MODEL IDENTIFICATION

Booster series stainless steel pressure booster pump

Β

Torrium<sup>®</sup>2 equipped

14-30

Flow (gpm) at nominal pressure 14gpm @ 30psi

14-45 = 14gpm @ 45psi 20-30 = 20gpm @ 30psi 20-40 = 20gpm @ 40psi 30-30 = 30gpm @ 30psi

Model	A	в	с	D	E	F	Inlet	Outlet	Net Weight (lbs)		G er @ Centres
BT14-30	13.80	4.33	12.20	4.33	2.40	5.70	1 <sup>1</sup> / <sub>4</sub> " F	1" M	26.50	0.35	4.72
BT20-30	17.40	3.35	8.00	3.54	5.31	8.85	1¹/4" F	1" M	27.30	0.27	3.93
BT14-45	15.35	3.35	8.00	3.54	2.95	6.81	1" F	1" M	25.40	0.27	3.93
BT20-40	17.40	3.35	8.00	3.54	5.31	8.85	1" F	1" M	27.30	0.27	3.93
BT30-30	16.14	4.72	5.67	4.76	2.00	5.83	1¼" F	1" M	16.25	0.35	5.51

PERFORMANCE TABLE				
BT Home Pressure System	Maximum Inlet Pressure	Maximum Boost	Nominal Flow	
BT14-30	62 psi	38 psi	14 gpm	
BT14-45	42 psi	58 psi	14 gpm	
BT20-30	50 psi	50 psi	20_gpm	
BT20-40	22 psi	78 psi	20 gpm	
BT30-30	50 psi	50 psi	30 gpm	

# Add incoming pressure to maximum pump boost for shut off pressure.





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	Approval Code P1-0216-330

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This literature is not a complete guide to product usage. Further information is available from your Davey Dealer, Davey Support Centre and from the relevant product Installation and Operating Instructions. Must be read in conjunction with the relevant product Installation and Operating Instructions and all applicable statutory requirements. Product specifications may change without notice. ® Davey is a registered trademark of Davey Water Products Pty Ltd. © Davey Water Products Pty Ltd 2014.

# Home Pressure Systems



# **APPLICATIONS**

Ideal for pumping clean, clear water in such applications as:

- Homes where the incoming municipal water supply pressure is inadequate
- From underground or surface water supplies
- Automatic water transfer
- Applications where the pump may have an interrupted water supply
- Domestic and light industrial irrigation



# **Davey BT with Torrium2 Home Pressure System**

# Model Numbers:

BT14-30, BT20-30, BT14-45, BT20-40 & BT30-30

The Davey mains water BT Series pressure boosting system comprises of a robust, compact, centrifugal pump with an intelligent Torrium2 water pressure controller to supply pressure boosted water with constant flow and even pressure to domestic households. The Torrium2 incorporates multiple levels of pump and motor protection.

# WHY CHOOSE THE DAVEY **BT Home Pressure System?**

# WATER PRESSURE SYSTEM

The Davey BT booster pressure system consists of a robust centrifugal pump fitted with the intelligent Davey Torrium2 water pressure controller to deliver boosted water pressure to your home or other application. Consumers can enjoy strong and seemingly constant water pressure due to Torrium2's constant flow operation.

Due to large water pathways, Torrium2 operates with a lower head loss than comparable water pressure controllers to provide superior hydraulic performance with less wasted energy.

# **TORRIUM2 CONTROLLER**

### Pressure Boosting

Torrium2 boosts low or fluctuating mains water pressure to give you strong, even water pressure for your comfort and convenience. Torrium2 can also pressure boost water from rainwater tanks.

# **Constant Flow and Even Water Pressure**

To prevent annoying fluctuations in water temperature during showers, Torrium2 uses its intelligence to provide households with constant flow to provide even water pressure. It does this with its innovative pressure and flow sensors to start the pump on a pressure drop and to stop it on low flow (~0.26 gpm). This avoids pump cycling when there is continuing household demand for water.

## **Quick Cut-in for Even Pressure**

To give you strong pressure right from the start, Torrium2 is designed to cut in quickly when it senses demand for water. It cuts in when the pressure has dropped to 80% of the previous top (shut-off) pressure. Torrium2 automatically sets this cut-in pressure each time the pump stops. In doing so, Torrium2 automatically adapts to variations in pump performance or site conditions.



