

Stock Code: 831081



# PRODUCT CATALOG

Soft Starter
Variable Frequency Drive
Power Quality Devices
Power Controller
Switchgear & Controlgear

# Xi'an XiChi Electric Co., Ltd.

- □ www.xichielectric.com
- ➤ WeChat:+8615529339319
- . +86 -15529339319
- **\*** +86 29 88626546
- □ daisy@xichielectric.com
- 🛍 🛮 Block B, Xi'an National Digital Publishing Base, 996 Tianguqi Road, High-tech Zone, Xi'an, Shaanxi, China

# **CONTENTS**

Company Profile	2
Certificates	4
Soft Starter	
CMC-LX Low Voltage Soft Starter	4
CMC-HX Low Voltage Soft Starter	6
CMC-MX Low Voltage Built-in Bypass Soft Starter	7
High Voltage Solid Soft Starter	8
Soft Start Cabinet	10
Variable Frequency Drive	
Low Voltage VFD	11
High Voltage VFD	12
Power Quality Devices	
Active Harmonic Filter	13
Static Var Generator	14
Harmonic Protector	14
Low Voltage Hybird Filter Compensation Device	16
Integrated Smart Capacitor	17
Phase Current Unbalance Treatment Device	17
Power Controller	
Low Voltage Power Controller	19
High Voltage Power Control Cabinet	20
High/Low-voltage Switchgear and Controlgear	
AC Low Voltage Power Distribution Cabinet	21
Low Voltage Withdrawable Switchgear	22
Indoor Metal Armored Withdrawable Switchgear	23
Low Voltage Reactive Power Compensation Cabinet	24
Low Voltage Combined Withdrawable Switchgear	25
High Voltage Soft Grid-connected Device	26
Partners	27
Applications & Cases	27

### **COMPANY PROFILE**

Xi'an Xichi Electric Co., Ltd. (stock code 831081), established in 2002, is a high-tech enterprise specializing in the research and development, manufacture of power electronic products and the provision of industrial automation system solutions.

### Main products:

CMC low-voltage soft starter, CMV high-voltage soft starter, XFC low-voltage variable frequency drive, CFV high-voltage variable frequency drive, high/low voltage power quality device (APF/SVG), CPC low-voltage power regulator, CPV high-voltage power regulator, high-voltage soft grid-connected device, and sets of high and low voltage switchgear and controlgear.



Headquarter

Products have been widely used in electric power, water conservancy, metallurgy, building materials, petrochemical, coal, municipal, transportation, thermal power, machinery, universities, scientific research, medical, construction and other industries.

We focus on technological innovation and continue to invest in R&D to build a competitive core team. We continue to accelerate the pace of industry-university-research cooperation, in-depth cooperation with Xi'an Jiaotong University, Xi'an University of Technology and the Institute of Power Electronics, and jointly established the New Energy Engineering Technology Transformation Center and the Xi'an Intelligent Motor Control Engineering Technology Center. We have established a strategic partnership with Vertiv Technology (formerly Emerson). We have established a technology platform with power devices such as thyristor SCR and IGBT as the main body. We use innovation funds to establish high and low voltage motor starting and variable frequency speed regulation test stations, high and low temperature aging rooms, and low voltage electrical product testing systems. We have complete testing instruments to ensure product reliability.

In the past two decades, we have always adhered to the parallel development of technical marketing and industry marketing, and provided users with valuable products and solutions. The company has passed ISO9001 management system certification, ISO14000 environmental management system certification, OHSAS18000



occupational health management system certification, and obtained China CCC and EU CE certification. The company has obtained more than 100 patents for invention, appearance and utility model. The products have passed the inspection of Power Electronic Products Testing Center, Suzhou Electric Appliance Research Institute and Xi'an High Voltage Electric Appliance Research Institute.

In order to provide customers with faster service, we have established **32 offices and service agencies**, set up special business departments for overseas customers, and built a multi-faceted security system.

Under the guidance of the business philosophy of "innovation is unlimited, integrity is eternal", XiChi Electric will make great achievements with its partners in the spirit of "inclusiveness, hard work and progress".

**Our mission**: Provide automation products and services in harmony with nature, Improve the quality of human life.

Our vision: Make our company a leading professional provider of power electronic products and solutions.



**Production Base** 



### **CERTIFICATES**



for the following scope: es Soft Starter, Thyristor Power Controllers and 220v Automatic Chemical Control Equipment

which fulfils the requirements of the following standard: GB/T 19001-2016 / ISO 9001-2015

Expires on: May 13, 2024
Registration Number: CN00121Q33665R5M/6100

Net - Stath Alex Stoichitoiu President of IQNet





ISO9001:2015

Quality Management System Certified



CQC has issued an IQNet recognized certificate that the organization XI'AN XICHI ELECTRIC CO., LTD.

5th Floor, Building B, X7an National Digital Publishing Base, No.996, Tiangu 7 Street Office, High-tech Zone, X7an, Shaansi, P.R.China iling 4th Road, Cottage Technology Industries Base, High-tech Zone, X7an, Sh

Nea Zww. Coring th Read. Cotage Technology Industries Bass. Hipp-ben-Zore.;

has implemented and maintains an 
Bruivonmental Management System
for the following scope:

of Class. CAV Sees be Bruit Trypistor Pear Control and 
Authoritic Chemical Control Epiperse and Rabinsh and 2004-1001 howers
Authoritic Chemical Control Epiperse and Rabinsh Management Activities

ushich fulfills the requirements of the following standar

GBUT 24001-2016 / ISO 14001-2015

Issued on: April 27, 2021

Expires on: April 26, 2024
Registration Number: CN00121E31591R1M/6100

- Net - Stath Alex Stoichitoiu President of IQNet





### ISO14000:2015

**Environmental Management** System Certified



### CERTIFICATE

XI'AN XICHE LECTRIC COO, LTD.

XI'CAN XICHE LECTRIC COO, LTD.

