

2021



# PLASTISOL RESINS & LURE MAKING ACCESSORIES

Prices subject to change without notice.

Lure specifications subject to change without notice.

Lure lengths given in "as molded" condition.

Refer to latest revision of this document for up-to-date information.

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**PROPOSITION 65 WARNING:** FusionX Fishing products can expose you to chemicals, including silica, which are known to the State of California to cause cancer. For more information, go to [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov)

- NON-PHTHALATE FORMULAS
- EXCELLENT FOR HAND POUR OR INJECTION
- CHOICE OF UP TO 7 FIRMNESS/HARDNESS LEVELS
- CHOICE OF UP TO 9 SCENTS
- CHOICE OF UP TO 5 DENSITY/WEIGHT LEVELS
- OVER 400 PRE-MIXED COLOR BLENDS



# PLASTISOL

SOFT PLASTIC LURE MAKING RESIN, PIGMENT, AND ACCESORIES



LIQUID PLASTISOL FOR FISHING LURES



PRE-COLORED PLASTISOL RESIN CUBES FOR FISHING LURES



PRE-COLORED PREMIUM PLASTISOL RESIN FOR FISHING LURES



PRE-MIXED SOFT PLASTIC LURE MAKING COLOR BLENDS

DOWNLOAD OR VIEW OUR FULL COLOR CHART @ [www.FusionXFishing.com](http://www.FusionXFishing.com)

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# Original Xcube



**Just Heat & Pour**

## X-CUBE

Target Firmness/Hardness  
(Shore OO Scale)

- Super Soft - 6
- Soft - 8
- Med/Soft - 11
- Medium - 13
- Med/Firm - 17
- Firm/Hard - 22
- X-Firm - 26

\*For Reference Only\*

### PRE-COLORED PLASTISOL RESIN CUBES FOR FISHING LURES

(2.8 Fluid Ounces Per Pack)

#### **In-Stock & Ready To Ship (Original X-Cubes Only)**

- Over 400 Colors To Choose From
- Medium Firmness (Suitable For Most Lures)
- Standard Density (Neutral Buoyancy)
- Xfuse Scent (Proven Fish Catching Blend)
- Non-Phthalate Formula
- Microwavable Formula (1 Pack melts in 2-3 minutes)
- Great For Hand Pouring and Injection Molding
- 7 Pack Sizes for Volume Discounts
- As A Basic Guide One 2.8 ounce Pack Will Make Approximately:



**20 - 4" Finesse Worms**

**Or**

**10 - 5" Stick Baits**

**Or**

**15 - 3" Swim Baits**

When ordering replace "XXX" in part number with color code from color chart. (ex. XCUBE-160-10 is a 10 pack of color 160 "White".)

	Part Number	MSRP
Single Pack	XCUBE-XXX-1	\$2.65
3 Pack	XCUBE-XXX-3	\$7.25
5 Pack	XCUBE-XXX-5	\$12.00
10 Pack	XCUBE-XXX-10	\$23.00
25 Pack	XCUBE-XXX-25	\$55.50
50 Pack	XCUBE-XXX-50	\$105.00
100 Pack	XCUBE-XXX-100	\$185.00

**DOWNLOAD OR VIEW OUR FULL COLOR CHART @ [www.FusionXFishing.com](http://www.FusionXFishing.com)**

\*\*Single packs of X-Cubes are individually packaged in plastic clam shell packaging. All other pack sizes are bulk packed in plastic bags.



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[www.fusionxfishing.com](http://www.fusionxfishing.com)

**Xcube plus**  
Just Heat & Pour



### X-CUBE

Target Firmness/Hardness  
(Shore OO Scale)

- Super Soft - 6
- Soft - 8
- Med/Soft - 11
- Medium - 13
- Med/Firm - 17
- Firm/Hard - 22
- X-Firm - 26

\*For Reference Only\*

## PRE-COLORED PLASTISOL RESIN CUBES FOR FISHING LURES

(2.8 Fluid Ounces Per Pack)

### Specialty X-Cubes – You Pick What Combination You Want

**Over 100,000 Combinations**

**Color** – Over 400 Colors to Choose From (See Color Chart)

**Firmness** – Super Soft (P), Soft (S), Medium Soft (V), Medium (M), Medium Firm (H), Firm (F), X-Firm (X)

**Density** – Floating (F), Light (L), Standard (S), Heavy (H), X-Heavy (X)

**Scent** – Xfuse (X), Grape (G), Gamefish (A), Craw (C), Shad (S), Bass (B), Coffee (F), Garlic (R), No Scent (N)

**Pack Size** – Single Pack, 3 Pack, 5 Pack, 10 Pack, 25 Pack, 50 Pack, 100 Pack

#### Firmness Recommendations

**X-Soft & Soft** – Finesse Lures, Small Lures, Panfish Lures

**Medium** – Most Applications. Similar to Mass Produced Lures

**Firm & X-Firm** – Molded Tubes, Dipped Tubes, Saltwater Lures, Large Lures, Large Swim Baits

#### Density Definitions

**Floating** – Microballons added. Will float most rigged lures. (Adds significant milky effect to color)

**Light** – Lure floats on its own. May not float when rigged

**Standard** – Lure has neutral buoyancy.

**Heavy** – Small amount of high density filler added. Lure will slowly sink.

**X-Heavy** – Large amount of high density filler. Lure sinks quickly. (Adds milky effect to color.)

	Part Number	MSRP
Single Pack	XCUBE-SXXX-ABC-1	\$3.46
3 Pack	XCUBE-SXXX-ABC-3	\$9.06
5 Pack	XCUBE-SXXX-ABC-5	\$14.40
10 Pack	XCUBE-SXXX-ABC-10	\$26.45
25 Pack	XCUBE-SXXX-ABC-25	\$61.05
50 Pack	XCUBE-SXXX-ABC-50	\$110.25
100 Pack	XCUBE-SXXX-ABC-100	\$190.00

When ordering replace “XXX” in part number with color code from color chart and “A” With Firmness Code, “B” with Density Code, and “C” with scent code. (ex. XCUBE-S265-SHG-10 is a 10 pack of color 265 “Ghost Shad” in soft heavy with grape scent.)

All X-Cube Plus Products are Specialty X-Cubes and are special order items. They are not returnable and may require longer processing times.

Depending on workload at the time of ordering processing times may be up to **2-3 weeks**.

**DOWNLOAD OR VIEW OUR FULL COLOR CHART @ [www.FusionXFishing.com](http://www.FusionXFishing.com)**

\*\*Single packs of X-Cubes are individually packaged in plastic clam shell packaging. All other pack sizes are bulk packed in plastic bags.



## PLASTIX

Target Firmness/Hardness  
(Shore OO Scale)

- Super Soft - 6
- Soft - 8
- Med/Soft - 11
- Medium - 13
- Med/Firm - 17
- Firm/Hard - 22
- X-Firm - 26

\*For Reference Only\*

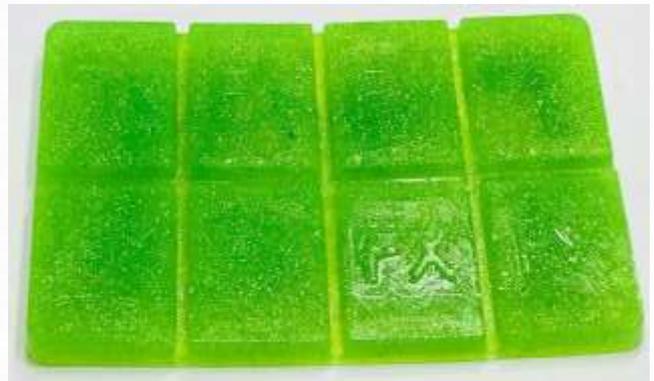
**Plastisol Resin For Making Soft  
Plastic Fishing Lures**



**8 Fluid Oz Per Pack**

### **In-Stock & Ready To Ship**

- Over 400 Colors To Choose From
- Medium Firmness
- Standard Density
- Xfuse Scent
- Non-Phthalate Formula
- Microwavable Formula
- Great For Hand Pouring and Injection Molding
- Premium "LOW TACK" & High Tear Strength Resin
- Larger size compared to Xcube for additional savings



8 Fluid Oz. Single Pack (Standard)		
	Part Number	MSRP
Single Pack	PLASTIX-XXX-01	\$6.95
4 Pack	PLASTIX-XXX-04	\$25.25
8 Pack	PLASTIX-XXX-08	\$48.00

When ordering replace "XXX" in part number with color code from color chart. (ex. PLASTIX-930-01 is a single pack of 930 color "Black Blue Flash".

