

# SODA ASH

## SECTION 1. IDENTIFICATION

**Product Identifier** SODA ASH  
**Recommended Use** Drilling Fluid Additive.  
**Manufacturer/Supplier Identifier** AES Drilling Fluids, LLC, 11767 Katy Freeway, Suite 230, Houston, TX, 77079, Sales & Information, 281-556-5628  
**Emergency Phone No.** AES Drilling Fluids, LLC, 1-888-556-4533  
**Date of Preparation** October 28, 2015

## SECTION 2. HAZARD IDENTIFICATION

### Classification

Eye irritation - Category 2A

### Label Elements



Signal Word:

Warning

Hazard Statement(s):

H319 Causes serious eye irritation.

Precautionary Statement(s):

Prevention:

P264 Wash hands thoroughly after handling.

P280 Wear eye protection, protective gloves.

Response:

P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

P337 + P313 If eye irritation persists: Get medical advice or attention.

## SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance:

Chemical Name	CAS No.	%	Other Identifiers
Sodium carbonate	497-19-8	100	

## SECTION 4. FIRST-AID MEASURES

### First-aid Measures

#### Inhalation

Remove source of exposure or move to fresh air. Get medical advice or attention if you feel unwell or are concerned.

#### Skin Contact

Wash gently and thoroughly with lukewarm, gently flowing water and mild soap for 5 minutes. Clean clothing, shoes and leather goods. If skin irritation occurs, get medical advice or attention.

#### **Eye Contact**

Immediately rinse the contaminated eye(s) with lukewarm, gently flowing water for 15-20 minutes, while holding the eyelid(s) open. If eye irritation persists, get medical advice or attention.

#### **Ingestion**

Rinse mouth with water. Do not induce vomiting without medical advice. Never give anything by mouth if person is rapidly losing consciousness, or is unconscious or convulsing. Do not induce vomiting. If vomiting occurs, have victim lean forward to reduce the risk of aspiration. Get medical advice or attention if you feel unwell or are concerned.

## **SECTION 5. FIRE-FIGHTING MEASURES**

### **Extinguishing Media**

#### **Suitable Extinguishing Media**

Not combustible. Use extinguishing agent suitable for surrounding fire.

#### **Unsuitable Extinguishing Media**

Do not use direct streams of large volumes of water as this may spread the fire.

### **Specific Hazards Arising from the Product**

In a fire, the following hazardous materials may be generated: Oxides of carbon. toxic chemicals.

### **Special Protective Equipment and Precautions for Fire-fighters**

When fighting chemical fires, emergency responders should wear NIOSH approved self contained breathing apparatus and appropriate protective clothing.

## **SECTION 6. ACCIDENTAL RELEASE MEASURES**

### **Personal Precautions, Protective Equipment, and Emergency Procedures**

Keep out unnecessary and unprotected personnel. Increase ventilation to area or move leaking container to a well-ventilated and secure area. Use the personal protective equipment recommended in Section 8 of this safety data sheet.

### **Environmental Precautions**

It is good practice to prevent releases into the environment. If the spill is inside a building, prevent product from entering drains, ventilation systems and confined areas. Do not allow into any sewer, on the ground or into any waterway.

### **Methods and Materials for Containment and Cleaning Up**

Stop or reduce leak if safe to do so. Avoid generating dust. Collect using shovel/scoop or approved HEPA vacuum and place in a suitable container for disposal. Clean up residual contamination with water and place in appropriate containers for disposal.

### **Other Information**

Contact EH&S regarding spill as spills of certain products and certain quantities may require reporting to various authorities.

## **SECTION 7. HANDLING AND STORAGE**

### **Precautions for Safe Handling**

Only use where there is adequate ventilation. Avoid generating dusts. Do not get in eyes, on skin or on clothing. Do not eat, drink or smoke in areas where product is handled. Employees should wash hands after working with product and before going on breaks outside of the work area. Remove and wash contaminated clothing before re-use. See Section 8 for appropriate Personal Protective Equipment (PPE).