An Address: 18th Floor, Building B, Xi'an National Digital Publishing Base, No.388 and Address: 18th Floor, Building B, Xi'an National Digital Publishing Base, No.388 and XIII Address Address

Design, Production of CMC, CMV Series Soft Starter, Thyristor Power Controllers and 220V-10KV Inverters Active Filter Devices, Automatic Chemical Control Equipment and Related Management Activities

GB/T 45001-2020 / ISO45001:2018

Issued on: April 27, 2021 Expires on: April 26, 2024

Registration Number: CN00121S31221R1M/6100







### ISO45001:2018

Occupational Health and Safety Management System Certified



- 23 Invention Patents
- **38 Utility Model Patents**
- 29 Design Patents
- **38 Software Copyrights**





# **CMC-LX Low Voltage Soft Starter**

### **Overview**

CMC-LX series motor soft starter is a new type of motor starting and protection device that combines power electronics technology, microprocessor and automatic control. It can start/stop the motor smoothly without steps, avoiding mechanical and electrical shocks caused by traditional starting methods such as direct starting, star-delta starting, and auto-buckling starting. And can effectively reduce the starting current and distribution capacity to avoid capacity expansion investment. At the same time, the CMC-LX series soft starter integrates a current transformer inside, and users do not need to connect it externally.



Adapted power: 7.5-630KW

### **Service conditions**

Control power	AC110V-220V±15%, 50/60Hz	
Three phase newer	Standard wiring AC380V, 660V, 1140V±15%	
Three-phase power	Internal delta wiring AC380V±15%	
Nominal current	18A1000A, 22 rated values in total	
Applicable motor	Ordinary squirrel cage AC asynchronous motor	
Start ramp mode	Voltage ramp start and current ramp start	
Stop mode	Free stop and soft stop	
Logical input	Impedance 1.8 KΩ, power supply +24V	
Start frequency	Frequent or infrequent start available, start is advised not to exceed 10 times each other	
Protective function	Phase failure, overcurrent, short circuit, SCR protection, overheat, phase curre unbalance, wiring and inner fault	
IP		
Cooling type	Natural cooling or forced air cooling	
Installation type	Wall mounted	
	When sea altitude is above 2,000m, soft starter should be derated for use.	
F	Ambient temperature: -25-+45°C	
Environmental	Relative humidity: less than 95%(20°C±5°C)	
condition	Free of flammable, explosive and corrosive gas or conductive dust. Good ventilation	
	for indoor installation and vibration is less than 0.5G	
-		



# **CMC-HX Low Voltage Soft Starter**

### **Overview**

CMC-HX soft starter is a new type of intelligent asynchronous motor starting and protection device. It is a motor terminal control device that integrates starting, display, protection and data acquisition. With the fewer components, users can achieve more complex control functions. The Chinese and English interface display makes the operation much easier. As CMC-HX soft starter is inbuilt with a current transformer, the external one is not needed.



Rated voltage: 380V Adapted power: 7.5-630KW

Rated voltage: 690V Adapted power: 1 5-700KW

Rated voltage: 1140V Adapted power: 2 2-995KW

### **Service conditions**

Control power	AC110VAC220V±15% 50/60Hz		
Th	AC380V±15% Standard wiring AC380V, 660V, 1140V±15%		
Three-phase power	Internal delta connection AC380V±15%		
Nominal current	18A1000A, 22 rated values in total		
Applicable motor	Ordinary squirrel cage asynchronous motor		
Starting mode	Voltage exponential curve, voltage linear curve, current exponential curve, current linear curve		
Stop mode	Free stop, soft stop, brake, and pump stop		
Logical input	Impedance 1.8 KΩ, power supply +24V		
Ot and fine more many	Frequent or infrequent start available, start is advised not to exceed 10 times each		
Start frequency	other		
5	Overcurrent, overload, underload, overheat, phase failure, three-phase current		
Protective function	imbalance, phase sequence detection, overheat of motor and frequency error, etc.		
Protection level	IP00, IP20		
Cooling type	Natural cooling or forced air cooling		
Installation type	Wall mounted		
	When sea altitude is above 2,000m, soft starter should be derated for use.		
	Ambient temperature: -25-+45°C		
Environmental	Relative humidity: less than 95%(20°C±5°C)		
condition	Free of flammable, explosive and corrosive gas or conductive dust. Good ventilation		
	for indoor installation and vibration is less than 0.5G		
	I		



# **CMC-MX Low Voltage Built-in Bypass Soft Starter**

### **Overview**

CMC-MX motor soft starter is a sort of new type motor starting protector combining electronic technology microprocessor and automation. It is able to stably start and stop motor without step change, which perfectly avoids mechanical and electrical impact as a result of using direct start, wye-delta start and auto-induction voltage-reduced start to start motor and can effectively reduce starting current and distribution capacity. At the same time, as CMC-MX soft starter has current transformer and contactor built inside, user does not need to externally connect the both to soft starter.



Adapted power: 7.5-280KW

### **Service conditions**

Control power	AC110V-220V±15%, 50/60Hz	
Main power	AC380V±15%	
Rated current	18A—500A, 17 rated values in total	
Applicable motor	Ordinary squirrel cage AC asynchronous motor	
Start ramp mode	Voltage ramp start and current ramp start	
Stop mode	Free stop and soft stop	
Logical input	Impedance 1.8 KQ, power supply +24V	
Start frequency	Frequent or infrequent start available, start is advised not to exceed 10 times each other	
Protective function	Phase failure, overcurrent, short circuit, SCR protection, overheat, phase curre unbalance, wiring and inner fault	
IP	P IP00, IP20	
Cooling type	Natural cooling or forced air cooling	
Installation type	Wall-mounted	
Environmental condition	When sea altitude is above 2,000m, soft starter should be derated for use.  Ambient temperature: -25-+45°C  Relative humidity: less than 95%(20°C±5°C)  Free of flammable, explosive and corrosive gas or conductive dust.	
	Good ventilation for indoor installation and vibration is less than 0.5G	



### **High Voltage Solid Soft Starter**

### **CMV-G Stationary Type**

### **Features**

- ◆ The thyristor valve body is used as the main circuit component. Advanced technology, reliable work, modular structure, maintenance-free.
- Strong adaptability, able to work normally under the condition of isolated grid or generator set at home and abroad.
- Central control is performed based on 32-bit ARM core microcontroller. Fast response, high control precision and strong anti-interference ability.
- The cabinet adopts KYN28 structure, with beautiful appearance. The material is made of aluminum-zinc plate, which is assembled by multiple bending. All control operations are performed with the cabinet door closed.



- Separation of high and low voltage, the cabinet is composed of three parts: low voltage chamber, high voltage chamber and valve group chamber, with five anti-locking functions.
- ◆ The cabinet is the same as the standard switchgear, and can be easily combined with other high-voltage switchgear on site, making the whole system style uniform and beautiful.
- Protection class: IP40.
- ★ The valve group is fixedly installed in the cabinet and cannot be extracted.

### **CMV-S Handcart Type**

### **Features**

- Having all the electrical properties of CMV-G.
- ◆ The valve group is installed in the withdrawable KYN28 central high-pressure cabinet, and the thyristor valve body adopts the trolley installation method, which is convenient for users to check, test and maintain.
- The cabinet is the same as the standard switch, which can be easily combined with other high-voltage switch cabinets on site, so that the style of the whole system is unified and beautiful.
- Protection class: IP40.





### **CMV-E Integrated Type**

### **Features**

- ◆ The three-in-one integrated design of switch cabinet, soft start cabinet and bypass cabinet is small in size and easy to install.
- Standard configuration includes grid-side vacuum circuit breaker and bypass vacuum contactor, no need to configure operation cabinet or switch cabinet, reducing design cost.
- Small size, the volume is 50%-60% of other soft start under the same power, easy to install and save space. Suitable for installation anywhere, no distance requirement from other equipment layout.
- The cabinet is made of aluminum-zinc cladding, completely metal armored, assembled structure, and has a wide range of combination schemes. High precision, corrosion resistance, light weight, high strength, and strong universality of parts.



- ◆ It can be equipped with domestic ZN63A-12 (VSI) series or imported VD4 series vacuum circuit breaker, with wide applicability, high reliability, and long-term maintenance-free.
- Various types of handcarts are changed according to the modular building blocks to ensure that cars of the same specification can be freely interchanged, and cars of different specifications must not enter.
- ◆ High reliability interlocking device, fully meet the requirements of "five preventions".
- ◆ The circuit breaker room and the cable room can be equipped with heaters to prevent condensation and corrosion;
- Each high-pressure chamber has a pressure relief channel to ensure personal safety.
- The front door is equipped with an observation window, which can observe the working status of indoor components;
- ◆ Protection level: IP40.

\*NOTE: The circuit breaker can be pulled out, but the valve body cannot be pulled out.



### **Soft Start Cabinet**

### **Overview**

CMC series soft-start control device is a control device for electric motors that uses CMC type intelligent motor soft starter as the main control device and is equipped with main circuit incoming circuit breaker and bypass contactor.

### **Parameter**

Rated voltage: AC380V  $\pm$  15%

Rated frequency: 50HZ

Cooling method: natural cooling

Device power supply: three-phase four-wire system

Ambient temperature:  $-20^{\circ}$ C ~  $+42^{\circ}$ C

Altitude: When the altitude exceeds 2000 meters, the capacity should be

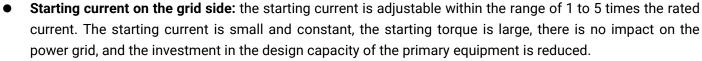
reduced accordingly.

Environment: no flammable, explosive, corrosive gas, no conductive dust, no

severe vibration and shock at the installation site

**Protection class: IP30** 

# Technical characteristic



- **Smooth start:** reduce the impact of large motors on mechanical equipment when starting, which can extend the life of mechanical equipment and motors by about 30%.
- Grid voltage drop: less than 10% of rated voltage.
- Communication method: RS485, Modbus communication protocol.
- Starting time: 1~120S adjustable.
- Control mode: voltage exponential curve, voltage linear curve, current exponential curve, current linear curve, and programmable kick starting torque and starting current limit can be applied in each mode. According to different loads, the corresponding starting curve can be selected to achieve the starting effect. A variety of stopping methods, programmable soft parking, free stopping, braking, pump stop. The unique basic algorithm makes the motor start and stop more accurate and smooth.
- Movable panel: The panel can be moved to equipment operating surface through machine interface for remote control, which is convenient for on-site use.
- **Self-adaption of power frequency:** power frequency 50/60Hz self-adaptive function, which is convenient for users to use.
- Dynamic fault memory: Up to 10 faults can be recorded. It is easy to find the cause of the failure.
- Perfect protection function: It detects current and load parameters in the whole process, and has
  microcomputer protection functions such as overcurrent, overload, underload, overheating, phase failure,
  short circuit, three-phase current imbalance, phase sequence detection, and frequency error.





### **Low Voltage VFD**

### **Feature**

XFC500 series inverter is an open-loop vector control inverter.

- This model has a wide range of applications.
- Support wall-mounted, embedded, side-by-side, top-bottom and other installation methods.
- 132KG/160KP and above models have built-in DC reactor.
- Flexible application function expansion, mainly including IO expansion card, PLC expansion card.
- Rich communication expansion, CANopen, Profibus, EtherCAT and other communication expansion cards can be connected through the expansion interface.
- External LED operation keyboard can be introduced.
- All series support common DC busbar and DC power supply.

### **Function**

#### 1. Frequency setting resolution

Digital setting: 0.01HZ; Analog setting: max frequency x 0.025%

#### 2. Control Mode

Open Loop Vector Control (SVC); V/F Control

3. **Pull-in torque**: 0.3HZ/150% (SVC)

4. **Speed range**: 1:200 (SVC)

5. Speed stabilizing accuracy:  $\pm 0.5\%$  (SVC)

#### 6. Torque boost

Automatic torque boost; Manual torque increase 0.1%~30.0%

### 7. V/F Curve

Linear type; Multi-point type;

N-th power V/F curve (1.2 power, 1.4 power, 1.6 power, 1.8 power, 2 power)

#### 8. Acceleration and deceleration curve

Linear or S-curve acceleration and deceleration;

Four kinds of acceleration and deceleration time, the range of acceleration and deceleration time is  $0.0\sim6500.0S$ 

#### 9. DC braking

Frequency of DC braking: 0.00HZ ~ max frequency;

Braking time: 0.0S~36.0s;

Braking action current value: 0.0%~100.0%

#### 10. Jogging control

Jogging frequency range: 0.00HZ~50.00HZ;

Jog acceleration and deceleration time: 0.0s~6500.0s

#### 11. Simple PLC, multi-stage speed operation

Up to 16-stage speed operation via built-in PLC or control terminal

#### 12. Built-in PID

Closed-loop control realized in process control applications

#### 13. Overvoltage and overcurrent stall control

Automatically limit current and voltage during operation to prevent fault shutdown due to frequent over-current and over-voltage

#### 14. Fast current limiting function

Minimize shutdown due to overcurrent to ensure normal operation of the frequency converter





### **Low Voltage VFD**

### **Feature**

XFC550 is a high-performance vector control series inverter, its features:

- With open-loop vector control, closed-loop vector control and VF control performance.
- The application of the modified model can adapt to the general load.
- 11K0 and above models have built-in DC reactor.
- Support wall-mounted, embedded, side by side, up and down and other installation methods.
- Flexible application expansion functions, mainly including IO expansion cards, encoder expansion cards, and PLC expansion cards.
- Rich communication expansion, can connect CANopen, Profibus, EtherCAT and other communication expansion cards through the expansion interface.
- The LED operation panel can be externally introduced.
- All series support common DC bus and DC power supply.



### **Function**

### 1. Frequency setting resolution

Digital setting: 0.01Hz; Analog setting: max frequency x 0.025%

### 2. Control Mode

Open Loop Vector Control (SVC); Closed Loop Vector Control (FOC); V/F Control

- **3. Pull-in torque**: 0.3Hz/150% (SVC); 0Hz/180% (FOC)
- **4. Speed range**: 1:200 (SVC); 1:1000 (FOC)
- 5. Speed stabilizing accuracy:  $\pm 0.5\%$  (SVC);  $\pm 0.02\%$  (FOC)
- **6. Torque boost:** Automatic torque boost; Manual torque boost 0.1%~30.0%
- **7. V/F Curve:** Straight Line type; Multi-point type;

N-th power V/F curve (1.2 power, 1.4 power, 1.6 power, 1.8 power, 2 power)

#### 8. Acceleration and deceleration curve

Straight Line or S-curve acceleration-deceleration method;

Four kinds of acceleration-deceleration time, the range of acceleration-deceleration time is  $0.0\sim6500.0s$ .

### 9. DC braking

Frequency of DC braking: 0.00Hz~ max frequency;

Braking time: 0.0s~36.0s;

Braking action current value: 0.0%~100.0%.

### 10. Jogging control

Jogging frequency range: 0.00Hz~50.00Hz;

Jogging acceleration-deceleration time: 0.0s~6500.0s

#### 11. Simple PLC, multi-stage speed operation

Up to 16-stage speed operation via built-in PLC or control terminal.

#### 12. Built-in PID

Closed-loop control realized in process control applications.

### 13. Overvoltage and overcurrent stall control

Automatically limit current and voltage during operation to prevent shutdown due to frequent over-current and over-voltage.

#### 14. Fast current limiting function

Minimize shutdown due to overcurrent to ensure normal operation of the frequency converter.

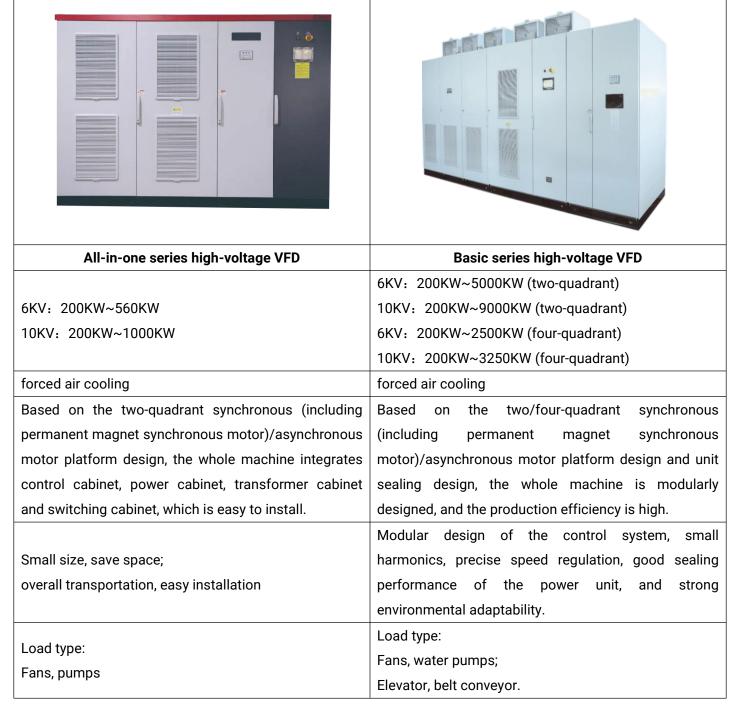


### **High Voltage VFD**

### **Overview**

CFV9000A series high-voltage inverter takes high-speed DSP as the control core, adopts space voltage vector control technology and power unit series multi-level technology. With high reliability, easy operation and high performance as the design goals, it can meet the needs of users for various types of load speed regulation, energy saving, and production process improvement. It is a high-voltage source inverter.