**DOWNLOAD OR VIEW OUR FULL COLOR CHART @ [www.FusionXFishing.com](http://www.FusionXFishing.com)**



- NON-PHTHALATE FORMULAS
- GREAT FOR HAND POURING, DIPPING, AND INJECTION
- HIGH HEAT STABILITY
- WATER CLEAR HIGH CLARITY
- NO FILLERS



**LIQUID PLASTISOL FOR FISHING LURES**

**X-SOL**  
Target Firmness/Hardness  
(Shore OO Scale)

- Super Soft - 6
  - Soft - 8
  - Med/Soft - 11
  - Medium - 13
  - Med/Firm - 17
  - Firm/Hard - 22
  - X-Firm - 26
- \*For Reference Only\*

Size	PINT		QUART		GALLON		4 x 1 GALLON JUGS	
	Part Number	MSRP	Part Number	MSRP	Part Number	MSRP	Part Number	MSRP
<b>SUPER SOFT COMPOUND</b>	XSOL-102	\$9.50	XSOL-202	\$14.25	XSOL-502	\$32.00	XSOL-702	\$110.00
<b>SOFT COMPOUND</b>	XSOL-103	\$9.50	XSOL-203	\$14.25	XSOL-503	\$32.00	XSOL-703	\$110.00
<b>MEDIUM SOFT COMPOUND</b>	XSOL-104	\$9.50	XSOL-204	\$14.25	XSOL-504	\$32.00	XSOL-704	\$110.00
<b>MEDIUM COMPOUND</b>	XSOL-105	\$9.50	XSOL-205	\$14.25	XSOL-505	\$32.00	XSOL-705	\$110.00
<b>MEDIUM FIRM COMPOUND</b>	XSOL-106	\$9.50	XSOL-206	\$14.25	XSOL-506	\$32.00	XSOL-706	\$110.00
<b>FIRM COMPOUND</b>	XSOL-107	\$9.50	XSOL-207	\$14.25	XSOL-507	\$32.00	XSOL-707	\$110.00
<b>X-FIRM COMPOUND</b>	XSOL-108	\$9.50	XSOL-208	\$14.25	XSOL-508	\$32.00	XSOL-708	\$110.00

**X-SOL Compound Recommendations**

**Super Soft & Soft** – Finesse Lures, Small Lures, Panfish Lures (May Cause Sink Mark Issues When Injection Molded)

**Medium Soft** – We recommend this formula for most hand pour lures. It improves the action and is easier to pour.

**Medium** – Most Applications. Similar to Mass Produced Lures. Great for injection molding.

**Firm & X-Firm** – Molded Tubes, Dipped Tubes, Saltwater Lures, Large Lures, Large Swim Baits

- The more firm the compound is the more durable it will be; however, it will have a higher viscosity and will not flow as well into molds.
- The softer the compound the less tear strength it will have and it will have a more tacky surface.
- Softer compounds will shrink more than firm compounds and will have more sink marks.
- Firm compounds may have issues flowing into small details in molds.
- Soft compounds may cause increased parting line flash in injection molds.
- A General Rule of Thumb is To Use Softer Compounds With Smaller & Thinner Lures and Harder Compounds With Large and Thicker Lure. Injection Molding Will Usually Require a Firmer Compound Than Hand Pouring.

*Proudly*





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[www.fusionxfishing.com](http://www.fusionxfishing.com)

- NON-PHTHALATE FORMULAS
- GREAT FOR HAND POURING, DIPPING, AND INJECTION
- HIGH HEAT STABILITY
- WATER CLEAR HIGH CLARITY
- NO FILLERS



**X-SOL plus**  
PLASTISOL

**LIQUID PLASTISOL FOR FISHING LURES**

Choose Firmness, Density, Scent, & Color

	8 Fluid Ounces		PINT		QUART		GALLON	
	Part Number	MSRP	Part Number	MSRP	Part Number	MSRP	Part Number	MSRP
X-Sol Plus	XSOLP08 XXX-ABC	\$8.10	XSOLP16 XXX-ABC	\$12.55	XSOLP32 XXX-ABC	\$19.34	XSOLP128 XXX-ABC	\$40.78

**Color** – Over **400** Colors to Choose From (See Color Chart) –

To preserve effectiveness of color, colors are shipped in dry powder form and must be mixed into liquid resin prior to use.

**Firmness** – Super Soft (P), Soft (S), Medium Soft (V), Medium (M), Medium Firm (H), Firm (F), X-Firm (X)

**Density** – Floating (F), Light (L), Standard (S), Heavy (H), X-Heavy (X)

**Scent** – Xfuse (X), Grape (G), Gamefish (A), Craw (C), Shad (S), Bass (B), Coffee (F), Garlic (R), No Scent (N)

**Firmness Recommendations**

**X-Soft & Soft** – Finesse Lures, Small Lures, Panfish Lures

**Medium** – Most Applications. Similar to Mass Produced Lures

**Firm & X-Firm** – Molded Tubes, Dipped Tubes, Saltwater Lures, Large Lures, Large Swim Baits

**Density Definitions**

**Floating** – Micro ballons added. Will float most rigged lures. (Adds significant milky effect to color)

**Light** – Lure floats on its own. May not float when rigged

**Standard** – Lure has neutral buoyancy.

**Heavy** – Small amount of high density filler added. Lure will slowly sink.

**X-Heavy** – Large amount of high density filler. Lure sinks quickly. (Adds milky effect to color.)

<b>X-SOL</b>	
Target Firmness/Hardness (Shore OO Scale)	
Super Soft - 6	
Soft - 8	
Med/Soft - 11	
Medium - 13	
Med/Firm - 17	
Firm/Hard - 22	
X-Firm - 26	
*For Reference Only*	

When ordering replace “XXX” in part number with color code from color chart and “A” With Firmness Code, “B” with Density Code, and “C” with scent code. (ex. XSOLP08-265-SHG-10 is 8 fluid ounces of color 265 “Ghost Shad” in soft firmness, heavy density, with grape scent.)

**DOWNLOAD OR VIEW OUR FULL COLOR CHART @ [www.FusionXFishing.com](http://www.FusionXFishing.com)**

## LIQUID ADDITIVES FOR PLASTISOL

Size	2 Fluid Ounces		4 Fluid Ounces		8 Fluid Ounces		1 Pint	
	Part Number	MSRP	Part Number	MSRP	Part Number	MSRP	Part Number	MSRP
<b>Softener</b>	WSoft-02	\$2.75	WSoft-04	\$4.25	WSoft-Pint	\$7.35	WSoft-Quart	\$13.05
<b>Hardener</b>	WHard-02	\$2.75	WHard-04	\$4.25	WHard-Pint	\$7.35	WHard-Quart	\$13.05
<b>Worm Oil</b>	WOil-02	\$2.50	WOil-04	\$3.95	WOil-Pint	\$7.00	WOil-Quart	\$12.90
<b>HEAT STABILIZER</b>	WHS-02	\$3.20	WHS-04	\$4.75	WHS-Pint	\$8.43	WHS-Quart	\$13.50

**Softener** — Add to plastisol at any stage to soften the compound. Around 3 fluid ounces will convert one quart of resin from medium to soft firmness.

**Hardener** — Add to liquid plastisol prior to heating to stiffen the compound. Adding to heated resin will cause clumping. Use only a small amount at a time. Less than 1 fluid ounces will convert one quart of resin from medium to firm hardness.

**Worm Oil** — Add to finished lures to prevent sticking. Also works as mold release and for lubricating cutters and injectors.

**Heat Stabilizer** — Add a small amount to resin to help reduce chances of discoloration from heating. Resins already contain stabilizer; however, additional may need to be added after repeated heating or if hardener is added. When re-melting mass produced lures heat stabilizer should be added. Two fluid ounces is good for over one gallon of resin.

**\*\*After cooling lures will still require up to 24 hours to cure and reach their final firmness.**

## DRY ADDITIVES FOR PLASTISOL

Size	100 grams (3.5 oz)		250 grams (8.8 oz)		500 grams (17.6 oz)	
	Part Number	MSRP	Part Number	MSRP	Part Number	MSRP
<b>Flour Salt</b>	FSALT-100	\$1.90	FSALT-250	\$3.05	FSALT-500	\$5.00
<b>Microballons</b>	MICROB-100	\$1.90	MICROB-250	\$3.05	MICROB-500	\$5.00
<b>Tungsten Powder</b>	TTNM-100	\$5.29	--	--	--	--

**Flour Salt** – Used as a flavor enhancer for resin. Also works great to add weight and make resin faster sinking. Very popular choice to use when making soft plastic stick baits to make them more dense. Flour Salt is a finely ground salt that mixes into resin very well compared to normal table salt. Stays suspended in the resin much better than larger salt.

**Microballons** – Floating additive that works great for frogs. Has a very dense white color and will alter lure colors when added to resin. Adding a fair amount of microballons will allow a lure to float when rigged.