### **Conditions for Safe Storage**

Store in an area that is: cool, dry, well-ventilated, separate from incompatible materials (see Section 10: Stability and Reactivity). Keep containers tightly closed when not in use. Use good housekeeping to prevent accumulation of dust.

## **SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION**

Product Identifier: SODA ASH  
Date of Preparation: October 28, 2015

## Control Parameters

Chemical Name	ACGIH® TLV®		OSHA PEL		AIHA® WEEL®	
	TWA	STEL [C]	TWA	Ceiling	8-hr TWA	Short-term TWA [C]
Sodium carbonate	Not established		Not established		Not established	

ACGIH® = American Conference of Governmental Industrial Hygienists. TLV® = Threshold Limit Value. TWA = Time-Weighted Average. R = Respirable fraction. I = Inhalable fraction. A4 = Not classifiable as a human carcinogen. STEL = Short-term Exposure Limit. C = Ceiling limit. OSHA = US Occupational Safety and Health Administration. PEL = Permissible Exposure Limits. AIHA® = AIHA® Guideline Foundation. WEEL® = Workplace Environmental Exposure Limit.

### Appropriate Engineering Controls

Use local exhaust ventilation, if general ventilation is not adequate to control amount in the air. An eyewash and safety shower should be within acceptable distance to the work area.

### Individual Protection Measures

#### Eye/Face Protection

Safety glasses or goggles. Wear chemical safety goggles and face shield when contact is possible.

#### Skin Protection

Wear long sleeves, long pants and appropriate footwear while working with product. Wear gloves with appropriate chemical resistance, see manufacturers specifications for suitability.

#### Respiratory Protection

If conditions exist above the OEL wear a NIOSH approved respirator with an appropriate cartridge.

## SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

### Basic Physical and Chemical Properties

Appearance	White.
Odour	Odourless
Odour Threshold	Not available
pH	10.9 (0.1% solution)
Melting Point/Freezing Point	1564 °F (851 °C) (melting); Not available (freezing)
Initial Boiling Point/Range	Not applicable
Flash Point	Not available
Evaporation Rate	Not available
Flammability (solid, gas)	Not available
Upper/Lower Flammability or Explosive Limit	Not available (upper); Not available (lower)
Vapour Pressure	Not available
Vapour Density (air = 1)	Not available
Relative Density (water = 1)	2.53 at 20 °C
Solubility	Soluble (more than 10-50 g/100 mL) in water; Not available (in other liquids)
Partition Coefficient, n-Octanol/Water (Log Kow)	Not applicable
Auto-ignition Temperature	Not available
Decomposition Temperature	400 °C (752 °F)
Viscosity	Not available (kinematic); Not available (dynamic)
<b>Other Information</b>	
Physical State	Solid
Bulk Density	Not available

Product Identifier: SODA ASH

Date of Preparation: October 28, 2015

Page 03 of 06

## SECTION 10. STABILITY AND REACTIVITY

### Reactivity

Not reactive under normal conditions of use.

### Chemical Stability

Stable under normal conditions.

### Possibility of Hazardous Reactions

None expected under normal conditions of storage and use.

### Conditions to Avoid

Excess heat. Exposure to moisture may affect product quality. Acidic conditions (low pH).

### Incompatible Materials

Aluminum, fluorine, magnesium, phosphorus pentoxide, sulfuric acid. Acids.

### Hazardous Decomposition Products

Carbon Monoxide and Carbon Dioxide may form under fire conditions.

## SECTION 11. TOXICOLOGICAL INFORMATION

### Likely Routes of Exposure

Inhalation; skin contact; eye contact; ingestion.

### Acute Toxicity

Chemical Name	LC50	LD50 (oral)	LD50 (dermal)
Sodium carbonate	800 mg/m <sup>3</sup> (guinea pig) (2-hour exposure)	2800 mg/m <sup>3</sup> (rat)	> 2000 mg/kg

### Skin Corrosion/Irritation

Animal tests show very mild irritation.

