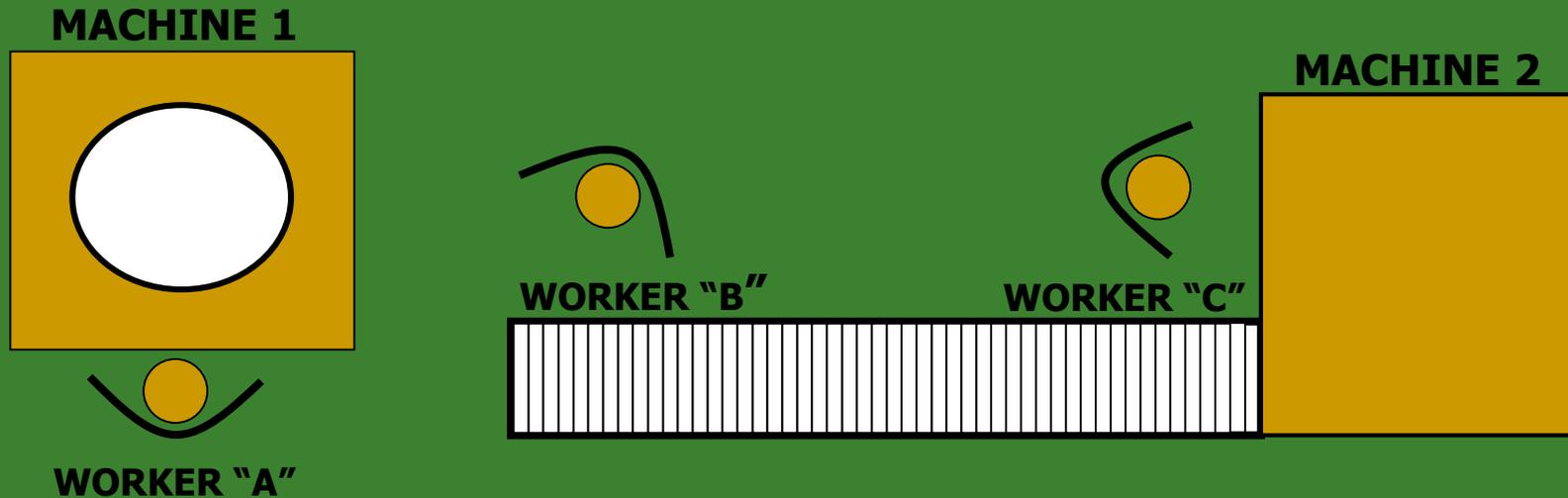


Can you improve this set-up?



Using Machine 1, Worker "A" feeds a work piece from his side. The piece comes out from the side of Worker "B", who puts it on the conveyor. At the end of the conveyor, Worker "C" puts it into Machine 2.

NOTE: This activity is found in Rey Elbo's 2017 book entitled "Total Quality by Maximization." It helps engage workshop participants to improve the layout and save non-value adding systems.