**Tungsten Powder** – Use to add weight/density to resin. Much higher density than flour salt. Has a very strong black tint to it, so it will alter lure colors. Works great for soft plastic stick baits to make them sink faster.

# Concentrated Scent Oils

Scent	XSCENT – CONCENTRATED SCENT OILS							
	1 Fluid Oz			2 Fluid Oz			4 Fluid Oz	
	PART #	MSRP		PART #	MSRP		PART #	MSRP
Xfuse (X)	XSCENT-X01	\$5.08		XSCENT-X02	\$8.95		XSCENT-X04	\$12.61
Gamefish (A)	XSCENT-A01	\$5.08		XSCENT-A02	\$8.95		XSCENT-A04	\$12.61
Shad (S)	XSCENT-S01	\$5.08		XSCENT-S02	\$8.95		XSCENT-S04	\$12.61
Bass (B)	XSCENT-B01	\$5.08		XSCENT-B02	\$8.95		XSCENT-B04	\$12.61
Coffee (F)	XSCENT-F01	\$5.08		XSCENT-F02	\$8.95		XSCENT-F04	\$12.61
Garlic (R)	XSCENT-R01	\$5.08		XSCENT-R02	\$8.95		XSCENT-R04	\$12.61
Grape (G)	XSCENT-G01	\$5.08		XSCENT-G02	\$8.95		XSCENT-G04	\$12.61
Craw (C)	XSCENT-C01	\$5.08		XSCENT-C02	\$8.95		XSCENT-C04	\$12.61

**Add to heated plastisol before pouring or add to finished lures in bags.**

**A couple drops added to a bag of lures is all that is needed.**

**Scent Will Slowly Cook Out of Resin During Prolonged Heating**

**\*\* Scent May Degrade During Heating and If Resin Remains At Elevated Temperatures for Long Periods of Time. It is Recommended to Cook a Small Amount of Scent Into the Plastic Just Prior To Pouring, Then Add A Few Drops of Additional Scent to Lures After Packaging.**

# EFEX

## COLOR BLENDS

### Soft Plastic Lure Making Pigment

Just add dry blend to liquid plastisol prior to heating

### Dry Powder Pigment Blends

- Over 400 Colors To Choose From
- 2 Convenient Package Sizes
  - Standard Size* -16g for use in 1 Quart of Liquid Plastisol.
  - Sample Size* – 2g for use in 4 fluid oz of Liquid Plastisol.
- Just add to liquid plastisol and stir in while heating.
- All pigment, glitter, and effects added.
- Special Dispersion Resins Reduce Chance of Clumping
- Mix and Match Colors To Create New Unique Colors.
- Increase or Reduce Amount to Alter Color Strength.
- Custom Colors Available (Email Us For More Info)
- Do Not Leave in Liquid Plastisol For Long Periods of Time Prior To Heating.  
Glitter May Bleed Color Into Liquid Plastisol Over Time If Not Heated



Standard Size (16 grams)		Sample Size (2 grams)	
Part Number	MSRP	Part Number	MSRP
EFEX-XXX-16	\$4.10	EFEX-XXX-02	\$1.85

When ordering replace “XXX” in part number with color code from color chart. (ex. EFEX-400-16 is a 16g pack of color 400 “Chartreuse”.

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**POLYESTER HEXAGONAL CUT GLITTER**

**High Temperature Resistant For Making Soft Plastic Lures**

**Three Glitter Sizes Available:**

***Fine (0.008")***

***Medium (0.015")***

***Coarse (0.035")***

Color	POLYESTER GLITTER							
	30 grams (1 oz.)		100 grams (3.4 oz)		250 grams (8.8 oz)			
	PART #	MSRP	PART #	MSRP	PART #	MSRP		
Black (001)	GLITTER-001-30-XXX	\$3.50	GLITTER-001-100-XXX	\$7.12	GLITTER-001-250-XXX	\$12.50		
Silver (002)	GLITTER-002-30-XXX	\$3.50	GLITTER-002-100-XXX	\$7.12	GLITTER-002-250-XXX	\$12.50		
Gold (003)	GLITTER-003-30-XXX	\$3.50	GLITTER-003-100-XXX	\$7.12	GLITTER-003-250-XXX	\$12.50		
Copper (004)	GLITTER-004-30-XXX	\$3.50	GLITTER-004-100-XXX	\$7.12	GLITTER-004-250-XXX	\$12.50		
Red (005)	GLITTER-005-30-XXX	\$3.50	GLITTER-005-100-XXX	\$7.12	GLITTER-005-250-XXX	\$12.50		
Orange (006)	GLITTER-006-30-XXX	\$3.50	GLITTER-006-100-XXX	\$7.12	GLITTER-006-250-XXX	\$12.50		
Green (007)	GLITTER-007-30-XXX	\$3.50	GLITTER-007-100-XXX	\$7.12	GLITTER-007-250-XXX	\$12.50		
Blue (008)	GLITTER-008-30-XXX	\$3.50	GLITTER-008-100-XXX	\$7.12	GLITTER-008-250-XXX	\$12.50		
Purple (009)	GLITTER-009-30-XXX	\$3.50	GLITTER-009-100-XXX	\$7.12	GLITTER-009-250-XXX	\$12.50		

Substitute Size Code For "XXX" when ordering

**Three Glitter Sizes Available:**

***Fine (0.008") - FIN***

***Medium (0.015") - MED***

***Coarse (0.035") -CRS***

**\*\*Purple Color Glitter Tends to Fade When Heated For Long Periods of Time and May Bleed Purple Color Into the Base Resin Color. Glitter should not be left in liquid plastisol for extended periods of time due to a risk of color bleeding and degradation of glitter.**

**HOLOGRAPHIC POLYESTER GLITTER**

**High Temperature Resistant For Making Soft Plastic Lures**

**Three Glitter Sizes Available:**

***Fine (0.008")***

***Medium (0.015")***

***Coarse (0.035")***

Color	HOLOGRAPHIC POLYESTER GLITTER							
	30 grams (1 oz.)			100 grams (3.4 oz)			250 grams (8.8 oz)	
	PART #	MSRP		PART #	MSRP		PART #	MSRP
Silver (102)	HGLITTER-102-30-XXX	\$3.50		HGLITTER-102-100-XXX	\$7.89		HGLITTER-102-250-XXX	\$15.10
Gold (103)	HGLITTER-103-30-XXX	\$3.50		HGLITTER-103-100-XXX	\$7.89		HGLITTER-103-250-XXX	\$15.10
Copper (104)	HGLITTER-104-30-XXX	\$3.50		HGLITTER-104-100-XXX	\$7.89		HGLITTER-104-250-XXX	\$15.10
Red (105)	HGLITTER-105-30-XXX	\$3.50		HGLITTER-105-100-XXX	\$7.89		HGLITTER-105-250-XXX	\$15.10
Orange (106)	HGLITTER-106-30-XXX	\$3.50		HGLITTER-106-100-XXX	\$7.89		HGLITTER-106-250-XXX	\$15.10
Green (107)	HGLITTER-107-30-XXX	\$3.50		HGLITTER-107-100-XXX	\$7.89		HGLITTER-107-250-XXX	\$15.10
Blue (108)	HGLITTER-108-30-XXX	\$3.50		HGLITTER-108-100-XXX	\$7.89		HGLITTER-108-250-XXX	\$15.10
Chartreuse (110)	HGLITTER-110-30-XXX	\$3.50		HGLITTER-110-100-XXX	\$7.89		HGLITTER-110-250-XXX	\$15.10
Raspberry (111)	HGLITTER-111-30-XXX	\$3.50		HGLITTER-111-100-XXX	\$7.89		HGLITTER-111-250-XXX	\$15.10
White/Purple (112)	HGLITTER-112-30-XXX	\$3.50		HGLITTER-112-100-XXX	\$7.89		HGLITTER-112-250-XXX	\$15.10

Substitute Size Code For XXX when ordering

**Three Glitter Sizes Available:**

***Fine (0.008") - FIN***

***Medium (0.015") - MED***

***Coarse (0.035") - CRS***

**NOT ALL COLORS ARE AVAILABLE IN ALL SIZES**

**\*\*Glitter should not be left in liquid plastisol for extended periods of time due to a risk of color bleeding and degradation of glitter.**