### **Features**





### **Active Power Harmonic Filter**

### **Overview**

The active power filter is connected to the power grid in parallel, and the voltage and current of the compensation object are detected in real time. After calculation by the command current operation unit, the IGBT module is driven by the broadband pulse modulation signal conversion technology.



Input the current with the opposite phase and the same magnitude as the harmonic current of the power grid, and the two harmonic currents just cancel each other, so as to achieve the functions of filtering harmonics, dynamically compensating reactive power, and obtaining the desired power supply current.

### **Features**

Compensation function	It can realize any combination of harmonic control, reactive power compensation, and three-phase unbalanced current adjustment, and can set the priority of each function according to the load environment and demand to realize the compensation of typical power quality problems.	
Wide filtering range and fast response		
Core components	IGBT module imported from Germany, three-level topology.  American TIDSP control chip and A LTERA's CYCLONE III series FPGA chip constitute a powerful three-core control system.  American TI's double-ended high-speed input 12-bit A/D data conversion chip makes signal sampling more reliable.	
Layered heat dissipation structure design	The structure design of layered heat dissipation makes the air duct independent, the heat dissipation performance is better, and the interference of dust and other pollutants on the control system is effectively isolated.	
Fan independent disassembly design	The fan can be disassembled independently, and the replacement is easy and convenient, which enhances the reliability of heat dissipation.	
Modular Design	A variety of capacity modules can be installed in any combination to improve the reliability and maintainability of the whole machine.	
Humanized interface design	Using a high-resolution 5-inch LCD touch screen, it can monitor various operating data of the product in real time, and change the control parameters online. The operation is simple, and it can be remotely controlled through the mobile APP. The display interface design is novel and beautiful.	



### **Static Var Generator**

### Hazards of reactive power

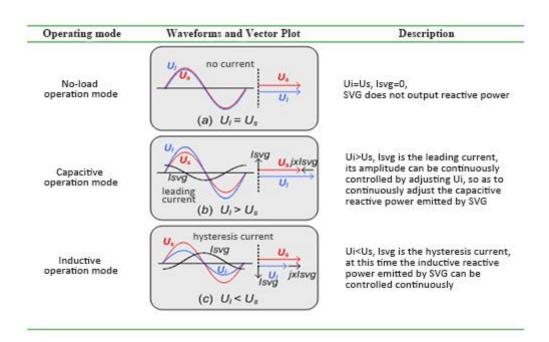
- Reduce generator active power output.
- Reduce the power supply capacity of power transmission and substation equipment.
- Causes increased line voltage loss and increased power loss.
- Cause low power factor operation and voltage drop, so that the capacity of electrical equipment cannot be fully utilized.

### **Overview**

The static var generator connects the self-commutation bridge circuit in parallel to the power grid directly through the reactor, and appropriately adjusts the phase and amplitude of the output voltage on the AC side of the bridge circuit or directly controls the current on the AC side, so that the circuit emits signals that meet the requirements. The reactive current can achieve the purpose of dynamic reactive power compensation.



### **Working Modes**





### **Harmonic Protector**

### **Overview**

XC-HPF harmonic protector can effectively eliminate high-frequency pulse peak in the power grid, the interference of high-frequency (frequency above 2KHZ) harmonics to electrical equipment, remove high-frequency noise, and purify the power network. This harmonic protector can absorb several kilowatt surge signals with high power.



### **Features**

#### Wide application frequency band

It can absorb various high-order harmonics and high-order noises from 2kHZ to 10MHZ.

### Small size, easy to install

Support wall-mounted and rail installation, simple wiring.

#### High reliability

It has the characteristics of high efficiency, fast response and no noise, and can control the harmonics at the source very effectively.

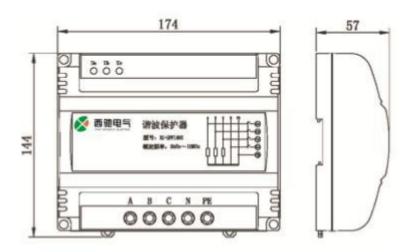
### Wide application

Suitable for various precision inductive loads.

#### • Economic Benefits

The power consumption of the device itself is low, the failure rate of electrical equipment is reduced in an all-round way, and it has high economic benefits.

### **Product Size**





# **Low Voltage Hybird Filter Compensation Device**

### **Overview**

The low-voltage hybrid filter device is a product that combines active products (APF or SVG) with capacitors/reactors to achieve continuous compensation without dead angle. It adopts fully modular design, flexible combination, and actively meets the linear dynamic requirements of the system to meet the sub-compensation.

Application areas include equipment manufacturing, petrochemical industry, metallurgy, textile industry, building materials industry, light industry and other industrial power distribution places, as well as hospitals, theaters/cinemas, commercial complexes and other civil construction industry power distribution places.



### **Parameter**

Item	Parameter		
Input voltage	380V, -30% ~ +20%		
Input frequency	50HZ, ±10%		
Wiring method	3P4L+PE		
Rated capacity	Whole machine: 100-400KVAR, one or more active modules can be used		
Response time	≤10ms		
Power loss	Active Module <3%, Capacitance/Reactance <1%		
Control mode	Reactive power compensation, constant reactive power, constant power factor		
Compensation function	Harmonics, reactive power, three-phase unbalance (priority selectable)		
Control precision	≥2.5%		
Ct sampling requirements	5A		
Protective function	Overcurrent, overheating, overvoltage, etc.		
Protection class	Module IP30, whole machine IP30, the whole machine can be customized with		
Protection class	higher protection level		
Ambient temperature	-20°C -50°C (Derating above 40°C)		
Environment humidity	<b>humidity</b> ≤95% (45℃) no cond		
Altitude	<2000m,		
Attitude	Above 2000m, use derating according to GB/T3859.2		
Dimensions (W*H*D:mm)	800*2200*1000, the size of the whole machine can be customized		
Installation method	Whole machine: floor-mounted installation		
Display content	Voltage, load current, compensation current, grid-side current, module		
Display content	temperature, voltage distortion rate, current distortion rate, etc.		
Communication interface			
and communication	RS485/CAN		
method			



### **Integrated Smart Capacitor**

### **Overview**

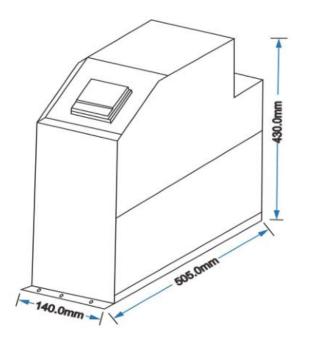
XCCZ series smart capacitors take self-healing low-voltage power capacitors as the main body, DSP processor as the control center, and electromechanical switches for effective control, thereby realizing rapid zero-crossing switching technology.

The product integrates the independent research and development achievements of sensing technology, network technology and electrical technology into intelligence, miniaturization and modularization product. Compared with traditional low-voltage reactive power compensation products, it has automatic cyclic switching, three-phase compensation, phase-splitting compensation, hybrid compensation, grading optimization compensation, hybrid grading optimization compensation. And it also has protection function of overcurrent, overvoltage, undervoltage, undercurrent, voltage loss and phase loss, harmonics, temperature. And at the time it has measurement, control, communication and other functions.



Products are widely used in power systems with low-voltage inductive loads. Such as urban power grids, rural power grids, civil buildings, factories and mines, petrochemicals, electrified railways and rail transit, low-voltage power distribution network reactive power compensation, improve power factor, reduce line loss, stabilize power grid voltage to ensure power supply quality, energy saving and consumption reduction. The synergistic effect is obvious.

### **Dimension**







### **Phase Current Unbalance Treatment Device**

### **Overview**

The three-phase current unbalance treatment device can effectively treat the key problems such as three-phase unbalance, low terminal voltage, two-way compensation reactive current and harmonic pollution existing in the transformation and upgrading of the distribution network.

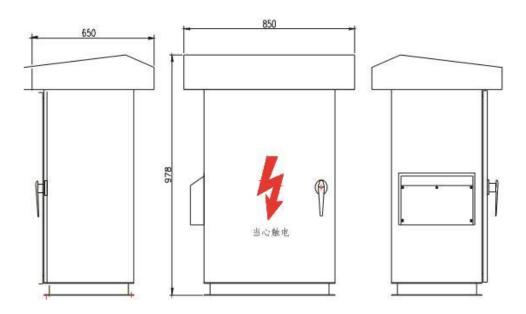
Raising the terminal voltage, improving the quality of power distribution and solving the problem of three-phase unbalance, greatly reduce the loss of the low-voltage distribution network lines and transformers, and prolong the life of the transformer, make the reactive power achieve local balance, improve the power factor and increase the output capacity of the distribution network and solve the harmonic pollution caused by nonlinear load.



### **Features**

- The three-phase unbalanced current in the distribution network is compensated, and the current unbalance is reduced to less than 3%.
- Reduce the neutral current in the distribution network.
- Compensate the capacitive or inductive reactive power of the system and increase the power factor to 0.99.
- Control the harmonic current in the system.
- The short-range wireless monitoring handheld terminal using WIFI technology is convenient for ground monitoring settings.
- Optional remote GPRS background monitoring system, mobile phone/PC remote monitoring equipment.
- It has the self-adaptive function of the power grid phase sequence, and the phase line connection can be in any order.

### **Dimension**





### **Low Voltage Power Controller**

### **Overview**

CPCH series power controller is an advanced type of regulator equipment—designed by microprocessor technology, power electronic technology and modern control technology. It has beautiful and compact structure, perfect protection measures, and integrates various control methods.

Through precise control of voltage, current and power, precise regulation of the load is achieved. With its advanced digital control algorithm, it optimizes the power usage efficiency and plays an important role in saving power. Perfect and reliable protection function, more effectively protect the safety of the load and related equipment.



It is flexible to use and is widely used in heating, lighting adjustment and other occasions.

#### **Features**

Advanced microprocessor technology

It adopts high-performance Cortex TM-M3 32-bit core CPU to perform central control, with fast speed, high precision and strong anti-interference ability.

- OLED LCD display, user friendly
- Strong anti-interference property
- Power frequency self-adaptation
- Various load wiring methods

The load can be connected to zero at the midpoint of the star, can not be connected to zero at the midpoint of the star, or delta connection, which can be easily set by parameters.

- Various control methods
- Built-in terminal, communication, and three start-stop methods
- Advanced Communication Functions
- RS485 communication interface
- Embedded Modbus standard protocol
- Analog signal control

Users can input 4~20mA (1~5V) or 0~20mA (0~5V) standard signal (requires the cooperation of the DIP switch), and has positive logic and negative logic. At the same time, it has 4~20mA or 0~20mA standard analog signal output function.

High-precision measurement of input and output voltage and current

Adopt 24-bit dedicated ADC to ensure sampling accuracy. The voltage and current detection are all true RMS, which ensures the accurate measurement of non-sine wave signals, and can display the accumulated power.

Perfect protection function

The whole process detects current and load parameters, and has power supply undervoltage, power supply overvoltage, power supply protection delay, overcurrent protection, overcurrent protection delay, thyristor overheat protection, frequency protection and other protection functions.

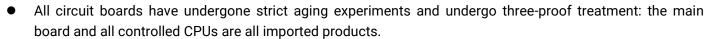


### **High Voltage Power Control Cabinet**

CPV series high voltage power control cabinet is a standard load power control device used to control and protect high voltage AC loads.

#### **Features**

- Full digital control, high stability.
- Integrate the functions of phase shift, power adjustment and LZ control.
- Have multi-channel switch and analog input and output interfaces.
- The input and output interfaces all use isolation technology, with strong anti-interference ability.
- Using high-voltage power thyristor, component structure, modular design, easy to install and maintain.
- It has multiple overvoltage absorption and protection technologies.
- Using the well-known foreign digital trigger and optical fiber isolation technology with high anti-interference, the high and low voltage of the device can be reliably isolated.
- RS-485 communication interface, standard MODBUS protocol, can communicate with host computer or centralized control center.



 Voltage sampling adopts electromagnetic voltage transformer, which has good sampling linearity, strong anti-interference and no zero drift.

### **Service condition**

Main circuit voltage	3000-1000KVAC 50/60±2Hz		
Control voltage	150~240AC 50/60Hz		
Output voltage	0-98% of main circuit voltage (phase shift control)		
Operating Mode	Phase Shift, Zero Crossing, LZ Control		
Control method	U, I, U <sup>2</sup> , I <sup>2</sup> , P		
Control signal	Analog,digital, communication		
Load nature	Resistive load, Inductive load		
Protection	Overcurrent protection, Overheat protection, Phase loss protection, Load unbalance protection, Overvoltage and undervoltage protection and Zero sequence protection, etc.		
Input and output	Multiple analog input and output, multiple switching input and output		
Display interface	LCD display, touch screen display (optional)		
Communication	RS485 communication interface, Modbus RTU communication protocol		
Cooling mode	Forced air cooling		
Protection class	IP40		





### **AC Low Voltage Power Distribution Cabinet**

### **Features**

GGD type AC low-voltage power distribution cabinet has the characteristics of high segmentation ability, good dynamic and thermal stability, flexible electrical scheme, convenient combination, series type, strong practicability, novel structure and high protection level. It can be used as a replacement product for low-voltage switchgear.

This product is suitable for power distribution systems with AC 50Hz, rated working voltage 380V, and rated working current up to 3150A for power users such as power plants, substations, factories and mines, as power, lighting, electric energy conversion, distribution and control of power distribution equipment.



#### **Parameter**

Model	Rated Voltag e(V)		Rated irrent(A)	Rated short circuit Breaking current (KA)	Withstand current (KA/IS)	Rated peak Withstand current (KA)
		Α	1000			
GGD1	380	В	630	15	15	30
		С	400			
		Α	1600			
GGD2	380	В	1250	30	30	63
	C 1000					
Protectio n class	IP30					
Busbar	Three-phase four-wire system (A, B, C, PEN) Three-phase five-wire system (A, B, C, PE, N)					

### Installation environment

- The ambient air temperature should not be higher than  $+40^{\circ}$ C and not lower than  $-5^{\circ}$ C. The average temperature within 24 hours shall not be higher than  $+35^{\circ}$ C;
- Indoor installation and use, the altitude of the use site shall not exceed 2000m;
- The relative humidity of the surrounding air does not exceed 50% when the maximum temperature is +40°C, and a relatively large relative humidity is allowed at a lower temperature. (For example: 90% at +20°C) The effect of occasional condensation due to temperature changes should be considered;
- When the equipment is installed, the inclination from the vertical plane should not exceed 5%. The
  equipment should be installed in a place without severe vibration, and in a place where the electrical
  components are not corroded;
- Users can negotiate with the manufacturer if they have special requirements.



### Low Voltage Withdrawable Switchgear

### **Overview**

GCS type low-voltage withdrawable switchgear is suitable for conversion, distribution and control of power for power plants, substations, petrochemical departments, factories and mines,high-rise buildings, distribution box motor control center and capacitance compensation.

This new type of low-voltage withdrawable switchgear designed on the principle of economy, rationality and reliability. The product has the characteristics of high breaking and making ability, good dynamic and thermal stability, flexible electrical scheme, convenient combination, strong practicability, novel structure and high protection level.



### **Parameter**

Main circuit rated voltage (V)		AC380 400 600
Auxiliary circuit rated voltage (V)		AC220 380 400
F	Rated frequency (Hz)	50 (60)
Rated in	nsulation voltage (V)	600 1000
Rated current (A)	Horizontal busbar	≤4000
	Vertical busbar	1000
Busbar rated short-tin	ne withstand current	E0.00
	(KA/1s)	50-80
Busbar rated pe	ak withstand current	105 176
	(KA/0.1s)	103 170
Power frequency	The main circuit	2500
test voltage (V/min)	Auxiliary circuit	1760
	Three-phase	A、B、C、PEN
Busbar	four-wire system	A. D. C. PEN
	Three-phase	A、B、C、PE、N
	five-wire system	A. D. C. FE. IV
Protection class		lp30 lp40

### Installation environment

- The ambient air temperature should not be higher than  $+40^{\circ}$ C and not lower than  $-5^{\circ}$ C. The average temperature within 24 hours shall not be higher than  $+35^{\circ}$ C;
- Indoor installation and use, the altitude of the use site shall not exceed 2000m;
- The relative humidity of the surrounding air does not exceed 50% when the maximum temperature is +40°C, and a relatively large relative humidity is allowed at a lower temperature. (For example: 90% at +20°C) The effect of occasional condensation due to temperature changes should be considered;
- When the equipment is installed, the inclination from the vertical plane should not exceed 5%. The
  equipment should be installed in a place without severe vibration, and in a place where the electrical
  components are not corroded;
- Users can negotiate with the manufacturer if they have special requirements.



### **Indoor Metal Armored Withdrawable Switchgear**

### **Overview**

KYN28-12 indoor metal armored withdrawable switchgear is a complete set of power distribution device for indoor 3.6-12kv three-phase current 50Hz single busbar and single busbar segment system.

It is mainly used for power transmission of power plants and small and medium-sized generators, power distribution of industrial and mining enterprises, power reception and power transmission of secondary substations of power systems, large-scale high-voltage motors, etc. It is used for control, protection and detection.

