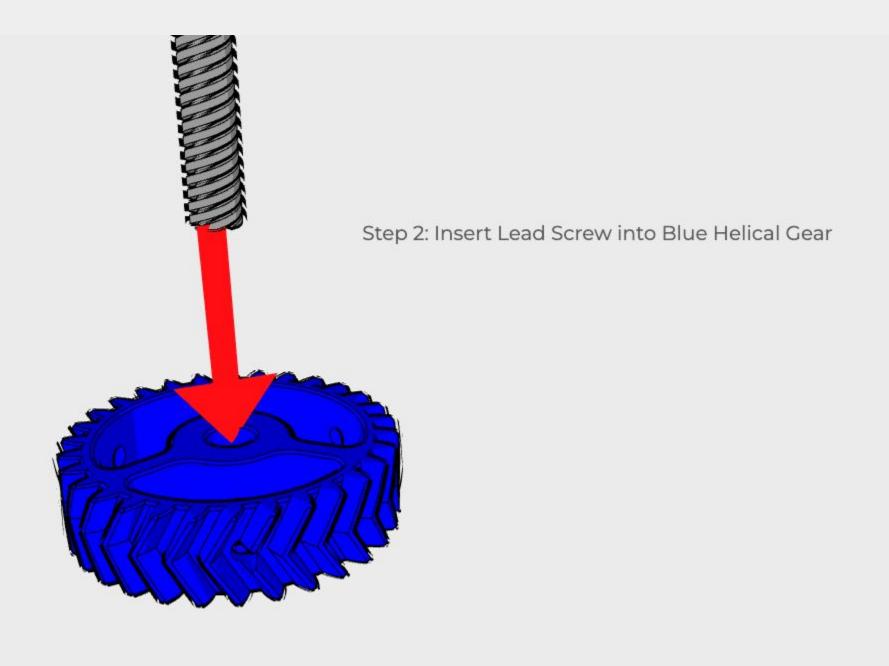
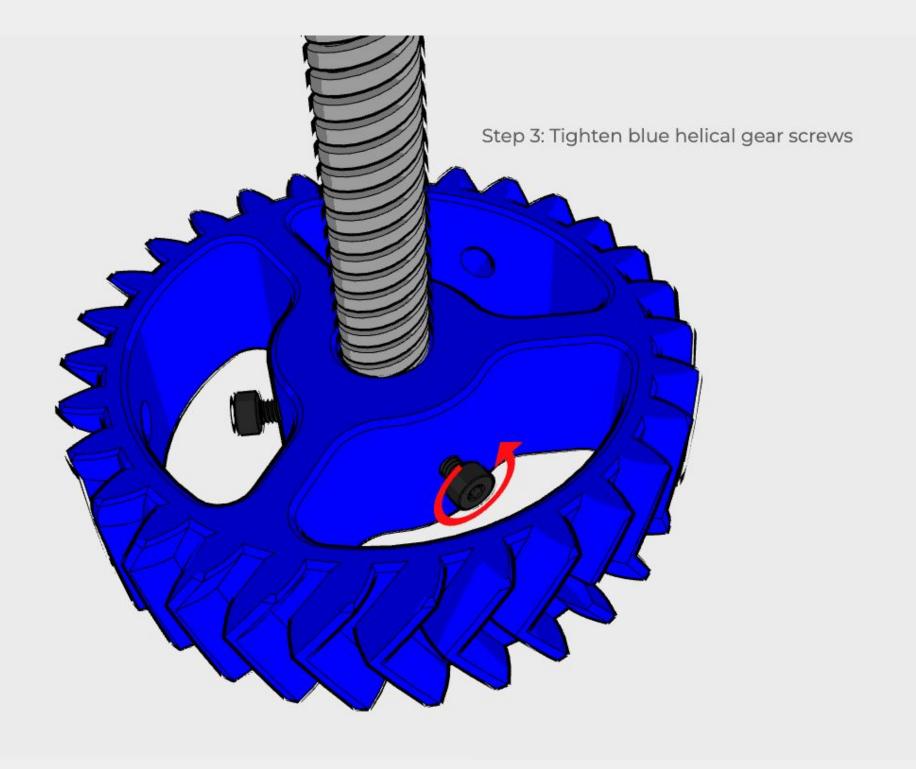
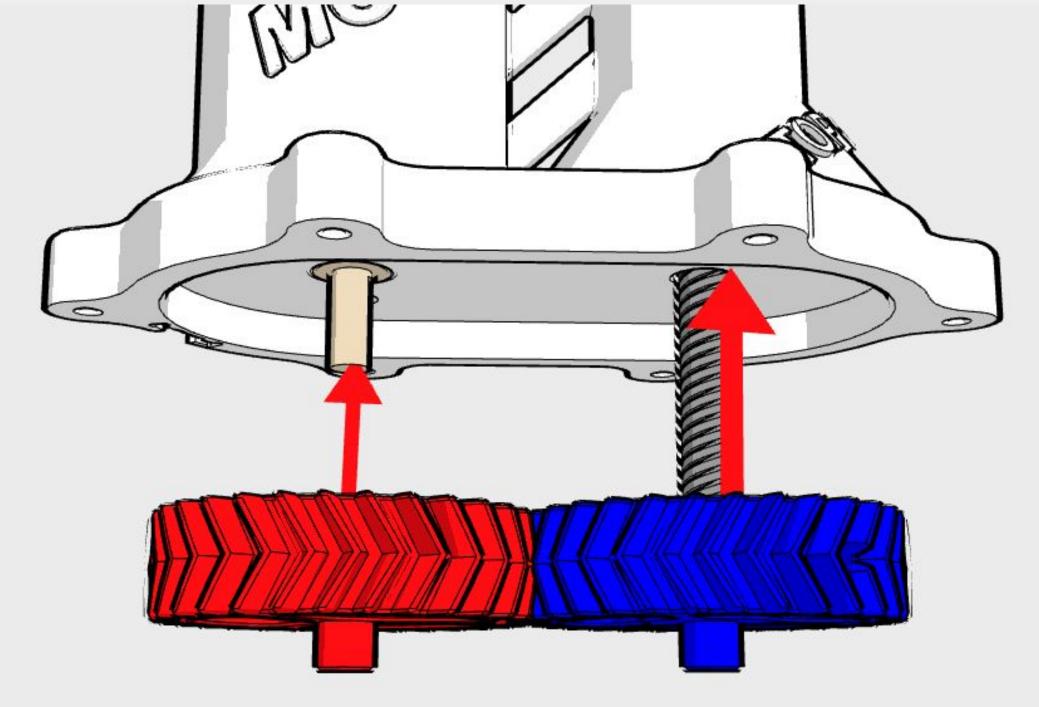