## GLITTER COLOR CHART

### POLYESTER HEXAGONAL CUT GLITTER



### HOLOGRAPHIC POLYESTER GLITTER



## DRY POWDER COLOR PIGMENT

Color	DRY POWDER COLOR PIGMENTS							
	4 grams (sample)		30 grams (1 oz.)		100 grams (3.4 oz)			
	PART #	MSRP	PART #	MSRP	PART #	MSRP		
White (WW)	DPIG-WW-004	\$2.50	DPIG-WW-030	\$6.10	DPIG-WW-100	\$16.65		
Black (BK)	DPIG-BK-004	\$2.50	DPIG-BK-030	\$6.10	DPIG-BK-100	\$16.65		
Yellow1 (Y1)	DPIG-Y1-004	\$2.50	DPIG-Y1-030	\$6.10	DPIG-Y1-100	\$16.65		
Yellow2 (Y2)	DPIG-Y2-004	\$2.50	DPIG-Y2-030	\$6.10	DPIG-Y2-100	\$16.65		
Orange (O1)	DPIG-O1-004	\$2.50	DPIG-O1-030	\$6.10	DPIG-O1-100	\$16.65		
Red1 (R1)	DPIG-R1-004	\$2.50	DPIG-R1-030	\$6.10	DPIG-R1-100	\$16.65		
Red2 (R2)	DPIG-R2-004	\$2.50	DPIG-R2-030	\$6.10	DPIG-R2-100	\$16.65		
Purple (P1)	DPIG-P1-004	\$2.50	DPIG-P1-030	\$6.10	DPIG-P1-100	\$16.65		
Blue1 (B1)	DPIG-B1W-004	\$2.50	DPIG-B1W-030	\$6.10	DPIG-B1W-100	\$16.65		
Blue2 (B2)	DPIG-B2-004	\$2.50	DPIG-B2-030	\$6.10	DPIG-B2-100	\$16.65		
Green (G1)	DPIG-G1-004	\$2.50	DPIG-G1-030	\$6.10	DPIG-G1-100	\$16.65		

Base concentrated color pigments used to create our Efex products as well as our X-Cubes. Add to liquid plastisol prior to heating. These pigments can be blended to create almost any color imaginable. These are dispersion pigments that release upon heating to reduce clumping and also to reduce messes. These are specialized pigments designed specifically for this application. These pigments are not recommended for adding to molten plastisol as they will tend to clump upon hitting the hot resin.

**\*\*Some colors may be more sensitive to overheating and may loose their effectiveness.**



**SPECIAL EFFECTS PIGMENT**

Color	SPECIAL EFFECTS PIGMENTS							
	4 grams (sample)		30 grams (1 oz.)		100 grams (3.4 oz)			
	PART #	MSRP	PART #	MSRP	PART #	MSRP		
White Pearl (WP)	SPIG-WP-004	\$2.80	SPIG-WP-030	\$7.30	SPIG-WP-100	\$17.50		
Glitter White (GW)	SPIG-GW-004	\$2.80	SPIG-GW-030	\$7.30	SPIG-GW-100	\$17.50		
Shimmer Pearl (SP)	SPIG-SP-004	\$2.80	SPIG-SP-030	\$7.30	SPIG-SP-100	\$17.50		
Silver Gold (SG)	SPIG-SG-004	\$2.80	SPIG-SG-030	\$7.30	SPIG-SG-100	\$17.50		
Blue Highlight (BH)	SPIG-BH-004	\$2.80	SPIG-BH-030	\$7.30	SPIG-BH-100	\$17.50		
Flash Blue (FB)	SPIG-FB-004	\$2.80	SPIG-FB-030	\$7.30	SPIG-FB-100	\$17.50		
Gold Pearl (GP)	SPIG-GP-004	\$2.80	SPIG-GP-030	\$7.30	SPIG-GP-100	\$17.50		
Glitter Gold (GG)	SPIG-GG-004	\$2.80	SPIG-GG-030	\$7.30	SPIG-GG-100	\$17.50		
Pink Pearl (PP)	SPIG-PP-004	\$2.80	SPIG-PP-030	\$7.30	SPIG-PP-100	\$17.50		
Red Pearl (RP)	SPIG-RP-004	\$2.80	SPIG-RP-030	\$7.30	SPIG-RP-100	\$17.50		
Green Gold (GD)	SPIG-GD-004	\$2.80	SPIG-GD-030	\$7.30	SPIG-GD-100	\$17.50		
Apple Gold (AG)	SPIG-AG-004	\$2.80	SPIG-AG-030	\$7.30	SPIG-AG-100	\$17.50		
Light Blue Pearl (LB)	SPIG-LB-004	\$2.80	SPIG-LB-030	\$7.30	SPIG-LB-100	\$17.50		
Blue Pearl (BP)	SPIG-BP-004	\$2.80	SPIG-BP-030	\$7.30	SPIG-BP-100	\$17.50		
Kiwi Pearl (KP)	SPIG-KP-004	\$2.80	SPIG-KP-030	\$7.30	SPIG-KP-100	\$17.50		
Bronze Pearl (BZ)	SPIG-BZ-004	\$2.80	SPIG-BZ-030	\$7.30	SPIG-BZ-100	\$17.50		
Silver Pearl (SV)	SPIG-SV-004	\$2.80	SPIG-SV-030	\$7.30	SPIG-SV-100	\$17.50		
Black Pearl (BK)	SPIG-BK-004	\$2.80	SPIG-BK-030	\$7.30	SPIG-BK-100	\$17.50		

Pearl Pigments used to create our Eflex products as well as our X-Cubes. Add to liquid plastisol prior to heating. These pigments can be blended to create almost any color imaginable. These are dispersion pigments that release upon heating to reduce clumping and also to reduce messes. These pigments are not recommended for adding to molten plastisol as they will tend to clump upon hitting the hot resin.

Dry powder effect pigments to create pearl appearances.

May contain silica/mica. Please follow appropriate safety precautions when working with powdered silica.

**PROPOSITION 65 WARNING:** FusionX Fishing products can expose you to chemicals, including silica, which are known to the State of California to cause cancer. For more information, go to [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov)