### Serious Eye Damage/Irritation

Animal tests show serious eye irritation.

### STOT (Specific Target Organ Toxicity) - Single Exposure

#### Skin Absorption

No information was located.

### Aspiration Hazard

Not known to be an aspiration hazard.

### STOT (Specific Target Organ Toxicity) - Repeated Exposure

No information was located.

### Respiratory and/or Skin Sensitization

Not known to be a respiratory sensitizer. Not known to be a skin sensitizer.

### Carcinogenicity

Chemical Name	IARC	ACGIH®	NTP	OSHA
Sodium carbonate	Not Listed	Not designated	Not Listed	Not Listed

Not known to cause cancer.

### Key to Abbreviations

IARC = International Agency for Research on Cancer. ACGIH® = American Conference of Governmental Industrial Hygienists. A4 = Not classifiable as a human carcinogen. NTP = National Toxicology Program. OSHA = US Occupational Safety and Health Administration.

### Reproductive Toxicity

#### Development of Offspring

No information was located.

Product Identifier: SODA ASH  
Date of Preparation: October 28, 2015

**Sexual Function and Fertility**

No information was located.

**Effects on or via Lactation**

No information was located.

**Germ Cell Mutagenicity**

No information was located.

**SECTION 12. ECOLOGICAL INFORMATION**

Do not allow product to contaminate domestic or irrigation water supplies, lakes, streams, ponds or rivers.

**Ecotoxicity****Acute Aquatic Toxicity**

Chemical Name	LC50 Fish	EC50 Crustacea	ErC50 Aquatic Plants	ErC50 Algae
Sodium carbonate	300 mg/L (Lepomis macrochirus (bluegill); 96-hour; fresh water; static)	265 mg/L (Daphnia magna (water flea); 48-hour; fresh water; static)	Not available	Not available

**Persistence and Degradability**

No information was located.

**Bioaccumulative Potential**

No information was located.

**Mobility in Soil**

No information was located.

**Other Adverse Effects**

There is no information available.

**SECTION 13. DISPOSAL CONSIDERATIONS****Disposal Methods**

This product and its container must be disposed of as hazardous waste. Do NOT dump into any sewers, on the ground or into any body of water. Dispose of in accordance with all local, state and federal regulations. Not classified as RCRA Hazardous.

**SECTION 14. TRANSPORT INFORMATION**

Not regulated under Canadian TDG regulations. Not regulated under US DOT Regulations.

**SECTION 15. REGULATORY INFORMATION****Safety, Health and Environmental Regulations****Canada****Domestic Substances List (DSL) / Non-Domestic Substances List (NDSL)**

All ingredients are listed on the DSL/NDSL or are not required to be listed.

**USA****Toxic Substances Control Act (TSCA) Section 8(b)**

All ingredients are on the TSCA Inventory or exempt from the TSCA.

**Additional USA Regulatory Lists**

CERCLA: No listed components.

SARA Title III - Section 302: No listed components.

SARA Title III - Section 311/312: Acute Hazards

SARA Title III - Section 313: No listed components.

Product Identifier: SODA ASH

Date of Preparation: October 28, 2015

Page 05 of 06

## SECTION 16. OTHER INFORMATION

**NFPA Rating**            **Health - 2**    **Flammability - 0**    **Instability - 0**

**SDS Prepared By**    AES Drilling Fluids

**Phone No.**            281-556-5628

**Date of Preparation**    October 28, 2015

**Disclaimer**            Do not handle or use until precautions on MSDS are read and understood. The information on this form is furnished solely for the purpose of enabling those who transport, handle or use our products to ensure the safety and health of their employees and to comply with various laws and regulations (federal, state and local). We believe the statements, technical information and recommendations contained herein are reliable but, they are given without warranty or guarantee of any kind, express or implied and we assume no responsibility for any loss, damage, direct or consequential, arising out of their use.

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Product Identifier:        SODA ASH

Date of Preparation:     October 28, 2015

Page 06 of 06