# BT with Torrium2 Home Pressure System

# BT with Torrium2 Home Pressure System

### Adaptive Starting

Torrium2 is smart enough to detect the difference between normal water demand and a small leak in the system, such as a dripping faucet or a leaking cistern. For very low flows, Torrium2 automatically adapts to reduce the cut-in pressure, which can be as low as 50% of its last shut-off pressure. This significantly reduces pump cycling to improve consumer satisfaction with the system. If normal flow is required in the house (>0.13gpm), Torrium2 will sense this and revert to normal mode and initiate an immediate pump start.

### **Easy Status Check**

To easily check the system status, Torrium2 has three simple LED indicators.

- Red LED the system is in standby
- Green LED the pump is running
- Yellow LED fault condition

# Pressure Indicator Window

To give a guick guide to the system pressure, Torrium2 has a pressure indicator window on the side of the built-in pressure vessel. If the color band (green-amber-red) is mainly green it indicates maximum pressure, whereas mainly red indicates low pressure. This indicator can help to analyze the occurrence of unwanted system leaks. If the color band indicator is moving slowly towards red this signifies a slow drop in pressure and may indicate a small leak.

#### **Greater Hydraulic Performance**

To provide more pressure while using less energy, Torrium2 has been designed with larger water pathways to provide low head loss, offering superior hydraulic performance than comparable water pressure controllers.

#### **Greater Reliability**

To diminish the likelihood of blockages, Torrium2 is designed with no moving control parts within the water pathways giving greater reliability and performance with varying water quality.

#### **Dry Run Protection & Auto Restart**

To protect the pump from damage due to dry running, Torrium2 stops the pump when it detects a loss of prime (no water supply) situation. To reduce system downtime, the Torrium2 waits 5 minutes then goes into auto retry mode, whereby it will restart the pump to see if prime can be re-established automatically. An auto restart occurs at 5 minutes, 30 minutes, 1 hour, 2, 4, 8, 16 and 32 hours. Torrium2 will also restart if it detects flow through the system (e.g. from mains water pressure returning with pressure boosting applications).

#### Pump Protection – High Water Temperature Cut-out

For added security and longer life, a water over-temperature cutout provides a second level of protection against closed head operation and repetitive cycling. For water temperatures above 158°F Torrium2 will shut the pump down and the amber LED will be lit. When the water temperature drops to below 140°F, the Torrium2 will allow the pump to restart.

#### **Pump Protection – Excessive Electrical Current**

To protect the pump motor, Torrium2 will shut the pump down and indicate a fault if it detects excessive electrical current being drawn. This occurs if the pump motor is subjected to locked rotor or if someone tries to manually override the Torrium2 by continually holding in the prime button.

## **Corrosion & Scale Resistance**

To allow Torrium2 to be used with water of varving quality, its flow sensors are mounted on a high grade stainless steel plate with special anti-scaling electronic action, which only turns the flow sensors on during pump operation.

### Extra Draw off Capacity

To accommodate small leaks and to reduce cycling, Torrium2 has an in-built spring loaded accumulator for extra draw off capacity. A spring loaded accumulator means low maintenance as there is no need for a pressure vessel with its regular air charging and checking. However, for increased draw off, an optional small pressure tank, can be mounted on the vertical outlet.

### Power Surge Protection for Torrium2

To protect the Torrium2 controller from electrical surges and spikes, thus extending its life, it incorporates a metal oxide varistor (MOV). The status of the MOV can be checked in the viewing window on the back of the Torrium2. The MOV is a sacrificial component and should it be consumed due to repeated power surges or spikes, it will almost always blacken the viewing port. This will indicate a non-warrantable Torrium2 failure.

# Ease of Installation

For ease of installation, the outlet plumbing can be connected to either the vertical or the right angle discharge outlet, which can rotate a full 360°. A wrench, sized to fit the coupling, is included in the box.

## **Power Cable**

For easy installation, no hard wiring is needed as Torrium2 comes with a 6 foot power cord with a standard NEMA power plug. USA 120V models are fitted with a standard NEMA 5-15P power plug. USA 240V models are fitted with a standard NEMA 6-15P power plug.

