

PERRY JOHNSON LABORATORY ACCREDITATION, INC.

Certificate of Accreditation

Perry Johnson Laboratory Accreditation, Inc. has assessed the Laboratory of:

Acro Instrument Company 1121 Coolidge Ave. National City, CA 91950

(Hereinafter called the Organization) and hereby declares that Organization is accredited

ISO/IEC 17025:2017

This accreditation demonstrates technical competence for a defined scope and the operation of a laboratory quality management system (as outlined by the joint ISO-ILAC-IAF Communiqué dated April 2017):

Chemical, Dimensional, Electrical, Mechanical, Thermodynamic and Mass, Force, and Weighing Devices Calibration (As detailed in the supplement)

Accreditation claims for such testing and/or calibration services shall only be made from addresses referenced within this certificate. This Accreditation is granted subject to the system rules governing the Accreditation referred to above, and the Organization hereby covenants with the Accreditation body's duty to observe and comply with the said rules.

For PJLA:

Tracy Szerszen President

Perry Johnson Laboratory Accreditation, Inc. (PJLA) 755 W. Big Beaver, Suite 1325 Troy, Michigan 48084

Initial Accreditation Date:

Issue Date:

Expiration Date:

September 06, 2021

September 08, 2023

November 30, 2025

Revision Date: September 17, 2024

Certificate No.:

Accreditation No.: 80432

L23-671-R1

The validity of this certificate is maintained through ongoing assessments based on a continuous accreditation cycle. The validity of this certificate should be confirmed through the PJLA website: www.pjlabs.com



Acro Instrument Company

1121 Coolidge Ave. National City, CA 91950 Contact Name: Mr. Randy Penrose Phone: 619-474-7068

Accreditation is granted to the facility to perform the following calibrations:

Chemical

MEASURED INSTRUMENT, QUANTITY OR GAUGE	RANGE (AND SPECIFICATION WHERE APPROPRIATE)	CALIBRATION AND MEASUREMENT CAPABILITY EXPRESSED AS AN UNCERTAINTY (±)	CALIBRATION EQUIPMENT AND REFERENCE STANDARDS USED	CALIBRATION MEASUREMENT METHOD OR PROCEDURES USED
Gas Detector FO	Hydrogen Sulfide 25 ppm (H2S) Carbon Monoxide 100 ppm (CO) Methane 50% (LEL) Oxygen 18% (O2) Nitrogen Balance (N)	0.2 % of Reading	Ideal Calibration Gas 58DAL-0063	A.I. 21A1-5-001-1
	Isobutylene 100 ppm (C4H8)		Nor Lab P1055100PA	
Conductivity Meter FO	0.56 μS	0.62 μS/cm	Certified Conductivity	21A1-10-001-1
	9.12 μS	0.62 μS/cm	Reference Solutions A.I.	
	1 411 μS	4.6 μS/cm		
pH Tester FO	4.01 pH	0.03 pH	Certified pH Reference	A.I. 21A1-10-002-
	7.00 pH	0.03 pH	Solutions	
	10.01 pH	0.05 pH		

Dimensional

Dimensional	- family			
MEASURED INSTRUMENT, QUANTITY OR GAUGE	RANGE (AND SPECIFICATION WHERE APPROPRIATE)	CALIBRATION AND MEASUREMENT CAPABILITY EXPRESSED AS AN UNCERTAINTY (±)	CALIBRATION EQUIPMENT AND REFERENCE STANDARDS USED	CALIBRATION MEASUREMENT METHOD OR PROCEDURES USED
Calipers	Up to 12 in	(385 + 3.46 L) μin	Gage Block Set	33K6-4-552-1
Vernier, Dial FO	12 to 36 in	(1.97 + 6.67 L) μin	Standard Rod Set	
Calipers – Digital FO	Up to 12 in	(88 + 1.46 L) μin	Setting Ring Gage Surface Plate	
	12 to 36 in	(1.97 + 6.67 L) μin		
Height Gauges – Vernier, Dial ^{FO}	Up to 12 in	(585 + 2.14 L) μin		33K6-4-3445-1
	12 to 36 in	(1.97 + 6.67 L) μin		
Height Gauges –	Up to 12 in	(124 + 3.74 L) μin		
Digital FO	12 to 36 in	(1.97 + 6.67 L) µin		
Indicators – Dial FO	Up to 4 in	(389 + 3.34 L) μin	Gage Block Set	33K6-4-889-1
Indicators – Digital FO		(116 + 4.62 L) μin	Surface Plate	
Micrometers FO	Up to 12 in	(8.25 + 1.38 L) μin	Gage Block Set Standard	33K6-4-15-1
	12 in to 36 in	(1.97 + 6.67 L) μin	Rod Set Surface Plate	
Dial Calipers FO	Up to 12 in	(385 + 3.46 L) μin	Gage Blocks	33K6-4-552-1
Digital Calipers FO		(88 + 1.46 L) μin	Setting Ring Gage	