## PIGMENT COLOR CHART

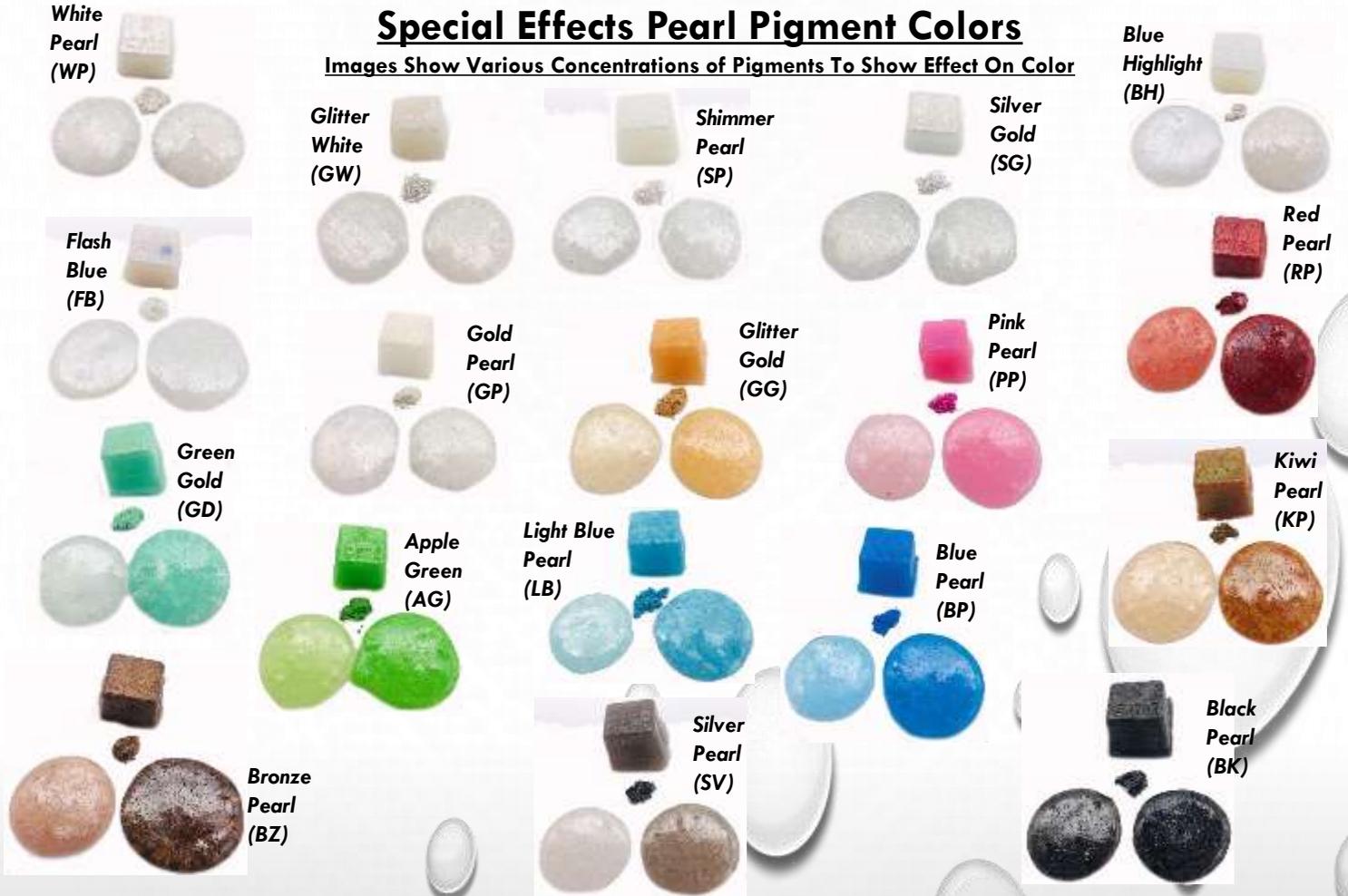
### Dry Powder Pigment Colors

Images Show Various Concentrations of Pigments To Show Effect On Color



## Special Effects Pearl Pigment Colors

Images Show Various Concentrations of Pigments To Show Effect On Color



# Lure Bags



- Laminated “Worm Proof” Plastic Bags
- Press To Close & Resealable
- Can Be Heat Sealed
- Add a couple drops of scent oil then add your lures.

Size	Laminated Plastic Bags							
	10 Pack		25 Pack		50 Pack			
	PART #	MSRP	PART #	MSRP	PART #	MSRP		
3" x 3"	FX-LBAG-33-10	\$2.96		\$5.25	\$12.61		FX-LBAG-33-50	\$8.20
5" x 3"	FX-LBAG-53-10	\$3.10		\$5.67	\$12.61		FX-LBAG-53-50	\$8.45
6" x 4"	FX-LBAG-64-10	\$3.27		\$6.12	\$12.61		FX-LBAG-64-50	\$9.76
7" x 4"	FX-LBAG-74-10	\$3.63		\$7.45	\$12.61		FX-LBAG-74-50	\$13.84
8" x 5"	FX-LBAG-85-10	\$3.89		\$8.03	\$12.61		FX-LBAG-85-50	\$14.78
9" x 4"	FX-LBAG-94-10	\$4.03		\$8.78	\$12.61		FX-LBAG-94-50	\$15.34
12" x 4"	FX-LBAG-124-10	\$4.26		\$9.06	\$12.61		FX-LBAG-124-50	\$16.78

**ECONOMY INJECTOR** – Our economy injector is a good low cost starting point for injection molding soft plastic lures. It features a **60 degree tapered nozzle** to work with all InjeX molds. The stainless steel body has better heat transfer properties than aluminum to keep the resin fluid longer. Screw on cap to reduce risk of spills and accidental burns. Adapter is available for use with 5/8" Flat Sprue molds.



		Part Number		MSRP
Economy Injector – Small (2 Oz)		FX-Ecolnjector-Small		\$22.75
Economy Injector – Large (4 Oz)		FX-Ecolnjector-Large		\$28.75

- **Works with FusionX injeX Molds** (*May not work with other mold brands. Adapter is available for use with 5/8" Flat Sprue Molds*)
- **2 or 4 Fluid Ounce Capacity.**
  - **2oz. Size is large enough for almost all single cavity molds up to 6"+ Swimbaits.**
  - **2oz. Size will do most multi-cavity molds up to 6" excluding swimbaits & frogs.**
- **Smaller Size Is Recommended When Possible** (*It is easier to clean and less wasted resin*)
- **Large and Small Size Use Same Components. Large Size Just Has A Longer Body.**
- **60 degree tapered nozzle design for better mold interface.**
- **Stainless Steel Body For Better Heat Retention Keeping Resin Liquid Longer.**
- **High Temperature O-Ring.**
- **Threaded End Cap To Reduce Accidental Spills or Burns.**
- **Included:**
  - Complete Injector Assembly
  - Nozzle Plug (Keeps Resin Out Of Nozzle While Filling So It Stays Warm)
  - Cleaning Brush
  - Cleaning Rod (Helps Clean Out Cooled Resin From Injector Nozzle & Body)
  - Replacement O-Rings

**\*\* Also Works To Fill EpoX & Open Pour Molds \*\***

## **ECONOMY INJECTOR REPLACEMENT/SPARE PARTS**

		<i>Part Number</i>		<i>MSRP</i>
Nozzle Plug (3 Pack)		FX-NOZZLEPLUG-3PK		\$1.75
O-Ring (5 Pack)		FX-ECOINJRING-5PK		\$2.05
Replacement Nozzle (60 degree Taper)		FX-ECOINJ-60DNOZ		\$4.50
Nozzle Adapter (5/8" Flat)		FX-ECOINJ-625NOZ		\$3.75
Open Pour Nozzle		FX-ECOINJ-OPNOZ		\$5.52



**Economy Injector Nozzle Plug** — 3 Pack of replacement nozzle plugs. The nozzle plug is used to keep resin out of the nozzle during filling of the injector. This keeps the resin for cooling too fast and plugging the nozzle or mold runners and gates. Works with FusionX Economy Injectors using 60 degree taper nozzles or 5/8" flat nozzle adapters. Does not work with open pour nozzles.



**Economy Injector Replacement Nozzle** — This is a direct replacement nozzle for the original 60 degree taper nozzles supplied on the FusionX Economy Injectors. Works only with FusionX Fishing InjeX molds.



**Economy Injector Replacement O-Rings** — 5 Pack of replacement o-rings for plunger on FusionX Economy Injectors. These O-rings are high heat resistant and should still be replaced periodically to prevent accidental resin spills. The O-rings will degrade over time due to the constant heat cycling of the injector and possible cuts/nicks during cleaning.



**Economy Injector Nozzle Adapter (5/8" Flat)** — Many injection molds on the market utilize a 5/8" flat injector to mold interface. This adapter allows the FusionX Economy Injectors to be used on such molds. Also works with FusionX molds as they allow use of either type of injector interface. Use of the 60 degree taper muzzle is recommended on FusionX molds as this is a more robust interface between the injector and mold. Simply slip over nozzle supplied with FusionX Economy Injectors.

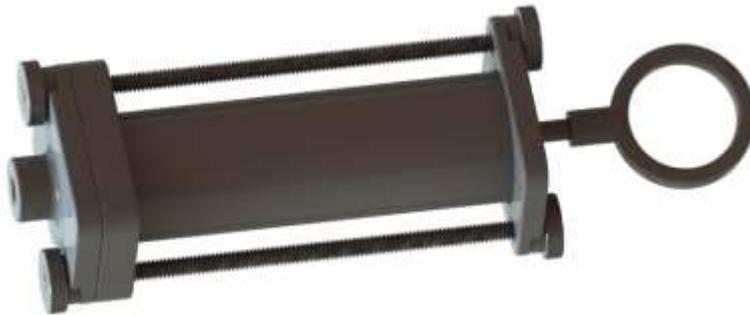


**Economy Injector Open Pour Nozzle** — This is a smaller diameter and longer nozzle for the FusionX Economy Injectors. It allows the injector to be used to precisely fill open pour molds as well as EpoX closed pour molds. A nozzle plug is provided with the nozzle to keep resin out of nozzle during filling so it does not cool off too fast and plug the nozzle.



**FUSIONX PREMIUM MODULAR LURE INJECTOR** – Modular design allows injector to be fully disassembled for easy cleaning as well as utilize the same components to create multiple injector sizes and two color injectors. All components lock into place to reduce the potential for spilling. Features both **60 degree tapered nozzle and 5/8" flat sprue nozzle end plates** to work with all InjeX molds as well as most other brands of molds.

	<i>Part Number</i>	<i>MSRP</i>
Premium Injector Assy – Small (2 Oz)	FX-PREMIUMINJ-SMALL	\$58.25
Premium Injector Assy – Medium (4 Oz)	FX-PREMIUMINJ-MEDIUM	\$64.50
Premium Injector Assy – Large (6 Oz)	FX-PREMIUMINJ-LARGE	\$69.50



**FUSIONX PREMIUM MODULAR LURE INJECTOR TUBE KIT** – Tube kits allow existing modular injector to be converted between small and large sizes. Kits includes aluminum center tube, plunger rod, and (2) threaded rods. Use your existing end plates, plunger, and hardware.

