

KEY	QNTY	DESCRIPTION	PART N ^o
1	1	ARM SUPPORT BARE P.	60-0008
2	1	SHOULDER PIVOT MOTOR MOUNTING BLOCK	60-0007
3	2	GEARMOTOR - HURST #202-088 300:1 RATIO, MODEL-PAS	50-0004
4			
5	1	BEARING BLOCK	65-0010
6	2	BALL BEARING-BEAR #81-41-S	88-0005
7	1	THRUST BEARING .502 BORE	88-0002
8	1	SHOULDER PIVOT POST	65-0009
9	1	SHOULDER JOINT #1 (TOP)	60-0004
10	1	SHOULDER JOINT #1 (BOTTOM)	60-0005
11	1	SHOULDER JOINT #2	60-0006
12	1	LOCKING COLLAR .657 BORE	65-0011
13	1	LOCKING COLLAR .125 BORE	65-0006
14	1	THRUST BEARING .484 BORE	88-0003
15	1	FLANGE BEARING	88-0001
16	1	ARM TUBE CONNECTOR	65-0005
17	1	DOWEL PIN .1250 x .62 LG.	84-0002
18	1	HEX STAND-OFF #4-40NC THREAD .25 ACROSS FLAT x 2.626 LG.	84-0005
19	6	HEX SOC. FLAT HD. SCREW #8-32NC x .98" LG.	80-0003
20	6	HEX SOC. FLAT HD. SCREW #4-40NC x .98" LG.	80-0002
21	8	HEX HD. CAP SCREW #8-32NC x 1/2" LG.	80-0008
22	1	SET SCREW #2-32NC x 3/8" LG.	80-0007
23	1	SET SCREW #3-32NC x 1/8" LG.	80-0006
24	14	BUTTON HD. SOC. SCREW #4-40NC x 3/8" LG.	80-0001
25	7	LOCK WASHER #4	
26	8	LOCK WASHER #8	80-0004
27	2	L.S. STRIKE BAR	60-0014
28	2	HEX STAND-OFF #4-40NC THREAD .25 ACROSS FLAT x .375 LG.	84-0006
29	1	DOWEL PIN .125 ϕ x 1.50 LG.	

SHOULDER JOINT ASSEMBLY

SCALE: 2X
 DATE: 3-19-83
 DRAWN BY: [Signature]
 REVISED: [Signature]

DRAWING NUMBER:

