

# PERRY JOHNSON LABORATORY ACCREDITATION, INC.

# Certificate of Accreditation

Perry Johnson Laboratory Accreditation, Inc. has assessed the Laboratory of:

# Acro Instrument Company 1121 Coolidge Ave. National City, CA 91950

(Hereinafter called the Organization) and hereby declares that Organization is accredited

### ISO/IEC 17025:2017

This accreditation demonstrates technical competence for a defined scope and the operation of a laboratory quality management system (as outlined by the joint ISO-ILAC-IAF Communiqué dated April 2017):

Chemical, Dimensional, Electrical, Mechanical, Thermodynamic and Mass, Force, and Weighing Devices Calibration
(As detailed in the supplement)

Accreditation claims for such testing and/or calibration services shall only be made from addresses referenced within this certificate. This Accreditation is granted subject to the system rules governing the Accreditation referred to above, and the Organization hereby covenants with the Accreditation body's duty to observe and comply with the said rules.

For PJLA:

Tracy Szerszen President

Perry Johnson Laboratory Accreditation, Inc. (PJLA) 755 W. Big Beaver, Suite 1325 Troy, Michigan 48084 Initial Accreditation Date:

Issue Date:

Expiration Date:

September 6, 2021

September 6, 2021

November30, 2023

Revision Date:

 $Accreditation \ No.:$ 

Certificate No.:

December 23, 2022

80432

L21-539-R2

The validity of this certificate is maintained through ongoing assessments based on a continuous accreditation cycle. The validity of this certificate should be confirmed through the PJLA website: <a href="www.pjlabs.com">www.pjlabs.com</a>





## **Acro Instrument Company**

1121 Coolidge Ave. National City, CA 91950 Contact Name: Randy Penrose Phone: 619-474-7068

Accreditation is granted to the facility to perform the following calibrations:

#### Chemical

MEASURED INSTRUMENT, QUANTITY OR GAUGE	RANGE OR NOMINAL DEVICE SIZE AS APPROPRIATE	CALIBRATION AND MEASUREMENT CAPABILITY EXPRESSED AS AN UNCERTAINTY (±)	CALIBRATION EQUIPMENT AND REFERENCE STANDARDS USED
Gas Detector FO	Hydrogen Sulfide 25 ppm (H2S) Carbon Monoxide 100 ppm (CO) Methane 50% (LEL) Oxygen 18% (O2) Nitrogen Balance (N)	0.2% of Reading	Ideal Calibration Gas 58DAL-0063 A.I. 21A1-5-001-1
	Isobutylene 100 ppm (C4H8)		Nor Lab P1055100PA A.I. 21A1-5-001-1
Conductivity Meter FO	0.56 μS	0.62 μS/cm	Certified Conductivity Reference
	9.12 μS	0.62 μS/cm	Solutions A.I. 21A1-10-001-1
	1411 μS	4.6 μS/cm	
pH Tester <sup>FO</sup>	4.01 pH	0.03 pH	Certified pH Reference Solutions A.I. 21A1-10-002-
	7.00 pH	0.03 pH	
	10.01 pH	0.05 pH	]

#### Dimensional

Dimensional			
MEASURED INSTRUMENT,	RANGE OR NOMINAL	CALIBRATION AND	CALIBRATION
QUANTITY OR GAUGE	DEVICE SIZE AS APPROPRIATE	MEASUREMENT CAPABILITY EXPRESSED	EQUIPMENT AND REFERENCE
	ATTROTRIATE	AS AN UNCERTAINTY (±)	STANDARDS USED
Calipers – Vernier, Dial FO	Up to 12 in	$(385 + 3.46 L) \mu in$	Gage Block Set
			Standard Rod Set
			Surface Plate 33K6-4-552-1
Calipers – Digital FO		(88 + 1.46 L) μin	Gage Block Set
			Standard Rod Set
			Surface Plate 33K6-4-552-1
Height Gauges –Vernier, Dial FO	Up to 24 in	(585 + 2.14 L) μin	Gage Block Set
			Standard Rod Set
			Surface Plate 33K6-4-3445-1
Height Gauges – Digital FO		(124 + 3.74 L)μin	Gage Block Set
			Standard Rod Set
			Surface Plate 33K6-4-3445-1
Indicators – Dial FO	Up to 4 in	$(389 + 3.34 L) \mu in$	Gage Block Set
			Surface Plate 33K6-4-889-1
Indicators – Digital FO		(116 + 4.62 L) μin	Gage Block Set
		·	Surface Plate 33K6-4-889-1
Micrometers FO	Up to 24 in	$(305 + 2.48 \text{ L}) \mu \text{in}$	Gage Block Set Standard Rod Set
			Surface Plate 33K6-4-15-1