	<i>Part Number</i>	<i>MSRP</i>
Premium Injector Tube Kit Only (Small 2oz)	FX-PMIJNTUBEKIT-SMALL	\$20.16
Premium Injector Tube Kit Only (Medium 4oz)	FX-PMIJNTUBEKIT-MEDIUM	\$22.34
Premium Injector Tube Kit Only (Large 6oz)	FX-PMIJNTUBEKIT-LARGE	\$24.75





## **FUSIONX PREMIUM MODULAR INJECTOR TWO COLOR KIT –**

Additional components for modular injector allow two colors to be injected at the same time to provide laminated baits. Kit is available with or without aluminum tubes. Two of the small (2 ounce) tubes are supplied with the corresponding listing for a total of 4 ounces of resin capacity. Tubes can be interchanged with other premium modular injectors to make a 4 ounce or 8 ounce capacity dual color injector. Purchase of the two color injector kit without tubes will require the buyer to already have two full premium injector assemblies of the same size. Not all molds will work with two color injecting. The color separation line will tend to follow along the parting line of the mold.

	<i>Part Number</i>	<i>MSRP</i>
2-Color Injector Kit – With Tubes (Small 4 oz)	FX-DCINJ-SMALL	\$108.98
2-Color Injector Kit – Without Tubes (Small 4 oz)	FX-DCINJ-MEDIUM	\$96.54
2-Color Injector Kit – With Tubes (Medium 8 oz)	FX-DCINJTUBE-SMALL	\$126.50
2-Color Injector Kit – Without Tubes (Medium 8 oz)	FX-DCINJTUBE-MEDIUM	\$105.60



## **FUSIONX PREMIUM TWO COLOR MODULAR LURE INJECTOR TUBE KIT**

— Tube kits allow existing two color modular injector to be converted between small and large sizes. Kits include (2) aluminum center tubes, (2) plunger rods, and (2) threaded rods. Use your existing end plates, plunger, and hardware.

	<i>Part Number</i>	<i>MSRP</i>
2-Color Injector Tube Kit Only (Small 2oz)	FX-DCINJTUBEKIT-SMALL	\$28.16
2-Color Injector Tube Kit Only (Medium 4oz)	FX-DCINJTUBEKIT-MEDIUM	\$32.34



**\* Making two color laminated baits can be a little challenging and is recommended for more experienced users. It takes a good bit of trial and error to start making consistent lures.**



**2-Color Injector Reducer Tube Kit** – The standard two color injector will inject an equal 1:1 ratio between the two colors resulting in a lure that is roughly ½ each color. Adding the reducer tube kit to one of the tubes will allow more of one color to be injected than the other at a 2:1 ratio. This works great with twitch baits and swim baits when the desire is to only add a small amount of a second color to the back of the lure. Kits include reducer tube, spacers, plunger, o-rings.

	Part Number	MSRP
2-Color Injector Tube Kit Only (Small 2oz)	FX-DCINJREDCKIT-SMALL	\$28.16
2-Color Injector Tube Kit Only (Medium 4oz)	FX-DCJNREDCKIT-MEDIUM	\$32.34



	Part Number	MSRP
Two Color Reducer – Plunger O-Ring (3 Pack)	FX-DCINJREDC-ORING	\$2.75

\* Making two color laminated baits can be a little challenging and is recommended for more experienced users. It takes a good bit of trial and error to start making consistent lures.



**FUSIONX PREMIUM MODULAR LURE INJECTOR PARTS** — Parts are used for premium modular injectors and dual color injectors. Items designated with \* work with both the premium modular injector and dual color injector.

	<i>Part Number</i>	<i>MSRP</i>
Premium Injector Small Tube (2 Oz) *	FX-INJTUBE-SMALL	\$11.75
Premium Injector Medium Tube (4 Oz) *	FX-INJTUBE-MEDIUM	\$12.50
Premium Injector Large Tube (6 Oz) *	FX-INJTUBE-LARGE	\$14.25
Premium Injector Plunger O-Ring (5 Pack) *	FX-PRPLINJ-ORING	\$2.75
Premium Injector Front Plate Tube Seal *	FX-PRINJ-TUBESEAL	\$1.43
Premium Injector Nozzle Plate Seal	FX-PRINJ-NOZSEAL	\$1.32
Premium Injector Front Plate	FX-PRINJ-FRTPL	\$22.66
Premium Injector Rear Plate	FX-PRINJ-RRPL	\$18.31
Premium Injector 5/8" Flat Sprue Plate	FX-PRINJ-625SPRUE	\$15.21
Premium Injector 60 Degree Taper Sprue Plate	FX-PRINJ-60DSPRUE	\$16.76
Premium Injector Threaded Rod (2 Oz) *	FX-PRINJ-TRODSM	\$2.75
Premium Injector Threaded Rod (4 Oz) *	FX-PRINJ-TRODMD	\$2.85
Premium Injector Threaded Rod (6 Oz) *	FX-PRINJ-TRODLG	\$2.95
Premium Injector Plunger Rod (2 Oz) *	FX-PRINJ-PLRODSM	\$3.45
Premium Injector Plunger Rod (4 Oz) *	FX-PRINJ-PLRODMD	\$3.75
Premium Injector Plunger Rod (6 Oz) *	FX-PRINJ-PLRODLG	\$4.11
Premium Injector Knurl Nut (2 Pack) *	FX-PRINJ-KNNUT	\$1.23
Premium Injector Hex Nut (5 Pack) *	FX-PRINJ-HEXNUT	\$1.12
Premium Injector Handle	FX-PRINJ-HANDLE	\$6.23
Premium Injector Plunger *	FX-PRINJ-PLUNGER	\$12.69
Premium Injector Nozzle Plug (3 Pack) *	FX-PRINJ-PLUG	\$2.25



## **FUSIONX PREMIUM TWO COLOR MODULAR LURE INJECTOR PARTS —**

These parts are unique to the two color injectors. Refer to premium injector parts list for parts that are common between the premium injector and the two color injector.

	<i>Part Number</i>	<i>MSRP</i>
Two Color Injector Nozzle Plate Seal	FX-DCINJ-NOZSEAL	\$2.34
Two Color Injector Front Plate	FX-DCINJ-FRTPLT	\$21.76
Two Color Injector Rear Plate	FX-DCINJ-RRPLT	\$23.21
Two Color Injector 5/8" Flat Sprue Plate	FX-DCINJ-625SPRUE	\$18.87
Two Color Injector 60 Degree Taper Sprue Plate	FX-DCINJ-60DEGSPRUE	\$18.20
Two Color Injector Handle	FX-DCINJ-HANDLE	\$13.44
Two Color Injector Mid-Body	FX-DCINJ-MIDBODY	\$36.33



**5/8" Flat Sprue**



**60 Degree Sprue**



**Front Plate**



**Rear Plate**



**Mid-Body**



**Tube**



**Handle**

**TAIL SLITTERS**— We offer two sizes of tail slitters to make easy work of cutting tube lures and other lures with slit features. Each size is available in a fine, medium, and coarse blade spacing. For hand use only, not recommended for use in presses. Most applications can simply cut with moderate hand pressure. A rubber mallet may be used if needed. Apply a few drops of worm oil to blades to aid in cutting. We recommend cutting on a piece of self-healing polyurethane sheet to get a clean cut and extend the life of the cutter blades. Tail Slitters work best on lures made from X-Firm resin compounds.



		Part Number		MSRP
Tail Slitter (Small)		FX-TSLITTER-SM-XX		\$22.00
Tail Slitter (Large)		FX-TSLITTER-LG-XX		\$28.00

*Small Slitter – 2.38" Long x 1.00" Wide Cutting Area*

*Large Slitter – 3.75" Long x 1.25" Wide Cutting Area*

**CAUTION: These Slitters Are Extremely Sharp. Take Appropriate Safety Precautions To Avoid Cuts.**

Replace "XX" in part number to designate blade spacing:

FN = Fine (0.06" Blade Spacing)

MD = Medium (0.08" Blade Spacing)

CR = Coarse (0.10" Blade Spacing)

**POLYURETHANE SHEET**— Polyurethane sheet is a self-healing material that works great as a support material when using FusionX Tail Slitters. Place lure on polyurethane sheet then cut tail with FusionX tail slitter by hand. Mark your lure locations and cutter location on the sheet to help guide your cuts and get consistent results between lures.

		Part Number		MSRP
Polyurethane Sheet (6" x 6" x 3/16")		FX-PUSHEET-001		\$16.00

**GATE CUTTERS**— Gate cutters are ideal for providing a clean cut when trimming gates and risers from injection molded lures.



		Part Number		MSRP
Gate Cutter Pliers		FX-GPLIERS-001		\$12.00

**GLASS POURING BEAKERS** – We highly recommend these microwave safe pouring beakers for filling open pour molds. These glass beakers have a small pouring spout that aids with pouring molds. These are an essential item for filling EpoX molds. Choose the size that works best for the size and quantity of lures you make. These beakers make easy work of pouring fine details and allow several colors to be ready at hand for making multi-color lures.

