SAFETY DATA SHEET

Revision Date: December 20, 2018

SECTION 1: IDENTIFICATION

Product Name: TRACIT-300 Heat Transfer Compound
REACH number: Not relevant (mixture)
Recommended use: Heat tracing, surface-to-surface heat conduction
Manufacturer: Chemax Manufacturing Corporation
1025 River Road
New Castle, Delaware 19720 USA
Tel: (800) 804-4596, E-mail: sales@chemaxcorp.com

Emergency telephone number:
(800) 804-4596 ext. 2 (Manufacturer), (800) 222-1222 (Poison Control)

SECTION 2: HAZARD IDENTIFICATION

Classification: OSHA Hazard Communication Standard: This material is not considered hazardous in accordance with OSHA HazCom 2012, 29 CFR 1910.1200
Label elements: No significant hazard as per GHS
Pictograms: None required
Hazard phrases: None
Health hazards: Not expected to be a health hazard when used under normal conditions. Avoid prolonged contact with skin, and direct contact with eyes.

SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS

<table>
<thead>
<tr>
<th>Ingredient</th>
<th>CAS #</th>
<th>%</th>
</tr>
</thead>
<tbody>
<tr>
<td>Sodium Silicate</td>
<td>1344-09-8</td>
<td>30-50%</td>
</tr>
<tr>
<td>Natural Graphite</td>
<td>7782-42-5</td>
<td>30-60%</td>
</tr>
<tr>
<td>Ball Clay</td>
<td>1332-58-7</td>
<td>10-20%</td>
</tr>
</tbody>
</table>
SECTION 4: FIRST AID MEASURES

Description of first aid measures

Inhalation: Under typical conditions of intended use, material is not expected to be inhalation hazard. If symptoms exist, move to fresh air and seek medical attention.

Skin contact: Wash contact area with soap and water. Get medical attention if irritation persists.

Eye contact: Hold eye lids open and flush thoroughly with water for 5-10 minutes. Remove contact lenses. If irritation develops seek medical treatment.

Ingestion: Do not induce vomiting. Rinse mouth with fresh water. Call a doctor if symptoms persist.

Indication of immediate medical attention and special treatment needed: No specific medical attention generally required.

SECTION 5: FIRE-FIGHTING MEASURES

Flammable limits: Material is non-combustible.

Suitable extinguishing media: Water spray (fog), dry chemical, foam, or CO2.

Unsuitable extinguishing media: Water stream may splash burning liquid and spread fire.

Special hazard arising from the substances or mixture: No special exposure hazards are known.

Advice to firefighters: Wear proper protective equipment and SCBA.

SECTION 6: ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment, and emergency procedures: Wear appropriate Personal Protective Equipment (PPE). Keep all unnecessary personnel out of the area. Clean up spills to prevent slipping hazards, and contamination of soil, surface, or groundwater.
Environmental precautions:
Material is water-soluble. Material is slightly alkaline and harmful to aquatic life (See Section 12: Ecological information). Prevent discharge into sewers or streams by covering nearby drains.

Methods and materials for containment and cleaning up:
This compound has a high viscosity, and will not likely leak or spill. Uncured material may simply be scooped-up using available tools. Water may be used to aid in cleaning-up hardened material. Place collected material into a closed container for disposal. Follow local disposal regulations.

SECTION 7: HANDLING AND STORAGE

Precautions for safe handling:
Wear protective gloves and goggles when handling.
Avoid prolonged contact with skin, and direct contact with eyes.
Follow good industrial hygiene and safety practices when handling.

Precautions for safe storage:
Store at room temperature. Keep lid sealed tightly when not in use.
Protect compound from direct contact with water and acids.

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

Engineering measures/controls:
Keep container closed when not in use. Allow adequate ventilation.

Personal protective equipment (PPE)

Eye:
Wear safety glasses/goggles when direct eye contact is a possibility.

Hand:
Wear cotton or rubber gloves when handling.