Step 1: Insert bearings into bottom housing holes

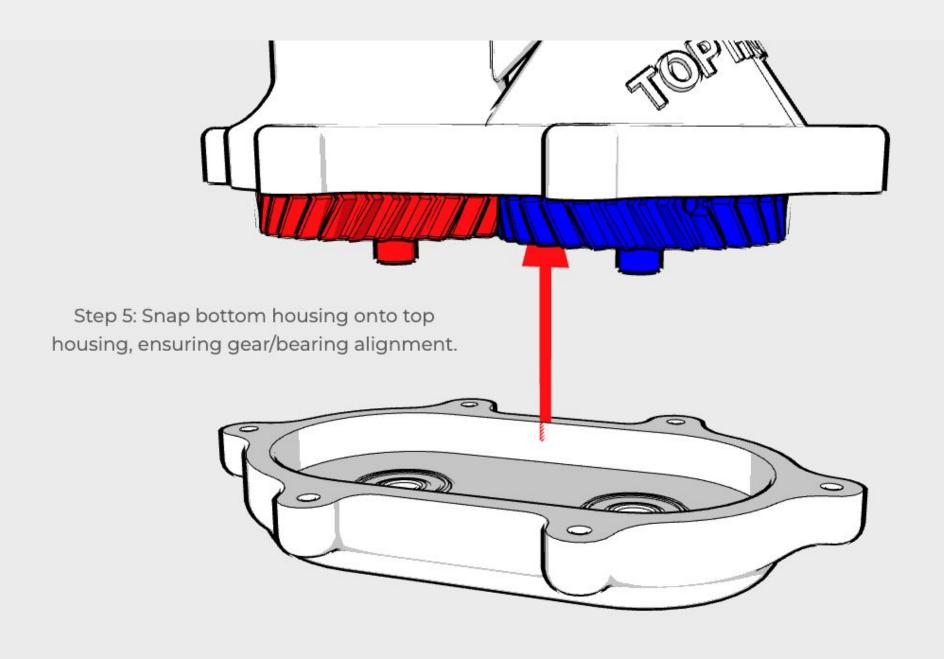


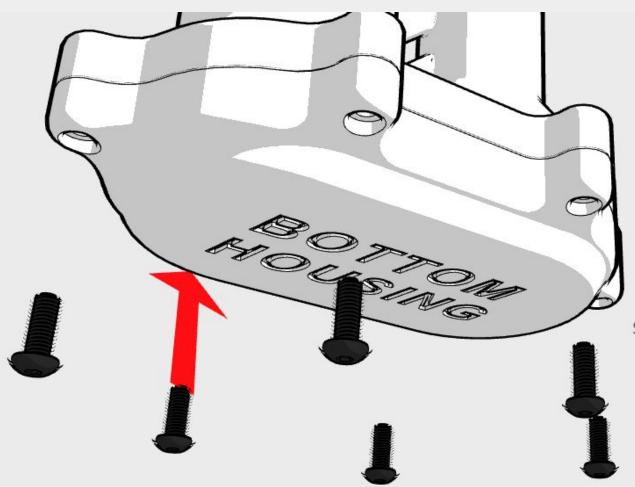






Step 4: Insert red helical gear onto motor shaft. Also insert blue helical gear into corresponding hole





Step 6: Insert screws into bottom housing and tighten.



Step 7: Turn on motor, and align/press the lead screw coupler onto the lead screw.