Available in 50ml, 100ml, 150ml, and 250ml sizes.

Beaker kit includes: (One Each 50ml, 100ml, 150ml, and 250ml)

		Part Number		MSRP
Beaker Kit		FX-BEAKER-KIT		\$14.25
50ml Beaker		FX-BEAKER-050		\$3.75
100ml Beaker		FX-BEAKER-100		\$4.50
150ml Beaker		FX-BEAKER-150		\$4.95
250ml Beaker		FX-BEAKER-250		\$6.20



**GLASS POURING BEAKER HANDLES** – Handles are designed to easily and quickly slide onto beaker to aid in pouring. Do not use handles when heating resin in microwave or over stove. Simply slide onto beaker after heating resin. We recommend having the beakers ready with handle installed then pouring heated resin from another container into beaker when ready to pour.

Available in 50ml, 100ml, 150ml, and 250ml sizes.

Handle kit includes: (One Each 50ml, 100ml, 150ml. and 250ml)

		Part Number		MSRP
Beaker Handle Kit		FX-BEAKERHAND-KIT		\$16.61
50ml Beaker Handle		FX-BEAKERHAND-050		\$4.25
100ml Beaker Handle		FX-BEAKERHAND-100		\$4.63
150ml Beaker Handle		FX-BEAKERHAND-150		\$5.71
250ml Beaker Handle		FX-BEAKERHAND-250		\$6.65



**ALUMINIUM STIR STICK**— Flat and thin aluminum stir stick with heat resistant handle is ideal for stirring & mixing plastisol resin. Ergonomically friendly design makes stirring easy. Blade is 1/2” wide x 5” Long to fit in all the glass measuring cups and beakers we offer.



	<i>Part Number</i>	<i>MSRP</i>
Aluminum Stir Stick (each)	FX-SSTICK-1	\$4.28
Aluminum Stir Stick ( 5 pack)	FX-SSTICK-5	\$18.00



**GLASS MEASURING CUPS** — By far the best way to heat resin in a microwave prior to pouring. Choose the size that works best for the size and quantity of lures you make. Larger lures can be poured or injectors filled directly from these measuring cups. For smaller lures pour from the measuring cup into our glass pouring beakers.

Available in 250ml, 500ml, and 1000ml sizes.

Measuring Cup Kit includes: (One Each 250ml, 500ml, and 1000ml)

	<i>Part Number</i>	<i>MSRP</i>
Measuring Cup Kit	FX-MCUP-KIT	\$19.90
1 Cup (250ml) Measuring Cup	FX-MCUP-250	\$6.50
2 Cup (500ml) Measuring Cup	FX-MCUP-500	\$8.21
4 Cup – 1 Qt (1000ml) Measuring Cup	FX-MCUP-1000	\$9.78



**GLASS THERMOMETER**– Glass candy thermometer measures within the temperature range needed for lure plastisol. More durable and reliable when used around liquids than a digital thermometer.



		<i>Part Number</i>		<i>MSRP</i>
Glass Thermometer		FX-GTHERMO-01		\$11.32

**DIGITAL THERMOMETER**– Digital thermometer works for molten plastisol for fast and accurate readings.



		<i>Part Number</i>		<i>MSRP</i>
Digital Thermometer		FX-DTHERMO-01		\$16.11

**Gram Scales** – Digital gram scales are great to weigh pigments, glitters, and EfeX products prior to adding to liquid resins. Since working with the materials used to make soft plastic fishing lures is messy and can shorten the lives of digital scales we recommend these economy low cost scales over more expensive versions. Available in two sizes.



		<i>Part Number</i>		<i>MSRP</i>
500 gram (0.01g)		FX-GSCALE-500		\$22.01
3000g (0.1g)		FX-GSCALE-3000		\$22.23

500 gram maximum capacity with 0.01g resolution.  
3000 gram maximum capacity with 0.1g resolution.

**Measuring Spoons** – Measuring spoons are a great way to measure out pigments and glitter when not using a scale. Two different sets available.



5 PIECE  
SMALL SET FOR MEASURING SMALL AMOUNTS  
GREAT FOR EfeX Pigment

		<i>Part Number</i>		<i>MSRP</i>
Small Set (5 Piece)		FX-MSPOON-SM		\$10.25
Large Set (9 Piece)		FX-MSPOON-LG		\$21.04

9 PIECE  
LARGE SET FOR MEASURING LARGER AMOUNTS  
GREAT FOR Pigments, Glitter, & Additives



**MOLD RELEASE**— We highly recommend this aerosol spray on mold release for all EpoX and InjeX molds. We regularly get over 20 shots on our InjeX molds per application of the mold release. All of our InjeX and EpoX molds ship with this release agent already applied. Yes, it is more expensive than other options, but it is well worth it in the time and money saved over the long run. One can goes a long way since a thin film is all that is needed and it lasts for many casts of the mold. Leaves a nice gloss finish to lures. Can be used on silicone molds, but is not necessary.

12oz Aerosol Can.

		Part Number		MSRP
Mold Release		FX-MRELEASE-12		\$17.25

**HOT MILL GLOVES**— Hot mill gloves are especially designed for use with materials such as molten plastisol. Protect hands from burns while retaining good freedom of motion. One Size Fits Most.



		Part Number		MSRP
Hot Mill Gloves		FX-HMGLOVE-01		\$9.72

**MECHANIC GLOVES**— Although not designed specifically for use around hot and molten plastics, these type of gloves can be a very good choice when pouring and injecting lures. They have better dexterity than hot mill gloves while still providing some protection from burns.



		Part Number		MSRP
Mechanic Glove - Small		FX-MXGLOVE-SM		\$9.25
Mechanic Glove - Medium		FX-MXGLOVE-SM		\$9.25
Mechanic Glove - Large		FX-MXGLOVE-SM		\$9.25
Mechanic Glove - X-Large		FX-MXGLOVE-SM		\$9.25
Mechanic Glove - XX-Large		FX-MXGLOVE-SM		\$9.25

**MOLD CLAMPS – C-Clamps** These type of clamps are easy to use and provide high clamping forces. Care must be taken to not damage the molds with these type of clamps. Spacer blocks of wood or metal must be used to protect the mold by spreading the clamping force over the entire mold surface. Since InjeX and EpoX molds are zero or low pressure molds very minimal clamping pressure is needed. Too much pressure may damage molds or may not allow molds to vent air properly and result in underfilled molds.



C-Clamps	Part Number	MSRP
1" C-Clamp	FX-CCLAMP-1	\$2.98
2" C-Clamp	FX-CCLAMP-2	\$3.29
3" C-Clamp	FX-CCLAMP-3	\$4.49
4" C-Clamp	FX-CCLAMP-4	\$5.68

**MOLD CLAMPS – Ratcheting Speed Clamps.** By far the most popular option for InjeX molds. Easily stack several molds together to increase your output. Provides just the right amount of pressure without as much risk of damaging molds.



Quick Clamps	Part Number	MSRP
4" Quick Clamp	FX-QCLAMP-4	\$3.76
6" Quick Clamp	FX-QCLAMP-6	\$4.96

**Clamp On Bench Vise –** Combine this bench vise and a normal mold clamp to firmly hold molds in place during injecting. 6" Wide x 4-1/2" opening. Can easily hold 4 InjeX molds at a time. Clamps to work bench for easy install and removal.



Part Number	MSRP	
Clamp on Vise	FX-CLVISE-01	\$44.25

**MOLD CLAMPS – Spring Clamps.** Very quick and easy clamping method. Open just enough to fit one InjeX or EpoX mold. Most molds will require 2-3 clamps per mold.

Part Number	MSRP	
Spring Clamp	FX-SPCLAMP-01	\$2.50
Spring Clamp (6 Pack)	FX-SPCLAMP-06	\$13.00



## SERVICE & SPARE PARTS

**InjeX Mold Dowel Pins** – Replacement alignment pins for InjeX molds. 8 pack.

		<i>Part Number</i>		<i>MSRP</i>
InjeX Dowel Pin		FX-DPIN-8		\$4.23



**Economy Injector Replacement O-Rings** – 5 Pack of replacement o-rings for plunger on FusionX Economy Injectors. These O-rings are high heat resistant and should still be replaced periodically to prevent accidental resin spills. The O-rings will degrade over time due to the constant heat cycling of the injector and possible cuts/nicks during cleaning.



		<i>Part Number</i>		<i>MSRP</i>
O-Ring (5 Pack)		FX-ECOINJRING-5PK		\$2.05

**EpoX Mold Spring Clips** – Replacement spring clips for EpoX molds. 6 Pack



		<i>Part Number</i>		<i>MSRP</i>
EpoX Spring Clip (6 pk)		FX-SCLIP-6		\$5.71

## SINGLE TUBE DIPPERS

Hand dipping is the most popular method to make tube lures. Simply dip into liquid resin and allow to cool. Tubes can be dipped 2-3 times to make thicker walls. After cooling tails can be cut with one of our tail slitters. It is recommended to use X-Firm resin for dipped tubes.

