

## FLR

### SECTION 1. IDENTIFICATION

<b>Product Identifier</b>	FLR
<b>Other Means of Identification</b>	Gilsonite blend
<b>Recommended Use</b>	Drilling Fluid Additive.
<b>Manufacturer / Supplier</b>	AES Drilling Fluids, LLC, 11767 Katy Freeway, Suite 230, Houston, TX, 77079, Sales & Information, 281-556-5628
<b>Emergency Phone No.</b>	CHEMTREC, 1-800-424-9300, 24-hour Emergency
<b>Date of Preparation</b>	April 02, 2015

### SECTION 2. HAZARDS IDENTIFICATION

#### GHS Classification

Carcinogenicity - Category 1A; Specific target organ toxicity (repeated exposure) - Category 1  
OSHA Defined Hazards: Combustible dust

#### GHS Label Elements



Signal Word:

Danger

Hazard Statement(s):

Dust in eye may result in mechanical irritation.

H332 Harmful if inhaled.

H373 May cause damage to organs through prolonged or repeated exposure.

H350 May cause cancer.

May form combustible dust concentrations in air

Precautionary Statement(s):

Prevention:

P202 Do not handle until all safety precautions have been read and understood.

P261 Avoid breathing dust.

P271 Use only outdoors or in a well-ventilated area.

P280 Wear protective gloves/protective clothing/eye protection/face protection.

Response:

P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

P337 + P313 If eye irritation persists: Get medical advice/attention.

P304 + P341 IF INHALED: If breathing is difficult, remove person to fresh air and keep comfortable for breathing.

P308 + P313 IF exposed or concerned: Get medical advice/attention.

Storage:

P403 + P233 Store in a well-ventilated place. Keep container tightly closed.

## SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Mixture:

Chemical Name	CAS No.	%	Other Identifiers
Proprietary Gilsonite blend	CBI*	97 - 99	
Silica, quartz	14808-60-7	0.1 - 3.0	

### Notes

The specific chemical identity and/or exact percentage of composition (concentration) has been withheld as a trade secret.

CBI = Confidential Business Information.

## SECTION 4. FIRST-AID MEASURES

### First-aid Measures

#### Inhalation

Move to fresh air. Get medical advice/attention if you feel unwell or are concerned.

#### Skin Contact

Wash gently and thoroughly with lukewarm, gently flowing water and mild soap. If irritation persists, get medical advice/attention.

#### Eye Contact

Flush eyes with large quantities of water for 15 minutes. Obtain medical assistance if irritation persists.

#### Ingestion

Rinse mouth with water. Get medical advice/attention if you feel unwell or are concerned.

## SECTION 5. FIRE-FIGHTING MEASURES

### Suitable Extinguishing Media

Carbon Dioxide, Foam, Dry chemical, Water.

### Specific Hazards Arising from the Chemical

At very high dust concentrations, product may form combustible dust concentrations or explosive dust-air mixtures. Oxides of carbon oxides of nitrogen.

### Special Protective Equipment and Precautions for Fire-fighters

When fighting chemical fires, emergency responders should wear NIOSH approved self contained breathing apparatus and appropriate protective clothing.

## SECTION 6. ACCIDENTAL RELEASE MEASURES

### Personal Precautions, Protective Equipment, and Emergency Procedures

Use the personal protective equipment recommended in Section 8 of this safety data sheet.

### Environmental Precautions

Do not allow into any sewer, on the ground or into any waterway. If the spill is inside a building, prevent product from entering drains, ventilation systems and confined areas.

### Methods and Materials for Containment and Cleaning Up

Collect using shovel/scoop or approved HEPA vacuum and place in a suitable container for disposal. Avoid dry sweeping. If necessary, use a dust suppressant such as water. Do not use compressed air for clean-up. Containerize for solid waste disposal. Clean up residual contamination with water and place in appropriate containers for disposal. Dispose of according to local, state and federal regulations.