Respiratory:
Wear NIOSH/MSHA approved respirators when removing hardened compound and dust levels exceed recommended TLV levels. Graphite dust exposure limits: OSHA PEL: TWA 5 mg/m3 (resp)
### SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Color</td>
<td>Black</td>
</tr>
<tr>
<td>Physical state</td>
<td>Semi-solid</td>
</tr>
<tr>
<td>Specific gravity</td>
<td>1.7</td>
</tr>
<tr>
<td>Odor and threshold</td>
<td>None</td>
</tr>
<tr>
<td>pH</td>
<td>10-12</td>
</tr>
<tr>
<td>Vapor pressure</td>
<td>156 mmHg at 61.5 °C</td>
</tr>
<tr>
<td>Evaporation rate</td>
<td>&gt;1 (water)</td>
</tr>
<tr>
<td>% volatile by volume</td>
<td>0 %</td>
</tr>
<tr>
<td>Solubility in water</td>
<td>50-60%</td>
</tr>
<tr>
<td>Boiling point</td>
<td>216 °F (102 °C)</td>
</tr>
<tr>
<td>Flash point (°C)</td>
<td>No volatile organic content.</td>
</tr>
<tr>
<td>Explosion properties</td>
<td>No data available</td>
</tr>
<tr>
<td>Vapor density</td>
<td>No data available</td>
</tr>
<tr>
<td>Relative density</td>
<td>No data available</td>
</tr>
<tr>
<td>Partition coefficient</td>
<td>No data available</td>
</tr>
<tr>
<td>Auto-ignition temp.</td>
<td>No data available</td>
</tr>
<tr>
<td>Decomposition temp.</td>
<td>No data available</td>
</tr>
<tr>
<td>Viscosity</td>
<td>No data available</td>
</tr>
<tr>
<td>Flammability</td>
<td>No data available</td>
</tr>
<tr>
<td>Freezing point</td>
<td>32 °F (0 °C)</td>
</tr>
</tbody>
</table>
SECTION 10: STABILITY AND REACTIVITY

Reactivity: Compound is not reactive under normal conditions of intended use.

Stability: Compound is stable if used in recommended temperature range.

Conditions to be avoided:
Do not exceed instructed upper temperature limit.

Materials to avoid: Compound will gel when mixed with acid. May form carbon monoxide if mixed with sugar residue.

Hazardous decomposition products:
Uncured compound will decompose when mixed with acids.

SECTION 11: TOXICOLOGICAL INFORMATION

Information on toxicological effects

Eyes: May cause irritation if not treated.

Skin: Compound is slightly alkaline, and repeated contact may cause irritation.

Ingestion: May cause irritation to mucous membranes of mouth, throat, stomach.

Inhalation: No adverse effects.

Carcinogen status: Product is not listed as a possible carcinogen by OSHA, IARC, or NTP.

Health hazards: No known chronic effects. Not expected to aggravate medical conditions.

SECTION 12: ECOLOGICAL INFORMATION

Toxicity: Data based on sodium silicate (30-50% total volume before curing).
Fish (Brachydanio rerio): LC50 (96 hour) 1108 mg/l
Aquatic invertebrates (Daphnia magna): EC50 (48 hour) 1700 mg/l

Persistence and degradability:
Sodium silicate rapidly de-polymerizes into a form indistinguishable from natural dissolved silica. Will not bio-accumulate.

Other adverse effects:
Alkalinity of this material may have a localized pH effect on ecosystems.

Other information: Prevent discharge into sewers or streams.
SECTION 13: DISPOSAL CONSIDERATIONS

Product waste: Dispose of product in accordance with local, regional, national, and/or international regulations. Prevent discharge into sewers or streams.

Packaging waste: Dispose of container in accordance with local, regional, national, and/or international regulations.

SECTION 14: TRANSPORT INFORMATION

Special shipping precautions/information:
Product is not listed in the US hazardous materials shipping regulations (49cfr, table 172.101). No known local, state, federal, or international transport restrictions.

<table>
<thead>
<tr>
<th></th>
<th>Bulk shipping</th>
<th>Non-bulk shipping</th>
<th>Identification #</th>
<th>Hazardous class</th>
</tr>
</thead>
<tbody>
<tr>
<td>US DOT:</td>
<td>Not required</td>
<td>Not required</td>
<td>Not required</td>
<td>Not required</td>
</tr>
<tr>
<td>Canadian TDG:</td>
<td>Not required</td>
<td>Not required</td>
<td>Not required</td>
<td>Not required</td>
</tr>
<tr>
<td>European :</td>
<td>Not required</td>
<td>Not required</td>
<td>Not required</td>
<td>Not required</td>
</tr>
<tr>
<td>ADR, IMDG, IATA-DGR:</td>
<td>Not classified as hazardous product for land, sea and air transport.</td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

SECTION 15: REGULATORY INFORMATION

Safety, health and environmental regulations/legislation specific for the substance or mixture

OSHA Hazard Communication Standard:
This material is not considered hazardous in accordance with OSHA HazCom 2012, 29 CFR 1910.1200.

TSCA Inventory list: Reported/listed.

SARA 311/312.: This material does not contain any chemical substance on SARA extremely hazardous substance list.

SARA 313: This product contains no chemicals regulated under SARA Title III, Section 313.
CA General Emissions Evaluation:
Only water will evaporate from this material. Contains no VOCs.

SECTION 16: OTHER INFORMATION

NFPA HAZARDS: Health: 1 Reactivity: 0 Fire: 0