## ROUND TUBE DIPPERS

Round aluminum tube dipper with insulated handle. Engraved marks for the most popular tube lengths.

	Part Number	MSRP
1/8" Rod (Up to 3" Tube Length)	FX-TDIPSINGLE-125	\$3.55
3/16" Rod (Up to 4" Tube Length)	FX-TDIPSINGLE-188	\$3.98
1/4" Rod (Up to 5" Tube Length)	FX-TDIPSINGLE-250	\$4.75
5/16" Rod (Up to 6" Tube Length)	FX-TDIPSINGLE-313	\$5.65



## FLAT TUBE DIPPERS

Flat aluminum tube dipper with insulated handle. A unique tube shape for a more erratic action.

	Part Number	MSRP
3/8" x 1/16" Rod (Up to 4" Tube Length)	FX-FTDIPSINGLE-SM	\$5.38
1/2" x 1/16" Rod (Up to 5" Tube Length)	FX-FTDIPSINGLE-MD	\$6.56
5/8" x 1/16" Rod (Up to 6" Tube Length)	FX-FTDIPSINGLE-LG	\$7.25



## WEIGHTS FOR FLAT TUBES (Contain Lead)

Unique flat lead weights slide into tube. Texas Rig with offset wide gap worm hook. Run hook through hole in weight and lock weight, hook, and tube together preventing any unwanted movement between the hook, weight, and tube.

	Part Number	MSRP
Flat Tube Weight (6 pk)	FX-FTWEIGHT-XXX-6pk	\$2.25
Flat Tube Weight (20pk)	FX-FTWEIGHT-XXX-20pk	\$5.50
Flat Tube Weight (Assortment)	FX-FTWEIGHT-AST1	\$4.75

Available Sizes: 1/16oz (2g), 1/8oz (4g), 3/16oz (5g), 1/4oz (7g), 5/16oz (9g), 3/8oz (11g), 1/2oz (14g), 5/8oz (18g)

Assortment Includes 4 of each (1/8oz, 3/16 oz, 1/4oz, and 3/8 oz)



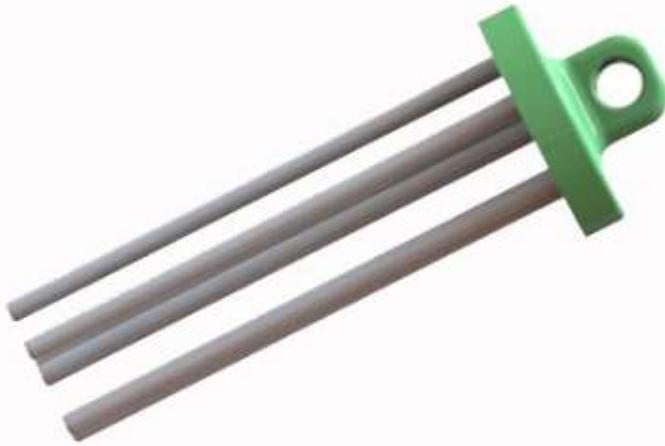
## MULTIPLE TUBE DIPPERS

Hand dipping is the most popular method to make tube lures. Simply dip into liquid resin and allow to cool. Tubes can be dipped 2-3 times to make thicker walls. After cooling tails can be cut with one of our tail slitters. It is recommended to use X-Firm resin for dipped tubes. Makes 6 Tubes at Once

## MULTIPLE ROUND TUBE DIPPERS

Round aluminum tube dipper with insulated handle. Engraved marks for the most popular tube lengths. Makes 6 tubes at a time.

	Part Number	MSRP
1/8" Rod (Up to 3" Tube Length)	FX-TDIPSINGLE-125	\$20.46
3/16" Rod (Up to 4" Tube Length)	FX-TDIPSINGLE-188	\$22.31
1/4" Rod (Up to 5" Tube Length)	FX-TDIPSINGLE-250	\$24.75
5/16" Rod (Up to 6" Tube Length)	FX-TDIPSINGLE-313	\$25.68



### **TUBE DIPPER SIZES:**

- 1/8" Rod Tube Dippers – Popular For Panfish Tubes
- 3/16" Rod Tube Dippers – For Finesse Bass Tubes & Larger Panfish Tubes
- 1/4" Rod Tube Dipper – Most Popular For Bass Tubes
- 5/16" Rod Tube Dipper – For Larger Flipping & Saltwater Tubes

Drop Us A Line - Email

@

GoFish@FusionXFishing.com

ADDITIONAL INFORMATION

Proudly



# FX<sub>mold</sub>



**PREMIUM SILICONE HAND POUR MOLDS**

OVER 400 PROPRIETARY LURE DESIGNS

From 1" to 14" Lures All Available in Single or Multi-Cavity Molds.



# injex

MACHINED RESIN LURE MOLDS



# FusionX<sup>®</sup>

Fishing Lures  
INNOVATION THROUGH THE FUSION OF ART & SCIENCE  
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# epox

AVAILABLE IN 5 POPULAR LURE STYLES

IN 2" to 8" LURE LENGTHS

- HAND Poured
- FULL ROUND
- NO FLAT SIDE
- ECONOMICAL



# X<sub>cube</sub>

**SOFT PLASTIC LURE MAKING CUBES**

JUST HEAT AND POUR INTO YOUR FAVORITE LURE MOLD

The "Clean & Easy" way to make soft plastic lures.

- OVER 300 COLORS
- CHOOSE YOUR COLOR, SCENT, WEIGHT, AND HARDNESS LEVEL
- SINGLE, 3, 5, 10, 25, and 50 PACK SIZES



# EFEX

COLOR BLENDS

**Soft Plastic Lure Making Pigment**

Just add dry blend to liquid plastisol prior to heating

AVAILABLE IN OVER 300 COLORS

**NON-PHTHALATE FORMULA**

# X<sub>SOL</sub>

PLASTISOL

**LIQUID PLASTISOL**

FOR MAKING SOFT PLASTIC FISHING LURES  
PINTS, QUARTS, GALLONS

## ADDITIONAL INFORMATION



### WARNING!

**Molten Plastisol is HOT and will cause SEVERE BURNS if proper safety precautions are not taken. Fusion X Fishing assumes no liability for personal injury or property damage resulting from the use of Fusion X products.**

### **Warranty**

**FusionX Fishing Lures warranties all products to be free of defects in materials and workmanship for a period of 30 days from purchase. FusionX Fishing will replace defective product free of charge for qualifying warranty returns. Products must be returned to FusionX Fishing at the expense of the customer. If a warranty claim is accepted a replacement item will be shipped to the customer at the full expense of the product and shipping. Damage from misuse, neglect, or failure to follow instructions will not be covered under warranty. FusionX Fishing assumes no responsibility for property damage or injury related to the use of FusionX Fishing products. It is the responsibility of the user to understand all safety and health risks associate with the product and its use including taking the appropriate safety precautions to protect property and health of the user as well as those nearby. When in question customers can research additional health and safety concerns prior to using the product. When in doubt do not use the product. FusionX Fishing provides safety and health information that is available at the time of publishing. FusionX Fishing assumes no liability for health and safety concerns discovered after publishing of the documents provided with the products.**

### **Warranty Does Not Cover The Following Items:**

**Mold Damage From Clamps, Mold Breakage From Dropping, Mold Damage From Prying Mold Open, Mold Damage From Overheating, Mold Damage From Using harsh Chemicals, Mold Damage From Not Using Mold Release**

### **Intellectual Property Notification**

FusionX Fishing reserves rights to the FusionX Fishing Name, X-Cube name, FusionX Kit names, as well as all FusionX lure names and any names protected by trademark or copyright being held by Impulsive Innovations (dba. FusionX Fishing). By purchasing a mold from FusionX Fishing customers of FusionX have full use of the FusionX lure mold for recreational or commercial uses. Replication of molds or lures without the consent of FusionX Fishing may violate copyright, patent, and trademark laws. FusionX Fishing holds no responsibility for copyright, trademark, patent, or other intellectual property violations committed by customers using FusionX Fishing products. It is the responsibility of customers of FusionX Fishing to understand and adhere to all applicable intellectual property laws. Intellectual property laws vary when products are used for personal use verses commercial use.

**PROPOSITION 65 WARNING:** FusionX Fishing products can expose you to chemicals, including silica, which are known to the State of California to cause cancer. For more information, go to [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov)

**FusionX Fishing Lures Assumes NO responsibility for injury and/or property damage from the use of FusionX Fishing products.**

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