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Accreditation is granted to the facility to perform the following calibrations:

Electrical

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Equipment to Output	Up to 33 mV	0.021 % of Reading	Fluke 5080A	A.I. 21A1-4-001-1
AC Voltage FO	33 mV to 330 mV	0.03 % of Reading		
(45 Hz to 1 kHz)	Up to 3.3 V	0.27 % of Reading		
	3.3 V to 33 V	0.015 % of Reading		
	33 V to 102 V	0.021 % of Reading		
	102 V to 330 V	0.035 % of Reading		
	330 V to 1 020 V	0.028 % of Reading		
Equipment to Output	Up to 330 mV	0.027 % of Reading		
DC Voltage FO	330 mV to 3.3 V	0.036 % of Reading		
	3.3 V to 33 V	0.039 % of Reading		
	10 V to 102 V	0.019 % of Reading		
	30 V to 330 V	0.03 % of Reading		
	330 V to 1 020 V	0.003 % of Reading		
Equipment to Output	Up to 330 μA	0.1 % of Reading		
AC Current FO (45 Hz to 1 kHz)	.33 mA to 3.3 mA	0.064 % of Reading		
(43 HZ to 1 kHZ)	3.3 mA to 33 mA	0.003 7 % of Reading		
	33 mA to 330 mA	0.003 2 % of Reading	X	
	0.33 A to 3 A	0.01 % of Reading		
	3.3 A to 20.5 A	0.076 % of Reading		
Equipment to Output	Up to 330 μA	0.01 % of Reading		
DC Current FO	330 μA to 3.3 mA	0.003 % of Reading		
	3.3 mA to 33 mA	0.045 % of Reading		
	33 mA to 330 mA	0.002 % of Reading		
	.33 A to 3 A	0.031 % of Reading		
	3 A to 20.5 A	0.075 % of Reading		
Equipment to Output	Up to 190 Ω	0.063 % of Reading		
Resistance FO	$1 \text{ k}\Omega$ to $190 \text{ k}\Omega$	0.089 % of Reading		
	$1~\mathrm{M}\Omega$ to $190~\mathrm{M}\Omega$	0.058 % of Reading		
Equipment to Measure	Up to 1 000 mV	0.001 3 % of Reading	Fluke 45	
DC Voltage FO	3 V to 30 V	0.006 6 % of Reading		
	300 V to 1 000 V	0.009 7 % of Reading		
Equipment to Measure	Up to 300 mV	0.2 % of Reading		
AC Voltage FO (45 Hz to 1 kHz)	3 V to 30 V	0.028 % of Reading		
(43 HZ tO 1 KHZ)	300 V to 750 V	0.011 % + 0.22 V		



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Equipment to Measure	Up to 300 Ω	0.13 % of Reading	Fluke 45	A.I. 21A1-4-001-1
Resistance FO	$300~\Omega$ to $3~\mathrm{k}\Omega$	0.003 7 % of Reading		
	30 kΩ to 300 kΩ	0.013 % of Reading		
	3 MΩ to 300 MΩ	0.044 % of Reading		
Equipment to Measure	Up to 30 mA	0.014 % of Reading		
AC Current FO	30 mA to 100 mA	0.017 % of Reading		
45 Hz to 1 kHz	1 A to 10 A	0.11 % of Reading		
Equipment to Measure	Up to 30 mA	0.000 34 % of Reading		
DC Current FO	30 mA to 100 mA	0.018 % of Reading		
	1 A to 10 A	0.069 % of Reading		