#### PUMP

- Reliable single stage or multistage impeller design (dependent upon pump model)
- All stainless steel construction for reliability and the ability to pump hot water up to 176°F
- Carbon/Ceramic mechanical seal for reliable pump operation

# MOTOR

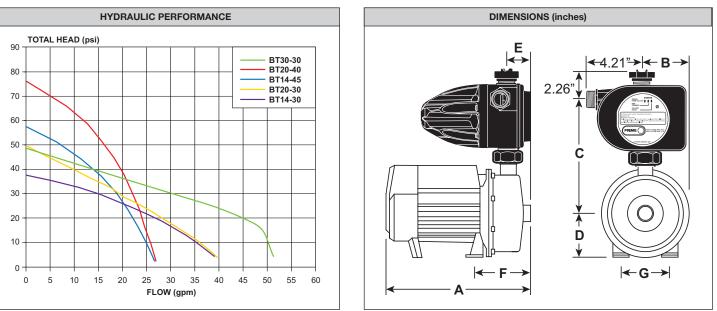
- 120/240V, 60Hz, 2 pole (dependant upon pump model)
- Class F insulation
- Higher than normal 130°F ambient temperature rating for longer life and improved tolerance to voltage variations for peace of mind, even on the hottest days.
- Robust TEFC motor constructed from corrosion resistant materials
- IP55 international protection rating for a high level of resistance to dust and dirt entry
- Protected against both high operating temperature and high current draw by a built-in, automatically re-setting, thermal overload
- Permanently split capacitor for reliable starting even in low voltage circumstances
- Motor and pump are designed for frequent starts

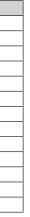
OPERATING LIMITS					
Capacities to	45 gpm				
Maximum total head to	76 psi				
Cut-in pressure – Adapts to 80% of last shut-off head pressure					
Minimum setting	15 psi				
Maximum setting	80 psi				
Cut-out flow rate	0.26 GPM				
Maximum liquid temperate (Torrium2)	158° F				
Maximum ambient temperature (Torrium2)	120° F				
Maximum suction lift	25'				
Inlet size (dependant upon pump model)	1" F or 11/4" F				
Outlet size	1" M				
Maximum pump casing pressure	116 psi				
Maximum system pressure	100 psi				
	*				

#### INSTALLATION AND PRIMING

- On installations with suction lifts a good quality foot valve should be installed
- The system is primed by filling the pump and suction line with water through the priming port, and replacing priming plug prior to switching on
- The PRIME button on the Torrium2 unit should be held in while the pump is establishing prime

ELECTRICAL DATA						
Model	BT14-30	BT20-30	BT14-45	BT20-40	BT30-30	
Supply voltage/phase		40V/1				
Supply frequency	60Hz					
Input power (P1) (kW)	0.92	0.98	0.86	1.10	1.44	
Output power (P2) (kW)	0.73	0.78	0.68	0.92	1.12	
Full load current (A)	7.80	8.20	7.30	4.70	7.00	
Locked rotor current (A)	38.00	38.00	38.00	23.00	23.71	
Starting	PSC					
Insulation class	Class F					
Horsepower	1hp	1hp	1hp	11. <b>225 hp</b> p	11.55Hpp	





MATERIALS OF CONSTRUCTION				
Part	Material			
Impellers	304 stainless steel			
Lock nut	304 stainless steel			
Pump casing	304 stainless steel			
Pump backplate	304 stainless steel			
Pump shaft	316 stainless steel			
Neckrings	Teflon			
Seal ring (stationary)	Ceramic			
Seal ring (rotating)	Carbon (synthetic)			
Seal spring	304 stainless steel			
Orings	Nitrile rubber			
Stage body	304 stainless steel			
Torrium2 check valve Stem assembly Spring Seal	Nylon 304 stainless steel Nitrile			
Torrium2 body	Glass filled nylon			
Priming plug	304 stainless steel			
Motor shell	Marine grade aluminum			
Lantern / DE endshield	Marine grade aluminum			
Shell & lantern bracket finish	Baked polyester			

DAVEY