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### Electrical

MEASURED INSTRUMENT, QUANTITY OR GAUGE	RANGE OR NOMINAL DEVICE SIZE AS APPROPRIATE	CALIBRATION AND MEASUREMENT CAPABILITY EXPRESSED AS AN UNCERTAINTY (±)	CALIBRATION EQUIPMENT AND REFERENCE STANDARDS USED
Equipment to Output AC Voltage FO (45 Hz to 1 kHz)	Up to 33 mV	0.021% of Reading	Fluke 5080A
	33 mV to 330 mV	0.03% of Reading	A.I. 21A1-4-001-1
	Up to 3.3 V	0.27% of Reading	
	3.3 V to 33 V	0.015% of Reading	
	33 V to 102 V	0.021% of Reading	
	102 V to 330 V	0.035% of Reading	
	330 V to 1 020 V	0.028% of Reading	
Equipment to Output	Up to 330 mV	0.027% of Reading	Fluke 5080A
DC Voltage FO	0 V to 3.3 V	0.036% of Reading	A.I. 21A1-4-001-1
	0 V to 33 V	0.039% of Reading	
	10 V to 102 V	0.019% of Reading	
	30 V to 330 V	0.03% of Reading	
	330 V to 1 020 V	0.003% of Reading	
Equipment to Output	Up to 330 μA	0.1% of Reading	Fluke 5080A
AC Current FO	0 mA to 3.3 mA	0.064% of Reading	A.I. 21A1-4-001-1
(45 Hz to 1 kHz)	3.3 mA to 33 mA	0.003 7% of Reading	
	33 mA to 330 mA	0.003 2% of Reading	
	0.33 A to 3 A	0.01% of Reading	
	3.3 A to 20.5 A	0.076% of Reading	
Equipment to Output	Up to 330 μA	0.01% of Reading	Fluke 5080A
DC Current FO	330 μA to 3.3 mA	0.003% of Reading	A.I. 21A1-4-001-1
	3.3 mA to 33 mA	0.045% of Reading	
	33 mA to 330 mA	0.002% of Reading	
	0 to 3 A	0.031% of Reading	
	3 A to 20.5 A	0.075% of Reading	
Equipment to Output	Up to 190 Ω	0.063% of Reading	Fluke 5080A A.I. 21A1-4-001-1
Resistance FO	1 kΩ to 190 kΩ	0.089% of Reading	
	1 MΩ to 190 MΩ	0.058% of Reading	
Equipment to Measure DC Voltage FO	Up to 1 000 mV	0.0013% of Reading	Fluke 45
	3 V to 30 V	0.006 6% of Reading	A.I. 21A1-4-001-1
	300 V to 1 000 V	0.0097% of Reading	
Equipment to Measure	Up to 300 mV	0.2% of Reading	Fluke 45
AC Voltage FO (45 Hz to 1 kHz)	3 V to 30 V	0.028% of Reading	A.I. 21A1-4-001-1
	300 V to 750 V	0.011% + 0.22 V	





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### Electrical

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Equipment to Measure Resistance FO	Up to 300 Ω	0.13% of Reading	Fluke 45
	$300~\Omega$ to $3~\mathrm{k}\Omega$	0.003 7% of Reading	A.I. 21A1-4-001-1
	$30~\mathrm{k}\Omega$ to $300~\mathrm{k}\Omega$	0.013% of Reading	
	$3 \text{ M}\Omega$ to $300 \text{ M}\Omega$	0.044% of Reading	
Equipment to Measure AC Current <sup>FO</sup> 45 Hz to 1 kHz	Up to 30 mA	0.014% of Reading	Fluke 45 A.I. 21A1-4-001-1
	30 mA to 100 mA	0.017% of Reading	
	1 A to 10 A	0.11% of Reading	
Equipment to Measure DC Current FO	Up to 30 mA	0.000 34% of Reading	Fluke 45 A.I. 21A1-4-001-1
	30 mA to 100 mA	0.018% of Reading	
	1 A to 10 A	0.069% of Reading	

#### Mechanical

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MEASURED INSTRUMENT, QUANTITY OR GAUGE	RANGE OR NOMINAL DEVICE SIZE AS APPROPRIATE	CALIBRATION AND MEASUREMENT CAPABILITY EXPRESSED AS AN UNCERTAINTY (±)	CALIBRATION EQUIPMENT AND REFERENCE STANDARDS USED
Vacuum Gauge FO	-30 inHg to 0 psi	0.011% of Reading	Ametek IS33 A.I. 21A1-1-002-1
Pressure Gauge FO	Up to 36 psi 36 psi to 5 000 psi	0.011% of Reading 0.035% of Reading	Ametek IS33 A.I. 21A1-1-001-1
	1 000 psig to 10 000 psig	0.015% + 0.66 psig	Fluke 700G31 A.I. 21A1-1-001-1
Torque Wrench FO	30 lbf·ft to 600 lbf·ft	0.81% + 0.14 lbf·ft	Digitool Solutions SPT-6004 A.I. 21A1-2-001-1

### Thermodynamic

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MEASURED INSTRUMENT,	RANGE OR NOMINAL	CALIBRATION AND	CALIBRATION
QUANTITY OR GAUGE	DEVICE SIZE AS	MEASUREMENT	EQUIPMENT
	APPROPRIATE	CAPABILITY EXPRESSED	AND REFERENCE
		AS AN UNCERTAINTY (±)	STANDARDS USED
Temperature Sensor FO	50 °C to 650 °C	0.001 7% + 0.51°C	Fluke 9141
			A.I. 21A1-3-001-1
Infrared Thermometer FO	122 °F to 302 °F	0.56% + 0.32 °F	Hart Scientific 9135
			A.I. 21A1-3-002-1
Temperature	-200 °C to 1 370 °C	0.038% + 0.1 °C	Fluke 724
Sensor/Indicator FO			A.I. 21A1-3-001-1
Environmental Chambers FO	-40 °F to 169 °F	0.28 % + 0.01 °F	Onset Hobo UX100-003
	0% RH to 99% RH	2. 7% of Reading + 0.15% RH	A.I. 21A1-3-001-1





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Mass, Force, and Weighing Devices

iviass, i orce, and	Weighing Devices		
MEASURED INSTRUMENT,	RANGE OR NOMINAL	CALIBRATION AND	CALIBRATION
QUANTITY OR GAUGE	DEVICE SIZE AS	MEASUREMENT	EQUIPMENT
	APPROPRIATE	CAPABILITY EXPRESSED	AND REFERENCE
		AS AN UNCERTAINTY (±)	STANDARDS USED
Balances FO	1 g to 180 g	.01% + 0.000 5 g	Class 7 Weights
			NAVAIR 17-20MM-18

- 1. The CMC (Calibration and Measurement Capability) stated for calibrations included on this scope of accreditation represents the smallest measurement uncertainty attainable by the laboratory when performing a more or less routine calibration of a nearly ideal device under nearly ideal conditions. It is typically expressed at a confidence level of 95 % using a coverage factor *k* (usually equal to 2). The actual measurement uncertainty associated with a specific calibration performed by the laboratory will typically be larger than the CMC for the same calibration since capability and performance of the device being calibrated and the conditions related to the calibration may reasonably be expected to deviate from ideal to some degree.
- 2. The laboratories range of calibration capability for all disciplines for which they are accredited is the interval from the smallest calibrated standard to the largest calibrated standard used in performing the calibration. The low end of this range must be an attainable value for which the laboratory has or has access to the standard referenced. Verification of an indicated value of zero in the absence of a standard is common practice in the procedure for many calibrations but by its definition it does not constitute calibration of zero capacity.
- 3. The presence of a superscript FO means that the laboratory performs calibration of the indicated parameter both at its fixed location and onsite at customer locations. Example: Outside Micrometer<sup>FO</sup> would mean that the laboratory performs this calibration at its fixed location and onsite at customer locations.
- 4. Measurement uncertainties obtained for calibrations performed at customer sites can be expected to be larger than the measurement uncertainties obtained at the laboratories fixed location for similar calibrations. This is due to the effects of transportation of the standards and equipment and upon environmental conditions at the customer site which are typically not controlled as closely as at the laboratories fixed location.