## SECTION 7. HANDLING AND STORAGE

### Precautions for Safe Handling

Avoid breathing in this product. Avoid skin and eye contact. Only use where there is adequate ventilation. Do not eat,

Product Identifier: FLR

Date of Preparation: April 02, 2015

Page 02 of 06

drink or smoke in areas where product is handled. Employees should wash hands after working with product and before going on breaks outside of the work area. See Section 8 for appropriate Personal Protective Equipment (PPE). Avoid generating dusts. Dust may form an explosive mixture with air at high concentrations. Eliminate heat and ignition sources such as sparks, open flames, hot surfaces and static discharge. Post "No Smoking" signs.

**Conditions for Safe Storage**

Store in an area that is: cool, well-ventilated. Away from open flames, excessive heat or sources of ignition. Separate from incompatible materials use good housekeeping to prevent accumulation of dust.

**SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION**

**Control Parameters**

Chemical Name	ACGIH® TLV®		OSHA PEL		AIHA® WEEL™	
	TWA	STEL [C]	TWA	Ceiling	8-hr TWA	Short-term TWA [C]
Proprietary Gilsonite blend	3 mg/m3 (R)	Not established	5 mg/m3 (R)	Not established	Not established	Not established
Silica, quartz	0.025 mg/m3 A2		0.1 mg/m3		Not established	

ACGIH® = American Conference of Governmental Industrial Hygienists. TLV® = Threshold Limit Value. TWA = Time-Weighted Average. R = Respirable fraction. STEL = Short-term Exposure Limit. C = Ceiling limit. OSHA = US Occupational Safety and Health Administration. PEL = Permissible Exposure Limits. AIHA® = AIHA® Guideline Foundation. WEEL™ = Workplace Environmental Exposure Limit. Control parameter values for respirable dust.

**Appropriate Engineering Controls**

Use local exhaust ventilation, if general ventilation is not adequate to control amount in the air. A suitable eyewash station should be within acceptable distance to the work area.

**Individual Protection Measures**

**Eye/Face Protection**

Use goggles or face shield when there is risk of eye contact or visible dust produced.

**Skin Protection**

Wear appropriate gloves while handling product. Wear long sleeves, long pants and appropriate footwear while working with product.

**Respiratory Protection**

If conditions exist above the OEL if conditions of use promote large amounts of dust to gather in the work area, wear NIOSH approved dust mask or respirator.

**SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES**

**Basic Physical and Chemical Properties**

<b>Appearance</b>	Dark powder.
<b>Odour</b>	Faint
<b>pH</b>	Not available
<b>Melting Point/Freezing Point</b>	Not available (melting); Not available (freezing)
<b>Initial Boiling Point/Range</b>	Not available
<b>Flash Point</b>	Not available
<b>Evaporation Rate</b>	Not available
<b>Flammability (solid, gas)</b>	Not available
<b>Upper/Lower Flammability or Explosive Limit</b>	Not available (upper); Not available (lower)
<b>Vapour Pressure</b>	Not available
<b>Vapour Density (air = 1)</b>	Not available
<b>Relative Density (water = 1)</b>	1.1 - 1.6
<b>Solubility</b>	Slightly soluble in water

Product Identifier: FLR

Date of Preparation: April 02, 2015

**Auto-ignition Temperature** Not available

**Other Information**

**Physical State** Solid

**SECTION 10. STABILITY AND REACTIVITY**

**Reactivity**

Not reactive under normal conditions of use.

**Chemical Stability**

Stable under normal conditions.

**Possibility of Hazardous Reactions**

None expected under normal conditions of storage and use.

**Conditions to Avoid**

Strong Oxidizing Agents. Sparks. Heat. Open flames.

**Incompatible Materials**

Strong Oxidizing Agents.

**Hazardous Decomposition Products**

Oxides of carbon. Oxides of nitrogen.

**SECTION 11. TOXICOLOGICAL INFORMATION**

**Likely Routes of Exposure**

Inhalation; skin contact; eye contact; ingestion.

**Acute Toxicity**

Chemical Name	LC50	LD50 (oral)	LD50 (dermal)
Proprietary Gilsonite blend	Not available	Not available	Not available
Silica, quartz	Not available	500 mg/kg (rat)	Not available

**Skin Corrosion/Irritation**

May aggravate dermatitis.

**Serious Eye Damage/Irritation**

May cause mechanical irritation to eyes.

**STOT (Specific Target Organ Toxicity) - Single Exposure**

**Inhalation**

High dust levels may cause irritation of the respiratory tract.