It's made up of aluminum-zinc plate, fully enclosed structure. The upper part is the busbar chamber, the middle part is the handcart chamber, and the lower part is the cable chamber. Instruments and relays are installed in the instrument room in front of the upper part of the cabinet. It has the functions of overhead incoming and outgoing lines and left and right connections.



### **Parameter**

Name		Unit	Technical parameter
	Rated voltage	KV	3; 6; 10
	Maximum working voltage	KV	3.6; 7.2; 12
Rated	Imin power frequency withstand voltage	KV	42
insulation level	Lightning impulse withstand voltage	KV	75
	Rated frequency		50
	Rated current of main busbar		630; 1250; 1600; 2000; 2500; 3150
Rated current of branch busbar		Α	630; 1250; 1600; 2000; 2500; 3150
	4S thermal stable current		16; 20; 25; 31.5; 40; 50
Rated peak withstand current		KA	40; 50; 60; 80; 100; 125

Protection class: The enclosure is IP4X, and the isolation room and circuit breaker room door is IP2X when opened

### Installation environment

- Ambient air temperature: upper limit +40°C, lower limit -15°C
- Altitude: The maximum altitude of the equipment installation site is 2000m (2000m selects the high altitude type)
- Environmental humidity: daily average relative humidity ≤ 95%, monthly average relative humidity ≤ 90%
- Earthquake: Intensity not exceeding magnitude 8
- The surrounding air should not be significantly polluted by corrosive or flammable gases, water vapor, etc.
- No serious contamination and frequent violent vibrations. Severe conditions designed to meet Category 1 requirements

<sup>\*</sup>Special working conditions: When used under normal environmental conditions specified in GB3906, it shall be negotiated by the user and the manufacturer.



# **Low Voltage Reactive Power Compensation Cabinet**

### **Overview**

In industrial and agricultural production, there are a large number of reactive equipment. These reactive devices will reduce the voltage of the power system, increase the power loss, and then affect the power quality. Therefore, the corresponding reactive power compensation device came into being, and the GGJ low-voltage reactive power compensation cabinet was specially produced for the low-voltage reactive power compensation cabinet.



### **Parameter**

Rated voltage	400V
Rated insulation voltage	660V
Rated frequency	50HZ or 60HZ
Compensation method	three-phase compensation and single-phase compensation are combined.
Compensation capacity	5~500Kvar
Switching method	cyclic switching, coding switching, fuzzy control automatic switching
The fastest response time	≤20ms
Cabinet size	1000*1000*2200 (mm)
Protection class	IP20



# **Low Voltage Combined Withdrawable Switchgear**

### **Overview**

MNS low-voltage combined withdrawable switchgear (hereinafter referred to as the device) is a product manufactured according to the technology transferred from ABB in Switzerland.

MNS type low-voltage combined withdrawable power distribution cabinet is suitable for systems with AC 50~60HZ and rated working voltage of 660V and below, for control of power generation, transmission, distribution, power conversion and power consumption.

In addition to being suitable for general places, the device can also be used in offshore oil drilling platforms and nuclear power plants after special treatment.



#### **Parameter**

	Main circuit rated voltage (V)	AC 380 400 660
Auxiliary circuit rated voltage (V)		AC 220 380 400
	Rated frequency (Hz)	50(60)
	Rated insulation voltage (V)	660 1000
Dated comment (A)	Horizontal busbar	630- 5000
Rated current (A)	Vertical Busbar (MCC)	1000 2000
Busbar rated short-time	Horizontal busbar	50~100
withstand current (kA/1s)	Vertical Busbar (MCC)	60
Busbar rated peak	Horizontal busbar	105~250
withstand current(kA/0.1s)	Vertical Busbar (MCC)	130~150
Power frequency test	The main circuit	2500
voltage(V/1min)	Auxiliary circuit	2000
Busbar	Three-phase four-wire system	A、B、C、PEN
	Three-phase five-wire system	A、B、C、PE、N
Protection class		lp30 lp40



### **High Voltage Soft Grid-connected Device**

### **Overview**

CGC series high-voltage soft grid-connected device is soft grid-connected device designed for a high-voltage generator with a relatively new concept, which is mainly suitable for the control and protection of the start and stop of the generator. This device adopts optical fiber isolation, dynamic and static voltage equalization protection measures, and realizes the high-performance operation of the equipment. The device performs closed-loop control of the SCR through the grid connection momentarily, and uses the grid reactive power to excite the generator. At the same time, a special algorithm for soft grid connection is adopted, which reduces the power oscillation problem in the grid connection link.

The use of a soft grid-connected device can reduce the grid-connected impulse current of the motor and reduce the impact on the grid and the motor itself. At the same time, it also reduces the impact on the mechanical equipment, so as to prolong the service life of the equipment and reduce the failure and downtime.



### **Features**

- The advanced optical fiber transmission technology realizes the isolation between the trigger detection of the high-voltage thyristor and the low-voltage control loop.
- The CGC is equipped with an electromagnetic lock device to prevent it from entering the high-voltage device by mistake under the condition of electrification.
- Advanced control algorithm reduces current impact and power shock during grid connection.
- Chinese and English LCD display system, user-friendly operation interface
- Built-in vacuum contactor, which can directly start the motor
- High-voltage thyristor is the main circuit component, and has voltage equalization protection and overvoltage protection systems.



### **Partners**





















# **Applications & Cases**











School





Electricity





Traffic





Metallurgy

Mining

Building

Municipal







# Xi'an XiChi Electric Co., Ltd.

- +86-18629199198
- **\*** +86-29-88626546
- Headquarters Address: Block B, Xi'an National Digital Publishing Base, 996 Tianguqi Road, High-tech Zone, Xi'an, Shaanxi, China
- Production Base: No. 2, West Qinlingsi Road, Caotang Technology Industrial Base, High-tech Zone, Xi'an, Shaanxi, China