Mechanical

Michanical				
MEASURED INSTRUMENT, QUANTITY OR GAUGE	RANGE (AND SPECIFICATION WHERE APPROPRIATE)	CALIBRATION AND MEASUREMENT CAPABILITY EXPRESSED AS AN UNCERTAINTY (±)	CALIBRATION EQUIPMENT AND REFERENCE STANDARDS USED	CALIBRATION MEASUREMENT METHOD OR PROCEDURES USED
Vacuum Gauge FO	-30 inHg to 0 psi	0.011 % of Reading	Ametek IS33	A.I. 21A1-1-002-1
Pressure Gauge FO	Up to 36 psi	0.011 % of Reading		A.I. 21A1-1-001-1
	36 psi to 5 000 psi	0.035 % of Reading		
	1 000 psig to 10 000 psig	0.015 % + 0.66 psig	Fluke 700G31	
	10 000 psig to 30 000 psig	0.043 % + 9.00 psig	Additel ADT680	
Differential Pressure	Up to 36 psi	0.011 % of Reading	Ametek IS33	A.I. 21A1-1-004-1
Gauge FO	36 psi to 5 000 psi	0.035 % of Reading		
Torque Wrench FO	30 lbf·ft to 600 lbf·ft	0.81 % + 0.14 lbf·ft	Digitool Solutions SPT-6004	A.I. 21A1-2-001-1
	600 lbf·ft to 2000 lbf·ft	0.63 % of Reading	AWS QCMF-2000	

Thermodynamic

MEASURED INSTRUMENT, QUANTITY OR GAUGE	RANGE (AND SPECIFICATION WHERE APPROPRIATE)	CALIBRATION AND MEASUREMENT CAPABILITY EXPRESSED AS AN UNCERTAINTY (±)	CALIBRATION EQUIPMENT AND REFERENCE STANDARDS USED	CALIBRATION MEASUREMENT METHOD OR PROCEDURES USED
Temperature Sensor FO	50 °C to 650 °C	0.001 7 % + 0.51°C	Fluke 9141	A.I. 21A1-3-001-1
Infrared Thermometer FO	122 °F to 932 °F	0.34 % + .09 °F	Reed BX-500	A.I. 21A1-3-002-1
Temperature Sensor/Indicator FO	-200 °C to 1 370 °C	0.038 % + 0.1 °C	Fluke 724	A.I. 21A1-3-001-1
Environmental	-40 °F to 169 °F	0.28 % + 0.01 °F	Onset Hobo UX100-	
Chambers FO	Up to 99 % RH	2.7 % of Reading+0.15 %	003	





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Accreditation is granted to the facility to perform the following calibrations:

Mass, Force, and Weighing Devices

Triabb, 1 orde, and Tribbining Devices						
MEASURED	RANGE	CALIBRATION AND	CALIBRATION	CALIBRATION		
INSTRUMENT,	(AND SPECIFICATION	MEASUREMENT	EQUIPMENT AND	MEASUREMENT METHOD		
QUANTITY OR GAUGE	WHERE APPROPRIATE)	CAPABILITY EXPRESSED	REFERENCE	OR PROCEDURES USED		
		AS AN UNCERTAINTY (±)	STANDARDS USED			
Balances FO	1 g to 180 g	0.01 % + 0.000 5 g	Class 7 Weights	NAVAIR 17-20MM-18		

- 1. The CMC (Calibration and Measurement Capability) stated for calibrations included on this scope of accreditation represents the smallest measurement uncertainty attainable by the laboratory when performing a more or less routine calibration of a nearly ideal device under nearly ideal conditions. It is typically expressed at a confidence level of 95 % using a coverage factor *k* (usually equal to 2). The actual measurement uncertainty associated with a specific calibration performed by the laboratory will typically be larger than the CMC for the same calibration since capability and performance of the device being calibrated and the conditions related to the calibration may reasonably be expected to deviate from ideal to some degree.
- 2. The laboratories range of calibration capability for all disciplines for which they are accredited is the interval from the smallest calibrated standard to the largest calibrated standard used in performing the calibration. The low end of this range must be an attainable value for which the laboratory has or has access to the standard referenced. Verification of an indicated value of zero in the absence of a standard is common practice in the procedure for many calibrations but by its definition it does not constitute calibration of zero capacity.
- 3. The presence of a superscript F means that the laboratory performs calibration of the indicated parameter at its fixed location.
- 4. The presence of a superscript O means that the laboratory performs calibration of the indicated parameter onsite at customer locations.
- 1. Measurement uncertainties obtained for calibrations performed at customer sites can be expected to be larger than the measurement uncertainties obtained at the laboratories fixed location for similar calibrations. This is due to the effects of transportation of the standards and equipment and upon environmental conditions at the customer site which are typically not controlled as closely as at the laboratories fixed location.