**Skin Absorption**

No information was located.

**Ingestion**

May cause. irritation of the gastrointestinal tract.

**STOT (Specific Target Organ Toxicity) - Repeated Exposure**

Prolonged exposure to high dust concentrations may cause difficulty breathing. Long term exposure to respirable crystalline silica dust over the TLV may lead to the development of silicosis or other respiratory problems. Symptoms include cough, shortness of breath, wheezing, non-specific chest illness and reduced pulmonary function.

**Respiratory and/or Skin Sensitization**

Not known to be a respiratory sensitizer. Not known to be a skin sensitizer.

**Carcinogenicity**

Chemical Name	IARC	ACGIH®	NTP	OSHA
Proprietary Gilsonite blend	Not Listed	Not Listed	Not Listed	Not Listed

Product Identifier: FLR

Date of Preparation: April 02, 2015

Silica, quartz	Group 1	A2	Known carcinogen	Not Listed
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This product contains free silica which the International Agency for Research on Cancer (IARC) has listed as causing cancer in humans. Data gathered from studies suggest that gilsonite is not carcinogenic and has a low order of toxicity. Though evidently not a carcinogen in its normal state, the complex hydrocarbon structure of gilsonite may be altered by extremely high temperatures, possibly producing carcinogenic substances. Inhalation of vapor or mists produced in high-temperature processes using this product should be avoided. Skin should be covered when these vapors or mists are present.

**Key to Abbreviations**

IARC = International Agency for Research on Cancer. Group 1 = Carcinogenic to humans. ACGIH® = American Conference of Governmental Industrial Hygienists. A2 = Suspected human carcinogen. NTP = National Toxicology Program. OSHA = US Occupational Safety and Health Administration.

**Reproductive Toxicity**

**Development of Offspring**

No information was located.

**Sexual Function and Fertility**

No information was located.

**Germ Cell Mutagenicity**

No information was located.

**SECTION 12. ECOLOGICAL INFORMATION**

Do not allow product to contaminate domestic or irrigation water supplies, lakes, streams, ponds or rivers.

**Toxicity**

No information was located.

**Acute Aquatic Toxicity**

Chemical Name	LC50 Fish	EC50 Crustacea	ErC50 Aquatic Plants	ErC50 Algae
Proprietary Gilsonite blend	Not available	Not available	Not available	Not available
Silica, quartz	Not available	Not available	Not available	Not available

**Persistence and Degradability**

No information was located.

**Bioaccumulative Potential**

No information was located.

**Mobility in Soil**

Studies are not available.

**SECTION 13. DISPOSAL CONSIDERATIONS**

**Disposal Methods**

Dispose of in accordance with all local, state and federal regulations. Not classified as RCRA Hazardous. RCRA WASTE NUMBER: Not Applicable.

**SECTION 14. TRANSPORT INFORMATION**

Not regulated under US DOT Regulations.

**SECTION 15. REGULATORY INFORMATION**

**Safety, Health and Environmental Regulations**

**USA**

**Toxic Substances Control Act (TSCA) Section 8(b)**

All ingredients are listed on the TSCA Inventory.

**Additional USA Regulatory Lists**

CERCLA: Product does not contain any chemicals subject to the reporting requirement of CERCLA.

SARA Title III - Section 302: No listed components.

SARA Title III - Section 311/312: Chronic Health Hazard.

SARA Title III - Section 313: None.

**SECTION 16. OTHER INFORMATION**

<b>NFPA Rating</b>	<b>Health - 1</b>	<b>Flammability - 1</b>	<b>Instability - 0</b>
<b>SDS Prepared By</b>	AES Drilling Fluids		
<b>Phone No.</b>	281-556-5628		
<b>Date of Preparation</b>	April 02, 2015		
<b>Disclaimer</b>	Do not handle or use until precautions on MSDS are read and understood. The information on this form is furnished solely for the purpose of enabling those who transport, handle or use our products to ensure the safety and health of their employees and to comply with various laws and regulations (federal, state and local). We believe the statements, technical information and recommendations contained herein are reliable but, they are given without warranty or guarantee of any kind, express or implied and we assume no responsibility for any loss, damage, direct or consequential, arising out of their use.		